

YLCS - SA, HA & AA MODELS

ENGINEERING GUIDE

Revision 6

PC155-100 (GB 0510)

WATER COOLED LIQUID CHILLER AND
REMOTE AIR COOLED CHILLER

YLCS *WsPak*



R134a

Table of Contents

FEATURES.....	4
SPECIFICATION	5
ACCESSORIES AND OPTIONS.....	7
OPERATING LIMITATIONS.....	9
REFRIGERATION FLOW DIAGRAM (YLCS 0350 TO 0620 MODELS).....	10
REFRIGERATION FLOW DIAGRAM (YLCS 0670 TO 1120 MODELS)	10
SELECTION GUIDE - WATER.....	12
SELECTION GUIDE - GLYCOL (HA MODELS ONLY)	14
COOLING CAPACITIES (0350SA - 1120SA).....	16
COOLING CAPACITIES (0350HA - 1120HA).....	17
GLYCOL COOLING CAPACITIES (0350HA - 1120HA)	21
COOLING CAPACITIES (0350AA - 1120AA).....	25
GLYCOL COOLING CAPACITIES (0350AA - 1120AA).....	29
PHYSICAL DATA.....	33
ELECTRICAL DATA - UNIT	34
ESEER DATA	38
SOUND DATA.....	40
DIMENSIONS.....	41
POWER SUPPLY CONNECTION DIAGRAMS.....	48
CUSTOMER CONNECTION DIAGRAM	50
CLEARANCES	51

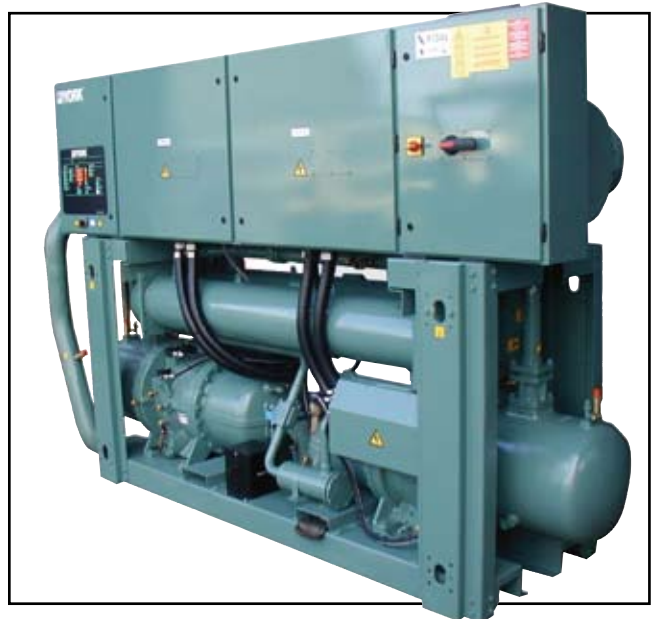
Features

York YLCS Water Cooled Screw Chillers are a compact design suitable for water or water-glycol cooling. Models are available in three versions:

- Standard units (SA),
- Units for applications requiring high condensing temperatures (HA)
- Units for applications where remote condensers are necessary (AA).

Semi-hermetic twin helical screw compressors are provided to ensure high operational efficiencies and reliable performance.

They are designed to be located in a plant room and require a cooling tower or dry cooler for heat rejection.



Available Models and Nominal Capacities (Table1)

SA Models

Model	0350	0415	0480	0530	0575	0620
Cooling Capacity (kW)	342	411	480	518	556	605

Model	0670	0750	0860	0980	1120
Cooling Capacity (kW)	645	743	849	966	1099
EER	4.80	4.78	4.93	5.02	5.00

Cooling capacities at 7°C leaving chilled liquid temperature and 35°C leaving condenser water temperature.

HA Models

Model	0350	0415	0480	0530	0575	0620
Cooling Capacity (kW)	282	339	397	426	456	495

Model	0670	0750	0860	0980	1120
Cooling Capacity (kW)	578	667	762	870	987

Cooling capacities at 7°C leaving chilled liquid temperature and 50°C leaving condenser water temperature.

AA Models

Model	0350	0415	0480	0530	0575	0620
Cooling Capacity (kW)	322	388	454	490	526	572

Model	0670	0750	0860	0980	1120
Cooling Capacity (kW)	628	724	828	943	1073

Cooling capacities at 7°C leaving chilled liquid temperature at 45°C saturated discharge temperature at unit.

FEATURES	BENEFITS
Manufactured to ISO 9001/EN 29001.	High standard of quality control.
High efficiency industrial type semi-hermetic twin helical screw compressors.	Energy efficient, long life, reliable compressor.
Separate power and control compartments with lockable doors and emergency stop device.	Operator safety considerations.
Power compartment optional door interlocked isolators.	Operator safety convenience.
Star/Delta compressor starter.	Reduced starting current.
Microprocessor control with visual display of temperatures, pressures, motor current, operating hours and number of starts.	System data logging and temperature reset capability. Fault diagnostics. Energy management.
Multiple Independent Refrigerant Circuits	System Stand-by Security
Full Factory Run Test	Verifies quality control and ensures that the unit operates satisfactorily prior to delivery
Unit remote alarm contacts.	Warning notification.
Optional remote water temperature reset.	Improves operating efficiency.
Building Management System interface.	For central data logging and single point system monitoring and control.

Specification

General

YLCS models shall be completely assembled with all interconnecting refrigerant piping and internal wiring, ready for field installation. SA and HA units shall be pressure tested, evacuated, and fully factory charged with refrigerant and oil in each of the independent refrigerant circuits. For AA units, the unit shall be pressure tested, evacuated, and filled with 0.35 barg pressure of nitrogen per independent circuit. After assembly, a simulated functional test shall be performed on the unit

Unit to have final overspray paint after assembly (optional) by customer request.

Compressors

Each compressor shall be direct drive, semi-hermetic, rotary twin screw type and include the following items:

- Two screw rotors, with asymmetric profiles, manufactured from forged steel.
- A cast iron compressor housing precision machined to provide optimal clearance for the rotors.
- The entire compressor, from suction to discharge shall have a design working pressure of 31 barg.
- Capacity Control: The compressors shall start at the minimum load position and provide a load control range from 100% to 15% of the full load using step control. A microprocessor controlled output pressure regulating capacity control valve shall be supplied to command compressor capacity independent of control valve input pressure and to balance the compressor capacity with the cooling load.
- An automatic spring return of capacity control valve to the minimum load position to ensure compressor starting at minimum motor load.
- An internal discharge check valve to prevent rotor backspin upon shutdown.
- Remote acoustic tuned muffler.
- Discharge and optional suction shut-off service valves.
- A reliable suction gas cooled high efficiency, accessible hermetic motor with redundant overload protection using both thermistor and current overload protection.
- A suction gas screen and serviceable, 17 micron full flow oil filter within the compressor housing.
- A 300 W compressor body heater.
- Integral oil separators with a design working pressure of 31 barg shall be the high efficiency, augmented gas impingement type to maximise oil extraction without fragile media to break down.

Motor Starting

Two types of compressor motor starting are available: star/delta open transition starter and optional star/delta closed transition starter.

The standard star/delta starter utilises 3 motor contactors and a transition delay relay. The optional closed Star/Delta starter utilises 4 motor contactors, a set of transition resistors and a transition delay relay. The star/delta start allows inrush current to be limited to approximately 33% LRA with the closed transition option reducing the transient star to delta current. When the microprocessor initiates a start signal to run a compressor, it runs in Star for 4 seconds and then transitions to Delta.

Oil Cooling

Compressor oil cooling shall be provided by refrigerant liquid, which will be injected into the rotor suction when the temperature setpoint is exceeded.

Evaporator

The evaporator is a shell and tube design with refrigerant on the tube side and water on the shell side. Tubes are formed in a "U" shape and held in a tube bundle, which is free to expand independent of the shell. An independent circuit shall be provided for each compressor.

The waterside (shell) design working pressure of the evaporator is 10 barg. The refrigerant side (tubes) design working pressure is 20 barg on models 0350 to 0750 and 24 barg on models 0860 to 1120.

The evaporator shall have water pass baffles fabricated from non metallic composite materials (0350 to 0750) and corrosion resistant galvanised steel (0860 to 1120), removable head for access to internally enhanced, seamless, copper tubes. Water vent and drain connections shall also be included.

Models 0350 to 0750 have vertical water nozzles (standard) with victaulic couplings (shipped loose) for field installation by contractor. Horizontal water nozzles with victaulic couplings (shipped loose) are available as an option.

Models 0860 to 1120 have horizontal water nozzles with victaulic grooves (victaulic couplings to be supplied by others).

Optional ISO EN1092-1 Type 0.1.A welded flanges and companion flanges, complete with nuts, bolts and gaskets are available on all models.

Condenser

For SA and HA units separate circuit condensers shall be cleanable shell & tube type with a built in sub-cooler and re-moveable water heads. The design working pressure on the water side shall be 10 barg and 30 bar on the refrigerant side which is protected by pressure relief valve(s). For AA units water cooled condensers shall be factory removed. Remote air-cooled condenser to be supplied by others.

Refrigerant Circuits

An independent refrigerant circuit shall be provided per compressor. Liquid line components shall include: manual shut-off valve with charging port, high absorption removable core filter-drier, solenoid valve, sight glass with moisture indicator, and thermostatic expansion valve. Suction lines components shall include a pressure relief valve and a service valve (optional) and shall be covered with closed-cell insulation. Discharge line components shall include a manual shut-off valve, pressure relief valve, temperature sensor and high-pressure cut-out sensors.

Power and Control Panels

All controls and motor starting equipment necessary for unit. All controls and motor starting equipment necessary for unit operation shall be factory wired and function tested.

The panel enclosure shall be designed to IP42 (rain/dust tight) and be manufactured from powder painted galvanised steel. Component mounting panels are of non-painted galvanised steel to ensure optimum protective circuit (earthing).

The Power and Control Panel shall be divided into a power section for each electrical system, a control section and a common input section. Power entry is from the top of the control panel common input section. All sections shall have a separate hinged, latched, and gasket sealed door.

Each power compartment shall contain:

Compressor fuses, compressor and phase sequence failure, phase rotation and star/delta time delay relays to give overload and short circuit protection.

The control section shall contain:

On/Off switch, microcomputer keypad and display, microprocessor board, I/O expansion board, relay boards and power supply board.

Models with Standard Single Point Power Supply Connection

The common input section contains:

An incoming non-fused disconnect switch for connection of the customer provided single power supply. Internal factory wiring to two fused protected power sections. The control supply is derived internally from the incoming power supply.

The common input section also contains the control circuit switch disconnect/emergency stop device, a transformer (to provide the necessary 24V and 12V supplies for the power supply board, and I/O board), control fuses, residual current circuit breaker, and terminals for a remote emergency stop device.

Microprocessor Controls

The microprocessor shall have the following functions and displays:

- A liquid crystal 40 character display with text provided on two lines and light emitting diode backlighting for outdoor viewing.
- A colour coded, 35 button, sealed keypad with sections for Display, Entry, Setpoints, Clock, Print, Program and Unit On/Off switch.

The standard controls shall include: automatic pump down at shutdown, run signal contacts, demand load limit from external building automation system input, remote reset liquid temperature reset input, unit alarm contacts, chilled liquid pump control, automatic reset after power failure, automatic system optimisation to match operating conditions, software stored in non-volatile memory (EPROM) to eliminate chiller failure due to AC power failure.

The microprocessor can be directly connected to a YORK ISN Building Automation System via the standard on-board RS485 communication port. This option also provides open system compatibility with other communications networks.

Programmed Setpoints shall be retained in a lithium battery backed RTC memory for a minimum of 5 years.

DISPLAY – In Metric (°C and barg) or English (°F and psig) units. For each circuit, the following items shall be displayed:

- Entering and leaving chilled liquid temperature.
- Day, date and time. Daily start/stop times. Holiday and Manual Override status.
- Compressor operating hours and starts. Automatic or manual lead/lag. Lead compressor identification.
- Run permissive status. No cooling load condition. Compressor run status.
- Anti-recycle timer and anti-coincident start timer status per compressor.
- System suction (and suction superheat), discharge, and oil pressures and temperatures.
- Percent full load compressor motor current. Compressor capacity control valve input steps.
- Cut-out status and set-points for: entering chilled liquid temperature., low suction pressure, high discharge pressure and temperature, high oil temperature, high and low current, and low leaving liquid temperature.
- Unloading limit setpoints for high discharge pressure and compressor motor current.
- Liquid pull-down rate sensitivity (0.3°C to 3°C/minute in 0.05°C increments).
- Status of load and unload timers, chilled liquid pump.
- "Out of range" message.
- Up to 6 fault shut down conditions.

Accessories and Options

ENTRY – Enter set point changes, cancel inputs, advance day, and change AM/PM.

SET POINTS – Chilled liquid temperature, chilled liquid range, remote reset temperature range.

CLOCK – Time, daily or holiday start/stop schedule, manual override for servicing.

PRINT – Operating data or system fault shutdown history for last six faults, printouts via a separate printer (by others).

PROGRAM – Low leaving liquid temperature cutout, 300 to 600 second anti-recycle timer, lag compressor start time delay, average motor current unload point, liquid temperature set-point reset signal from YORK ISN or building automation system (by others) via:

- Pulse width modulated (PWM) input for up to 22°C total reset as standard.
- Optional Building Automation System interface input card for up to 11°C reset using a 4 to 20 mA, 0 to 10 Vdc input, or discrete reset input.
- **[NOTE:** The Standard microprocessor can be directly connected to a YORK ISN Building Automation System via the standard on-board RS485 communication port. This Option also provides open system compatibility with other communications networks (BACNET™, MODBUS™ & LONMARK™) via interface through standard onboard 485 or 232 port and an external YorkTalk Translator.]
- Additional functions (password protected) for programming by a qualified service technician:
- Cut-outs for low suction pressure, high discharge pressure, high oil temperature.
- High discharge pressure unload setpoint.
- Compressor motor current percent limit.

Motor Protection

The microprocessor motor protection provides high current protection to ensure that the motor is not damaged due to voltage, excess refrigerant or other problems that could cause excessive motor current.

The microprocessor also provides low motor current protection when it senses a motor current of less than 10% FLA.

A motor protector module provides thermal and current motor overload protection. The module also protects against phase to phase current imbalance, over current, under current and phase rotation.

ELECTRICAL OPTIONS

Power Supply Connection

Units are available with either single point or multi point power supply connections:

Single Point - System Fused Disconnect Switches

A non-fused disconnect switch in the common input section of the panel for connection of the customer provided single power supply. Internal factory wiring to two door interlocked fused disconnect switches mounted in the power sections. The control supply is derived internally from the terminal block.

Single Point - System Circuit Breakers

A terminal block in the common input section of the panel for connection of the customer provided single power supply. Internal factory wiring to two door interlocked circuit breakers, mounted in the power sections. The control supply is derived internally from the terminal block.

Multi-Point - System Circuit Breakers

Two door interlocked circuit breakers, mounted in the power sections, for connection of the customer provided power supplies. A non-fused disconnect switch / emergency stop device (QCSD/ESD) in the common input section with termination for the customer (400 V, 2Ø, 50 Hz) control supply.

Building Automation System (BAS) / EMS Interface

Provides a means to reset the leaving chilled liquid temperature and from the BAS / EMS (Factory Mounted):

Printed circuit board to accept 4 to 20 mA, 0 to 10 Vdc, or dry contact closure input from the BAS / EMS.

Note: A YORK ISN Building Automation System can provide a Pulse Width Modulated (PWM) signal direct to the standard control panel via the standard on-board RS485 port.

E-Link Gateway

Interface to enable communication with building control systems using BACnet, MODBUS, LON or N2 protocols. See separate York documentation.

ACCESSORIES

Anti-Vibration Mounts

Optional 25mm deflection, open spring, anti-vibration mounts with levelling screw. Supplied loose for field installation.

Optional floor mounting kit with 25 mm neoprene pads. Supplied loose for field installation.

Power Factor Correction:

Factory mounted passive (static) correction capacitors to correct unit compressor power factors to 0.95 (depending on operating conditions).

Flow Switch

Switch with 1 inch BSP thread suitable for 10 barg DWP and having gold contacts for low voltage/current, to protect unit from loss of water flow. Supplied loose for field installation,

or

Factory fitted pressure differential switch on cooler.

Suction Shut-off Valves

A ball valve in the low pressure (suction) pipework per refrigerant circuit for isolation.

Evaporator Kits

Models 0350 to 0725, horizontal water nozzles with victaulic couplings (shipped loose), vertical nozzle cooler with EN1092-1 Type 01.A welded/companion flange kit, or horizontal nozzle cooler with EN1092-1 Type 01.A welded/companion flange kit. Models 0840 to 1110, ISO EN1092-1 Type 01.A welded/companion flange kit for standard horizontal nozzle cooler (**Note:** vertical nozzle coolers are not available).

Low temperature Evaporator Kits

Low temperature evaporator configurations are identical to the standard or options detailed above.

Pressure Relief Valves Options

- Pressure Relief (CE/PED) Serviceable Valve & Dual Kit.
High & Low side vessels' dual relief valves fitted with 3 way changeover valves and compressors' single relief valves fitted with ball valves, to assist valve replacement during maintenance without loss of refrigerant charge.
- Pressure Relief (CE/PED) Serviceable Valve & Dual Kit & Burst.
High & Low side vessels' dual relief valves fitted with bursting disks and 3 way changeover valves and compressors' single relief valves fitted with bursting disks and ball valves, to assist valve replacement during maintenance without loss of refrigerant charge.

Dual Pressure Switch

Dual HP pressure cut-outs on both circuits.

Heat Pump Sensor Kit:

Capability of controlling condenser water off for heat pump applications.

Closed Transition Star/Delta

With the addition of closed transition contactors and resistors, the change over spike during starting can be reduced to nearer the star inrush level thus reducing the risk of electrical interference during compressor start.

Mechanical Gauge Kit

Factory fitted mechanical gauges for display of suction and discharge pressures, one complete set per system.

Double Thickness Insulation

The cooler is covered with 38 mm (1 ½ inch) flexible, UV-stable colour co-ordinated closed-cell, foam insulation to prevent sweating in humid environment.

Condenser extension / Manifold kits

Condenser extension kit simplifies connections to customer pipework. Both options come with either Victaulic coupling or welded Flange/companion flange kit.

IP54

Panel enclosure designed to IP54.

Language LCD and Keypad

Standard display language and keypad is English. French, German, Italian, Spanish, Portugese and Hungarian are available as options.

Sequence Controller:

Monitors mixed leaving chilled water or glycol temperature from two to four units and controls to maintain required mixed temperature whilst running the minimum number of units.

Printer

Hand held printer for obtaining printout of unit operating data and history data.

Paint Overspray

Complete unit finish in Carribbean Blue.

Lifting Lug Kit

One set of ISO Mk5 cam locks to enable safe and easy unit handling.

Factory Witness Test:

To perform a customer functional witness test of cooling capacity only, test is carried out in factory test area.

Operating Limitations

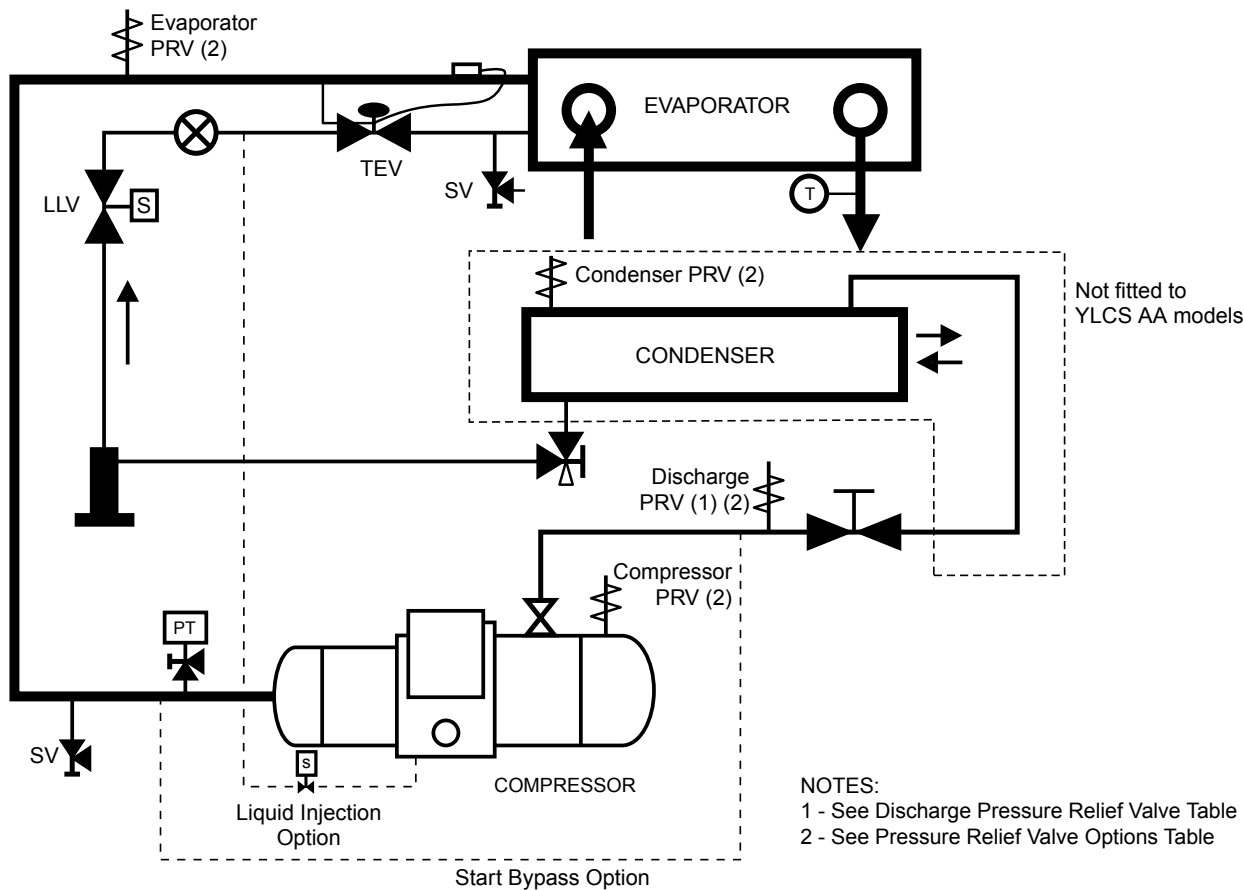
YLCS Models SA - HA - AA			0350		0415		0480		0530	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
Chilled Liquid	Liquid outlet temperature (water)	°C	4.5 to 15							
	Liquid outlet temperature (glycol) (3)	°C	-12 to 15							
	Liquid outlet temperature range	°C	3.3 to 8							
	Flow rate	l/s	9.2	20.2	9.2	20.2	16.0	35.3	16.0	35.3
	Pressure drop	kPa	14.6	66.3	12.7	57.3	15.1	67.0	15.1	67.0
	Maximum working pressure	barg	10							
Cooling Liquid	Liquid outlet temperature	°C	30 to 40 (SA) / 60 (HA)							
	Liquid outlet temperature range	°C	3.3 to 8							
	Total flow rate (2)	l/s	10.0	23.8	13.6	33.9	13.6	33.9	16.1	40.6
	Pressure drop	kPa	11.8	60.0	12.5	70.0	12.5	70.0	12.0	69.0
	Maximum working pressure	barg	10							
Refrigerant System High pressure side	barg	18 (SA) / 22 (HA/AA)								
Power supply voltage 400 V, 3 Ø, 50 Hz (nominal)	V	360 to 440								
Recommended system water volume(1)	l	1400		1700		1900		2000		
Air temperature surrounding unit	°C	+4 to 46								

YLCS Models SA - HA - AA			0575		0620		0670		0750	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
Chilled Liquid	Liquid outlet temperature (water)	°C	4.5 to 15							
	Liquid outlet temperature (glycol) (3)	°C	-12 to 15							
	Liquid outlet temperature range	°C	3.3 to 8							
	Flow rate	l/s	16.0	35.3	16.0	35.3	19.8	43.6	19.8	43.6
	Pressure drop	kPa	17.6	77.0	17.6	77.0	14.7	65.0	16.6	73.0
	Maximum working pressure	barg	10							
Cooling Liquid	Liquid outlet temperature	°C	30 to 40 (SA) / 60 (HA)							
	Liquid outlet temperature range	°C	3.3 to 8							
	Total flow rate (2)	l/s	16.1	40.6	19.3	48.3	19.3	48.3	25.5	63.3
	Pressure drop	kPa	12.0	69.0	12.4	70.0	12.4	70.0	12.3	69.0
	Maximum working pressure	barg	10							
Refrigerant System High pressure side	barg	18 (SA) / 22 (HA/AA)								
Power supply voltage 400 V, 3 Ø, 50 Hz (nominal)	V	360 to 440								
Recommended system water volume(1)	l	2200		2400		2600		2900		
Air temperature surrounding unit	°C	+4 to 46								

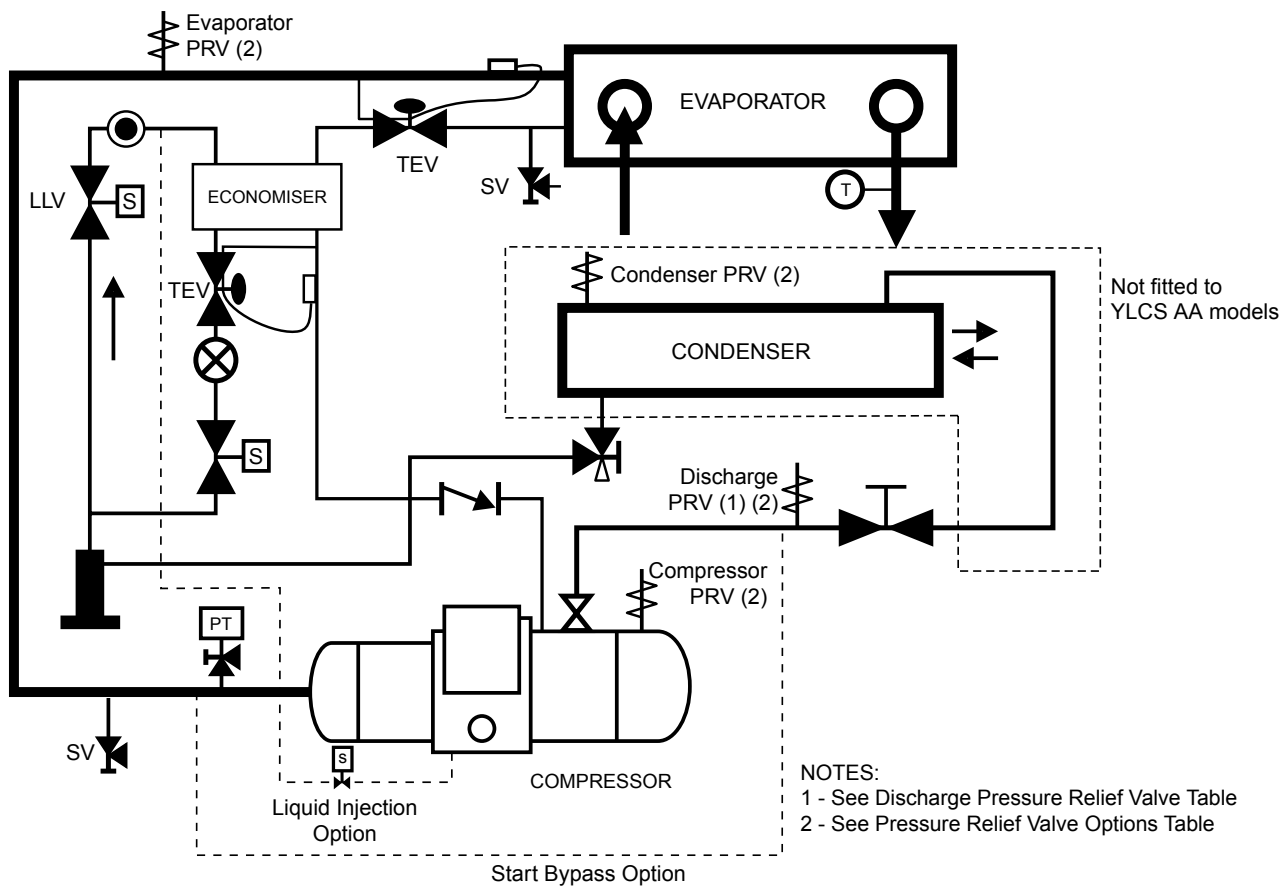
YLCS Models SA - HA - AA			0860		0980		1120	
			Min.	Max.	Min.	Max.	Min.	Max.
Chilled Liquid	Liquid outlet temperature (water)	°C	4.5 to 15					
	Liquid outlet temperature (glycol) (3)	°C	-12 to 15					
	Liquid outlet temperature range	°C	3.3 to 8					
	Flow rate	l/s	21.3	51.0	21.3	51.0	25.0	60.0
	Pressure drop	kPa	20.1	97.4	20.1	97.4	21.6	99.4
	Maximum working pressure	barg	10					
Cooling Liquid	Liquid outlet temperature	°C	30 to 40 (SA) / 60 (HA)					
	Liquid outlet temperature range	°C	3.3 to 8					
	Total flow rate (2)	l/s	25.5	63.3	25.5	63.3	25.5	63.3
	Pressure drop	kPa	12.3	69.0	16.4	92.0	16.4	92.0
	Maximum working pressure	barg	10					
Refrigerant System High pressure side	barg	18 (SA) / 22 (HA/AA)						
Power supply voltage 400 V, 3 Ø, 50 Hz (nominal)	V	360 to 440						
Recommended system water volume(1)	l	3400		3800		4400		
Air temperature surrounding unit	°C	+4 to 46						

- (1) Table shows minimum water volume of system
(2) Shared equally between condensers
(3) Glycol operation only available for HA/AA models

Refrigeration Flow Diagram (YLCS 0350 to 0620 Models)



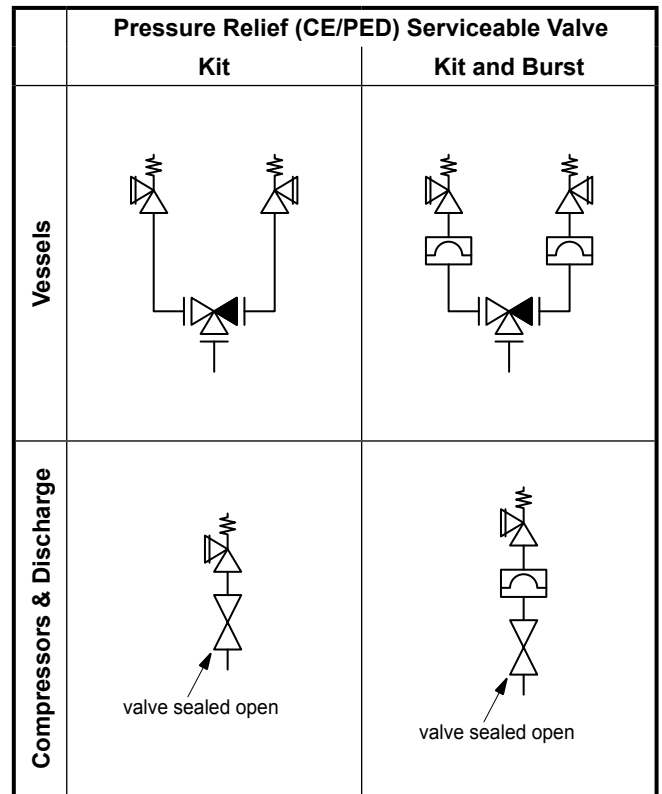
Refrigeration Flow Diagram (YLCS 0670 to 1120 Models)



Discharge Pressure Relief Valves

Model	SA		HA & AA	
	System 1	System 2	System 1	System 2
0350	No Valve	No Valve	No Valve	No Valve
0415	Valve	No Valve	No Valve	No Valve
0480	Valve	Valve	No Valve	No Valve
0530	Valve	Valve	No Valve	No Valve
0575	Valve	Valve	No Valve	No Valve
0620	Valve	Valve	No Valve	No Valve
0670	Valve	Valve	No Valve	No Valve
0750	Valve	Valve	No Valve	No Valve
0860	Valve	Valve	No Valve	No Valve
0980	Valve	Valve	Valve	No Valve
1120	Valve	Valve	Valve	Valve

Pressure Relief Valve Options



YLCS SA & HA

Low pressure liquid refrigerant enters the cooler tubes and is evaporated and superheated by the heat energy absorbed from the chilled liquid passing through the cooler shell. Low pressure vapour enters the compressor where pressure and superheat are increased. High pressure vapour is passed through the oil separator in the compressor where compressor oil is removed and reticulated to the compressor. High pressure superheated refrigerant enters the condenser shell where heat is rejected to the condenser water passing through the tubes. The fully condensed and subcooled liquid leaves the condenser and enters the expansion valve, where pressure reduction and further cooling takes place. The low pressure liquid refrigerant then returns to the cooler.

YLCS AA (remote air cooled condenser)

Low pressure liquid refrigerant enters the cooler tubes and is evaporated and superheated by the heat energy absorbed from the chilled liquid passing through the cooler shell. Low pressure vapour enters the compressor where pressure and superheat are increased. High pressure vapour is passed through the oil separator in the compressor where compressor oil is removed and reticulated to the compressor. The high pressure superheat refrigerant enters the remote air cooled condenser where heat is rejected via the condenser coil & fans. The fully condensed and subcooled liquid leaves the condenser and enters the expansion valve, where pressure reduction and further cooling takes place. The low pressure liquid refrigerant then returns to the cooler.

Selection Guide - Water

Data Required

To select a YORK YLCS chiller the following information is required:

1. Design cooling capacity.
2. Chilled water entering and leaving temperatures.
3. Condenser water entering and leaving temperature.
4. Chilled water flow (l/s) if one of the temperatures in (2) is unknown.
5. Condenser water flow (l/s) if one of the temperatures in (3) is unknown.

Determine the capacity or water flow from:

$$\text{Cooling Capacity (kW)} = \text{Range (}^\circ\text{C)} \times \text{chilled water (l/s)} \times 4.18$$

Determine the heat rejection or water flow from:

$$\text{Heat Rejection (kW)} = \text{Range (}^\circ\text{C)} \times \text{condenser water (l/s)} \times 4.18$$

NOTE: If condenser coolant is glycol solution allow 2K increase in condensing temperature to estimate the cooling capacity & power impact on your selection.

Chiller Selection Method

1. Determine the correct size of chiller by selecting the model which most closely matches the required capacity at the design conditions of leaving water temperature and condenser leaving water temperature.
2. Apply correction factors for fouling factor to the capacity and power values from the capacity tables. Ensure the corrected capacity is still sufficient for requirements.
3. Using the corrected capacity of the selected chiller adjust the design temperature range, or flow rate, to balance the formulae shown above.
4. Physical and electrical data can now be determined from the tables.
5. Always re-check that selections fall within the operating limitations.

YLCS Sample Selection

1. Confirm the system requirements

Cooling Capacity:	400 kW
Chilled Water Inlet Temperature:	12 °C
Chilled Water Outlet Temperature:	7 °C
Condenser Water Inlet Temperature:	30 °C
Condenser Water Outlet Temperature:	35 °C
Evaporator and Condenser Fouling Factors:	0

2. Select Model and Read the Performance

From the capacity table, model YLCS0415SA can be selected with the following performance.

Cooling Capacity:	411 kW
Compressor Input Power:	96 kW
Heat Rejection	502 kW.

3. Determine the Flow Rate

$$\begin{aligned} \text{Cooling Capacity(kW)} &= \text{Range(}^\circ\text{C)} \times \text{chilled water(l/s)} \times 4.18 \\ &= \frac{411}{5 \times 4.18} = 19.67 \text{ l/s} \end{aligned}$$

$$\begin{aligned} \text{Heat Rejection(kW)} &= \text{Range(}^\circ\text{C)} \times \text{condenser water(l/s)} \times 4.18 \\ &= \frac{502}{5 \times 4.18} = 24.02 \text{ l/s}^* \end{aligned}$$

* Total unit flow rate.

4. Correct the Data

Fouling Factor

The cooling capacity and the compressor input should be corrected using the factors given below, if applicable. Recalculate flow rates as required.

Flow Rate

When the water Inlet/Outlet temperature difference is not 5°C, correct the flow rate by the following formula:

$$\text{Corrected Flow Rate} = \frac{5 \text{ (}^\circ\text{C)} \times \text{Flow Rate}}{\text{Temp. Difference(}^\circ\text{C)}}$$

The corrected Flow Rate must be confirmed to be within the working range.

5. Determine the Pressure Drops

Calculate the pressure drops using the graphs.

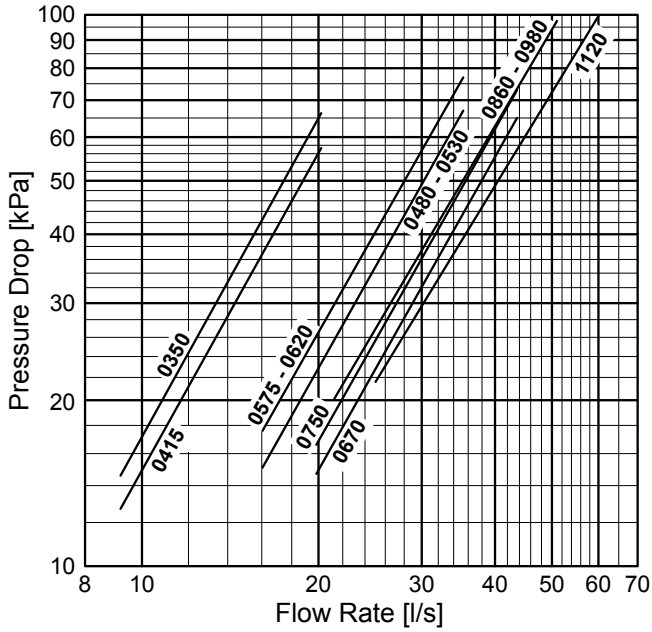
Evaporator pressure drop at a flow rate of 19.67 l/s would be 54 kPa.

Condenser pressure drop at a flow rate of 24.02 l/s would be 37 kPa.

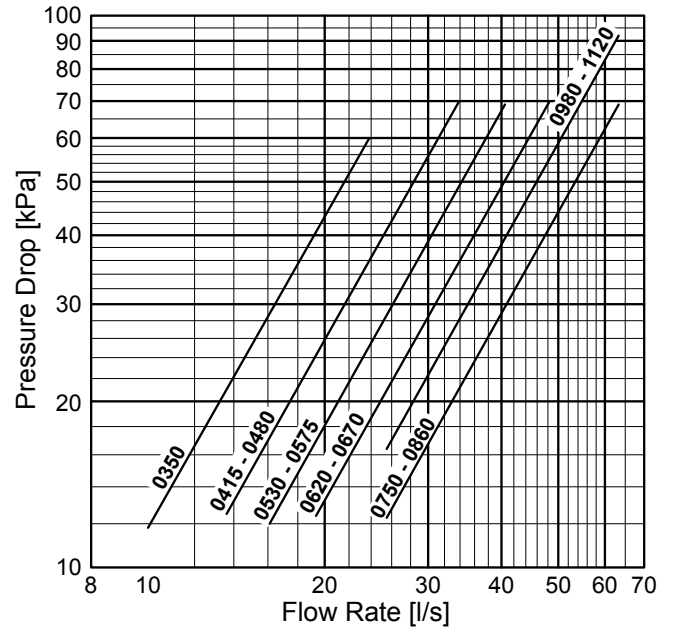
6. Check the Data is within Limits

The data is within the unit operating limitations.

Cooler Pressure Drop (figure 3)



Condenser Pressure Drop (figure 4)



Pressure Drop Calculations (Table 3)

Pressure drop calculated as following:

$$\Delta p = a \cdot qv^b$$

with Δp : pressure drop [kPa]
 qv : flow rate [l/s]
 a, b: factors (see table here below)

Model	Evaporator Pressure Drop Calculation		Condenser Pressure Drop Calculation	
	Factor a	Factor b	Factor a	Factor b
0350	0.2072	1.9192	0.1583	1.8725
0415	0.1835	1.9109	0.0903	1.8886
0480	0.0796	1.8898	0.0903	1.8886
0530	0.0796	1.8898	0.0619	1.8948
0575	0.0975	1.8719	0.0619	1.8948
0620	0.0975	1.8719	0.0461	1.8889
0670	0.0527	1.8854	0.0461	1.8889
0750	0.0608	1.8784	0.0265	1.8956
0860	0.0813	1.8027	0.0265	1.8956
0980	0.0813	1.8027	0.0354	1.8956
1120	0.0789	1.7436	0.0354	1.8956

Fouling Factors (table 4)

COOLER		
Fouling Factor m ² °C/kW	Capacity Factor	Comp. Input Factor
0.044	1.000	1.000
0.088	0.987	0.995
0.176	0.964	0.985
0.352	0.915	0.962

CONDENSER		
Fouling Factor m ² °C/kW	Capacity Factor	Comp. Input Factor
0.044	1.000	1.000
0.088	0.987	1.023
0.176	0.955	1.068
0.308	0.910	1.135

Selection Guide - Glycol (HA Models Only)

Data Required

To select a YORK YLCS-HA chiller the following information is required:

1. Design cooling capacity.
2. Chilled glycol entering and leaving temperatures.
3. Condenser water entering and leaving temperature.
4. Chilled glycol flow (l/s) if one of the temperatures in (2) is unknown.
5. Condenser water flow (l/s) if one of the temperatures in (3) is unknown.

Determine the capacity or water flow from:

$$\text{Cooling capacity kW} = \frac{\text{l/s chilled liquid} \times \text{°C range}}{\text{Glycol Factor}}$$

Determine the heat rejection or water flow from:

$$\text{Heat Rejection (kW)} = \frac{\text{l/s condenser water} \times \text{°C range}}{\text{Glycol Factor}}$$

NOTE: If condenser coolant is glycol solution allow 2K increase in condensing temperature to estimate the cooling capacity & power impact on your selection.

Chiller Selection Method

1. Determine the correct size of chiller by selecting the model which most closely matches the required capacity at the design conditions of leaving liquid temperature and condenser leaving water temperature.
2. Apply correction factors for fouling factor to the capacity and power values from the capacity tables. Ensure the corrected capacity is still sufficient for requirements.
3. Using the corrected capacity of the selected chiller adjust the design temperature range, or flow rate, to balance the formulae shown above.
4. Physical and electrical data can now be determined from the tables.
5. Always re-check that selections fall within the operating limitations.

YLCS-HA Sample Selection - Glycol Cooling

1. Confirm the system requirements

Cooling Capacity:	640 kW
Chilled Water Inlet Temperature:	0 °C
Chilled Water Outlet Temperature:	-5 °C
Condenser Water Inlet Temperature:	30 °C
Condenser Water Outlet Temperature:	35 °C
Evaporator and Condenser Fouling Factors:	0

2. Select Model and Read the Performance

From the capacity table, model YLCS0980HA can be selected with the following performance.

Cooling Capacity:	646 kW
Compressor Input Power	182 kW
Heat Rejection	819 kW.

Other design conditions applying are:

Fouling factor	0.44 °C/kW
Glycol concentration	30%

For a -5°C ethylene glycol leaving temperature the recommended concentration from table 6 is 30%.

From the design glycol concentration (30%) no corrections of capacity and power are requires (table 7).

For the glycol concentration specified and a leaving liquid temperature of -5°C the glycol factor is 0.2583 (table 5).

3. Determine the Flow Rate

$$\text{Cooling capacity kW} = \frac{\text{l/s chilled liquid} \times \text{°C range}}{\text{Glycol Factor}}$$

$$\text{Chilled liquid Flow rate} = \frac{646 \times 0.2583}{5} = 33.37 \text{ l/s}$$

$$\text{Heat Rejection (kW)} = \frac{\text{l/s condenser water} \times \text{°C range}}{\text{Glycol Factor}}$$

$$\text{Condenser water flow rate} = \frac{819 \times 0.2583}{5} = 42.31 \text{ l/s}^*$$

* Total unit flow rate.

5. Determine the Pressure Drops

Calculate the pressure drops using the graphs.

Evaporator pressure drop at a flow rate of 33.37 l/s would be 45.3 kPa x 1.09 (table 8, pressure drop correction factor for 30% concentration) = 49.40 kPa

Condenser pressure drop at a flow rate of 42.31 l/s would be 42.8 kPa x 1.09 (table 8, pressure drop correction factor for 30% concentration) = 46.72 kPa

6. Check the Data is within Limits

The data is within the unit operating limitations.

Glycol Factors (Table 5)

LCLT °C	% by Weight				
	10	20	30	40	50
	Ethylene Glycol Factor				
10	0.2404	0.2515	0.2577	0.2734	0.2876
5	0.2399	0.2510	0.2579	0.2753	0.2906
0	0.2397	0.2505	0.2581	0.2772	0.2916
-5	0.2394	0.2501	0.2583	0.2791	0.2936
-10			0.2586	0.2800	0.2977

LCLT °C	% by Weight				
	10	20	30	40	50
	Propylene Glycol Factor				
10	0.2402	0.2444	0.248	0.2578	0.2683
5	0.2394	0.2435	0.2476	0.258	0.2693
0	0.2386	0.2426	0.2466	0.2572	0.27
-5		0.2414	0.2458	0.2574	0.27
-10			0.2447	0.257	0.2708

Glycol Concentrations Factors (Table 7)

% by Weight	Ethylene Glycol		Propylene Glycol	
	Capacity Factor	Power Factor	Capacity Factor	Power Factor
10	1.045	1.020	1.070	1.025
20	1.020	1.010	1.040	1.015
30	1.000	1.000	1.000	1.000
40	0.970	0.990	0.950	0.985

Pressure Drop Corrections (Table 8)

% by Weight	Pressure Drop Correction Factors	
	Ethylene Glycol	Propylene Glycol
10	1.03	1.05
20	1.06	1.11
30	1.09	1.20
40	1.13	1.29

Recommended Concentrations (Table 6)

Leaving Liquid Temperature °C	Ethylene Glycol Concentration % Weight	Propylene Glycol Concentration % Weight
5	6.0	5.5
4	10.0	10.0
3	13.0	13.5
2	16.0	17.0
1	18.0	19.0
0	20.0	21.5
-1	22.0	23.5
-2	24.0	26.0
-3	26.0	28.0
-4	28.5	30.5
-5	30.0	32.0
-6	31.5	33.5
-7	33.0	35.0
-8	34.5	36.0
-9	35.5	37.0
-10	37.0	38.5
-11	38.0	39.5
-12	39.0	40.5

Cooling Capacities (0350SA - 1120SA)

YLCS	LCLT °C	Condenser Leaving Water Temperature °C									
		30			35			40			
		Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	
0350SA	4.5	333	72	402	313	80	389	298	87	380	
	5	337	72	405	319	80	395	302	88	385	
	6	344	73	413	330	80	407	312	89	397	
	7	352	73	422	342	81	419	322	89	407	
	8	366	74	436	354	81	431	335	90	420	
	9	379	74	450	366	82	443	346	90	432	
	10	387	75	458	374	82	452	353	90	439	
	11	402	77	476	390	82	468	369	91	456	
	12	415	79	490	402	83	481	382	92	469	
	13	425	79	501	411	85	492	390	92	477	
	14	446	80	522	427	86	508	408	93	496	
	15	462	81	539	438	89	522	420	93	509	
	0415SA	4.5	400	85	480	377	95	467	357	103	455
		5	405	85	486	384	95	474	362	104	461
		6	416	86	498	397	95	488	375	105	475
7		428	87	510	411	96	502	388	106	489	
8		443	87	526	425	96	517	402	107	504	
9		459	88	543	440	97	532	417	107	518	
10		468	89	553	450	97	542	426	107	528	
11		486	92	573	469	98	562	445	108	548	
12		499	94	588	484	98	578	460	109	563	
13		511	94	600	493	100	589	470	109	574	
14		533	95	624	512	102	609	491	110	596	
15		550	96	642	526	105	625	507	111	612	
0480SA		4.5	466	98	559	441	109	545	416	121	531
		5	474	98	567	448	110	553	422	122	538
		6	488	99	583	464	110	569	438	122	554
	7	503	100	598	480	111	585	454	123	570	
	8	521	101	617	497	112	603	470	123	588	
	9	538	102	635	513	112	620	487	124	605	
	10	549	103	647	525	113	632	499	124	617	
	11	569	106	670	548	113	655	522	125	641	
	12	583	109	687	566	114	674	538	126	658	
	13	596	109	700	576	116	686	551	126	671	
	14	620	110	725	597	119	710	575	127	696	
	15	639	111	744	614	121	729	594	128	715	

YLCS	LCLT °C	Condenser Leaving Water Temperature °C									
		30			35			40			
		Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	
0530SA	4.5	500	106	601	474	118	586	447	130	571	
	5	509	107	610	483	119	595	454	132	579	
	6	526	108	629	500	119	614	472	132	597	
	7	544	109	647	518	120	632	490	133	616	
	8	563	109	667	536	121	651	508	133	634	
	9	581	110	685	554	122	670	525	134	653	
	10	592	112	698	567	122	683	538	134	665	
	11	613	115	723	592	123	708	563	136	691	
	12	630	117	741	611	124	728	581	136	710	
	13	643	118	755	622	125	741	594	137	725	
	14	669	119	782	645	129	767	620	138	751	
	15	689	120	803	662	132	787	640	139	772	
	0575SA	4.5	534	115	643	507	127	628	478	140	611
		5	544	116	654	517	127	638	485	142	619
		6	564	116	675	537	128	659	506	142	641
7		585	117	696	556	129	679	526	143	662	
8		605	118	717	576	130	700	545	143	681	
9		623	119	736	595	131	720	563	144	700	
10		636	120	750	609	131	733	577	144	714	
11		658	124	776	636	132	761	604	146	742	
12		676	126	796	656	133	783	623	147	763	
13		690	127	811	668	135	797	638	148	778	
14		718	128	840	692	139	824	664	149	806	
15		740	129	862	711	142	846	686	150	828	
0620SA		4.5	580	125	699	550	138	681	522	152	666
		5	591	125	710	561	138	692	529	153	675
		6	613	125	732	582	139	715	551	154	697
	7	636	124	754	605	140	737	572	155	719	
	8	653	126	773	626	141	759	592	155	739	
	9	677	128	798	647	142	782	612	156	760	
	10	689	130	813	661	142	796	626	156	775	
	11	713	134	841	690	143	826	655	158	805	
	12	732	137	862	712	144	849	676	159	827	
	13	751	138	882	726	146	864	691	160	843	
	14	787	139	919	751	151	894	720	161	873	
	15	816	140	949	771	153	917	744	162	897	

YLCS	LCLT °C	Condenser Leaving Water Temperature °C									
		30			35			40			
		Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	
0670SA	4.5	609	121	724	598	133	725	581	144	718	
	5	618	120	733	607	134	734	591	145	729	
	6	636	119	749	625	134	753	610	147	750	
	7	653	119	767	645	134	772	628	149	769	
	8	670	120	784	662	134	790	647	151	791	
	9	687	121	802	680	133	807	666	152	811	
	10	705	122	820	698	131	823	685	153	830	
	11	725	122	841	716	132	841	704	153	849	
	12	746	123	863	734	133	860	723	152	868	
	13	768	124	886	753	133	880	744	151	887	
	14	789	125	908	773	134	901	764	150	906	
	15	811	126	931	795	135	923	785	150	928	
	0750SA	4.5	702	140	836	690	154	836	670	167	829
		5	713	139	845	700	155	847	681	168	841
		6	734	138	865	721	155	869	703	171	865
7		753	138	885	743	156	891	724	173	888	
8		773	139	905	764	155	911	747	175	913	
9		792	140	925	785	154	931	768	176	936	
10		813	141	947	805	152	949	790	177	958	
11		836	142	970	825	153	970	812	177	980	
12		860	143	996	846	153	992	834	176	1002	
13		885	144	1022	868	154	1015	857	175	1024	
14		910	145	1048	892	155	1039	882	173	1046	
15		935	146	1074	916	156	1065	905	174	1071	
0860SA		4.5	803	155	949	789	170	951	764	184	939
		5	814	154	960	801	171	963	777	186	953
		6	838	152	982	824	172	987	802	189	982
	7	859	152	1004	849	172	1012	828	192	1010	
	8	883	153	1028	873	172	1037	853	194	1037	
	9	906	154	1053	897	170	1059	879	196	1064	
	10	930	155	1078	921	168	1081	905	196	1092	
	11	958	157	1106	946	169	1107	929	197	1116	
	12	984	158	1134	969	170	1131	956	196	1142	
	13	1012	159	1163	992	171	1155	980	195	1165	
	14	1038	160	1190	1018	173	1182	1005	192	1187	
	15	1066	161	1219	1045	174	1210	1029	194	1213	

YLCS	LCLT °C	Condenser Leaving Water Temperature °C									
		30			35			40			
		Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	
0980SA	4.5	912	174	1077	897	191	1078	872	205	1067	
	5	925	173	1090	911	191	1092	885	207	1082	
	6	952	171	1115	937	192	1120	913	210	1113	
	7	977	172	1140	966	192	1148	943	213	1146	
	8	1004	173	1168	992	192	1175	971	215	1176	
	9	1029	174	1194	1019	190	1200	999	217	1206	
	10	1055	175	1221	1046	188	1224	1028	218	1235	
	11	1084	176	1251	1072	189	1251	1056	218	1263	
	12	1114	177	1283	1099	190	1279	1084	217	1290	
	13	1145	178	1315	1125	191	1306	1112	215	1317	
	14	1176	180	1347	1152	192	1334	1138	213	1340	
	15	1206	181	1378	1183	193	1367	1166	214	1369	
	1120SA	4.5	1039	198	1227	1019	217	1225	989	235	1212
		5	1054	197	1241	1035	218	1242	1006	237	1231
		6	1084	195	1269	1067	219	1275	1039	241	1268
7		1113	195	1298	1099	220	1308	1073	244	1305	
8		1143	196	1330	1131	219	1339	1105	247	1339	
9		1173	198	1361	1161	217	1368	1139	249	1375	
10		1204	199	1394	1194	215	1398	1171	250	1408	
11		1240	201	1431	1224	216	1429	1205	250	1442	
12		1275	202	1466	1256	217	1462	1236	249	1473	
13		1309	203	1502	1284	218	1491	1268	247	1503	
14		1345	205	1539	1317	220	1525	1300	244	1532	
15		1379	206	1574	1352	221	1562	1332	246	1565	

LCLT = Leaving Chilled Liquid Temperature HR = Heat Rejection
Shared data is Eurovent Certified

Cooling Capacities (0670HA - 0860HA)

YLCS	LCLT °C	Condenser Leaving Water Temperature °C																							
		30			35			40			45			50			55			60					
		Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW			
0670HA	4.5	609	121	724	598	133	725	581	144	718	558	156	706	532	171	694	505	193	688	505	193	688	505	193	
	5	618	120	733	607	134	734	591	145	729	568	157	717	541	172	704	514	194	698	514	194	698	514	194	
	6	636	119	749	625	134	753	610	147	750	587	160	739	559	175	726	531	195	716	531	195	716	531	195	
	7	663	119	767	645	134	772	628	149	769	606	163	761	578	179	748	548	197	736	548	197	736	548	197	
	8	670	120	784	662	134	790	647	151	791	624	167	782	598	182	771	567	201	758	567	201	758	567	201	
	9	687	121	802	680	133	807	666	152	811	644	169	805	617	186	794	586	205	781	586	205	781	586	205	
	10	705	122	820	698	131	823	685	153	830	665	172	828	636	190	817	605	209	804	605	209	804	605	209	
	11	725	122	841	716	132	841	704	153	849	685	174	850	657	194	841	625	214	828	625	214	828	625	214	
	12	746	123	863	734	133	860	723	152	868	705	176	872	679	197	866	646	218	853	646	218	853	646	218	
	13	788	124	886	753	133	880	744	151	887	726	177	894	701	201	891	669	222	880	669	222	880	669	222	
	14	789	125	908	773	134	901	764	150	906	748	178	918	724	204	918	692	227	908	692	227	908	692	227	
	15	811	126	931	795	135	923	785	150	928	770	178	940	747	206	943	716	232	937	716	232	937	716	232	
	0750HA	4.5	702	140	836	690	154	836	670	167	829	643	180	814	613	197	800	583	223	795	583	223	795	583	223
		5	713	139	845	700	155	847	681	168	841	654	182	827	624	199	813	592	224	805	592	224	805	592	224
		6	734	138	865	721	155	869	703	171	865	677	185	853	645	203	838	612	226	827	612	226	827	612	226
7		753	138	885	743	156	891	724	173	888	699	189	878	667	207	864	632	228	849	632	228	849	632	228	
8		773	139	905	764	155	911	747	175	913	720	193	903	689	211	890	654	233	875	654	233	875	654	233	
9		792	140	925	785	154	931	768	176	936	742	196	929	712	215	916	675	237	901	675	237	901	675	237	
10		813	141	947	805	152	949	790	177	958	766	199	955	734	220	942	698	242	928	698	242	928	698	242	
11		836	142	970	825	153	970	812	177	980	789	202	981	757	224	970	721	247	956	721	247	956	721	247	
12		860	143	996	846	153	992	834	176	1002	813	204	1006	783	228	999	745	252	985	745	252	985	745	252	
13		885	144	1022	868	154	1015	857	175	1024	837	205	1032	808	232	1029	771	257	1016	771	257	1016	771	257	
14		910	145	1048	892	155	1039	882	173	1046	863	206	1059	835	236	1059	799	263	1048	799	263	1048	799	263	
15		935	146	1074	916	156	1065	905	174	1071	888	206	1085	862	239	1088	826	268	1081	826	268	1081	826	268	
0860HA		4.5	803	155	949	789	170	951	764	184	939	733	199	922	699	219	907	664	247	899	664	247	899	664	247
		5	814	154	960	801	171	963	777	186	953	746	201	937	712	221	922	675	248	911	675	248	911	675	248
		6	838	152	982	824	172	987	802	189	982	772	206	967	737	225	951	699	251	937	699	251	937	699	251
	7	859	152	1004	849	172	1012	828	192	1010	798	210	998	762	230	980	723	253	964	723	253	964	723	253	
	8	883	153	1028	873	172	1037	853	194	1037	824	214	1027	788	234	1011	748	259	994	748	259	994	748	259	
	9	906	154	1053	897	170	1059	879	196	1064	851	218	1057	815	239	1043	772	264	1023	772	264	1023	772	264	
	10	930	155	1078	921	168	1081	905	196	1092	878	221	1088	841	244	1073	799	269	1055	799	269	1055	799	269	
	11	958	157	1106	946	169	1107	929	197	1116	905	224	1118	869	249	1106	827	275	1088	827	275	1088	827	275	
	12	964	158	1134	969	170	1131	956	196	1142	931	227	1146	897	254	1139	853	281	1120	853	281	1120	853	281	
	13	1012	159	1163	992	171	1155	980	195	1165	958	228	1175	924	259	1170	882	287	1154	882	287	1154	882	287	
	14	1038	160	1190	1018	173	1182	1005	192	1187	984	230	1202	951	262	1200	909	292	1187	909	292	1187	909	292	
	15	1066	161	1219	1045	174	1210	1029	194	1213	1010	230	1228	978	266	1231	937	298	1220	937	298	1220	937	298	

LCLT = Leaving Chilled Liquid Temperature HR = Heat Rejection

Glycol Cooling Capacities (0350HA - 0480HA)

YLCS	LCLT °C	Condenser Leaving Water Temperature Deg C																					
		30			35			40			45			50			55			60			
		Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	
0350HA	-12	175	64	236	166	71	233	79	228	140	86	222	121	209	131	209	131	209	131	209	131	209	131
	-11	183	66	246	173	73	242	160	236	147	89	231	131	223	131	223	131	223	131	223	131	223	131
	-10	192	66	254	180	74	250	167	245	155	91	241	142	236	142	236	142	236	142	236	142	236	142
	-9	200	67	264	187	75	259	175	253	162	91	248	149	243	149	243	149	243	149	243	149	243	149
	-8	207	66	271	195	75	266	182	261	169	92	256	156	252	156	252	156	252	156	252	156	252	156
	-7	215	66	278	202	75	273	189	269	176	93	265	163	260	163	260	163	260	163	260	163	260	163
	-6	225	68	289	211	76	283	198	278	184	93	273	171	267	171	267	171	267	171	267	171	267	171
	-5	233	67	296	219	76	291	206	286	192	94	281	179	271	179	271	179	271	179	271	179	271	179
	-4	245	66	308	230	75	301	215	294	200	92	288	185	281	185	281	185	281	185	281	185	281	185
	-3	258	64	318	241	74	311	224	305	208	95	298	191	291	191	291	191	291	191	291	191	291	191
	-2	267	64	328	250	74	321	233	314	216	95	307	199	300	199	300	199	300	199	300	199	300	199
	-1	276	65	337	259	75	330	242	323	225	96	316	208	309	208	309	208	309	208	309	208	309	208
0	285	65	346	268	75	339	251	332	233	96	325	216	317	216	317	216	317	216	317	216	317	216	
1	294	65	356	277	75	348	260	341	243	96	334	227	327	227	327	227	327	227	327	227	327	227	
2	302	66	365	286	76	358	270	351	253	96	344	237	337	237	337	237	337	237	337	237	337	237	
3	311	67	374	295	76	367	279	361	263	95	354	247	347	247	347	247	347	247	347	247	347	247	
4	320	67	383	304	77	377	289	370	273	95	364	258	357	258	357	258	357	258	357	258	357	258	
5	328	68	393	313	77	386	298	380	283	95	373	268	367	268	367	268	367	268	367	268	367	268	
0415HA	-12	211	77	283	198	85	279	183	94	272	168	103	266	148	112	254	148	112	254	148	112	254	148
	-11	221	78	295	207	87	290	190	96	281	177	110	277	160	115	269	160	115	269	160	115	269	160
	-10	232	78	306	217	88	300	201	98	295	186	108	289	171	118	283	171	118	283	171	118	283	171
	-9	242	79	317	226	89	311	210	99	304	195	109	298	179	118	291	179	118	291	179	118	291	179
	-8	251	79	326	235	89	313	219	99	313	203	109	307	188	119	301	188	119	301	188	119	301	188
	-7	260	79	336	244	90	329	228	100	323	212	110	316	196	120	310	196	120	310	196	120	310	196
	-6	273	80	349	256	90	341	239	100	334	221	112	327	204	121	319	204	121	319	204	121	319	204
	-5	285	77	358	267	89	351	249	100	344	231	112	337	213	121	330	213	121	330	213	121	330	213
	-4	298	76	370	279	88	362	260	100	354	241	111	346	222	123	338	222	123	338	222	123	338	222
	-3	311	75	382	290	88	374	270	100	366	250	113	358	230	126	350	230	126	350	230	126	350	230
	-2	322	75	393	301	88	385	281	101	376	261	113	368	240	126	360	240	126	360	240	126	360	240
	-1	332	77	405	312	89	396	291	102	388	271	114	379	251	127	371	251	127	371	251	127	371	251
0	343	78	416	322	89	407	302	102	398	281	114	390	261	127	381	261	127	381	261	127	381	261	
1	355	78	428	334	90	419	314	102	410	293	114	401	273	126	392	273	126	392	273	126	392	273	
2	366	79	441	346	90	432	325	102	422	305	113	413	285	125	403	285	125	403	285	125	403	285	
3	378	80	454	358	91	444	337	102	434	317	113	424	296	124	414	296	124	414	296	124	414	296	
4	390	81	467	369	92	457	349	102	446	329	113	436	308	123	425	308	123	425	308	123	425	308	
5	401	83	480	381	93	469	361	103	458	340	113	447	320	123	436	320	123	436	320	123	436	320	
0480HA	-12	246	89	331	231	99	325	214	109	318	197	119	310	175	130	299	175	130	299	175	130	299	175
	-11	259	91	345	242	101	338	225	111	331	208	122	323	188	133	315	188	133	315	188	133	315	188
	-10	271	91	357	253	102	350	236	114	344	218	125	337	201	137	331	201	137	331	201	137	331	201
	9	283	92	370	265	103	363	246	115	355	228	126	347	209	138	340	209	138	340	209	138	340	209
	-8	294	91	380	275	103	373	256	115	365	238	127	358	219	138	350	219	138	350	219	138	350	219
	-7	306	93	394	286	104	385	267	116	376	247	127	368	228	139	359	228	139	359	228	139	359	228
	-6	322	92	409	301	104	400	280	116	390	259	128	381	237	141	371	237	141	371	237	141	371	237
	-5	338	87	420	315	101	411	293	115	402	270	129	392	247	143	383	247	143	383	247	143	383	247
	-4	351	87	433	328	101	423	304	115	414	281	130	405	258	144	395	258	144	395	258	144	395	258
	-3	364	86	445	340	101	436	316	116	426	293	131	417	269	146	408	269	146	408	269	146	408	269
	-2	376	87	459	352	102	449	329	117	439	305	131	430	281	146	420	281	146	420	281	146	420	281
	-1	388	89	472	365	103	462	341	118	453	317	132	443	294	147	433	294	147	433	294	147	433	294
0	401	89	485	377	103	475	353	118	465	330	132	455	306	147	445	306	147	445	306	147	445	306	
1	416	90	501	391	104	490	367	118	479	343	132	468	319	145	457	319	145	457	319	145	457	319	
2	430	92	518	406	105	506	381	118	494	357	131	481	332	144	469	332	144	469	332	144	469	332	
3	445	94	534	420	106	521	395	118	508	370	131	495	345	143	482	345	143	482	345	143	482	345	
4	460	95	551	435	107	536	409	119	522	384	130	508	359	142	494	359	142	494	359	142	494	359	
5	475	97	567	449	108	552	423	119	536	398	130	521	372	141	506	372	141	506	372	141	506	372	

LCLT = Leaving Chilled Liquid Temperature HR = Heat Rejection
 Table should also be used for 30% Propylene Glycol after reducing LCLT by 1°C
 (For example the cooling capacity when using -1°C LCLT using Propylene Glycol is equivalent to -2°C LCLT using Ethylene Glycol).



Glycol Cooling Capacities (0530HA - 0620HA)

YLCS	LCLT °C	Condenser Leaving Water Temperature Deg C																					
		30			35			40			45			50			55			60			
		Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	
0530HA	-12	287	97	359	247	107	348	231	118	343	214	130	337	196	142	330							
	-11	281	99	375	260	109	364	243	121	358	226	133	352	208	146	346							
	-10	290	99	384	273	112	379	255	124	373	238	137	368	220	150	363							
	-9	304	99	398	285	112	392	267	125	386	248	138	379	230	151	373							
	-8	317	99	411	298	113	405	278	126	398	259	139	391	240	152	384							
	-7	330	101	426	310	114	418	290	127	410	270	140	402	252	154	398	235	171	397				
	-6	345	100	440	324	114	432	303	127	423	282	142	428	273	157	422	245	172	408				
	-5	360	98	453	338	113	445	316	127	436	294	142	438	285	158	435	254	173	418				
	-4	376	96	468	353	112	459	329	127	450	306	142	447	285	158	447	265	174	430				
	-3	392	94	482	368	111	473	343	127	463	318	143	454	296	159	447	276	175	442				
	-2	405	95	496	381	112	487	356	128	477	331	144	468	308	160	460	287	176	454				
	-1	419	97	510	394	113	501	369	129	491	344	145	482	321	160	473	299	176	466				
0	432	97	523	407	113	514	382	129	504	357	145	495	334	161	487	310	178	479					
1	448	99	542	423	114	531	397	129	519	371	144	508	347	161	500	323	178	493					
2	465	101	561	439	115	548	412	129	535	385	144	522	361	160	513	337	178	506					
3	482	103	580	454	116	565	427	130	550	399	143	535	374	160	526	350	178	519					
4	499	105	598	470	117	582	441	130	565	413	143	548	388	159	539	364	178	533					
5	516	107	617	486	119	599	456	131	580	426	143	562	401	159	552	377	178	548					
0576HA	-12	288	105	388	264	114	372	247	137	368	231	140	364	216	153	362							
	-11	303	107	404	278	118	390	261	131	386	244	145	381	228	158	378							
	-10	310	107	412	293	121	407	275	135	403	258	149	399	240	163	395							
	-9	324	107	426	306	121	421	287	136	416	269	150	411	250	165	407							
	-8	340	108	442	320	122	436	307	136	430	281	151	424	261	165	418							
	-7	354	109	457	334	123	451	313	138	444	293	152	437	277	169	438	262	186	438				
	-6	368	108	471	347	123	464	326	138	457	305	152	450	288	170	449	271	187	449				
	-5	382	109	486	361	124	478	339	139	471	317	154	464	299	171	461	280	188	459				
	-4	402	106	502	378	122	494	354	138	486	331	154	477	311	172	474	291	189	471				
	-3	421	103	519	396	120	510	370	138	500	344	155	491	323	173	487	303	190	483				
	-2	435	104	533	409	121	524	383	139	515	357	156	506	336	174	501	314	191	496				
	-1	449	105	549	423	122	539	397	140	521	371	157	521	349	174	514	327	191	508				
0	462	105	562	437	122	553	411	140	543	385	157	534	362	176	528	338	194	522					
1	481	107	583	454	123	571	427	140	560	399	157	548	375	176	542	351	195	536					
2	500	109	604	471	125	590	442	141	576	413	156	562	389	176	556	365	196	551					
3	519	111	625	489	126	609	458	141	592	427	156	575	403	176	570	379	196	565					
4	538	114	646	506	128	627	474	142	608	441	155	589	417	176	584	392	197	580					
5	557	116	667	523	129	646	489	142	624	455	155	603	431	177	598	406	198	594					
0620HA	-12	307	116	417	284	124	402	265	137	395	246	150	389	216	165	373							
	-11	323	117	434	299	128	420	280	142	415	261	156	409	236	171	398							
	-10	334	116	444	314	132	439	295	147	434	275	162	429	255	177	424							
	-9	348	117	459	328	132	453	308	148	448	287	163	442	267	179	437							
	-8	364	118	475	342	133	469	321	148	462	300	164	456	279	179	450							
	-7	378	119	491	356	134	484	335	150	477	313	165	470	291	183	465	269	202	460				
	-6	394	118	507	372	134	499	349	150	492	327	166	484	303	184	478	280	202	472				
	-5	411	119	524	387	135	516	364	151	507	340	167	499	316	185	492	291	204	485				
	-4	432	116	542	406	133	532	380	150	523	353	168	513	328	186	505	303	204	497				
	-3	453	112	560	424	131	549	396	150	538	367	169	527	340	187	518	314	205	509				
	-2	467	113	574	439	132	564	410	151	553	382	170	543	354	188	533	327	207	523				
	-1	483	114	591	454	133	580	426	152	569	397	171	559	368	189	547	339	208	536				
0	497	114	605	469	133	595	440	152	585	412	171	574	382	191	563	351	210	551					
1	516	116	626	487	134	614	458	152	602	429	170	591	398	191	579	367	211	568					
2	535	118	646	505	135	633	475	152	620	445	170	607	414	191	596	383	212	585					
3	554	119	667	523	136	652	493	153	638	462	169	623	431	191	612	399	213	602					
4	572	121	688	541	137	671	510	153	655	479	169	639	447	191	629	416	214	619					
5	591	123	708	559	138	690	527	153	673	495	168	655	464	192	645	432	215	636					

LCLT = Leaving Chilled Liquid Temperature
 HR = Heat Rejection
 Table should also be used for 30% Propylene Glycol after reducing LCLT by 1°C
 (For example the cooling capacity when using -1°C LCLT using Propylene Glycol is equivalent to -2°C LCLT using Ethylene Glycol).

Glycol Cooling Capacities (0670HA - 0860HA)

YLCS	LCLT °C	Condenser Leaving Water Temperature Deg C																					
		30			35			40			45			50			55			60			
		Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	
0670HA	-12	340	447	121	330	442	133	442	149	312	454	168	451	168	451	168	451	168	451	168	451	168	451
	-11	354	462	122	343	457	134	457	150	320	463	170	466	170	466	170	466	170	466	170	466	170	466
	-10	369	477	123	357	472	136	472	153	327	471	173	481	173	481	173	481	173	481	173	481	173	481
	-9	384	492	123	372	488	136	488	153	329	487	173	493	173	493	173	493	173	493	173	493	173	493
	-8	399	508	124	387	504	137	504	154	335	503	175	506	175	506	175	506	175	506	175	506	175	506
	-7	413	523	125	402	521	138	520	156	341	518	176	518	176	518	176	518	176	518	176	518	176	518
	-6	428	539	126	417	537	139	535	157	348	534	178	534	178	534	178	534	178	534	178	534	178	534
	-5	443	554	126	432	552	140	551	158	354	549	179	549	179	549	179	549	179	549	179	549	179	549
	-4	459	570	127	447	568	141	567	159	361	566	181	566	181	566	181	566	181	566	181	566	181	566
	-3	473	585	128	462	583	142	582	160	368	581	182	581	182	581	182	581	182	581	182	581	182	581
	-2	488	601	128	476	598	142	597	161	375	597	183	597	183	597	183	597	183	597	183	597	183	597
	-1	504	617	129	492	614	143	613	162	382	613	185	613	185	613	185	613	185	613	185	613	185	613
0	519	633	130	508	631	144	628	163	389	629	186	629	186	629	186	629	186	629	186	629	186	629	
1	536	650	130	523	647	144	645	162	396	644	184	644	184	644	184	644	184	644	184	644	184	644	
2	552	666	131	539	664	145	661	161	403	661	181	656	181	656	181	656	181	656	181	656	181	656	
3	567	682	132	554	679	145	676	159	411	673	181	668	181	668	181	668	181	668	181	668	181	668	
4	583	697	133	569	695	145	691	158	419	686	175	673	175	673	175	673	175	673	175	673	175	673	
5	597	712	133	583	710	145	705	157	427	698	172	676	172	676	172	676	172	676	172	676	172	676	
0750HA	-12	392	515	140	380	513	153	510	173	359	524	195	521	195	521	195	521	195	521	195	521	195	521
	-11	409	530	141	396	528	155	528	174	366	534	197	538	197	538	197	538	197	538	197	538	197	538
	-10	425	546	142	412	546	156	545	175	373	544	199	545	199	545	199	545	199	545	199	545	199	545
	-9	442	562	143	429	565	158	564	177	381	562	200	570	200	570	200	570	200	570	200	570	200	570
	-8	460	578	144	447	583	159	582	178	389	571	202	584	202	584	202	584	202	584	202	584	202	584
	-7	477	594	145	464	601	160	600	180	397	588	204	598	204	598	204	598	204	598	204	598	204	598
	-6	494	610	145	481	619	161	618	181	405	605	206	616	206	616	206	616	206	616	206	616	206	616
	-5	511	626	146	498	636	162	635	183	414	622	206	634	206	634	206	634	206	634	206	634	206	634
	-4	529	642	147	516	652	163	651	184	423	639	209	653	209	653	209	653	209	653	209	653	209	653
	-3	545	658	148	532	668	164	667	185	432	656	211	669	211	669	211	669	211	669	211	669	211	669
	-2	563	674	148	549	684	165	683	186	441	673	212	689	212	689	212	689	212	689	212	689	212	689
	-1	581	690	149	567	700	166	699	187	450	690	214	708	214	708	214	708	214	708	214	708	214	708
0	599	706	150	585	716	167	715	188	459	707	215	726	215	726	215	726	215	726	215	726	215	726	
1	618	722	151	604	732	167	731	189	468	724	216	744	216	744	216	744	216	744	216	744	216	744	
2	637	738	152	622	748	167	747	190	477	741	217	762	217	762	217	762	217	762	217	762	217	762	
3	654	754	153	640	764	168	763	191	486	758	218	780	218	780	218	780	218	780	218	780	218	780	
4	672	770	154	658	780	168	779	192	495	776	219	798	219	798	219	798	219	798	219	798	219	798	
5	688	786	154	673	796	168	795	193	504	792	220	816	220	816	220	816	220	816	220	816	220	816	
0860HA	-12	448	584	154	434	584	169	577	191	410	592	215	588	215	588	215	588	215	588	215	588	215	588
	-11	467	604	155	452	604	171	597	192	421	603	217	607	217	607	217	607	217	607	217	607	217	607
	-10	486	623	156	470	623	173	617	193	431	615	219	627	219	627	219	627	219	627	219	627	219	627
	-9	505	642	157	488	642	174	636	194	440	634	221	643	221	643	221	643	221	643	221	643	221	643
	-8	525	661	158	506	661	175	655	195	449	653	223	660	223	660	223	660	223	660	223	660	223	660
	-7	544	680	159	524	680	176	674	196	458	672	225	676	225	676	225	676	225	676	225	676	225	676
	-6	564	699	160	542	699	177	693	197	467	691	227	696	227	696	227	696	227	696	227	696	227	696
	-5	583	718	161	560	718	178	712	198	476	710	229	714	229	714	229	714	229	714	229	714	229	714
	-4	604	737	162	578	737	180	731	199	485	729	231	738	231	738	231	738	231	738	231	738	231	738
	-3	623	756	163	596	756	181	750	200	494	748	233	759	233	759	233	759	233	759	233	759	233	759
	-2	642	775	164	614	775	182	769	201	503	767	234	779	234	779	234	779	234	779	234	779	234	779
	-1	663	794	165	632	794	183	788	202	512	786	236	800	236	800	236	800	236	800	236	800	236	800
0	684	813	166	650	813	184	807	203	521	804	237	821	237	821	237	821	237	821	237	821	237	821	
1	706	832	167	668	832	185	826	204	530	822	238	840	238	840	238	840	238	840	238	840	238	840	
2	727	851	168	686	851	186	845	205	539	841	239	859	239	859	239	859	239	859	239	859	239	859	
3	747	870	169	704	870	187	864	206	548	860	240	879	240	879	240	879	240	879	240	879	240	879	
4	768	889	170	722	889	188	883	207	557	879	241	898	241	898	241	898	241	898	241	898	241	898	
5	786	908	171	740	908	189	902	208	566	898	242	917	242	917	242	917	242	917	242	917	242	917	

LCLT = Leaving Chilled Liquid Temperature HR = Heat Rejection
 Table should also be used for 30% Propylene Glycol after reducing LCLT by 1°C
 (For example the cooling capacity when using -1°C LCLT using Propylene Glycol is equivalent to -2°C LCLT using Ethylene Glycol).



Glycol Cooling Capacities (0980HA - 1120HA)

YLCS	LCLT °C	Condenser Leaving Water Temperature Deg C																						
		30			35			40			45			50			55			60				
		Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW		
0980HA	-12	509	161	662	493	174	658	473	191	655	466	215	671	436	242	666								
	-11	530	162	685	514	175	680	494	193	677	478	217	684	456	245	688								
	-10	552	163	707	534	176	702	515	195	700	490	218	697	476	247	711								
	-9	574	164	730	557	177	725	537	196	723	512	220	720	492	249	729								
	-8	597	165	754	580	179	750	559	198	747	533	222	744	509	252	748								
	-7	619	166	777	602	180	773	581	199	770	555	224	767	525	254	766	486	288	760					
	-6	641	168	800	624	181	796	603	200	793	576	226	791	546	256	789	509	291	785					
	-5	663	168	823	646	182	819	625	202	816	598	227	814	567	258	812	531	294	810					
	-4	686	169	847	669	183	843	648	203	841	621	229	838	590	260	837	553	296	835					
	-3	708	170	869	691	184	865	669	204	863	642	230	861	611	262	860	574	299	858					
	-2	730	171	892	713	185	888	691	205	886	664	231	884	633	264	883	595	301	881					
	-1	754	171	917	736	185	912	714	206	909	687	233	909	655	266	907	618	304	907					
0	777	172	941	759	186	936	736	207	933	710	234	933	677	268	931	641	306	932						
1	802	173	966	783	188	962	760	208	957	734	233	955	701	264	952	664	302	951						
2	826	173	991	807	189	986	784	208	981	758	231	978	725	261	972	687	297	969						
3	849	173	1013	829	190	1009	806	208	1004	780	230	998	746	257	991	708	292	985						
4	872	173	1037	852	191	1033	829	208	1027	802	228	1018	757	252	997	719	285	991						
5	893	173	1058	873	192	1055	850	208	1048	822	226	1036	767	247	1002	729	279	994						
1120HA	-12	580	183	754	562	197	749	539	217	745	531	244	763	496	275	758								
	-11	604	184	779	585	199	774	563	219	771	545	246	779	519	278	783								
	-10	628	186	805	609	200	799	587	221	797	558	248	794	542	281	809								
	-9	654	187	831	634	202	826	612	223	823	583	250	820	561	283	830								
	-8	680	188	858	661	203	853	637	225	851	608	252	847	580	286	851								
	-7	705	189	884	686	204	880	662	226	877	632	254	874	598	288	872	554	327	865					
	-6	730	190	911	711	206	906	687	228	903	657	256	900	622	291	898	579	330	893					
	-5	755	191	937	736	207	932	712	229	929	681	258	927	646	293	925	605	334	922					
	-4	782	192	964	762	208	960	738	231	957	707	261	954	672	296	933	630	337	950					
	-3	806	193	990	787	209	985	762	232	982	732	261	980	696	298	979	654	340	976					
	-2	832	194	1016	812	210	1011	787	233	1008	757	263	1006	721	300	1006	678	342	1003					
	-1	859	195	1044	839	211	1039	813	234	1035	783	265	1034	746	302	1033	704	345	1032					
0	885	196	1071	865	212	1066	838	235	1062	809	266	1062	771	304	1060	730	348	1061						
1	913	196	1100	892	213	1095	866	236	1090	836	265	1088	798	300	1084	756	343	1082						
2	941	197	1128	919	215	1123	893	236	1118	863	263	1113	825	296	1107	783	337	1103						
3	967	197	1154	944	216	1149	918	237	1143	888	261	1136	850	292	1128	807	332	1122						
4	993	197	1181	970	217	1177	944	237	1169	913	259	1159	863	287	1135	819	324	1128						
5	1018	197	1205	994	218	1202	968	237	1193	936	256	1180	873	281	1140	830	317	1131						

LCLT = Leaving Chilled Liquid Temperature HR = Heat Rejection
 Table should also be used for 30% Propylene Glycol after reducing LCLT by 1°C
 (For example the cooling capacity when using -1°C LCLT using Propylene Glycol is equivalent to -2°C LCLT using Ethylene Glycol).



Cooling Capacities (0350AA - 0480AA)

YLCS	LCLT °C	Saturated Discharge Temperature at Unit °C																					
		35			40			45			50			55			60			65			
		Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	Cool kW	Power kW	HR kW	
0350AA	4.5	333	72	402	313	80	389	298	87	380	279	97	371	258	111	363	237	124	354	SQ	SQ	SQ	
	5	337	72	405	319	80	395	302	88	385	284	97	376	263	111	368	240	125	358	SQ	SQ	SQ	
	6	344	73	413	330	80	407	312	89	397	294	98	387	273	111	379	250	125	369	SQ	SQ	SQ	
	7	352	73	422	342	81	419	322	89	407	304	98	397	282	112	389	260	126	379	SQ	SQ	SQ	
	8	366	74	436	354	81	431	335	90	420	315	99	408	293	113	400	269	127	389	SQ	SQ	SQ	
	9	379	74	450	366	82	443	346	90	432	325	99	420	303	113	411	279	127	399	SQ	SQ	SQ	
	10	387	75	458	374	82	452	353	90	439	338	99	432	312	113	419	286	127	407	263	140	396	
	11	402	77	476	390	82	468	369	91	456	347	101	443	325	113	432	302	125	420	276	141	410	
	12	415	79	490	402	83	481	382	92	469	360	101	456	337	112	444	314	124	432	286	142	421	
	13	425	79	501	411	85	492	390	92	477	372	102	469	347	113	454	321	124	439	295	141	428	
	14	446	80	522	427	86	508	408	93	496	385	102	482	361	114	470	337	125	455	310	140	443	
	15	462	81	539	438	89	522	420	93	509	397	103	495	373	114	481	348	126	467	321	138	452	
	0415AA	4.5	400	85	480	377	95	467	357	103	455	335	115	444	309	131	434	284	146	423	SQ	SQ	SQ
		5	405	85	486	384	95	474	362	104	461	341	115	451	315	132	440	290	148	431	SQ	SQ	SQ
		6	416	86	498	397	95	488	375	105	475	353	116	463	328	132	453	302	148	442	SQ	SQ	SQ
7		428	87	510	411	96	502	388	106	489	366	116	476	339	133	465	313	149	455	SQ	SQ	SQ	
8		443	87	526	425	96	517	402	107	504	379	117	490	353	133	479	327	148	467	SQ	SQ	SQ	
9		459	88	543	440	97	532	417	107	518	392	117	504	367	132	492	341	147	481	SQ	SQ	SQ	
10		468	89	553	450	97	542	426	107	528	407	118	519	378	132	504	349	147	489	316	166	474	
11		486	92	573	469	98	562	445	108	548	419	120	533	392	133	519	366	147	505	332	168	491	
12		499	94	588	484	98	578	460	109	563	434	120	548	406	133	533	379	147	519	345	169	505	
13		511	94	600	493	100	589	470	109	574	449	121	564	418	134	545	387	147	527	355	168	514	
14		533	95	624	512	102	609	491	110	596	465	121	580	435	134	562	406	148	547	374	166	532	
15		550	96	642	526	105	625	507	111	612	480	122	596	449	135	578	419	149	561	389	164	545	
0480AA		4.5	466	98	559	441	109	545	416	121	531	389	135	517	362	153	507	333	171	495	SQ	SQ	SQ
		5	474	98	567	448	110	553	422	122	538	397	135	525	369	154	515	341	172	505	SQ	SQ	SQ
		6	488	99	583	464	110	569	438	122	554	412	136	541	383	155	530	353	173	518	SQ	SQ	SQ
	7	503	100	598	480	111	585	454	123	570	427	136	557	397	155	544	366	174	531	SQ	SQ	SQ	
	8	521	101	617	497	112	603	470	123	588	443	137	573	414	154	561	384	171	547	SQ	SQ	SQ	
	9	538	102	635	513	112	620	487	124	605	459	137	590	431	153	576	403	168	562	SQ	SQ	SQ	
	10	549	103	647	525	113	632	499	124	617	476	137	607	444	153	589	412	169	573	370	195	555	
	11	569	106	670	548	113	655	522	125	641	490	139	622	460	155	606	430	170	591	388	196	574	
	12	583	109	687	566	114	674	538	126	658	507	139	639	475	155	622	444	171	607	403	197	590	
	13	596	109	700	576	116	686	551	126	671	526	140	658	489	155	637	453	171	616	415	196	601	
	14	620	110	725	597	119	710	575	127	696	544	140	677	508	156	657	474	172	637	439	194	623	
	15	639	111	744	614	121	729	594	128	715	562	141	697	526	157	675	490	173	655	457	192	640	

LCLT = Leaving Chilled Liquid Temperature HR = Heat Rejection

Cooling Capacities (0530AA - 0620AA)

YLCS	LCLT °C	Saturated Discharge Temperature at Unit °C																					
		35			40			45			50			55			60			65			
		Cool KW	Power KW	HR KW	Cool KW	Power KW	HR KW	Cool KW	Power KW	HR KW	Cool KW	Power KW	HR KW	Cool KW	Power KW	HR KW	Cool KW	Power KW	HR KW				
0530AA	4.5	500	106	601	474	118	586	447	130	571	419	145	557	389	166	547	360	186	536	SQ	SQ	SQ	
	5	509	107	610	483	119	595	454	132	579	427	146	565	397	167	555	367	187	545	SQ	SQ	SQ	
	6	526	108	629	500	119	614	472	132	597	443	147	582	412	167	570	380	188	558	SQ	SQ	SQ	
	7	544	109	647	518	120	632	490	133	616	459	147	599	426	168	586	393	189	572	SQ	SQ	SQ	
	8	563	109	667	536	121	651	508	133	634	476	148	617	445	167	603	413	186	589	SQ	SQ	SQ	
	9	581	110	685	554	122	670	525	134	653	493	149	635	463	166	620	432	183	605	SQ	SQ	SQ	
	10	592	112	698	567	122	683	538	134	665	513	149	655	476	166	633	442	184	616	616	400	211	600
	11	613	115	723	592	123	708	563	136	691	528	151	671	495	168	654	462	185	637	419	213	621	621
	12	630	117	741	611	124	728	581	136	710	548	151	691	513	168	672	478	186	654	434	214	637	637
	13	643	118	755	622	125	741	594	137	725	568	152	712	526	168	686	489	186	665	447	212	649	649
	14	669	119	782	645	129	767	620	138	751	587	153	732	548	169	709	511	187	688	471	210	671	671
	15	689	120	803	662	132	787	640	139	772	607	153	752	567	170	729	528	188	707	491	208	688	688
	0575AA	4.5	534	115	643	507	127	628	478	140	611	448	156	597	417	179	587	366	201	577	SQ	SQ	SQ
		5	544	116	654	517	127	638	485	142	619	457	157	606	425	179	595	393	202	585	SQ	SQ	SQ
		6	564	116	675	537	128	659	506	142	641	474	158	624	440	180	611	407	202	599	SQ	SQ	SQ
7		585	117	696	556	129	679	526	143	662	491	159	642	456	181	628	421	203	614	SQ	SQ	SQ	
8		605	118	717	576	130	700	545	143	681	509	160	661	475	180	646	441	200	631	SQ	SQ	SQ	
9		623	119	736	595	131	720	563	144	700	527	161	680	494	179	664	461	197	648	SQ	SQ	SQ	
10		636	120	750	609	131	733	577	144	714	550	161	702	508	179	677	472	198	660	430	227	646	
11		658	124	776	636	132	761	604	146	742	566	163	721	530	181	701	494	199	683	450	229	668	
12		676	126	796	656	133	783	623	147	763	589	163	744	550	181	722	511	200	701	466	230	685	
13		690	127	811	668	135	797	638	148	778	610	164	765	563	181	735	524	200	714	479	228	696	
14		718	128	840	692	139	824	664	149	806	630	165	787	588	183	762	548	201	739	504	225	718	
15		740	129	862	711	142	846	686	150	828	651	166	808	608	184	783	566	202	758	525	223	737	
0620AA		4.5	580	125	699	550	138	681	522	152	666	488	170	649	452	194	636	417	217	623	SQ	SQ	SQ
		5	591	125	710	561	138	692	529	153	675	497	170	659	460	195	645	424	219	632	SQ	SQ	SQ
		6	613	125	732	582	139	715	551	154	697	516	171	678	478	195	663	440	219	648	SQ	SQ	SQ
	7	636	124	754	605	140	737	572	155	719	535	172	698	495	196	682	456	220	665	SQ	SQ	SQ	
	8	653	126	773	626	141	759	592	155	739	554	173	718	515	196	701	475	219	684	SQ	SQ	SQ	
	9	677	128	798	647	142	782	612	156	760	573	174	738	534	196	720	494	218	702	SQ	SQ	SQ	
	10	689	130	813	661	142	796	626	156	775	597	174	762	549	195	734	508	218	715	465	246	699	
	11	713	134	841	690	143	826	655	158	805	614	176	781	574	196	760	534	217	741	487	248	723	
	12	732	137	862	712	144	849	676	159	827	638	176	805	596	196	782	554	216	760	505	249	741	
	13	751	138	882	726	146	864	691	160	843	660	177	828	610	196	797	568	217	774	519	247	754	
	14	787	139	919	751	151	894	720	161	873	683	178	852	638	198	825	594	218	801	546	244	778	
	15	816	140	949	771	153	917	744	162	897	705	179	875	659	199	848	614	219	823	569	242	799	

LCLT = Leaving Chilled Liquid Temperature R = Heat Rejection

Glycol Cooling Capacities (0350AA - 0480AA)

YLCS	LCLT °C	Saturated Discharge Temperature at Unit °C																				
		35			40			45			50			55			60			65		
		Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW
0350AA	-12	175	236	64	166	233	71	228	140	86	222	121	93	209	148	112	255	135	123	251		
	-11	183	246	66	173	242	73	236	147	89	231	121	96	223								
	-10	192	255	67	180	250	74	245	155	91	241	142	100	236								
	-9	200	263	68	187	259	75	253	162	91	248	149	99	243								
	-8	209	272	69	195	266	75	266	169	92	256	156	101	252								
	-7	218	280	69	202	273	75	273	176	93	265	163	102	260								
	-6	227	289	66	211	281	76	281	184	93	273	171	102	267								
	-5	236	299	66	219	291	76	286	192	94	281	179	103	277								
	-4	245	308	67	230	301	75	294	200	92	288	185	101	281								
	-3	253	317	67	241	311	74	311	224	85	305	208	95	298								
	-2	263	327	67	250	321	74	321	233	85	314	216	95	307								
	-1	273	337	67	259	330	75	330	242	86	323	225	96	316								
0	283	347	67	268	339	75	339	251	86	332	233	96	325									
1	292	357	68	277	348	75	348	260	86	341	243	96	334									
2	301	366	69	286	358	76	358	270	86	351	253	96	344									
3	310	376	69	295	367	76	367	279	86	361	263	95	354									
4	319	385	70	304	377	77	377	289	86	370	273	95	364									
5	328	395	71	313	386	77	386	298	86	380	283	95	373									
0415AA	-12	211	283	77	198	279	85	272	168	103	266	148	112	254								
	-11	221	295	78	207	290	87	281	177	105	277	160	115	269								
	-10	232	307	80	217	300	88	295	186	108	289	168	118	280								
	-9	243	317	81	226	311	89	304	195	109	298	179	118	291								
	-8	254	327	82	235	321	89	313	203	109	307	188	119	301								
	-7	265	338	82	244	329	90	323	212	110	316	196	120	310								
	-6	275	348	83	256	334	90	334	221	111	327	204	121	319								
	-5	285	359	83	267	341	90	344	231	112	337	213	123	330								
	-4	295	370	84	279	351	89	351	241	111	346	222	123	338								
	-3	306	381	84	290	362	88	362	250	113	358	230	126	350								
	-2	316	392	85	301	373	88	373	261	113	368	240	126	360								
	-1	327	403	85	312	384	88	384	271	114	379	251	127	371								
0	337	415	86	322	395	89	395	281	114	390	261	127	381									
1	348	426	86	334	406	89	406	293	114	401	273	126	392									
2	359	438	87	346	417	90	417	305	113	413	285	125	403									
3	370	450	87	358	428	90	428	317	113	424	296	124	414									
4	381	461	88	369	439	92	439	329	113	436	308	123	425									
5	392	473	88	381	450	93	450	340	113	447	320	123	436									
0480AA	-12	246	331	89	231	325	99	325	179	119	370	175	130	299								
	-11	259	345	91	242	338	101	338	188	122	383	188	133	315								
	-10	272	359	92	253	350	102	350	197	125	397	201	137	331								
	-9	285	371	93	265	363	103	363	206	126	410	214	138	340								
	-8	298	383	94	275	373	103	373	215	127	423	229	138	350								
	-7	311	396	95	286	385	104	385	224	127	436	243	139	359								
	-6	322	407	96	297	397	104	397	233	128	449	257	140	368								
	-5	334	419	97	308	409	105	409	242	129	462	271	141	377								
	-4	346	433	98	319	421	105	421	251	130	475	285	142	386								
	-3	358	446	99	330	433	106	433	260	131	488	299	143	395								
	-2	369	458	100	341	445	106	445	269	131	501	313	144	404								
	-1	380	470	101	352	457	107	457	278	132	514	327	145	413								
0	391	483	102	363	469	107	469	287	132	527	341	146	422									
1	405	496	103	374	481	108	481	296	133	540	355	147	431									
2	418	510	104	385	493	108	493	305	133	553	369	148	440									
3	431	523	105	396	505	109	505	314	134	566	383	149	449									
4	444	537	106	407	517	110	517	323	134	579	397	150	458									
5	457	550	107	418	529	110	529	332	135	592	411	151	467									

LCLT = Leaving Chilled Liquid Temperature HR = Heat Rejection

Glycol Cooling Capacities (0530AA - 0620AA)

YLCS	LCLT °C	Saturated Discharge Temperature at Unit °C																								
		35			40			45			50			55			60			65						
		Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW				
0530AA	-12	287	359	107	348	231	118	343	214	130	337	196	142	330	235	171	397	206	187	383	245	172	408	211	189	390
	-11	281	375	109	364	243	121	358	226	133	352	208	146	346	245	172	408	211	189	390	245	172	408	211	189	390
	-10	295	400	112	379	255	124	373	238	138	368	220	150	363	255	174	418	216	190	397	265	174	430	222	192	404
	-9	308	428	114	392	267	125	386	248	138	379	230	151	373	276	175	442	228	193	411	276	175	442	228	193	411
	-8	322	455	114	405	278	126	398	259	139	391	240	152	384	299	176	466	242	200	418	299	176	466	242	200	418
	-7	336	482	114	418	290	127	410	270	140	402	252	154	398	310	181	488	250	207	425	310	181	488	250	207	425
	-6	348	508	114	432	303	127	423	282	140	415	263	155	410	325	186	508	250	207	425	325	186	508	250	207	425
	-5	361	535	113	445	316	127	436	294	142	428	273	157	422	340	193	535	250	207	425	340	193	535	250	207	425
	-4	374	562	112	459	329	127	450	306	142	441	285	158	435	360	204	562	250	207	425	360	204	562	250	207	425
	-3	387	589	111	473	343	127	463	318	143	454	296	159	447	380	215	589	250	207	425	380	215	589	250	207	425
	-2	402	616	111	487	356	128	477	331	144	468	308	160	460	400	226	616	250	207	425	400	226	616	250	207	425
	-1	417	643	111	501	369	129	491	344	145	482	321	160	473	420	237	643	250	207	425	420	237	643	250	207	425
0	432	670	113	514	382	129	504	357	144	495	334	161	487	440	248	670	250	207	425	440	248	670	250	207	425	
1	445	697	114	528	397	129	519	371	144	508	347	161	490	460	259	697	250	207	425	460	259	697	250	207	425	
2	459	724	115	542	412	129	535	385	144	522	361	160	513	480	270	724	250	207	425	480	270	724	250	207	425	
3	473	751	116	556	427	130	550	399	143	535	374	160	526	500	281	751	250	207	425	500	281	751	250	207	425	
4	487	778	117	569	441	130	565	413	143	548	388	159	539	520	292	778	250	207	425	520	292	778	250	207	425	
5	501	805	119	583	456	131	580	426	143	562	401	159	552	540	303	805	250	207	425	540	303	805	250	207	425	
0575AA	-12	288	360	114	372	247	127	368	231	140	364	216	153	362	262	186	438	222	205	417	271	187	449	224	206	419
	-11	303	404	118	390	261	131	386	244	145	381	228	158	378	281	190	459	225	207	421	281	190	459	225	207	421
	-10	317	428	121	407	275	135	403	258	149	399	240	163	395	294	201	470	226	208	422	294	201	470	226	208	422
	-9	332	453	121	421	287	136	416	269	150	411	250	165	407	309	212	481	227	209	423	309	212	481	227	209	423
	-8	346	478	122	436	301	136	430	281	151	424	261	165	418	320	223	492	228	210	424	320	223	492	228	210	424
	-7	361	503	123	451	313	138	444	293	152	437	271	169	438	339	234	503	229	211	429	339	234	503	229	211	429
	-6	374	528	123	464	326	138	457	305	152	450	288	170	449	358	245	528	230	212	430	358	245	528	230	212	430
	-5	387	553	124	478	339	139	471	317	154	464	299	171	461	377	256	553	231	213	431	377	256	553	231	213	431
	-4	402	578	124	494	354	138	486	331	154	477	311	172	474	396	267	578	232	214	432	396	267	578	232	214	432
	-3	416	603	125	510	370	138	500	344	155	491	323	172	487	415	278	603	233	215	433	415	278	603	233	215	433
	-2	434	628	125	524	383	139	515	357	156	506	336	174	496	434	289	628	234	216	434	434	289	628	234	216	434
	-1	453	653	122	539	397	140	530	371	157	521	349	174	514	453	290	653	235	217	435	453	290	653	235	217	435
0	472	678	122	553	411	140	543	385	157	534	362	176	528	472	301	678	236	218	436	472	301	678	236	218	436	
1	486	703	123	567	427	140	560	399	157	548	375	176	542	491	312	703	237	219	437	491	312	703	237	219	437	
2	501	728	125	590	442	141	576	413	156	562	389	176	556	510	323	728	238	220	438	510	323	728	238	220	438	
3	515	753	126	609	458	141	592	427	156	575	403	176	570	529	334	753	239	221	439	529	334	753	239	221	439	
4	529	778	128	627	474	142	608	441	155	589	417	176	584	548	345	778	240	222	440	548	345	778	240	222	440	
5	544	803	129	646	489	142	624	455	155	603	431	177	598	567	356	803	241	223	441	567	356	803	241	223	441	
0620AA	-12	307	417	128	402	265	137	395	246	150	389	216	165	373	271	191	460	230	210	449	271	191	460	230	210	449
	-11	323	434	128	420	280	142	415	261	156	409	236	171	398	280	202	472	231	211	450	280	202	472	231	211	450
	-10	340	452	132	439	295	147	434	275	162	429	255	177	424	289	213	483	232	212	451	289	213	483	232	212	451
	-9	355	467	132	453	308	148	448	287	163	442	267	179	437	298	214	496	233	213	452	298	214	496	233	213	452
	-8	370	481	133	469	321	148	462	300	164	456	279	179	450	307	215	509	234	214	453	307	215	509	234	214	453
	-7	386	496	134	484	335	150	477	313	165	470	291	183	465	316	216	522	235	215	454	316	216	522	235	215	454
	-6	401	511	134	499	349	150	492	327	166	484	303	184	478	325	217	535	236	216	455	325	217	535	236	216	455
	-5	415	526	135	516	364	151	507	340	167	499	316	185	485	334	218	548	237	217	456	334	218	548	237	217	456
	-4	431	542	135	532	380	150	523	353	168	513	328	186	505	343	219	561	238	218	457	343	219	561	238	218	457
	-3	447	559	136	549	396	150	538	367	169	527	340	187	518	352	220	574	239	219	458	352	220	574	239	219	458
	-2	463	575	136	564	410	151	553	382	170	543	354	188	533	361	221	587	240	220	459	361	221	587	240	220	459
	0	478	591	133	580	426	151	569	397	171	559	368	189	547	370	222	599	241	221	460	370	222	599	241	221	460
1	494	608	133	595	440	152	585	412	171	574	382	191	563	379	223	608	242	222	461	379	223	608	242	222	461	
2	512	627	134	614	458	152	602	429	170	591	398	19														

Glycol Cooling Capacities (0670AA - 0860AA)

YLCS	LCLT °C	Saturated Discharge Temperature at Unit °C																							
		35			40			45			50			55			60			65					
		Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW			
0670AA	-12	340	112	447	330	121	444	316	133	442	312	149	454	291	168	451	325	200	515	340	202	532	354	204	549
	-11	354	113	462	343	122	459	330	134	457	320	150	463	305	170	466	340	200	515	354	202	532	369	204	549
	-10	369	114	477	357	123	473	344	135	473	327	152	471	318	172	481	354	202	532	369	204	549	384	206	565
	-9	384	114	492	372	123	489	359	136	488	342	153	487	329	173	493	370	206	565	384	206	565	409	208	581
	-8	399	115	508	387	124	505	374	137	504	356	154	503	340	175	506	384	206	565	409	208	581	438	208	597
	-7	413	116	523	402	125	521	388	138	520	371	156	518	351	176	518	398	209	597	438	208	597	466	210	614
	-6	428	116	539	417	126	537	403	139	535	385	157	534	365	178	534	409	209	597	466	210	614	494	210	630
	-5	443	117	554	432	126	552	417	140	551	400	158	550	379	179	549	428	210	630	494	210	630	522	210	643
	-4	459	118	570	447	127	568	433	141	567	415	159	566	394	181	566	444	210	630	522	210	643	550	210	655
	-3	473	118	585	462	128	583	447	142	582	429	160	581	408	182	581	466	210	630	550	210	643	578	210	666
	-2	488	119	601	476	128	598	462	142	597	444	161	597	423	183	597	494	210	630	578	210	643	606	210	688
	-1	504	119	617	492	129	614	477	143	613	459	162	613	438	185	613	512	210	630	606	210	643	634	210	708
0	519	120	633	508	129	631	492	144	628	475	163	629	452	186	629	536	210	630	634	210	643	662	210	732	
1	536	120	650	523	130	647	508	144	645	491	162	644	468	184	644	562	210	630	662	210	643	690	210	766	
2	552	120	666	539	131	664	524	145	661	506	161	659	484	181	659	590	210	630	662	210	643	718	210	812	
3	567	120	682	554	132	679	539	145	676	521	160	673	499	179	688	620	210	630	662	210	643	746	210	856	
4	583	121	697	569	133	695	554	145	691	536	158	686	506	175	673	650	210	630	662	210	643	774	210	906	
5	597	121	712	583	133	710	568	145	705	549	157	698	512	172	676	680	210	630	662	210	643	802	210	956	
0750AA	-12	392	130	515	380	140	513	365	153	510	359	173	524	336	195	521	375	231	594	392	234	614	410	236	634
	-11	409	130	533	396	141	530	381	155	528	369	174	534	351	197	538	392	231	594	410	236	614	438	236	653
	-10	425	131	550	412	142	546	397	156	545	378	175	544	367	199	555	410	236	614	438	236	614	466	236	688
	-9	442	132	568	429	143	565	414	158	564	394	177	562	379	200	570	438	236	614	466	236	614	504	236	718
	-8	460	133	586	447	144	583	431	159	582	411	178	581	392	202	584	466	236	614	466	236	614	542	236	758
	-7	477	134	604	464	145	601	448	160	600	427	180	588	405	204	598	494	236	614	466	236	614	580	236	808
	-6	494	135	622	481	145	619	465	161	618	444	181	617	421	206	616	522	236	614	466	236	614	618	236	858
	-5	511	135	639	498	146	637	481	162	636	461	183	634	437	207	634	562	236	614	466	236	614	656	236	908
	-4	529	136	658	516	147	656	499	163	654	479	184	653	455	209	653	600	236	614	466	236	614	694	236	958
	-3	545	137	675	532	148	673	516	164	671	495	185	671	471	211	671	646	236	614	466	236	614	732	236	1008
	-2	563	137	693	549	148	690	532	165	689	512	186	689	488	212	689	690	236	614	466	236	614	770	236	1058
	-1	581	138	712	567	149	709	550	166	707	530	187	708	505	214	708	732	236	614	466	236	614	808	236	1108
0	599	139	731	585	150	728	567	167	725	547	188	726	522	215	726	770	236	614	466	236	614	846	236	1158	
1	618	139	750	604	151	747	586	167	744	566	187	744	540	212	742	810	236	614	466	236	614	884	236	1208	
2	637	139	769	622	152	766	604	167	763	584	186	761	558	210	758	846	236	614	466	236	614	922	236	1258	
3	654	139	786	639	153	784	621	167	780	601	185	776	575	207	771	884	236	614	466	236	614	960	236	1308	
4	672	139	805	656	154	802	639	168	798	618	183	792	584	203	776	946	236	614	466	236	614	998	236	1358	
5	688	139	821	673	154	819	655	168	814	633	181	806	591	199	780	1008	236	614	466	236	614	1036	236	1388	
0860AA	-12	448	143	584	434	154	580	416	169	577	410	191	592	384	215	588	428	255	670	448	258	693	466	261	715
	-11	467	144	604	452	155	600	435	171	597	421	192	603	401	217	607	466	255	670	466	258	693	494	261	745
	-10	486	145	623	470	156	619	453	173	617	431	193	615	419	219	627	494	255	670	466	258	693	522	261	775
	-9	505	146	644	490	157	640	473	174	638	450	195	636	433	221	643	522	255	670	466	258	693	550	261	805
	-8	525	147	665	510	159	661	492	175	659	470	197	657	448	223	660	550	255	670	466	258	693	578	261	835
	-7	544	148	685	530	160	682	511	177	679	488	199	677	462	225	676	578	255	670	466	258	693	606	261	865
	-6	564	149	705	549	161	702	531	178	700	507	200	697	481	227	696	606	255	670	466	258	693	634	261	895
	-5	583	149	725	569	161	722	550	179	720	526	202	718	499	229	717	634	255	670	466	258	693	662	261	925
	-4	604	150	747	589	162	743	570	180	741	547	203	739	519	231	738	634	255	670	466	258	693	690	261	955
	-3	623	151	766	608	163	763	589	181	761	565	204	759	538	232	759	634	255	670	466	258	693	718	261	985
	-2	642	151	786	627	164	783	608	182	781	585	205	780	557	234	779	634	255	670	466	258	693	746	261	1015
	-1	663	152	808	648	165	804	628	183	802	605	207	801	577	236	800	634	255	670	466	258	693	774	261	1045
0	684	153	829	668	165	825	648	184	822	625	208	823	596	237	821	634	255	670	466	258	693	802	261	1075	
1	706	153	851	689	166	848	669	184	844	646	207	842	617	234	840	634	255	670	466	258	693	830	261	1105	
2	727	154	873	710	168	869	690	185	865	667	205	862	638	238	857	634	255	670	466	258	693	858	261	1135	
3	747	154	893	729	169	889	709	185	885	686	204	880	657	238	873	634	255	670	466	258	693	886	261	1165	
4	768	154	914	750	170	911	730	185	905	706	202	898	667	238	889	634	255	670	466	258	693	914	261	1195	
5	786	154	932	768	170	930	748	185	923	723	200	913	675	220	883	634	255	670	466	258	693	942	261	1225	

LCLT = Leaving Chilled Liquid Temperature HR = Heat Rejection

Glycol Cooling Capacities (0980AA - 1120AA)

YLCS	LCLT °C	Saturated Discharge Temperature at Unit °C																					
		35			40			45			50			55			60			65			
		Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	Cool kW	HR kW	Power kW	
0980AA	-12	509	161	662	493	174	658	473	191	655	466	215	671	436	242	666							
	-11	530	162	685	514	175	680	494	193	677	478	217	684	456	245	688							
	-10	552	163	707	534	176	702	515	195	700	490	218	697	476	247	711							
	-9	574	164	730	557	177	725	537	196	723	512	220	720	492	249	729							
	-8	597	165	754	580	179	750	559	198	747	533	222	744	509	252	748							
	-7	619	166	777	602	180	773	581	199	770	555	224	767	525	254	766	486	288	760				
	-6	641	168	800	624	181	796	603	200	793	576	226	791	546	256	789	509	291	785				
	-5	663	168	823	646	182	819	625	202	816	598	227	814	567	258	812	531	294	810				
	-4	686	169	847	669	183	843	648	203	841	621	229	838	590	260	837	553	296	835				
	-3	708	170	869	691	184	865	669	204	863	642	230	861	611	262	860	574	299	858				
	-2	730	171	892	713	185	888	691	205	886	664	231	884	633	264	883	595	301	881				
	-1	754	171	917	736	185	912	714	206	909	687	233	909	655	266	907	618	304	907				
0	777	172	941	759	186	936	736	207	933	710	234	933	677	268	931	641	306	932					
1	802	173	966	783	188	962	760	208	957	734	233	955	701	264	952	664	302	951					
2	826	173	991	807	189	986	784	208	981	758	231	978	725	261	972	687	297	969					
3	849	173	1013	829	190	1009	806	208	1004	780	230	998	746	257	991	708	292	985					
4	872	173	1037	852	191	1033	829	208	1027	802	228	1018	757	252	997	719	285	991					
5	893	173	1058	873	192	1055	850	208	1048	822	226	1036	767	247	1002	729	279	994					
1120AA	-12	580	183	754	562	197	749	539	745	531	244	763	496	275	758								
	-11	604	184	779	585	199	774	563	771	545	246	779	519	278	783								
	-10	628	186	805	609	200	799	587	221	797	558	248	794	542	281	809							
	-9	654	187	831	634	202	826	612	223	823	583	250	820	561	283	830							
	-8	680	188	858	661	203	853	637	225	851	608	252	847	580	286	851							
	-7	705	189	884	686	204	880	662	226	877	632	254	874	598	288	872	554	327	865				
	-6	730	190	911	711	206	906	687	228	903	657	256	900	622	291	898	579	330	893				
	-5	755	191	937	736	207	932	712	229	929	681	258	927	646	293	925	605	334	922				
	-4	782	192	964	762	208	960	738	231	957	707	261	954	672	296	933	630	337	950				
	-3	806	193	990	787	209	985	762	232	982	732	261	980	696	298	979	654	340	976				
	-2	832	194	1016	812	210	1011	787	233	1008	757	263	1006	721	300	1006	678	342	1003				
	-1	859	195	1044	839	211	1039	813	234	1035	783	265	1034	746	302	1033	704	345	1032				
0	885	196	1071	865	212	1066	838	235	1062	809	266	1062	771	304	1060	730	348	1061					
1	913	196	1100	892	213	1095	866	236	1090	836	265	1088	798	300	1084	756	343	1082					
2	941	197	1128	919	215	1123	893	236	1118	863	263	1113	825	296	1107	783	337	1103					
3	967	197	1154	944	216	1149	918	237	1143	888	261	1136	850	292	1128	807	332	1122					
4	993	197	1181	970	217	1177	944	237	1169	913	259	1159	863	287	1135	819	324	1128					
5	1018	197	1205	994	218	1202	968	237	1193	936	256	1180	873	281	1140	830	317	1131					

LCLT = Leaving Chilled Liquid Temperature HR = Heat Rejection

Physical Data (SA / HA / AA)

Model			0350	0415	0480	0530	0575	0620	
Refrigerant circuits			2	2	2	2	2	2	
Refrigerant Charge	Circuit 1	kg	30	52	52	60	62	60	
	Circuit 2	kg	30	52	52	60	62	60	
Oil Charge	Circuit 1	l	16	15	15	18	18	23	
	Circuit 2	l	16	16	15	15	18	18	
Compressor	Number		2	2	2	2	2	2	
	Type (circuit 1)		YTS FAD	YTS HAE	YTS HAE	YTS IAF	YTS IAF	YTS JAG	
	Type (circuit 2)		YTS FAD	YTS FAD	YTS HAE	YTS HAE	YTS IAF	YTS IAF	
	Capacity Control		%	15, 27, 39, 51, 63, 75, 87, 100					
Evaporator	Number		1	1	1	1	1	1	
	Type		DED315	DED350	DED535	DED535	DED585	DED585	
	Water volume	l	129.5	113.5	184	184	222	222	
	Victaulic connection sizes	in	5"	5"	6"	6"	6"	6"	
Condenser	Number		2	2	2	2	2	2	
	Type		CDEW240	CDEW300	CDEW300	CDEW360	CDEW360	CDEW450	
	Water volume (each)	l	17	27.7	27.7	31.2	31.2	35.7	
	BSP Pint / Victaulic connection sizes	in	2.1/2"	3"	3"	3"	3"	3"	
	Discharge Connection Line Size (AA models)	in	2.1/8"	2.5/8"	2.5/8"	2.5/8"	2.5/8"	2.5/8"	
	Liquid Connection Line Size (AA models)	in	1.3/8"	1.3/8"	1.5/8"	1.5/8"	1.5/8"	1.5/8"	
Weight	Operating (SA-HA)		kg	3420	3880	4170	4270	4370	4540
	Operating (AA)		kg	3090	3265	3555	3650	3750	3905
	Shipping (SA-HA)		kg	3100	3510	3800	3900	4000	4150
	Shipping (AA)		kg	2860	3105	3395	3470	3570	3695
	Cooler only		kg	417	570	650	650	730	730
Dimensions	Length		mm	3225	3244	3274	3274	3544	3600
	Width (1)	Vertical nozzle evaporator	mm	890	890	890	890	890	890
		Horizontal nozzle evaporator	mm	967	967	1010	1010	1010	1010
	Height		mm	2100	2100	2100	2100	2100	2100

Model			0670	0750	0860	0980	1120	
Refrigerant circuits			2	2	2	2	2	
Refrigerant Charge	Circuit 1	kg	68	78	81	86	86	
	Circuit 2	kg	68	78	81	86	86	
Oil Charge	Circuit 1	l	20	23	23	28	28	
	Circuit 2	l	18	23	23	23	28	
Compressor	Number		2	2	2	2	2	
	Type (circuit 1)		YTS IAE	YTS JAF	YTS LAG	YTS MAH	YTS MAH	
	Type (circuit 2)		YTS IAE	YTS JAF	YTS LAG	YTS LAG	YTS MAH	
	Capacity Control		%	15, 27, 39, 51, 63, 75, 87, 100				
Evaporator	Number		1	1	1	1	1	
	Type		DED645	DED715	M200	M200	M240	
	Water volume	l	252	295	430	430	501	
	Victaulic connection sizes	in	8"	8"	10"	10"	10"	
Condenser	Number		2	2	2	2	2	
	Type		CDEW450	CDEW550	CDEW550	CDEW550X	CDEW550X	
	Water volume (each)	l	35.7	47.5	47.5	63	63	
	BSP Pint / Victaulic connection sizes	in	3"	4"	4"	4"	4"	
	Discharge Connection Line Size (AA models)	in	3.5/8"	3.5/8"	4.1/8"	4.1/8"	4.1/8"	
	Liquid Connection Line Size (AA models)	in	1.5/8"	1.5/8"	1.5/8"	1.5/8"	1.5/8"	
Weight	Operating (SA-HA)		kg	4510	5010	5620	6090	6610
	Operating (AA)		kg	4010	4320	4940	5190	5710
	Shipping (SA-HA)		kg	4180	4610	5090	5530	5980
	Shipping (AA)		kg	3620	3860	4340	4580	5030
	Cooler only		kg	825	960	1200	1200	1420
Dimensions	Length		mm	3565	3645	3830	3830	3830
	Width (1)	Vertical nozzle evaporator	mm	1290	1290	NA	NA	NA
		Horizontal nozzle evaporator	mm	1290	1290	1290	1290	1290
	Height		mm	2163	2163	2148	2148	2148

1) Width includes control panel but does not include switch disconnect or circuit breaker handles

Electrical Data - Unit (SA)

	Nominal Running		Maximum Running		
	AMPS		AMPS		
	@ 380 V	@ 400 V	@360 V	@ 380 V	@ 400 V
Model YLCS SA	Without Power Factor Correction				
	With Optional Power Factor Correction fitted				
0350	136	130	162	154	146
	130	122	156	146	138
0415	165	156	195	186	176
	156	146	187	176	166
0480	194	182	228	218	206
	182	170	218	206	194
0530	207	196	245	233	221
	197	186	237	224	212
0575	220	210	262	248	236
	212	202	256	242	230
0620	239	228	285	270	257
	230	219	277	262	248
0670	232	220	274	260	247
	215	204	254	241	229
0750	269	255	317	301	286
	249	236	294	278	265
0860	297	282	353	334	318
	275	262	327	310	294
0980	332	316	390	369	351
	308	292	361	342	325
1120	379	360	448	425	403
	351	334	415	393	374

Electrical Data - System (SA)

Model YLCS SA	SYS No.	Comp's Motor	Compressor Running Conditions						
			Nominal			Maximum			
			Power kW	Current Amps		Power kW	Current Amps		
				@ 380 V	@ 400 V		@360 V	@ 380 V	@ 400 V
			Without Power Factor Correction						
			With Optional Power Factor Correction fitted						
0350	1 & 2	YTS F-A-D	41	68	65	46.2	81	77	73
				65	61		78	73	69
0415	1	YTS H-A-E	56.5	97	91	63.9	114	109	103
				91	85		109	103	97
0415	2	YTS F-A-D	41	68	65	46.2	81	77	73
				65	61		78	73	69
0480	1 & 2	YTS H-A-E	56.5	97	91	63.9	114	109	103
				91	85		109	103	97
0530	1	YTS I-A-F	67.4	110	105	76.1	131	124	118
				106	101		128	121	115
0530	2	YTS H-A-E	56.5	97	91	63.9	114	109	103
				91	85		109	103	97
0575	1 & 2	YTS I-A-F	67.4	110	105	76.1	131	124	118
				106	101		128	121	115
0620	1	YTS J-A-G	79.2	129	123	89.6	154	146	139
				124	118		149	141	133
0620	2	YTS I-A-F	67.4	110	105	76.1	131	124	118
				106	101		128	121	115
0670	1 & 2	YTS I-A-E (1)	67.2	116	110	75.2	137	130	123
				107	102		127	120	114
0750	1 & 2	YTS J-A-F (1)	77.8	134	128	87.1	159	150	143
				124	118		147	139	132
0860	1 & 2	YTS L-A-G (1)	86.1	149	141	96.8	176	167	159
				138	131		163	155	147
0980	1	YTS M-A-H (1)	107.9	186	177	119.7	218	207	196
				172	164		202	191	182
0980	2	YTS L-A-G (1)	84.5	146	139	94.3	172	163	155
				135	128		159	151	143
1120	1 & 2	YTS M-A-H (1)	109.8	190	180	122.9	224	212	202
				176	167		208	197	187

Model YLCS SA	SYS No.	Comp's Model	Locked Rotor Conditions			
			Star for Star/Delta		DOL	
			Current Amps		Current Amps	
			@ 380V	@ 400V	@ 380V	@ 400V
350	1 & 2	YTS F-A-D	157	167	470	500
415	1	YTS H-A-E	175	187	525	560
	2	YTS F-A-D	157	167	470	500
480	1 & 2	YTS H-A-E	175	187	525	560
530	1	YTS I-A-F	215	228	645	685
	2	YTS H-A-E	175	187	525	560
575	1 & 2	YTS I-A-F	215	228	645	685
620	1	YTS J-A-G	233	248	700	745
	2	YTS I-A-F	215	228	645	685
0670	1 & 2	YTS I-A-E (1)	268	282	805	845
0750	1 & 2	YTS J-A-F (1)	288	303	865	910
0860	1 & 2	YTS L-A-G (1)	387	407	1160	1220
0980	1	YTS M-A-H (1)	467	492	1400	1475
	2	YTS L-A-G (1)	387	407	1160	1220
1120	1 & 2	YTS M-A-H (1)	467	492	1400	1475

Notes : Nominal: @ 7°C leaving liquid temperature and 35°C leaving condenser liquid temperature
Maximum: @ 15°C leaving liquid temperature and 40°C leaving condenser liquid temperature

(1) economised

Electrical Data - Unit (HA/AA)

	Nominal Running		Maximum Running		
	AMPS		AMPS		
	@ 380 V	@ 400 V	@360 V	@ 380 V	@ 400 V
Model	Without Power Factor Correction				
YLCS SA	With Optional Power Factor Correction fitted				
0350	174	164	252	234	222
	166	156	244	226	214
0415	210	198	307	285	269
	200	189	297	275	259
0480	246	232	362	336	316
	234	222	350	324	304
0530	263	249	386	359	339
	253	240	376	349	329
0575	280	266	410	382	362
	272	258	402	374	354
0620	305	290	444	416	394
	296	280	434	405	384
0670	282	268	467	443	421
	261	248	433	410	390
0750	327	310	541	512	487
	303	287	501	474	451
0860	362	344	601	569	541
	335	319	557	527	501
0980	402	382	662	628	596
	372	353	614	581	552
1120	460	437	744 (1)	724	687
	426	405	708	670	637

Notes: Nominal: @ 7°C leaving liquid temperature and 45°C leaving condenser liquid temperature
Maximum: @ 15°C leaving liquid temperature and 60°C leaving condenser liquid temperature

(1) electrical panel limitation

Electrical Data - System (HA/AA)

Model YLCS SA	SYS No.	Comp's Motor	Compressor Running Conditions						
			Nominal			Maximum			
			Power kW	Current Amps		Power kW	Current Amps		
				@ 380 V	@ 400 V		@360 V	@ 380 V	@ 400 V
			Without Power Factor Correction						
			With Optional Power Factor Correction fitted						
0350	1 & 2	YTS F-A-D	52.1	87	82	69.8	126	117	111
				83	78		122	113	107
0415	1	YTS H-A-E	72.1	123	116	96.5	181	168	158
				117	111		175	162	152
0415	2	YTS F-A-D	52.1	87	82	69.8	126	117	111
				83	78		122	113	107
0480	1 & 2	YTS H-A-E	72.1	123	116	96.5	181	168	158
				117	111		175	162	152
0530	1	YTS I-A-F	85.5	140	133	115	205	191	181
				136	129		201	187	177
0530	2	YTS H-A-E	72.1	123	116	96.5	181	168	158
				117	111		175	162	152
0575	1 & 2	YTS I-A-F	85.5	140	133	115	205	191	181
				136	129		201	187	177
0620	1	YTS J-A-G	101	165	157	135	239	225	213
				160	151		233	218	207
0620	2	YTS I-A-F	85.5	140	133	115	205	191	181
				136	129		201	187	177
0670	1 & 2	YTS I-A-E (1)	82	141	134	128	234	221	210
				131	124		216	205	195
0750	1 & 2	YTS J-A-F (1)	95	163	155	148	270	256	243
				151	144		250	237	225
0860	1 & 2	YTS L-A-G (1)	105	181	172	165	300	285	270
				168	159		278	264	250
0980	1	YTS M-A-H (1)	130	225	214	203	371	351	334
				208	198		343	325	309
0980	2	YTS L-A-G (1)	102	177	168	160	292	276	263
				164	156		270	256	243
1120	1 & 2	YTS M-A-H (1)	133	230	219	210	372 (2)	362	344
				213	203		354	335	318

Model YLCS SA	SYS No.	Comp's Model	Locked Rotor Conditions			
			Star for Star/Delta		DOL	
			Current Amps		Current Amps	
			@ 380V	@ 400V	@ 380V	@ 400V
0350	1 & 2	YTS F-A-D	157	167	470	500
0415	1	YTS H-A-E	175	187	525	560
	2	YTS F-A-D	157	167	470	500
0480	1 & 2	YTS H-A-E	175	187	525	560
0530	1	YTS I-A-F	215	228	645	685
	2	YTS H-A-E	175	187	525	560
0575	1 & 2	YTS I-A-F	215	228	645	685
0620	1	YTS J-A-G	233	248	700	745
	2	YTS I-A-F	215	228	645	685
0670	1 & 2	YTS I-A-E (1)	268	282	805	845
0750	1 & 2	YTS J-A-F (1)	288	303	865	910
0860	1 & 2	YTS L-A-G (1)	387	407	1160	1220
0980	1	YTS M-A-H (1)	467	492	1400	1475
	2	YTS L-A-G (1)	387	407	1160	1220
1120	1 & 2	YTS M-A-H (1)	467	492	1400	1475

Notes : Nominal: @ 7°C leaving liquid temperature and 45°C leaving condenser liquid temperature
Maximum: @ 15°C leaving liquid temperature and 60°C leaving condenser liquid temperature

- (1) economised
(2) electrical panel limitation

ESEER Data (0350SA - 0620SA)

YLCS 0350 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	342	311	280	243	202	130	99	65
			EP	81	72	63	55	48	31	23	16
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03	5.14	26	CC	358	326	294	254	211	136	104	68
			EP	77	68	60	52	45	29	22	15
		22	CC	374	340	307	266	221	142	109	71
			EP	72	64	56	49	42	27	21	14
18	CC	390	355	320	277	230	148	113	74		
	EP	68	61	53	46	40	26	20	14		
Part load				100%	75%	50%	25%				
EER				4.22	4.87	5.21	5.52				

YLCS 0415 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	411	369	337	284	232	137	104	68
			EP	96	84	75	64	54	32	24	17
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03	5.22	26	CC	430	387	353	297	243	143	109	72
			EP	91	80	71	61	52	30	23	16
		22	CC	450	404	369	310	254	150	114	75
			EP	85	75	66	57	48	28	22	15
18	CC	468	421	384	323	264	156	119	78		
	EP	81	71	63	54	46	27	20	14		
Part load				100%	75%	50%	25%				
EER				4.28	4.91	5.27	5.69				

YLCS 0480 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	480	437	393	341	283	182	139	91
			EP	111	99	87	76	66	42	32	22
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03	5.25	26	CC	502	457	412	357	296	191	146	95
			EP	105	94	82	72	62	40	31	21
		22	CC	525	478	430	373	310	199	152	100
			EP	99	88	77	67	58	37	29	20
18	CC	547	497	448	388	323	208	159	104		
	EP	93	83	73	63	55	35	27	19		
Part load				100%	75%	50%	25%				
EER				4.31	4.98	5.33	5.65				

YLCS 0530 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	518	469	425	362	300	187	142	93
			EP	120	106	94	81	70	43	33	23
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03	5.25	26	CC	542	491	445	379	314	195	149	98
			EP	114	101	89	77	66	41	31	22
		22	CC	567	513	465	396	328	204	156	102
			EP	106	94	83	72	62	38	29	20
18	CC	590	534	484	412	342	212	162	106		
	EP	101	89	79	68	58	36	28	19		
Part load				100%	75%	50%	25%				
EER				4.32	4.95	5.32	5.68				

YLCS 0575 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	556	506	456	395	328	211	161	106
			EP	129	115	101	88	76	49	37	26
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03	5.26	26	CC	582	530	478	413	344	221	169	111
			EP	122	109	95	83	72	46	35	24
		22	CC	608	554	499	432	359	231	176	116
			EP	114	102	89	78	67	43	33	23
18	CC	634	577	520	450	374	241	184	120		
	EP	108	96	84	73	64	41	31	22		
Part load				100%	75%	50%	25%				
EER				4.30	4.99	5.33	5.66				

YLCS 0620 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	605	546	496	421	348	214	163	107
			EP	140	123	109	94	81	49	38	26
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03	5.26	26	CC	633	572	519	441	364	224	171	112
			EP	133	117	103	89	76	47	36	25
		22	CC	661	598	542	461	381	234	179	117
			EP	124	109	97	83	72	44	33	23
18	CC	689	622	565	480	396	244	186	122		
	EP	117	104	92	79	68	42	32	22		
Part load				100%	75%	50%	25%				
EER				4.33	4.96	5.33	5.71				

ESEER Data (0670SA - 1120SA)

YLCS 0670 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	645	587	529	458	381	245	187	123
			EP	134	119	105	91	79	51	39	27
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03		26	CC	650	592	533	462	384	247	189	124
			EP	123	109	96	84	72	47	36	25
		22	CC	656	597	538	466	387	249	190	125
			EP	117	104	91	79	69	44	34	23
ESEER	5.58	18	CC	661	602	542	469	390	251	192	126
			EP	114	102	89	78	67	43	33	23
Part load				100%	75%	50%	25%				
EER				4.81	5.54	5.62	5.65				

YLCS 0750 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	743	676	609	528	438	282	215	141
			EP	156	139	122	106	92	59	45	31
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03		26	CC	749	682	614	532	442	285	217	142
			EP	143	127	112	97	84	54	41	29
		22	CC	756	688	620	537	446	287	219	144
			EP	136	121	106	92	80	52	39	27
ESEER	5.52	18	CC	762	693	625	541	449	289	221	145
			EP	133	118	104	90	79	51	39	27
Part load				100%	75%	50%	25%				
EER				4.76	5.48	5.56	5.59				

YLCS 0860 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	849	773	696	603	501	323	246	161
			EP	172	153	134	117	101	65	50	34
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03		26	CC	856	779	702	608	505	325	248	163
			EP	158	140	123	107	93	60	46	32
		22	CC	864	786	708	613	510	328	251	164
			EP	150	133	117	102	88	57	43	30
ESEER	5.72	18	CC	870	792	714	618	513	331	252	165
			EP	147	131	114	100	87	56	43	29
Part load				100%	75%	50%	25%				
EER				4.94	5.68	5.77	5.80				

YLCS 0980 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	966	879	792	686	570	367	280	184
			EP	192	171	150	131	113	73	56	38
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03		26	CC	974	886	799	691	575	370	282	185
			EP	176	157	137	120	104	67	51	35
		22	CC	983	895	806	698	580	374	285	187
			EP	167	149	130	114	99	64	49	33
ESEER	5.83	18	CC	990	901	812	703	584	376	287	188
			EP	164	146	128	111	97	62	47	33
Part load				100%	75%	50%	25%				
EER				5.03	5.79	5.88	5.91				

YLCS 1120 SA

Capacity stage number	8	Temp. °C		Full Load	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8
Cycling coefficient	0.9	30	CC	1099	1000	901	780	648	418	319	209
			EP	220	196	172	150	130	84	64	44
Weighting coefficients 25 % - 50 % - 75 % - 100 % 0.23 - 0.41 - 0.33 - 0.03		26	CC	1108	1008	908	787	654	421	321	211
			EP	202	179	157	137	119	77	58	40
		22	CC	1118	1018	917	794	660	425	324	212
			EP	192	171	149	130	113	73	56	38
ESEER	5.79	18	CC	1127	1025	924	800	665	428	327	214
			EP	188	167	146	128	111	71	54	38
Part load				100%	75%	50%	25%				
EER				5.00	5.75	5.84	5.87				

Sound Data (SA/HA/AA)

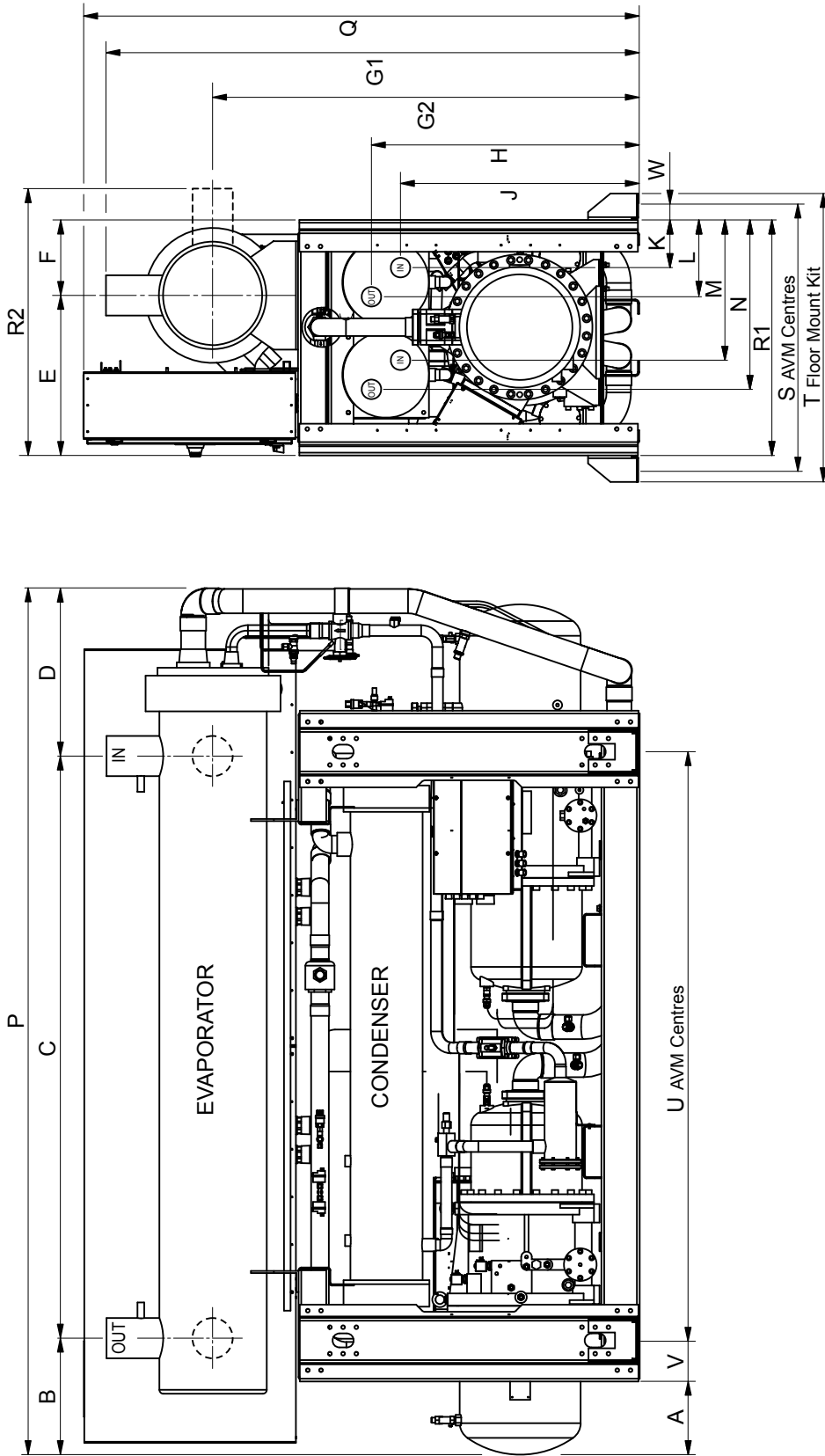
Model SA/HA/AA	dB A SWL	SOUND PRESSURE (dB)								Total (dB A) EN 292-1991
		63Hz	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	8000Hz	
0350	93	53	50	71	76	66	65	53	53	73
0415	93	53	50	71	76	66	65	53	53	73
0480	93	53	50	71	76	66	65	53	53	73
0530	95	57	67	66	76	74	64	54	47	75
0575	95	57	67	66	76	74	64	54	47	75
0620	95	57	67	66	76	74	64	54	47	75
0670	95	57	67	66	76	74	64	54	47	75
0750	95	57	67	66	76	74	64	54	47	75
0860	101	53	63	72	78	81	72	60	50	85
0980	101	53	63	72	78	81	72	60	50	85
1120	101	53	63	72	78	81	72	60	50	85

SWL = Sound Power Level

Notes:

1. Sound Power tolerance is + 3 dB as per Eurovent Specification.
2. Frequency band tolerances range from +/- 5 dB in each frequency band.
3. Sound Pressure values to ISO 3744.
4. Sound Pressure values for EN 292-1991, 1 metre from Control Panel and 1.5 metres from Ground Level.

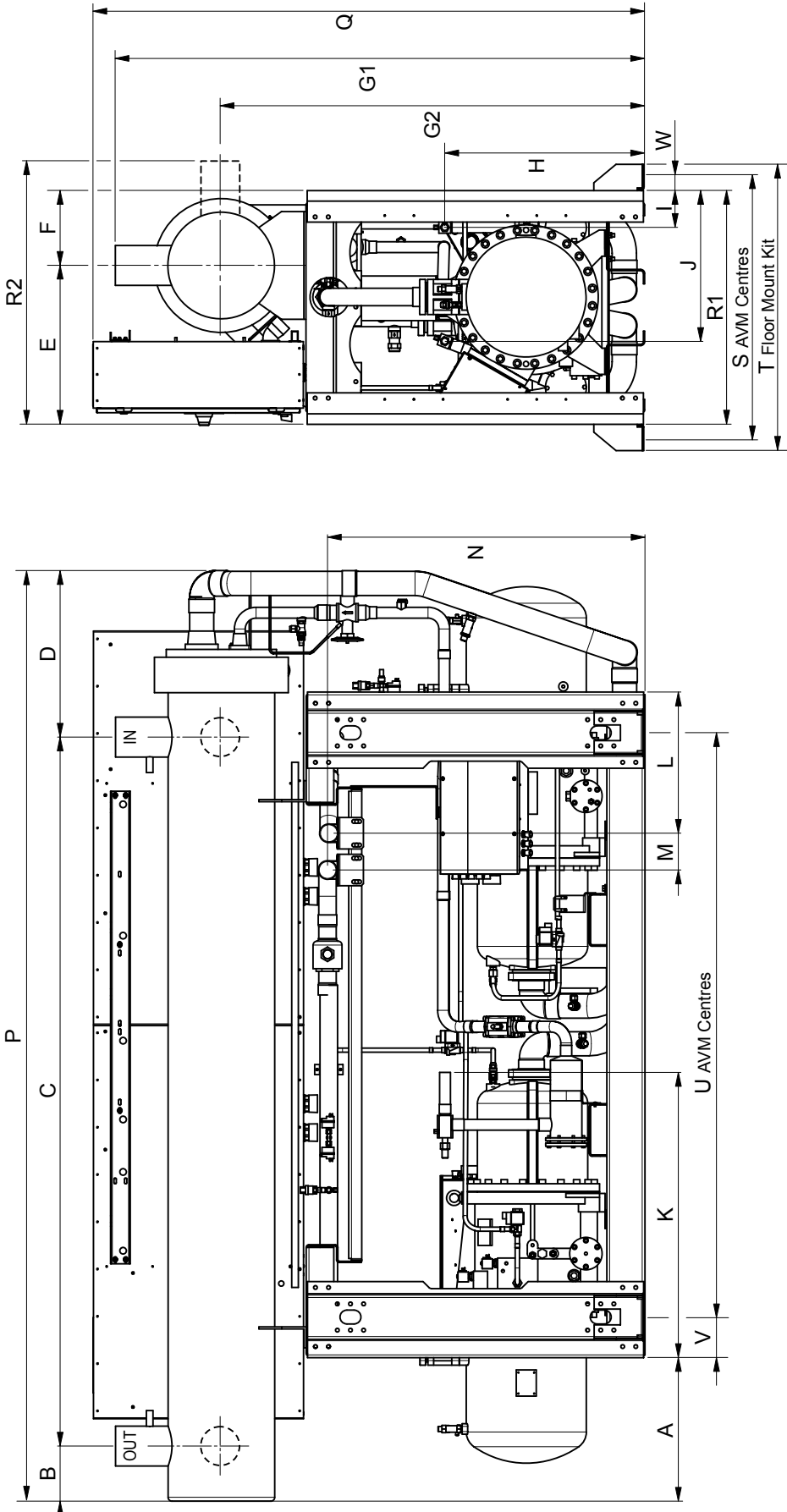
Dimensions (0350SA/HA - 0620SA/HA)



Model	A	B	C	D	E	F	G1 ⁽¹⁾	G2 ⁽²⁾	H	J	K	L	M	N	P	Q	R1	R2 ⁽²⁾	S	T	U	V	W
350-SA & 350-HA	247	417	2250	558	605	285	1914	1550	1033	963	200	270	550	620	3225	2100	890	967	1010	1090	2225	155	60
415-SA & 415-HA	247	411	2250	583	605	285	1915	1550	1013	903	180	290	530	640	3244	2100	890	967	1010	1090	2225	155	60
480-SA & 480-HA	277	440	2200	634	605	285	2016	1615	1013	903	180	290	530	640	3274	2100	890	1010	1010	1090	2225	155	60
530-SA & 530-HA	277	440	2200	634	605	285	2016	1615	1013	903	180	290	530	640	3274	2100	890	1010	1010	1090	2225	155	60
575-SA & 575-HA	550	210	2700	634	605	285	2016	1615	1013	903	180	290	530	640	3544	2100	890	1010	1010	1090	2225	155	60
620-SA & 620-HA	550	210	2700	690	605	285	2016	1615	1013	903	180	290	530	640	3600	2100	890	1010	1010	1090	2225	155	60

All Dimensions in millimetres. Dimensions exclude insulation and options. Refer to Physical Data Section for connection sizes. For reference only, please refer to York Product drawing for complete drawing.
 (1) With Vertical nozzle cooler only. (2) With horizontal nozzle cooler only

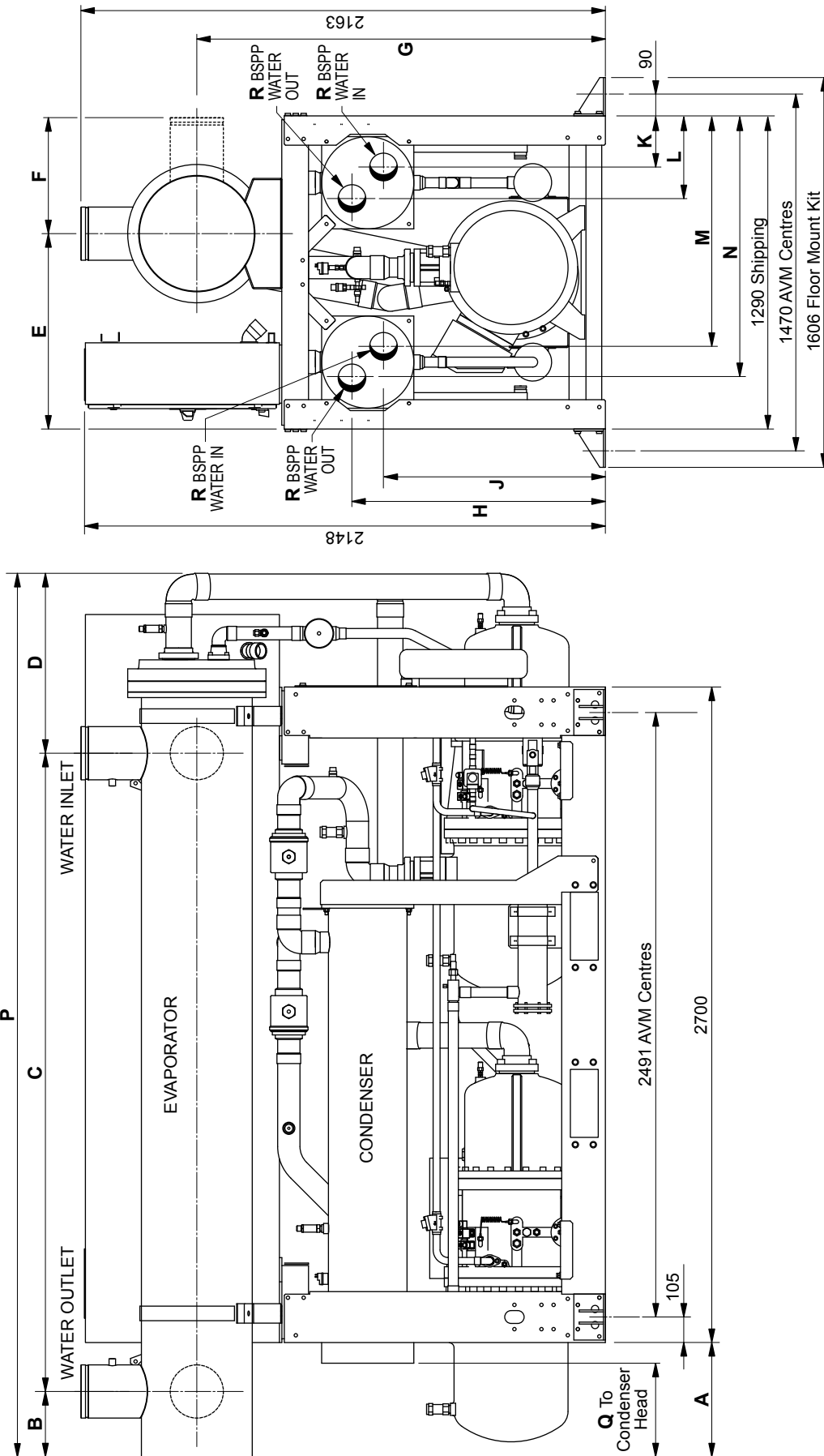
Dimensions (0350AA - 0620AA)



Model	A	B	C	D	E	F	G1 ⁽¹⁾	G2 ⁽²⁾	H	I	J	K	L	M	N	P	Q	R1	R2 ⁽²⁾	S	T	U	V	W
350-AA	247	417	2250	558	605	285	1914	1550	761	140	573	1032	537.5	140	1200	3225	2100	890	967	1010	1090	2225	155	60
415-AA	247	411	2250	583	605	285	1915	1550	761	140	573	1032	537.5	140	1204	3244	2100	890	967	1010	1090	2225	155	60
480-AA	277	440	2200	634	605	285	2016	1615	761	140	573	1087	537.5	140	1204	3274	2100	890	1010	1010	1090	2225	155	60
530-AA	277	440	2200	634	605	285	2016	1615	761	140	573	1087	537.5	140	1204	3274	2100	890	1010	1010	1090	2225	155	60
575-AA	550	210	2700	634	605	285	2016	1615	761	140	573	1087	537.5	140	1204	3544	2100	890	1010	1010	1090	2225	155	60
620-AA	550	210	2700	690	605	285	2016	1615	761	140	573	1087	537.5	140	1204	3600	2100	890	1010	1010	1090	2225	155	60

All Dimensions in millimetres. Dimensions exclude insulation and options. Refer to Physical Data Section for connection sizes. For reference only, please refer to York Product drawing for complete drawing.
 (1) With Vertical nozzle cooler only. (2) With horizontal nozzle cooler only

Dimensions (0670SA/HA - 0750SA/HA)

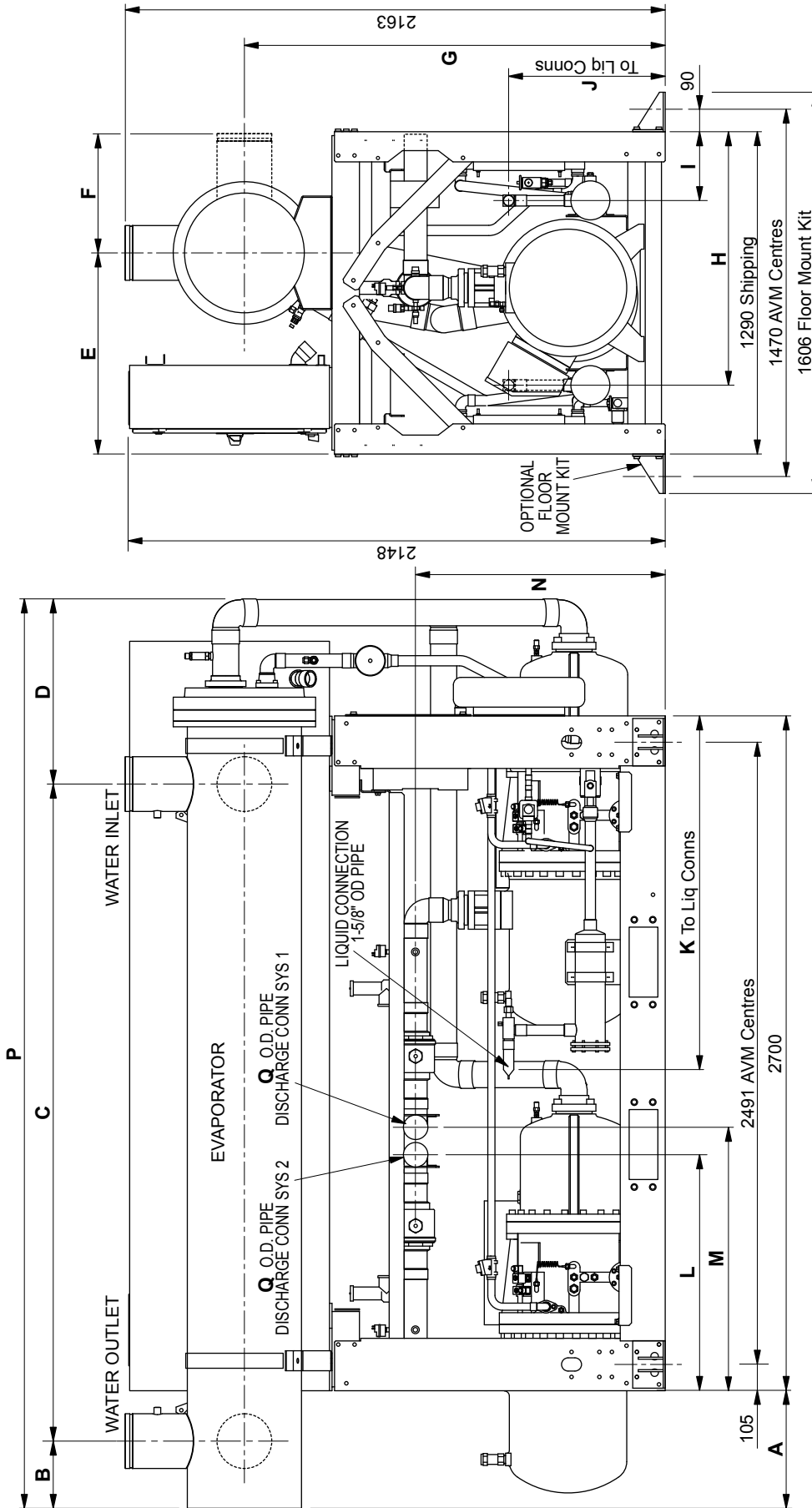


Model	A	B	C	D	E	F	G ⁽¹⁾	H	J	K	L	M	N	P	Q	R
670-SA & 670-HA	440	725	2130	710	805	480	1685	1035	925	193	303	987	1097	3565	357	3" BSPP
750-SA & 750-HA	470	270	2630	745	805	480	1685	1045	915	210	340	950	1080	3645	385	4" BSPP

All Dimensions in millimetres. Dimensions exclude insulation and options. Refer to Physical Data Section for connection sizes. For reference only, please refer to York Product drawing for complete drawing.

(1) With horizontal nozzle cooler only

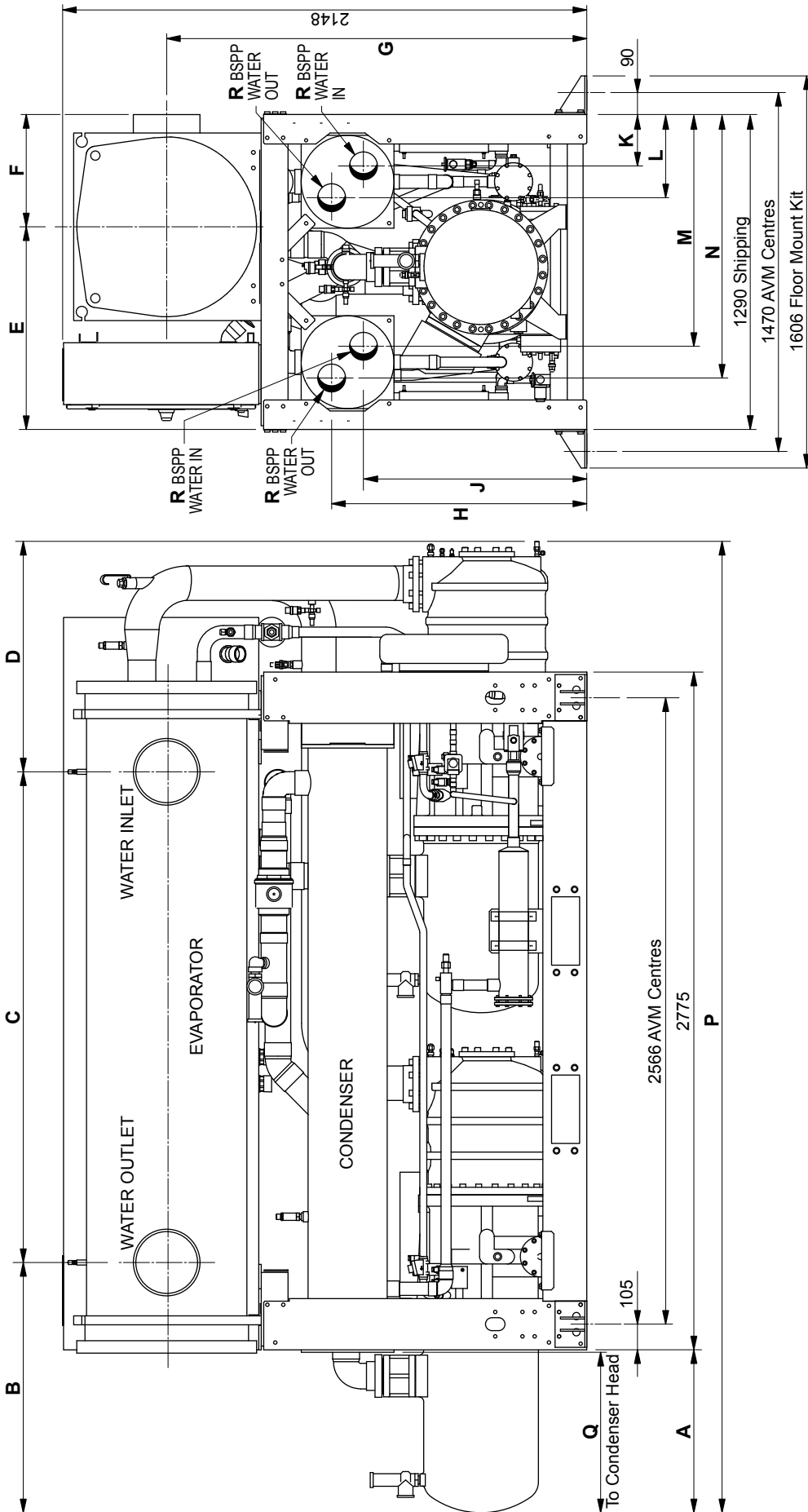
Dimensions (0670AA - 0725AA)



Model	A	B	C	D	E	F	G ⁽¹⁾	H	I	J	K	L	M	N	P	Q
670-AA	440	725	2130	710	805	480	1685	1043	248	760	1275	945	1055	1000	3565	3-1/8"
750-AA	470	270	2630	745	805	480	1685	1016	276	627	1415	945	1055	1000	3645	3-5/8"

All Dimensions in millimetres. Dimensions exclude insulation and options. Refer to Physical Data Section for connection sizes. For reference only, please refer to York Product drawing for complete drawing.
 (1) With horizontal nozzle cooler only

Dimensions (0860SA/HA - 1120SA/HA)

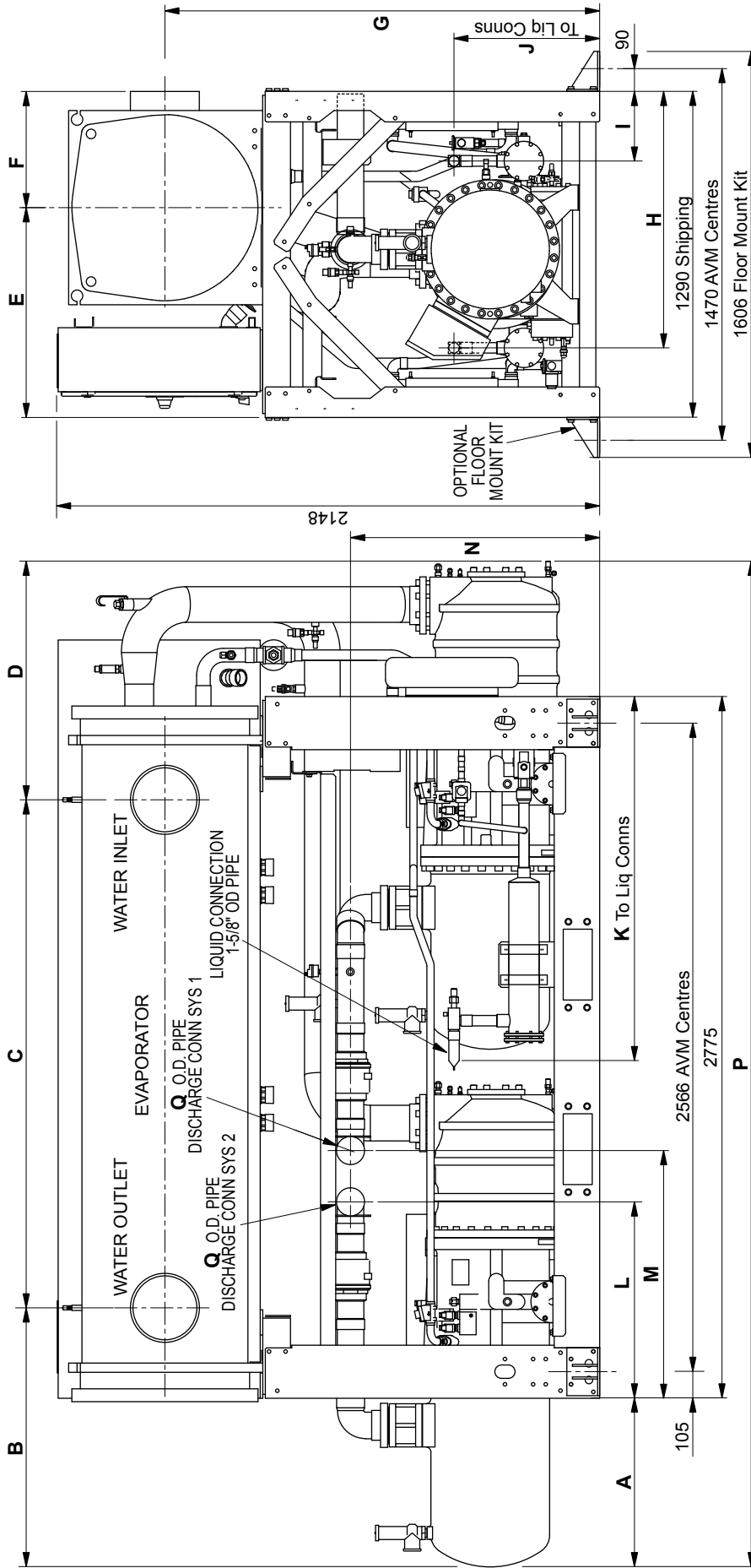


Model	A	B	C	D ⁽¹⁾	E	F	G	H	J	K	L	M	N	P ⁽¹⁾	Q	R
860-SA & 860-HA	517	780	2175	875	906	406	1705	1045	915	210	340	950	1080	3830	430	4" BSPP
980-SA & 980-HA	517	780	2175	875	906	406	1705	1045	915	210	340	950	1080	3830	507	4" BSPP
1120-SA & 1120-HA	667	1025	2010	945	830	460	1720	1045	915	210	340	950	1080	3980	657	4" BSPP

All Dimensions in millimetres. Dimensions exclude insulation and options. Refer to Physical Data Section for connection sizes. For reference only, please refer to York Product drawing for complete drawing.

(1) Add 250 millimeters if "Suction shut-off valves option" is required.

Dimensions (0860AA - 1120AA)



Model	A	B	C	D ⁽¹⁾	E	F	G	H	I	J	K	L	M	N	P ⁽¹⁾	Q
860-AA	517	780	2175	875	906	406	1705	1016	276	627	1415	777	980	986	3830	3-5/8"
980-AA	517	780	2175	875	906	406	1705	1016	276	627	1415	777	980	986	3830	4-1/8"
1120-AA	667	1025	2010	945	830	460	1720	1016	276	577	1440	777	980	986	3980	4-1/8"

All Dimensions in millimetres. Dimensions exclude insulation and options. Refer to Physical Data Section for connection sizes. For reference only, please refer to York Product drawing for complete drawing.

(1) Add 250 millimeters if "Suction shut-off valves option" is required.

Dimensions

The following table gives dimension drawing numbers for all models, and condenser extension and manifold kits.

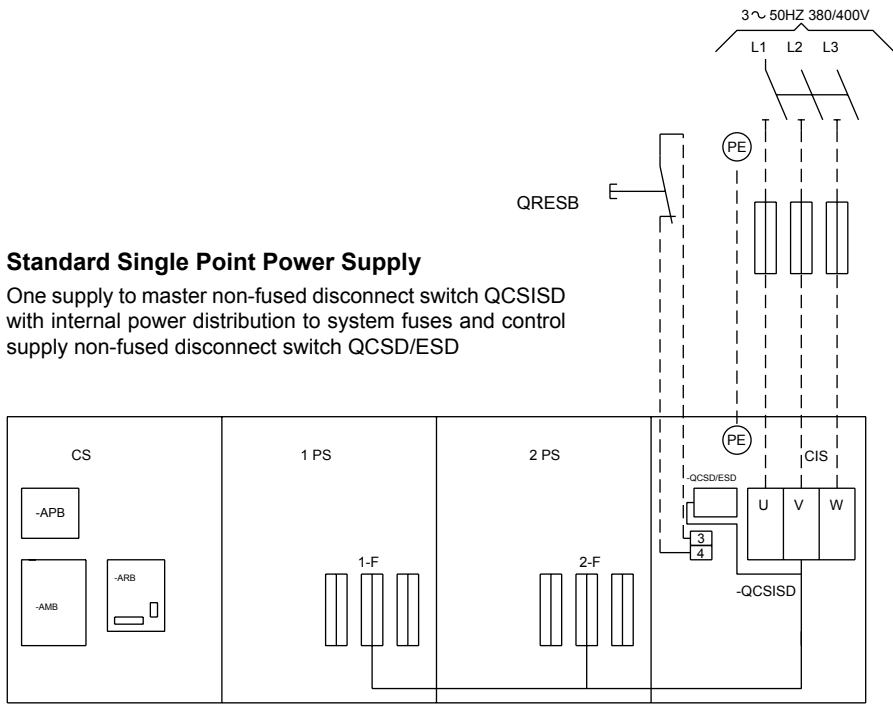
Model	Dimension Drawing		Condenser Extension Kit		Condenser Manifold
	Vertical Nozzles	Horizontal Nozzles	Victualic	Flanged	
350-SA & 350-HA	035L02652-000	035L02652-001	362L18512-000	N/A	362L180XX-XXX
415-SA & 415-HA	035L02653-000	035L02653-001	362L18513-000	362L18513-001	362L180XX-XXX
480-SA & 480-HA	035L02654-000	035L02654-001	362L18513-000	362L18513-001	362L180XX-XXX
530-SA & 530-HA	035L02655-000	035L02655-001	362L18513-000	362L18513-001	362L180XX-XXX
575-SA & 575-HA	035L02656-000	035L02656-001	362L18513-000	362L18513-001	362L180XX-XXX
620-SA & 620-HA	035L02657-000	035L02657-001	362L18513-000	362L18513-001	362L180XX-XXX
670-SA & 670-HA	035N02658-000	035N02658-001	362L18513-000	362L18513-001	362L180XX-XXX
750-SA & 750-HA	035N02659-000	035N02659-001	362L18514-000	362L18514-001	362L180XX-XXX
860-SA & 860-HA	N/A	035N02660-000	362L18514-000	362L18514-001	362L180XX-XXX
980-SA & 980-HA	N/A	035N02661-000	362L18514-000	362L18514-001	362L180XX-XXX
1120-SA & 1120-HA	N/A	035N02716-000	362L18514-000	362L18514-001	362L180XX-XXX

Model	Dimension Drawing	
	Vertical Nozzles	Horizontal Nozzles
350-AA	035L02723-000	035L02723-001
415-AA	035L02724-000	035L02724-001
480-AA	035L02725-000	035L02725-001
530-AA	035L02726-000	035L02726-001
575-AA	035L02727-000	035L02727-001
620-AA	035L02728-000	035L02728-001
670-AA	035N02729-000	035N02729-001
750-AA	035N02730-000	035N02730-001
860-AA	N/A	035N02731-000
980-AA	N/A	035N02732-000
1120-AA	N/A	035N02733-000

Power Supply Connection Diagrams

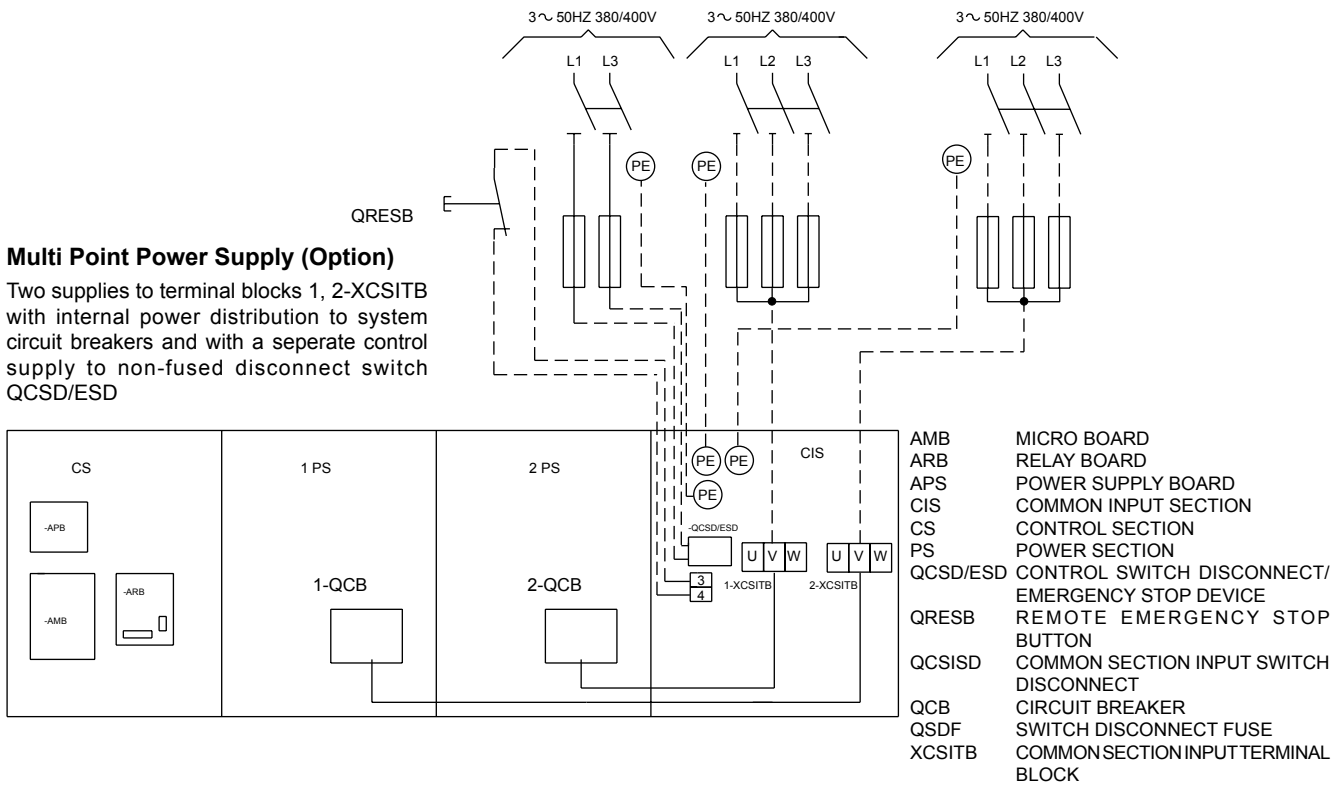
Standard Single Point Power Supply

One supply to master non-fused disconnect switch QCSISD with internal power distribution to system fuses and control supply non-fused disconnect switch QCSD/ESD



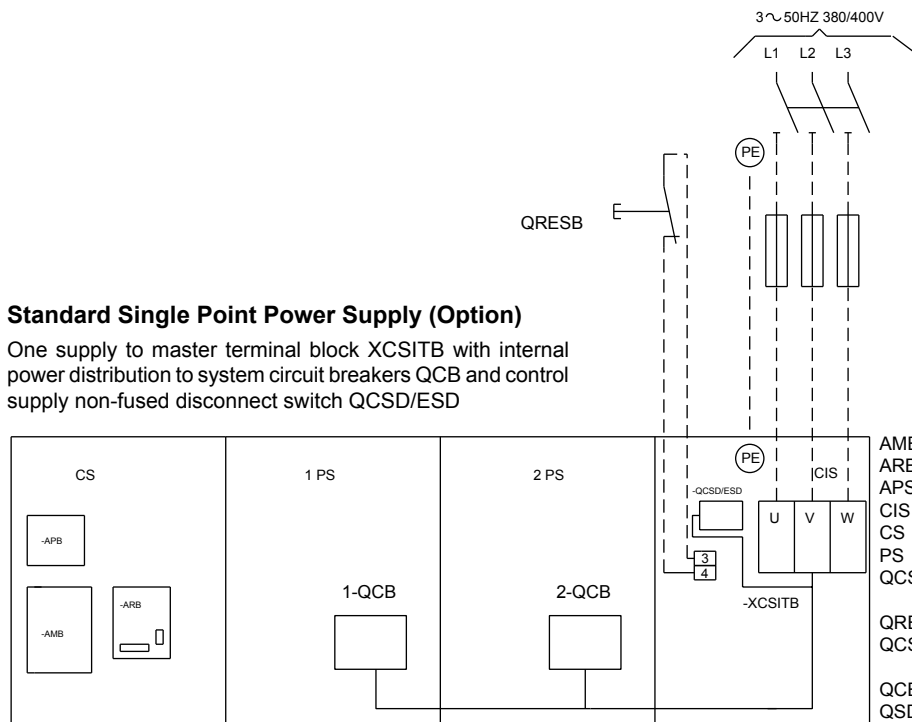
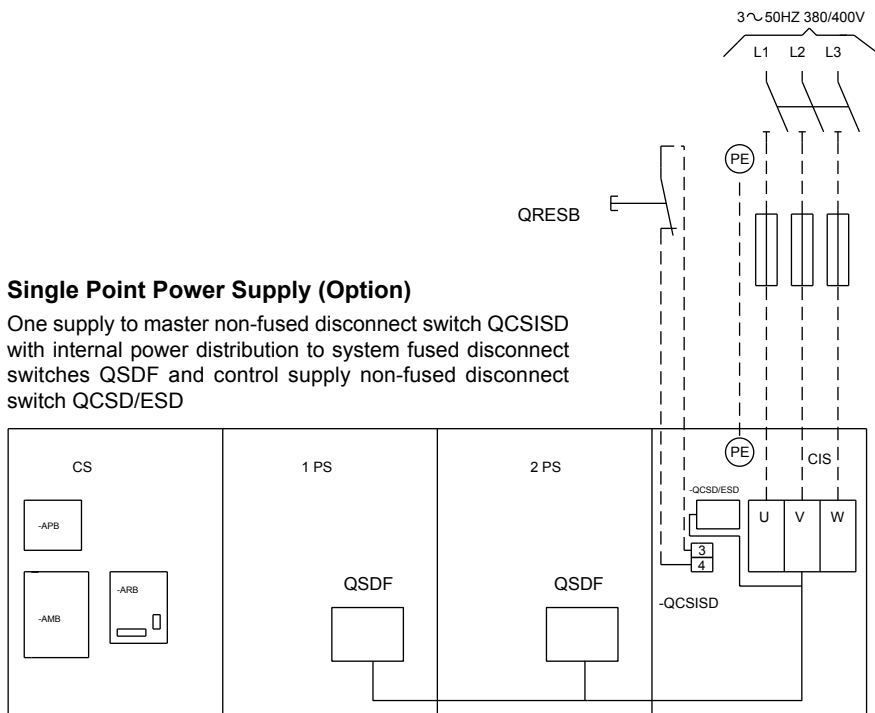
Multi Point Power Supply (Option)

Two supplies to terminal blocks 1, 2-XCSITB with internal power distribution to system circuit breakers and with a separate control supply to non-fused disconnect switch QCSD/ESD



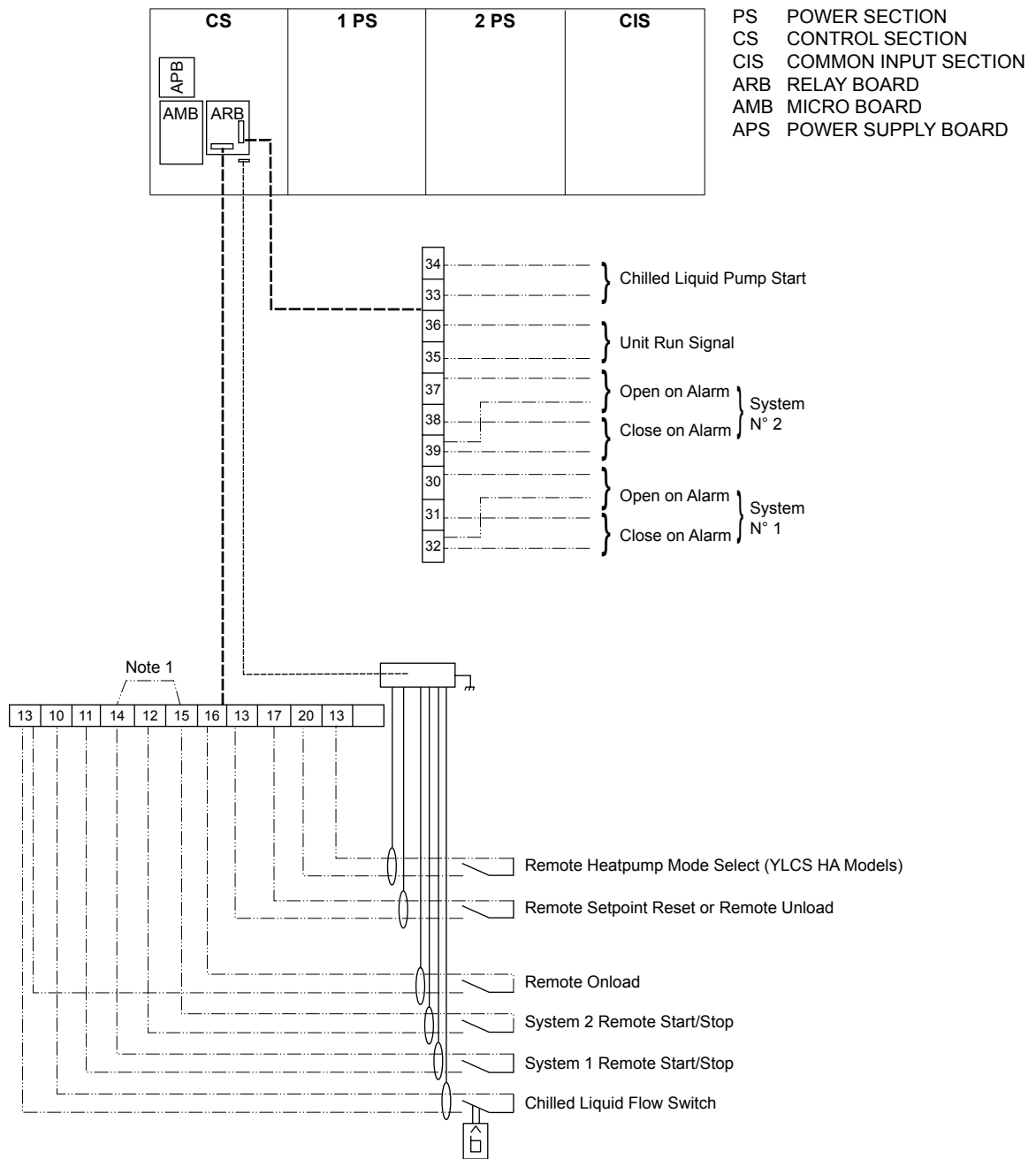
- AMB MICRO BOARD
- ARB RELAY BOARD
- APS POWER SUPPLY BOARD
- CIS COMMON INPUT SECTION
- CS CONTROL SECTION
- PS POWER SECTION
- QCSD/ESD CONTROL SWITCH DISCONNECT/ EMERGENCY STOP DEVICE
- QRESB REMOTE EMERGENCY STOP BUTTON
- QCSISD COMMON SECTION INPUT SWITCH DISCONNECT
- QCB CIRCUIT BREAKER
- QSDF SWITCH DISCONNECT FUSE
- XCSITB COMMON SECTION INPUT TERMINAL BLOCK

Power Supply Connection Diagrams (Continued)



- AMB MICRO BOARD
- ARB RELAY BOARD
- APS POWER SUPPLY BOARD
- CIS COMMON INPUT SECTION
- CS CONTROL SECTION
- PS POWER SECTION
- QCSD/ESD CONTROL SWITCH DISCONNECT/EMERGENCY STOP DEVICE
- QRESB REMOTE EMERGENCY STOP BUTTON
- QCSISD COMMON SECTION INPUT SWITCH DISCONNECT
- QCB CIRCUIT BREAKER
- QSDF SWITCH DISCONNECT FUSE
- XCSITB COMMON SECTION INPUT TERMINAL BLOCK

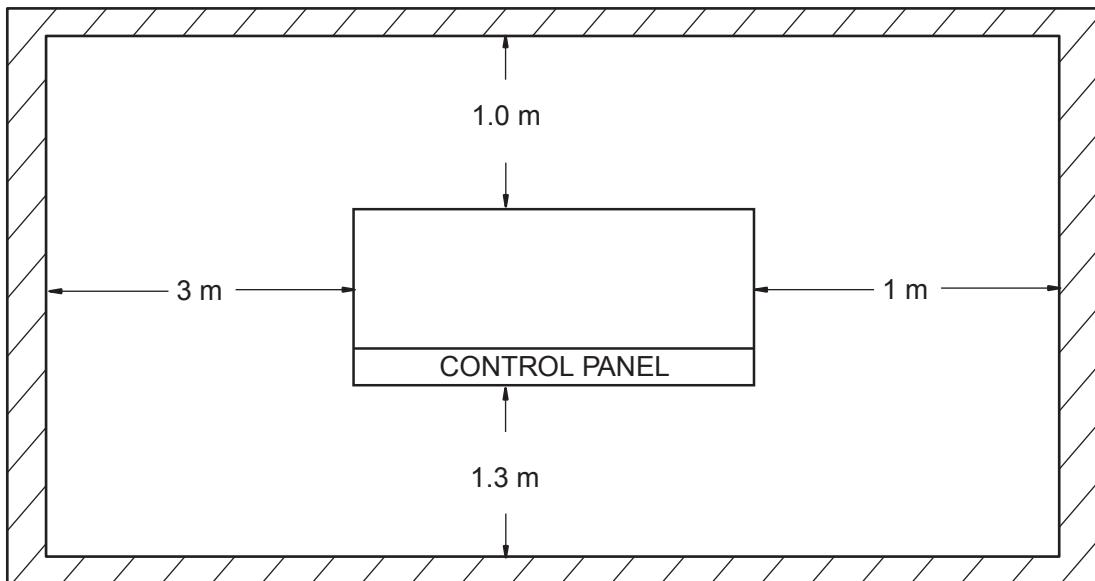
Customer Connection Diagram



Note 1: Fit link between terminals 14 and 15 and connect a voltage free contact to terminals 11 and 14 for Remote Unit Start/Stop.

Clearances

The recommended clearances below are the distances between the edge of the unit and the architectural enclosure surrounding the unit. The clearances allow for access of the control panel and for component removal.



Notes:

Clearances around the unit are recommended for safe operation and maintenance of the unit and control power panels.

Local Health & Safety regulations or practical considerations for service replacement of large components, may require larger clearances than those shown above.

Optional sound enclosure must be taken into consideration, all clearance dimensions must be taken from outside of sound enclosure. Refer to sound enclosure documentation for these dimensions.



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