# BRUGMAN

# COMFORT LINE SURFACE HEATING 01/2021



## **BRUGMAN**

## **SURFACE HEATING IN COMBINATION WITH RADIATORS**













CASUAL COLLECTION PLINTH COLLECTION

CENTRIC COLLECTION

MINI COLLECTION

CLASSIC COLLECTION

# **COMFORT LINE SURFACE HEATING**

Underfloor heating systems. Various heating systems are available for creating a comfortable room climate. Underfloor heating, as a low-temperature surface heating system, is especially well-suited for this purpose. The heat rises evenly from the entire floor surface, which produces a sense of comfort and saves energy. An even room climate permits users to experience the temperature of the room as around 1-2 °C warmer than it actually is. If one therefore reduces the room temperature by this 1-2 °C, it saves around 6-12 % energy, without any decrease in the sense of thermal comfort.

Brugman offers complete underfloor heating systems, from the thermal insulation to the temperature controls. The system rolls and sheets for the precise fastening of the heating tubes, the distribution system with built-in valves, self-sealing connection technology and intelligently-designed accessories make installation of Brugman underfloor heating systems easy, fast and safe.

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		Type/dimensions in mm	Article number	Packaging unit
1	TACKER SYSTEM		PRODU	CT GROUP I
	<b>Quickroll EPS</b> Heat and impact noise insulation roll, B2, with specially reinforced film, in accordance with DIN 4108 and DIN 4109, loadable in accordance with EN 13163. Building ma- terial class B2 under DIN 4102. With imprinted 5 cm laying grid to maintain the laying distances, CFC-free.	045 DES sm 25-2 045 DES sm 30-3 045 DES sm 35-3 040 DES sg 30-2 045 DES sm 20-2 035 DES sg 20-2 035 DES sm 30-2	13800012725 13800013230 13800013835 13800013035 13800013920 13800014020 13800014030	12 m <sup>2</sup> 12 m <sup>2</sup> 10 m <sup>2</sup> 12 m <sup>2</sup> 12 m <sup>2</sup> 12 m <sup>2</sup> 12 m <sup>2</sup>
2	<b>AEpro-Clip</b> Special clip for fastening the heating tubes directly to the system insulation. Especially well-suited when anhydrite		13811000014	600 Pcs.



Special-Clip
with tube lifting and lateral stoppers.
Especially well-suited when cement screeds are used.



Clip setter metal AEpro Stable metal design. With magazine rod to receive the

pre-loaded AEpro clips.

#### Clip setter metal for Brugman special clip on request.

2	STUD SYSTEM		PROI	OUCT GROUP I
	<b>Quicknopp</b> made of PS deep-drawn element and EPS heat/impact noise insulation. For the rectangular and diagonal laying of the heating tubes. Suitable for heating tubes 14 mm x 2 mm up to 17 mm x 2 mm. With self-adhesive overlap for screed water-tight sheet connections. Fulfils the re-	040 30-2 VA60	13FH01202	9,6 m²
	quirements of DIN 4108, DIN 4109, DIN EN 1264 and DIN 18560. Building material class B2 in accordance with DIN 4102. CFC-free.	035 11 VA60	13FH01203	9,6 m²
80	Quicknopp connecting strips VA60 PS connecting strip. For connecting Brugman Quicknopp VA60 system sheet.		13FH55044	10 Pcs.



Quicknopp clamping rail 1000 with adhesive strips. For fastening the floor heating tubes. Grid 25 mm.

13800060950 10 Pcs.

13811000017

13811000114

600 Pcs.

1 Pc.

#### STUD SYSTEM 2

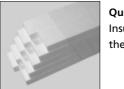


**Transitional element VA60** PS film strip for laying on the Quicknopp system elements to bridge over doorways, etc. Abuttin should be sealed off with adhesive tape.



Quicknopp round profile

made of PE foam for sealing the film strip of the insulation strip against screed water and install under expansion joint profiles to separate scree



Quicknopp transitional insulation strip Insulating strip made of EPS for use in connection the insulation strip. CFC-free.



- •
- •
- •
- EPS heat insulation properties and impact noise protection •
- Laying distance 6 cm .
- Overlap laying, which serves as moisture protection for the screed
- CFC-free ٠

2

	Type/dimensions in mm	Article number	Packaging unit
		PRODU	CT GROUP I
m ing edges	1000 x 135	13FH55047	10 Pcs.
he edge llation ed fields.	Ø20	13800060920	50 m
ion with	1000 x 100 x 30 1000 x 100 x 11	13800061130 13800061110	10 Pcs. 10 Pcs.



			Type/dimensions in mm	Article number	Packaging unit
	3	RENOVATION		PROD	UCT GROUP I
うちらうために		<b>Renovation sheet</b> for system tube 10 x 1.25 mm. System sheet made of PS deep-drawn element for the rectangular and diagonal laying of the heating tubes. System structure around 10 mm. Back of the system sheet is self-adhesive for attachment.	1050 x 650	13FH01401	9,6 m²

4	DRY SYSTEM		PRODUCT GROUP I		
	<b>Dry construction sheet 30 mm</b> Foam-moulded polystyrene sheet EPS 035 DEO dh in accordance with DIN EN 13163 and DIN 4108-10. With aluminium sheet 0.5 mm. The system is only suitable for MPC 16 x 2.0 system tube.	1000 x 500 x 30	13FH01304	5 m²	
	Filling element For use before the distributor composed of EPS 035 DEO dh in accordance with DIN EN 13163 and DIN 4108-10.	1000 x 500 x 30	13FH01305	5 m²	
	Covering film	400 x 2500	13FH02102	100 m²	
	<b>Frame wood</b> for laying in the edge area.	1190 x 45 x 30	13FH55045		





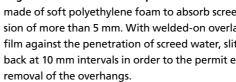
Hot cutter for cutting individual laying grooves and in the distributor area.

13FH55046

#### ACCESSORIES 5



Edge insulation with film strip



#### Expansion joint profile

Brugman expansion joint profile made of polye foam covered on both sides with hard film for permanently elastic movement joints in accorda with DIN 18560-2 and for the sure delimitation fields. Moisture-resistant, with self-adhesive for free. Content: 20 profiles of 1.8 m.



for adhesive tape.

# Screed additive standard

## Adhesive tape

made of polypropylene, 75 mm wide. To tape the lapped butt joints of Quickroll with the aid of a penser. Roll 66 m.

is a highly effective screed additive that was spe developed for cement-bound heated screeds. T the standard requirements for screeds in the inst state. A homogeneous, compressible screed is a that fully envelops the heating tubes. Thermal vity and heat storage capacity are increased. Ap quantity around 0.17 kg/ m<sup>2</sup> for 60 mm screed t

## Measuring points set

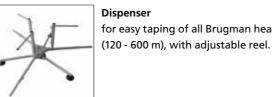
for the identification of the measuring point for measurement of the residual moisture in screeds.



	Type/dimensions in mm	Article number	Packaging unit
		PROCU	ICT GROUP I
ed expan- lapping it on the easy later	10 x 150	13812000821	50 m
ethylene forming dance n of screed pot, CFC-	10 x 80	13812001080	36 m
		13812000475	
the over- a hand dis-		13812000075	6 Rolls
Decially To meet Installed achieved conducti- Application thickness.		13812000011	10 kg
		13812000150	5 Pcs.

		Type/dimensions in mm	Article number	Packaging unit
6	FLOOR HEATING TUBES		PRODU	JCT GROUP I
	PE-Xc tube	14x2	13811420012	120 m
0	Floor heating tube made of cross-linked polyethylene in	14x2	13811420024	240 m
	accordance with DIN 4729, with diffusion barrier under	14x2	13811420060	600 m
	DIN 4726, oxygen diffusion-tight, max. operating pressure	17x2	13811720012	120 m
	6 bar, max. operating temperature 95°C.	17x2	13811720024	240 m
		17x2	13811720060	600 m
	PE-RT tube	14x2	13821420012	120 m
-	Floor heating tube made of polyethylene in accordance	14x2	13821420024	240 m
	with DIN 16833, with diffusion barrier, oxygen diffusion-	14x2	13821420060	600 m
The second second	tight in accordance with DIN 4726, max. operating pres-	17x2	13821720012	120 m
	sure 6 bar, max. operating temperature 70°C.	17x2	13821720024	240 m
		17x2	13821720060	600 m
		10x1,25	13FH11662	100 m
	MPC tube	16x2	11FH14221	120 m
-		16x2	11FH14252	600 m
	Metal-plastic composite tube, inner tube PE-RT, aluminium inner tube, outer tube PE-HD, oxygen diffusion-tight. Max. operating pressure 6 bar, max. operating temperature 60°C.	1072	111114252	000 111
	Connection fittings	3/4" x 14x2	13817003414	10 Pcs.
ð 🐳	With clamping rings for connecting the heating tubes (PE-Xc, PE-RT, MPC) to the distributor.	3/4" x 17x2	13817003417	10 Pcs.
		3/4" x 10x1,25	13FH51021	
	Tube courting	44.44.2	42045242444	10.0
	Tube coupling	14x14x2	13815343414	10 Pcs.
-	with clamping ring fitting on both sides.	17x17x2	13815343417	10 Pcs.
and and		10 x 1,25	13FH510022	10 Pcs.
L	<b>Guide bend</b> made of impact-resistant plastic for easily and cleanly guiding the tube to the distributor. Bend 90°.		13812000190	50 Pcs.
	<b>Expansion joints tube protection</b> slit, length 28.5 cm. Suitable for heating tube PE-RT, PE-XC and MPC tube.	400	13FH52005	50 Pcs.
	Calibration tool	14-20 mm	13819269920	

## 6



Dispenser for easy taping of all Brugman heating tubes

FLOOR HEATING TUBES

## DISTRIBUTORS



Stainless steel distributors for underfloor hea integrated control valve in the flow block made of stainless steel special profile V2A. Int thermostat valves with handwheel caps (conv electr. actuators) in the backflow blocks. Inclu bined air vents and drain cocks 1/2" nickel-pla assembled, 2 wall brackets with sound insulat 4 screws with screw anchors and 1 room ident plate. Primary side: 2 x union nut 1" IG, nickel sealing. Secondary side: nickel-plated connect 3/4" AG with cone.

#### Stainless steel distributor for underfloor heat integrated controllable flow rate indicator 0the flow block

made of stainless steel special profile V2A. Int thermostat valves with handwheel caps (conv electr. actuators) in the return flow blocks. Inc combined air vents and drain cocks 1/2" nicke pre-assembled, 2 wall brackets with sound ins liner, 4 screws with screw anchors and 1 room tion plate. Primary side: 2 x union nut 1" IG, n ted, flat sealing. Secondary side: nickel-plated nipple 3/4" AG with cone.



#### **Distributor connection fittings**

Set composed of 2 ball valves with T-handle, extern thread on the one side and internal screw thread of incl. flat seals to connect to the heating circuit distr

# -**科学**科学

Heat meter installation kit for heating circuit distributor, composed of: Counter fitting piece 110 mm in corner execution with 2 screw fittings with seals and 2 ball valves, as well as 1 special ball valve. Sensor connection M10x1 for integrating the sensor directly into the medium. For the flat-sealing connection to the heating circuit distributor.





Type/dimensions in mm	Article number	Packaging unit
	PROD	UCT GROUP I
	13FH53001	120 m

		PI	RODUCT GROUP I
ating with	2 Circuits	13FH28020	1 Pc.
	3 Circuits	13FH28030	1 Pc.
ntegrated	4 Circuits	13FH28040	1 Pc.
vertible to	5 Circuits	13FH28050	1 Pc.
uding 2 com-	6 Circuits	13FH28060	1 Pc.
ated pre-	7 Circuits	13FH28070	1 Pc.
ition liner,	8 Circuits	13FH28080	1 Pc.
ntification	9 Circuits	13FH28090	1 Pc.
el-plated, flat	10 Circuits	13FH28100	1 Pc.
cting nipple	11 Circuits	13FH28110	1 Pc.
	12 Circuits	13FH28120	1 Pc.
ating with	2 Circuits	13FH29020	1 Pc.
-5 l/min in	3 Circuits	13FH29030	1 Pc.
	4 Circuits	13FH29040	1 Pc.
ntegrated	5 Circuits	13FH29050	1 Pc.
vertible to	6 Circuits	13FH29060	1 Pc.
ncluding 2	7 Circuits	13FH29070	1 Pc.
el-plated	8 Circuits	13FH29080	1 Pc.
sulation	9 Circuits	13FH29090	1 Pc.
n identifica-	10 Circuits	13FH29100	1 Pc.
nickel-pla-	11 Circuits	13FH29110	1 Pc.
d connecting	12 Circuits	13FH29120	1 Pc.
	1" x 3/4"	1381121000	2 1 Set
rnal screw on the other, tributor.			

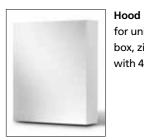
1" x 3/4"

13811210013

1 Set

		Type/dimensions in mm	Article number	Packaging unit
7	DISTRIBUTORS		PROD	UCT GROUP I
	Universal distribution box	size 0,5 490 x 705	13813012005	1 Pc.
and and a	made of hot-dip galvanised sheet steel with pre-cutting left and right for distributor connection, stable height-	size 1,0 575 x 705 size 1,5 725 x 705	13813012010 13813012015	1 Pc. 1 Pc.
	adjustable foot, for surface and flush mounting, screed impact plate and tube slides can be disassembled without	size 2,0 875 x 705 size 2,5 1025 x 705	13813012020 13813012025	1 Pc. 1 Pc.
-	tools, built-in depth 110 mm.			

 Frames and door	size 2,5 490 x 705	13813022005	1 Pc.
for universal distribution box with flush mounting, zinc-	size 2,5 575 x 705	13813022010	1 Pc.
plated, powder-coated, RAL 9010.	size 2,5 725 x 705	13813022015	1 Pc.
	size 2,5 875 x 705	13813022020	1 Pc.
	size 2,5 1025 x 705	13813022025	1 Pc.



	for universal distribution box with use as surface-mounted box, zinc-plated, powder-coated RAL 9010. Attachment	size 1,0 575 x 705 size 1,5 725 x 705	13813032010 13813032015	1 Pc. 1 Pc.
	with 4 magnetic holders, included in the delivery.	size 2,0 875 x 705 size 2,5 1025 x 705	13813032020 13813032025	1 Pc. 1 Pc.
١,				

size 0,5 490 x 705

230V

24V

13813032005

13FH55056

13FH55050

1 Pc.

PRODUCT GROUP I

1 Pc.

1 Pc.

8	CONTROL TECHNOLOGY
	Analogue room thermostat for detecting and controlling the desired room tempera- ture. Functions: heating, fixed setback temperature, set- back input, setpoint calibration

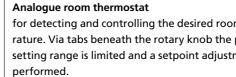
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<u>}</u>	ture. Functions: heating, fixed setback temperature, set- back input, setpoint calibration			
	LCD room thermostat for detecting and controlling the desired room tempera- ture. Functions: heating, direction of control action NC, fixed setback temperature, setback input, switching output display, setpoint calibration and limitation, valve protec- tion function, switching output can be deactivated, frost protection function, child safety lock	230V 24V	13FH55057 13FH55058	1 Pc. 1 Pc.
11	<b>Switching strip 6K</b> for max. 6 room thermostats and 18 actuators. Only heating. It is suitable for systems that work with normally open (NO) or normally closed (NC) components.	230V 24V	13FH55059 13FH55048	1 Pc. 1 Pc.
1.0	Switching strip 10K for max. 10 room thermostats and 18 actuators. Only heating. It is suitable for systems that work with normally	230V 24V	13FH55060 13FH55061	1 Pc. 1 Pc.

open (NO) or normally closed (NC) components.

#### 8 CONTROL TECHNOLOGY





#### LCD room thermostat for detecting and cont ture. Functions: Perma system time and opera tation of the setting ra operating lock.

#### for detecting and controlling the desired room ture. Functions: Permanent display of room te system time and operating status, 3 menu leve tation of the setting range for the room temp



#### Switching strip 8K

for max. 8 heating zones and 12 actuators. Type ration: frost protection, heating, cooling, ECO, emergency operation. Pilot function for heating cooling. Boiler outlet.

#### Switching strip 12K



for max. 12 heating zones and 18 actuators. To operation: frost protection, heating, cooling, matic, emergency operation. Pilot function for and cooling. Boiler outlet.

#### Actuator 1 Watt

electrothermal actuator for equipping the heating ci distributor with individual room control. With first-op function in the delivery state. Valve adapter for Brug heating circuit distributor, function display. Normally closed.

	Type/dimensions in mm	Article number	Packaging unit
		PROD	UCT GROUP I
om tempe- e possible tment is		13FH55051	1 Pc.
om tempera- cemperature, vels, limi- perature,		13FH55052	
vpes of ope- D, automatic, ting and	230V 24V + Transformer	13FH55062 13FH55053	1 Pc. 1 Pc.
Types of , ECO, auto- or heating	230V 24V + Transformer	13FH55063 13FH55054	1 Pc. 1 Pc.
eating circuit h first-open for Brugman Normally	230V 24V	13FH55049 13FH55055	1 Pc. 1 Pc.

	QUICKR	ROLL						
Surface	Tube distance (mm)	Quickroll/m <sup>2</sup>	Clips unit	Edge insula- tion strip (m)	Adhesive tape (m)	Screed addi- tive standard (kg)	Heating tube (m)	Max. home heating sur- face with 120 m (m <sup>2</sup> )
1	300	1	8	1	1	0,2	3,33	36
1	250	1	10	1	1	0,2	4	30
1	200	1	12	1	1	0,2	5	24
1	150	1	16	1	1	0,2	6,7	18
1	100	1	24	1	1	0,2	10	12
1	50	1	48	1	1	0,2	20	6

#### QUICKNOPP

Surface	Tube distance (mm)	Quicknopp 30-2/11 (m²)	PE round profile (m)	Edge insula- tion strip (m)	Transitional element (m)	Compensa- ting insula- tion strip unit	Heating tube PE-Xc 14 x 2.0 (m)	Screed addi- tive standard (kg)
1	360	1	1	1,2	0,1	0,5	2,78	0,2
1	300	1	1	1,2	0,1	0,5	3,33	0,2
1	240	1	1	1,2	0,1	0,5	4,16	0,2
1	180	1	1	1,2	0,1	0,5	5,55	0,2
1	120	1	1	1,2	0,1	0,5	8,33	0,2
1	60	1	1	1,2	0,1	0,5	16,67	0,2

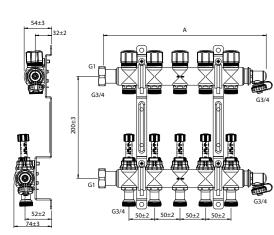
#### DRY CONSTRUCTION SHEET

Surface	Tube distance (mm)	Dry construc- tion sheet	Covering film	Edge insula- tion strip (m)	Heating tube PE-Xc 16 x 2.0 (m)
1	250	1	1	1,2	4
1	125	1	1	1,2	8

QUICKROL		Quickroll						
	-	20-2	20-2	25-2	30-2	30-2	30-3	35-3
Туре		DES						
		sg	sm	sm	sg	sg	sm	sm
Thickness	mm	20-2	20-2	25-2	30-2	30-2	30-3	35-3
WLG		035	045	045	035	040	045	045
Size	mm	12000 x 1000	10000 x 1000					
R	m²K/W	0,57	0,44	0,56	0,86	0,75	0,67	0,78
Dyn.rigidity s´<		50	20	20	50	20	15	15
Impact noise improvement	Db	22	28	28	22	28	29	29
Max. load	kN/m²	10	4	4	10	5	4	4

QUICKNOPP		Stud sheet 30-2mm VA60	Stud sheet 200-11 mm VA60
Heating tube dimension	mm	14 - 17	14 - 17
Typ according to EN13163		PST-TK 5000	EPS 200
Impact sound improvement measurement	dB	28	-
Thermal conductivity	W/mk	0,04	0,035
Ra value	m²K/W	0,75	0,314
Compressive stress CS (10)	kPa	-	200
Max. traffic load	kPa	5	60
Usable area per sheet	m²	1,2	1,2
Compressibility		CP 2	NPD
Laying distance straight	mm	60	60
Laying distance diagonal	mm	84	84
Dimensions of EPS sheet	mm	1440 x 840 x 30	1440 x 840 x 11
Dimensions of TZ film incl. overlap	mm	1470 x 870	1470 x 870
Stud height	mm	18	18
Sheet height total	mm	48	29
Usable area	m²	57,6	115,2

STUD SHEET		Stud sheet 30-2mm VA60	<b>RENOVATION SHEET</b>		
Sheet dimensions	mm	1000 x 500 x 30	Heating tube dimension	mm	10 - 12
Surface description		Aluminium sheet 0,5 mm	Usable area per sheet	m <sup>2</sup>	0,6
Heating tube dimension	mm	16	Laying distance straight	mm	50
Type of tube		Metal-plastic composite tube	Laying distance diagonal	mm	60
Tube laying in the deflection range		With flexible spring	Dimensions of EPS system	mm	1050 x 650
Laying distance	mm	125	sheet		
Thermal conductivity	W/m . k	0,035	Stud height	mm	13
Thermal resistance	m² . k/W	R = 0,75	Sheet height total	mm	16
Useful load	kPa/m <sup>2</sup>	Max. 70			
Compressive stress	kPa/m <sup>2</sup>	≥ 240 (at 10% compression)			
Compressive stress	kPa/m <sup>2</sup>	≥ 70 (at 2 % compression)			
Building material class basic material		Euro class E according to EN 13501			
Dimensions of TZ film incl. overlap	mm	1470 x 870			
Stud height	mm	18			
Sheet height total	mm	48			
Usable area	m²	57,6			

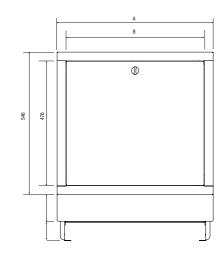


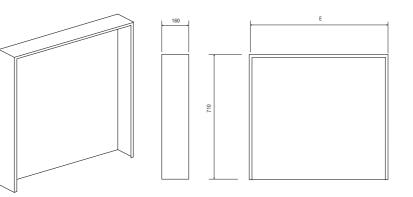
MARNELONE OF	LIFATING CIDC	
	<b>HFAINGURU</b>	UIT DISTRIBUTOR

	Number of heating circuits	Length of distributor A (mm)	Length of distributor (mm) with:			
			Connection passageway	*WMZ corner	*WMZ passageway	
	2	169	235	279	429	
)	3	219	285	329	479	
	4	269	335	379	529	
	5	319	385	429	579	
-	6	369	435	479	629	
	7	419	485	529	679	
) )	8	469	535	579	729	
	9	519	585	629	779	
	10	569	635	679	829	
	11	619	685	729	879	
	12	669	735	779	929	

#### DISTRIBUTION BOXES, FRAME & DOOR, HOOD

Distribution box	Dimensions of distribution box: height 705-775, depth 110, inner dimensions: (mm)	Dimensions of hood: height 710, depth 160, width: (mm)	Dimensions of frame: A height H = 546 width: (mm)	Dimensions of door: B height H = 478 width: (mm)
Size 0,5	455	530	A = 515	B = 445
Size 1,0	540	615	A = 600	B = 530
Size 1,5	690	765	A = 750	B = 680
Size 2,0	840	915	A = 890	B = 830
Size 2,5	990	1065	A = 1050	B = 980





#### SELECTED TABLE FOR BRUGMAN HEATING CIRCUIT DISTRIBUTOR

Size	Internal dimensions (mm)	Max. number of circuits				
		with connection fittings passage- way	with heat meter*** passageway*	with heat meter*** corner**	with fixed value control station****	
0,5	455	5	/	4	/	
1	540	6	3	6	/	
1,5	690	9	6	8	2	
2	840	11	8	11	5	
2,5	990	12	11	12	7	

- \* this is only possible with flush mounting \*\*
- \*\*\* WMZ = heat meter - installation kit
- \*\*\*\* in the planning and selection of the distribution box.



The connection variants with passageway relate to a tube guide outside of the distribution box,

Connection variant corner: tube guide inside the distribution box.

Tube guide within the distribution box with connection fittings passageway, connecting a fixed value control station increases the required construction depth! It is imperative to take this into consideration



#### Brugman Radiatorenfabriek bv (Factory)

Boskampstraat 26 NL-7651 AM Tubbergen T +31 (0)546-62 93 20 F +31 (0)546-62 26 45 info@brugman.eu www.brugman.eu

A company of Arbonia Group





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