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No.1310A2DCE05

# Panasonic

## LCC Series/HCC Series Hot Water Fired Absorption Chiller



China · Dalian Sanyo Refrigeration Co.,Ltd.

### Business scope:

Designs, productions, manufactures, sales, installations, and after-sale services for chillers featuring environmental protection and energy-integrated utilization, for air-conditioning machinery, and for related environmental protection machinery, etc.

### Product kinds:

- Central air-conditioning equipment: absorption chiller/heater — sole refrigeration or refrigeration and heating (70~23256kW).  
Steam-fired, direct-fired, hot water-fired, modular type, packaged type, heat pump type, etc.  
Electric refrigeration screw chiller — air conditioning refrigeration and ice storage (281~2461kW).
- Commercial air-conditioning equipment: GHP gas heat pump and chiller unit — refrigeration and heating (10HP-60HP).  
VRF variable refrigerant flow unit — refrigeration and heating (8HP-60HP).
- Heating equipment: vacuum boiler — heating and hot water supplying (80,000~6,000,000kcal/h).

### Application:

- Central air-conditioning equipment: mainly provide heating and cooling source for large scale central air conditioning system and other places needing chilled or hot water, widely applied in building, hotel, department store, cinema, stadium, factory and oil field, etc.
- Commercial air-conditioning equipment: widely applied in places needing air conditioning equipments, such as small and middle scale department store, hotel, building, entertainment place, hospital, factory, dormitory, residence, school, etc.
- Heating equipment: widely applied in hotel, department store, residence, villa, bath house, advanced swimming pool, etc., where needing heating and hot water, used with absorption chiller, it will be ideal for cooling, heating and hot water supplying.

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### Strong Technology and Quality Guarantee

ISO9001 Quality Control System Certificate ISO14001 Environment Control System Certificate GB/T28001 Vocation Health Safety Certificate							
China Mechanical Safety Certificate	China Environment Mark	National new tech cooperation	Core member of China Coalition for Decentralized Energy	National quality management surpassing enterprise	National customer satisfactory product	Postdoctoral scientific effort station	Energy-saving products in government procurement list

## HI-SUPER-ABSORPTION

Dalian Sanyo hot water fired LiBr absorption chiller adopts hot water as the heat source, such as factory waste hot water, the

hot water from the city pipe network, and the hot water from the hot-water boiler, to supply the chilled water for the air conditioner or industry.

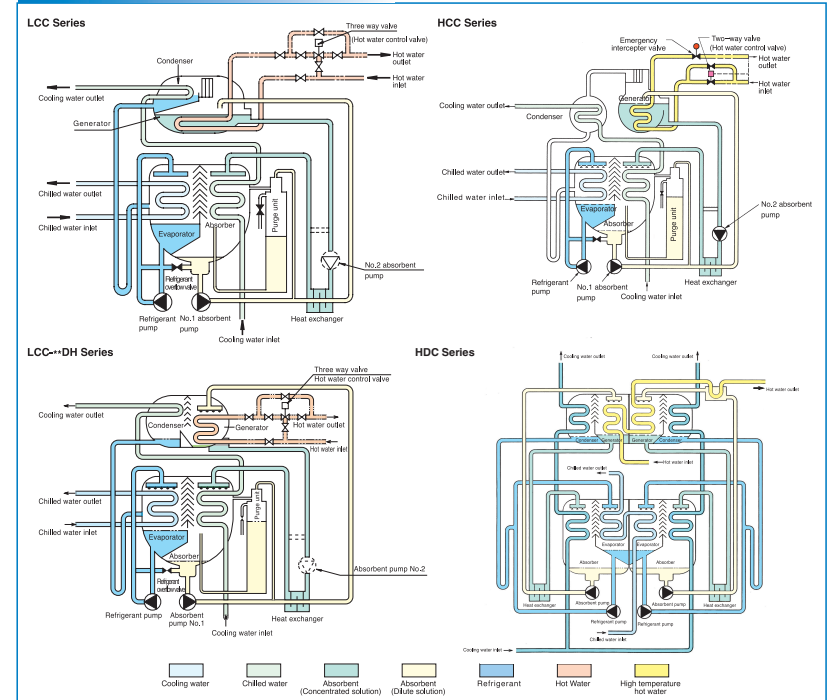
The machine is safe and reliable in operation, and can keep high efficiency operation for long time, and utilize the waste heat as the heat source, which improved the environment, and benefit for the comprehensive utilization of the energy sources.

### Application scope

- **Factory air conditioner:** refrigeration room of the factory building.
- **Cooling for technology:** product chilled water for the technology.
- **Annual cooling operation:** the place that need cooling operation for the whole year.
- **Long-term operation:** the place that need the air conditioner continue to operate for long time in a year.
- **High loaded process:** the case that the seasonal average load rate of cooling operation is very high.
- **Regional cooling station:** supply the cooling source for the region.
- **BCHP system:** Building cooling heating & power system.

Utilize the high temperature drainage of the thermal power company as the driving heating source to supply the cooling source. The whole system may realize comprehensive utilization of the energy to increase the thermal efficiency of the system.

### Absorption chiller flow diagram



# Features

## 1 Economical operation

Since energy is mainly used for the operation of pump circulating refrigerant and solution, power consumption is minimal.

## 2 Low noise and low vibration

With fewer mechanical parts than conventional chillers, both noise and vibration are reduced.

## 3 Advanced high-performance purge system

The chiller's vacuum is maintained longer because the ejector method simultaneously extracts non-condensable gases from inside the upper and lower shells. Purging capacity is overseen by an automatic monitoring function which provides notice of the remaining purging time by means of an illuminated readout.

## 4 Prevention of crystallization

Crystallization is avoided through the automatic monitoring of absorbent concentrations during the operation of the chillers. This process involves regulating energy consumption in order to reduce absorbent concentrations greater than a specified level.

## 5 Minimizing start-up and dilution time

The refrigerant recycling circuit permits cooling water temperature of 19°C during operation. The optimum duration of dilution is determined automatically according to the cooling load obtained when the chiller stops.

### ● Sensor catalog

Temperature sensor	Chilled water inlet temp., Cooling water inlet temp. Chilled water outlet temp., Cooling water outlet temp. Hot water inlet temp., Generator temp. Hot water outlet temp., Condenser temp.
Running time	Chiller running time. Refrigerant pump running time. Absorbent pump running time.
Start/stop times	Chiller start/stop times. Refrigerant pump start/stop times. Absorbent pump start/stop times.

## 6 Digital PID control

PID (Proportional, Integral and Derivative.) governance permits highly uniform chilled water temperature.

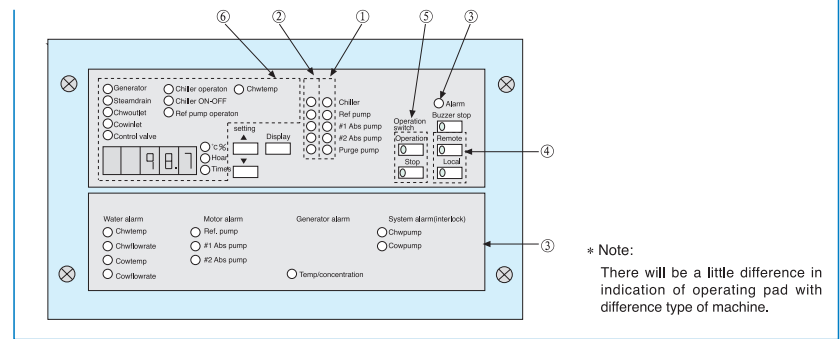
Display	Error display. Running time. Start/stop times.
Fetch signal	Run signal, stop signal, error signal. Start-up confirmation signal. Chilled water pump running signal. Cooling water pump running signal.
Control	Remote start/stop signal. Remote set circuit.

## 7 Wide range of operation

The chillers can be operated over a wide range of inlet cooling water temperature extending from 19°C up to 34°C this means that energy consumption can be regulated for an optimum operation cycle at any cooling water temperature, resulting in reliable operability and energy savings.

# Control panel

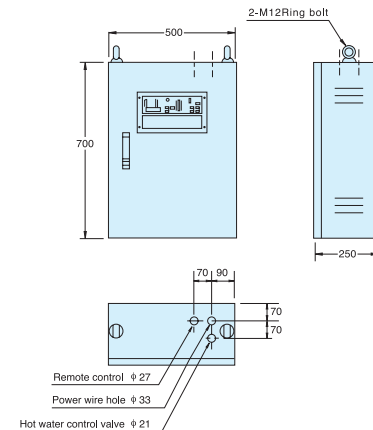
### ■ Detail section drawing



### ■ Indication lamp

Signal	Name	Colour
1	Operation indication lamp.	Red
2	Stop indication lamp	Green
3	Alarm indication lamp	Orange
4	Local/Remote indication lamp	Red
5	Operation change indication lamp	Red
6	Date indication lamp	Red

### ■ Control panel dimension diagram



# Specifications

## Low temperature water absorption chiller LCC Series

Model Number		LCC—	E01	E02	E03	E11	E12	E13	E14	E21	E22	E23
Refrigeration Capacity		USRT	30	40	50	75	90	110	135	155	180	210
		kW	105	141	176	264	316	387	475	545	633	738
Chilled water system	inlet/outlet temperature	°C	13 → 8									
	Flow rate	m <sup>3</sup> /h	18	24	30	45	54	67	82	94	109	127
	Pressure drop	mHzO	4.4	4.2	3.0	3.2	3.3	4.0	4.5	4.0	4.4	8.2
	inlet/outlet Connection	A	65			100			125		150	
Cooling water system	inlet/outlet temperature	°C	31 → 37									
	Flow rate	m <sup>3</sup> /h	37	49	61	91	109	134	164	188	219	255
	Pressure drop	mHzO	4.2	5.0	6.6	5.4	5.7	4.8	5.9	4.7	5.6	9.7
	inlet/outlet Connection	A	80			125			150		200	
Hot water system	inlet/outlet temperature	°C	88 → 83									
	Flow rate	ton/h	26	34	43	64	77	94	115	132	153	179
	Pressure drop	mHzO	1.5	1.9	3.2	3.2	3.5	1.6	2.0	1.6	1.7	2.8
	inlet/outlet Connection	A	65			100			125		150	
	Three-way valve of hot water	Pressure drop	mHzO	5.1	9.0	5.6	5.0	7.3	4.2	6.4	8.4	4.6
	Connection diameter	A	50		65		80		100		125	
Power supply	Power supply		3 φ 380V 50Hz									
	Total curenicy	A	7.6			9.1			13.6			
	Wire area	mm <sup>2</sup>	4.0									
	Power consumption	KVA	5.8			7.0			10.7			
Output of motor	No.1 Absorbent Pump	kW(A)	1.1(3.9)			1.8(5.4)						
	No.2 Absorbent Pump	kW(A)	* * * * *									
	Refrigerant pump	kW(A)	0.2(1.3)									
	Purge Pump	kW(A)	0.4(1.2)									
Overall Dimension	Length(L)	mm	2,220		2,720		3,740		3,840		4,880	
	Width(W)	mm	1,125			1,285			1,445			
	Height(H)	mm	1,900			2,170			2,150		2,340	
	Clearance state	mm	1,500		2,000			3,000			4,000	
Weight	Operating weight	ton	2.5	2.7	3.1	4.1	4.3	5.3	5.7	6.9	7.2	8.4
	Max. moving weight	ton	2.1	2.3	2.7	3.5	3.7	4.6	4.9	5.8	6.1	7.1
	Total weight	ton	2.1	2.3	2.7	3.5	3.7	4.6	4.9	5.8	6.1	7.1
	Moving state		One-Section									
Water maintained in machine	Chilled water system	!	67	82	101	113	127	148	170	216	235	274
	Cooling water system	!	105	117	130	342	373	427	474	595	650	713

- Max. working pressure in chilled water, hot water, cooling water system: 8kg/cm<sup>2</sup> · G.
- High pressure model is available, dimension and foundation may be changed, so please enquire with the manufacturer.
- Range of chilled/hot/cooling water flow: 50 ~ 120%.
- Standard hot water control valve is 3-way valve; it may be changed to 2-way valve on request.
- Standard hot water control valve is electrodynamic type, it may be changed to pneumatic type on request, (operating air pressure is 4kg/cm<sup>2</sup> · G).

# Specifications

E24	E31	E32	E41	E42	E51	E52	E53	E61	E62	E63	E71	E72	E73	E81	E82
240	270	300	335	375	420	470	525	600	675	750	827	900	992	1,158	1,323
844	949	1,055	1,178	1,319	1,477	1,653	1,846	2,110	2,373	2,637	2,908	3,165	3,488	4,070	4,651
13 → 8														12 → 7	
145	163	181	203	227	254	284	318	363	408	454	500	544	600	700	800
8.6	8.9	8.6	8.4	8.4	8.4	4.2	5.5	10.1	13.6	6.0	11.8	15.0	6.5	6.1	8.3
150			200				250			300		350			
31 → 37														30 → 38	
291	328	364	407	455	510	571	637	728	819	910	1,004	1,092	1,204	1,063	1,225
10.9	8.1	8.8	9.3	10.3	7.3	9.7	12.7	8.0	10.7	13.8	10.4	13.0	16.6	9.6	13.3
200			250		300			350			400				
88 → 83														98 → 88	
205	230	256	285	320	358	400	447	511	575	639	704	767	845	500	580
3.0	3.1	3.2	2.9	3.1	3.1	4.1	5.4	3.2	4.2	1.4	1.0	1.2	1.5	1.9	2.6
150			200				250			300			250		
8.3	4.1	5.1	6.3	7.9	4.0	5.0	6.2	3.2	4.1	5.0	6.1	7.3	8.8	3.1	4.2
125	150			200			250								
3 φ 380V 50Hz															
13.6	14.6		16.0			17.0		27.1			33.3				
4.0								6.0			10.0				
10.7	11.5		12.7			13.5		21.8			26.9				
1.8(5.4)	1.8(6.4)				5.5(16.5)										
1.3(4.0)			1.8(5.4)			1.8(6.4)			3.7(12.0)						
0.4(1.8)										0.75(1.8)					
0.4(1.2)														0.75(1.8)	
4,880	4,980	5,080		5,220	5,760	6,260	6,630	6,130	6,650	6,530	7,060	7,550	6,940	7,440	
1,445	1,520		1,640		2,020			2,130			2,650		2,825		
2,340	2,630		2,890		3,250			3,860			4,000		4,080		
4,000						4,500	5,000	5,200	5,700	6,200	6,000	6,500	7,000	6,500	7,000
8.9	10.6	11.1	12.9	13.4	19.1	20.7	21.8	29.4	31.4	33.4	39.5	41.6	44.0	45.0	48.0
7.5	8.9	9.3	10.7	11.1	15.9	17.2	18.1	23.6	25.4	27.1	25.6	26.8	28.4	25.0	26.0
7.5	8.9	9.3	10.7	11.1	15.9	17.2	18.1	23.6	25.4	27.1	32.4	34.2	36.3	38.5	41.0
One-Section												*1		Moving separately	
298	333	354	451	478	648	707	762	1,160	1,250	1,340	1,520	1,635	1,740	1,830	1,940
785	990	1,060	1,247	1,346	2,022	2,175	2,313	3,110	3,285	3,490	3,080	3,245	3,400	4,510	4,760

- "A" stands for nominal diameter, unit mm.
- \*1: At delivery and hand-over, LiBr solution is stored separately.
- Implementation standard JISB 8622.
- And, the values in above table may be modified without notice.

# Specifications

# Specifications

## Low temperature water absorption chiller LCC-DH Series

Model Number		LCC→DH	E01	E02	E03	E11	E12	E13	E14	E21	E22	E23		
Refrigeration Capacity		USRT	30	40	50	75	90	110	135	155	180	210		
		kW	105	141	176	264	316	387	475	545	633	738		
Chilled water system	inlet/outlet temperature	°C	13 → 8											
	Flow rate	m <sup>3</sup> /h	18.1	24.2	30.2	45.4	54.4	66.5	81.6	93.7	109	127		
	Pressure drop	mHzO	4.3	3.9	7.1	3.8	4.2	4.5	4.8	4.1	4.4	8.2		
	inlet/outlet Connection	A	65			100			125			150		
Cooling water system	inlet/outlet temperature	°C	31 → 37											
	Flow rate	m <sup>3</sup> /h	33.8	45.0	56.3	84.5	102	124	153	175	203	237		
	Pressure drop	mHzO	4.2	5.1	6.7	5.0	5.6	7.8	8.8	7.4	7.9	5.5		
	inlet/outlet Connection	A	80			125			150			200		
Hot water system	inlet/outlet temperature	°C	95 → 75											
	Flow rate	ton/h	5.6	7.5	9.3	14.0	16.8	20.5	25.2	28.9	33.6	39.2		
	Pressure drop	mHzO	10.0	7.8	9.2	6.9	9.8	5.8	6.1	6.1	6.4	5.9		
	inlet/outlet Connection	A	50			65			80			100		
	Three-way valve of hot water	Pressure drop Connection diameter	mHzO A	0.7 40	1.2 50	0.7 50	1.6 65	0.9 65	1.4 65	2.3 80	1.1 80	1.5 100	0.8 100	
Power supply	Power supply		3 φ 380V 50Hz											
	Total currency	A	7.6			11.5			13.0			13.1	13.6	
	Wire area	mm <sup>2</sup>	4.0											
	Power consumption	KVA	5.8			9.0			10.2			10.3	10.7	
Output of motor	No.1 Absorbent Pump	kW(A)	1.1(3.9)				1.8(5.4)							
	No.2 Absorbent Pump	kW(A)	* * * * *				1.1(3.9)				1.3(4.0)			
	Refrigerant pump	kW(A)	0.2(1.3)											
	Purge Pump	kW(A)	0.4(1.2)											
Overall Dimension	Length(L)	mm	2,090		2,590	2,720		3,740		3,840		4,880		
	Width(W)	mm	1,125			1,285			1,445					
	Height(H)	mm	2,065	2,090		2,375			2,485					
	Clearance state	mm	1,500		2,000		3,000			4,000				
Weight	Operating weight	ton	2.7	2.9	3.3	4.4	4.6	5.6	6.0	7.3	7.6	8.8		
	Max. moving weight	ton	2.3	2.5	2.9	3.8	4.0	4.9	5.2	6.2	6.5	7.5		
	Total weight	ton	2.3	2.5	2.9	3.8	4.0	4.9	5.2	6.2	6.5	7.5		
	Moving state		One-Section											
Water maintained in machine	Chilled water system	ℓ	67	82	101	113	127	148	170	216	235	274		
	Cooling water system	ℓ	105	117	130	342	373	427	474	595	650	713		

- Max. working pressure in chilled water, hot water, cooling water system: 8kg/cm<sup>2</sup> · G.  
High pressure model is available, dimension and foundation may be changed, so please enquire with the manufacturer.
- Range of chilled/hot/cooling water flow: 50~120%.
- Standard hot water control valve is 3-way valve; it may be changed to 2-way valve on request.
- Standard hot water control valve is electrodynamic type, it may be changed to pneumatic type on request. (operating air pressure is 4kg/cm<sup>2</sup> · G).

E24	E31	E32	E41	E42	E51	E52	E53	E61	E62	E63	E71	E72	E73	E81	E82	
240	270	300	335	375	420	470	525	600	675	750	827	900	992	1,158	1,323	
844	949	1,055	1,178	1,319	1,477	1,653	1,846	2,110	2,373	2,637	2,908	3,165	3,488	4,072	4,651	
13 → 8																
145	163	181	203	227	254	284	318	363	408	454	500	544	600	700	800	
8.6	9.1	9.5	9.1	7.9	7.2	9.9	4.8	10.0	13.4	5.8	11.6	14.7	6.0	5.9	8.0	
150			200				250			300		350				
31 → 37																
271	305	338	378	423	474	530	592	676	761	845	932	1,014	1,118	979	1,118	
5.8	6.1	6.5	5.4	5.4	6.6	8.9	11.7	8.7	11.7	15.3	9.5	11.9	14.7	8.7	11.8	
200			250			300			350			400				
95 → 75																
44.8	50.4	56.0	62.5	70.0	78.4	87.7	98	112	126	140	154	168	185	216	247	
5.7	6.0	6.1	6.0	5.8	6.0	8.3	6.5	8.4	7.0	9.1	6.5	8.2	10.3	5.0	6.4	
100			125				150				200					
1.6	1.3	1.6	0.8	1.0	1.3	1.7	0.8	1.1	1.3	1.6	0.8	0.9	1.2	1.7	0.9	
100			125			150						200				
3 φ 380V 50Hz																
13.6	14.6	16.0				17.0	27.1				33.3					
4.0								6.0				10.0				
10.7	11.5	12.7				13.5	21.8				26.9					
1.8(5.4)	1.8(6.4)					5.5(16.5)										
1.3(4.0)			1.8(5.4)				1.8(6.4)			3.7(12.0)						
0.4(1.2)											0.75(1.8)					
4,880	4,980	5,080			5,220	5,760	6,260	5,630	6,130	6,650	6,530	7,060	7,550	6,940	7,440	
1,445	1,580	1,670			2,020			2,440			2,650			2,825		
2,485	2,535		3,090		3,450			3,910			4,000			4,250		
4,000							4,500	5,000	5,200	5,700	6,200	6,000	6,500	7,000	6,500	7,000
9.3	11.1	11.6	13.5	14.0	19.8	21.4	22.5	30.2	32.2	34.2	40.4	42.5	44.9	46.0	49.0	
7.9	9.4	9.8	11.3	11.7	16.6	17.9	18.8	24.4	26.2	27.9	26.5	27.7	29.3	25.0	26.0	
7.9	9.4	9.8	11.3	11.7	16.6	17.9	18.8	24.4	26.2	27.9	33.3	35.1	37.2	39.5	42.0	
One-Section												*1		Moving separately		
298	333	354	451	478	648	707	762	1,160	1,250	1,340	1,520	1,635	1,740	1,830	1,940	
785	990	1,060	1,247	1,346	2,022	2,175	2,313	3,110	3,285	3,490	3,080	3,245	3,400	4,510	4,760	

- \*A" stands for nominal diameter, unit mm.
- \*1: At delivery and hand-over, LiBr solution is stored separately.
- The dimension may vary dependent on the temperature difference, so please enquire with the manufacturer for dimension drawing and foundation drawing, etc.
- Implementation standard JISB 8622.
- And, the values in above table may be modified without notice.

# Specifications

## High temperature water absorption chiller HCC Series

Model Number		HCC—	E24	E32	E42	E52
Refrigeration Capacity		USRT	320	400	500	630
		kW	1,125	1,406	1,758	2,215
Chilled water system	inlet/outlet temperature	°C	12 → 7			
	Flow rate	m <sup>3</sup> /h	194	242	302	381
	Pressure drop	mHzO	5.3	5.8	5.1	7.2
	inlet/outlet Connection	A	150		200	
Cooling water system	inlet/outlet temperature	°C	32 → 39.4			
	Flow rate	m <sup>3</sup> /h	320	400	500	630
	Pressure drop	mHzO	10.2	7.5	9.3	8.3
	inlet/outlet Connection	A	200		250	300
Hot water system	inlet/outlet temperature	°C	130 → 110			
	Flow rate	ton/h	69.1	86.4	108	137
	Pressure drop	mHzO	2.0	1.8	2.0	1.0
	inlet/outlet Connection	A	100	125		150
	Three-way valve of hot water	Pressure drop Connection diameter	mHzO A	2.6 100	4.0	2.6
Power supply	Power supply		3 φ 380V 50Hz			
	Total curenacy	A	13.6	14.6	16.0	
	Wire area	mm <sup>2</sup>	4.0			
	Power consumption	KVA	10.7	11.5	12.7	
Output of motor	No.1 Absorbent Pump	kW(A)	1.8(5.4)	1.8(6.4)		
	No.2 Absorbent Pump	kW(A)	1.3(4.0)		1.8(5.4)	
	Refrigerant pump	kW(A)	0.4(1.8)			
	Purge Pump	kW(A)	0.4(1.2)			
Overall Dimension	Length(L)	mm	5,200	5,350		5,800
	Width(W)	mm	1,670	1,765	1,900	2,115
	Height(H)	mm	2,815	3,145	3,475	3,770
	Clearance state	mm	4,500	4,600	4,600	5,200
Weight	Operating weight	ton	10.6	13.4	16.1	23.4
	Max. moving weight	ton	9.0	11.3	13.5	10.4
	Total weight	ton	9.0	11.3	13.5	19.7
	Moving state		One-Section			Moving separately
Water maintained in machine	Chilled water system	!	355	440	580	975
	Cooling water system	!	875	1,175	1,455	2,245

- Max. working pressure in chilled water, hot water, cooling water system: 8kg/cm<sup>2</sup> · G.  
High pressure model is available, dimension and foundation may be changed, so please enquire with the manufacturer.
- Range of chilled/hot/cooling water flow: 50 ~ 120%.
- Standard hot water control valve is electrodynamic type, it may be changed to pneumatic type on request, (operating air pressure is 4kg/cm<sup>2</sup> · G).

# Specifications

E61	E63	E71	E72	E73	E81	E82
800	1,000	1,100	1,200	1,322	1,400	1,500
2,813	3,516	3,867	4,219	4,651	4,923	5,274
12 → 7						
484	605	665	726	800	847	907
5.1	9.0	7.1	9.0	11.5	9.0	11.0
250			300		350	
32 → 39.4						
800	1,000	1,100	1,200	1,322	1,400	1,500
7.4	12.4	12.6	15.9	20.3	16.4	19.8
350			400			
130 → 110						
173	216	238	260	286	303	324
0.9	1.4	1.5	1.9	2.4	1.7	2.0
200				250		
2.6	4.0	2.0	2.4	2.9	3.2	3.7
150		200				
3 φ 380V 50Hz						
27.1		33.3				
6.0		10.0				
21.8		26.9				
5.5(16.5)				3.7(12.0)		
1.8(6.4)				0.4(1.8)		
0.4(1.2)			0.75(1.9)			
6,100	7,130	6,570	7,090	7,590	7,210	7,710
2,225			2,600		2,745	
4,490			4,660			
5,300	6,300	6,100	6,600	7,100	6,600	7,100
29.1	33.5	35.0	38.4	41.8	44.8	47.2
12.3	13.9	14.9	16.4	17.9	22.1	23.4
24.2	27.9	28.9	31.8	34.6	37.2	39.8
Moving separately						
1,270	1,470	1,550	1,660	1,770	1,960	2,090
3,285	3,680	4,090	4,155	4,220	5,035	5,305

- "A" stands for nominal diameter, unit mm.
- Implementation standard JISB 8622.
- And, the values in above table may be modified without notice.

# Specifications

## High temperature water absorption chiller HDC Series

Model Number		HDC—	E60	E80	E100	E133
Refrigeration Capacity		USRT	198	265	331	440
		kW	698	930	1,163	1,574
Chilled water system	inlet/outlet temperature	°C	12 → 7			
	Flow rate	m <sup>3</sup> /h	120	160	200	266
	Pressure drop	mHzO	16.2	15.5	10.5	15.6
	inlet/outlet Connection	A	125	150		200
Cooling water system	inlet/outlet temperature	°C	32 → 38			
	Flow rate	m <sup>3</sup> /h	237	315	394	524
	Pressure drop	mHzO	8.7	5.6	9.7	5.4
	inlet/outlet Connection	A	200/125 × 2	250/150 × 2		300/200 × 2
Hot water system	inlet/outlet temperature	°C	130 → 68			
	Flow rate	ton/h	13.3	17.6	22.0	29.3
	Pressure drop	mHzO	8.0	9.8	10.9	9.7
	inlet/outlet Connection	A	65		80	
	Three-way valve of hot water	Pressure drop Connection diameter	mHzO A	1.2 50	2.2	1.4 65
Power supply	Power supply		3 φ 380V 50Hz			
	Total curenacy	A	13.4	16.4		
	Wire area	mm <sup>2</sup>	4.0			
	Power consumption	KVA	10.5	13.0		
Output of motor	No.1 Absorbent Pump	kW(A)	1.1(3.9) × 2		1.8(5.4) × 2	
	No.2 Absorbent Pump	kW(A)	* * * * *			
	Refrigerant pump	kW(A)	0.2(1.3) × 2			
	Purge Pump	kW(A)	0.75(1.8)			
Overall Dimension	Length(L)	mm	4,100	5,190	6,230	5,380
	Width(W)	mm	1,920		2,370	
	Height(H)	mm	2,700		3,100	
	Clearance state	mm	3,400	4,500	5,600	4,600
Weight	Operating weight	ton	12.5	15.3	18.0	23.9
	Max. moving weight	ton	10.4	12.6	14.8	19.0
	Total weight	ton	10.4	12.6	14.8	19.0
	Moving state		One-Section			
Water maintained in machine	Chilled water system	ℓ	731	905	1,070	1,662
	Cooling water system	ℓ	1,171	1,495	1,754	2,636
	Hot water system	ℓ	312	390	453	698

- Max. working pressure in chilled water, hot water, cooling water system: 8kg/cm<sup>2</sup> · G, High pressure model is available, dimension and foundation may be changed, so please enquire with the manufacturer.
- Range of chilled/hot-cooling water flow: 50 ~ 120%.
- Standard hot water control valve is electrodynamic type, it may be changed to pneumatic type on request, (operating air pressure is 4kg/cm<sup>2</sup> · G).

# Specifications

E150	E166	E200	E250	E300	E350	E400
496	549	661	827	992	1,157	1,323
1,744	1,930	2,326	2,907	3,488	4,070	4,651
12 → 7						
300	332	400	500	600	700	800
8.0	10.4	16.7	10.2	16.4	12.2	17.2
200		250		300		
32 → 38						
591	654	788	984	1,181	1,378	1,575
7.3	9.3	9.3	9.4	9.1	11.6	16.3
300/200 × 2		350/250 × 2		400/300 × 2		
130 → 68						
33.0	36.5	44.0	54.9	65.9	76.9	87.9
8.2	10.3	9.9	10.9	10.3	10.5	11.0
80	100		125			
3.3	1.5	2.2	1.3	1.9	2.7	1.5
65	80		100		125	
3 φ 380V 50Hz						
17.4	19.4			43.0		
4.0				16.0		
13.8	15.5			34.9		
1.8(5.4) × 2	1.8(6.4) × 2			3.7(11.8) × 2		
* * * * *						1.8(6.4) × 2
0.4(1.8) × 2						
0.75(1.8)						
5,930	6,480	7,490	6,690	7,620	8,585	9,650
2,370			2,920		3,250	
3,100			3,550		3,935	
5,100	5,600	7,000	6,000	7,000	8,500	9,500
26.0	28.1	32.1	41.5	47.2	65.5	72.5
20.7	22.4	25.6	32.6	37.2	45.4	50.0
20.7	22.4	25.6	32.6	37.2	51.8	57.5
One-Section						*1
1,802	1,934	2,198	3,025	3,421	5,443	5,974
2,859	3,070	3,497	4,792	5,428	6,677	7,343
747	811	906	1,238	1,376	1,558	1,696

- "A" stands for nominal diameter, unit mm.
- \*1: At delivery and hand-over, LiBr solution is stored separately.
- The dimension may vary dependent on the temperature difference, so please enquire with the manufacturer for dimension drawing and foundation drawing, etc.
- Implementation standard JISB 8622.
- And, the values in above table may be modified without notice.

# Order scope

Item		Standard	Option
Chilled water system	Flow rate	Refer to rated flow rate in catalogue.	Flow limit 50-120%
	Temperature	Details refer to specification in catalogue.	Special inlet / outlet temperature of chilled water
	Water quality	Tap water (according to JRA9001)	Industrial water, well water
Cooling water system	Max. working pressure	8kg/cm <sup>2</sup> · G	pressure 1---10kg/cm <sup>2</sup> · G pressure 4---18kg/cm <sup>2</sup> · G pressure 2---14kg/cm <sup>2</sup> · G pressure 5---20kg/cm <sup>2</sup> · G pressure 3---16kg/cm <sup>2</sup> · G
	Flow rate	Refer to rated flow rate in catalogue.	Flow limit 50-120%
	Temperature	Details refer to specification in catalogue.	Inlet temperature 20 ~ 33℃
Hot water system	Water quality	Tap water (according to JRA9001)	Industrial water, well water
	Max. working pressure	8kg/cm <sup>2</sup> · G	pressure 1---10kg/cm <sup>2</sup> · G pressure 4---18kg/cm <sup>2</sup> · G pressure 2---14kg/cm <sup>2</sup> · G pressure 5---20kg/cm <sup>2</sup> · G pressure 3---16kg/cm <sup>2</sup> · G
	Flow rate	LCC Seies: 0.852T/h · RT HCC Series: 0.23T/h · RT	Flow limit 50-120%
Purge Device	Mode	Liquid injector make noncondensable gas be stored in the slot and palladium pipe exhaust continuously hydrogen.	
	Place	Indoor	
	Installation	Body anti-rusting paint (exclusive of heat or cold)	
Installation place	Ambient Temperature	LCC Series: 88/83℃ HCC Series: 130/110℃	The cooling capacity may vary dependent on hot water temperature, so please enquire with the manufacturer.
	Ambient Humidity	Relative Humidity: below 90%	
	Package	One-section, moving separately (See the specification table)	Moving separately
Power	Frequency, voltage	3φ / 380V / 50Hz	Special voltage
	Voltage regulation	Within ± 10%	
Electric wiring	Electric allocation	Cable wiring Control: cable Power : cable	
Main body safety device		Chilled water freezing protection function Cooling water temprature supervision function Chilled water flow switch Motor protection function	Cooling water flow switch
Capacity control device	Mode	Digital PID control by chilled water outlet temp.	
	Hot water control valve	Type	Three-way valve (LCC,LCC-DH Series) Two-way valve (HCC,HDC Series)
		Control mode	LCC Series: Below 125A:Electrodynamic type Above 150A: Pneumatic type HCC Series: Electrodynamic type
Control panel	Paint color	Munsell 5Y-7/1 (half smooth)	
	Display	LED digital display, temperature, hour, etc.	
	Outside wiring terminals	Operation indication ..... point a. Stop indication ..... point a. Alarm indication ..... point a. Auxiliary equipment operation ..... point a. Start confirmation ..... point a. Cooling operation indication ..... point a. (All contacts are non-voltage) Other conditions refer to standard data	

# Supply scope

Item		Delivery Construction	Customer Construction	Note
① Body	Absorption chiller	○		Reference to the caption below the chart
② Transportation and Installation	From the factory to the building		○	
	From the building to the foundation site		○	
	Installation of chiller		○	
	Testing and adjusting at site	●	○	
③ Electric construction	Operating direction	○		
	External electric allocation	○		Please wire to the terminal inside the control panel
④ Other construction	Cooling water temperature control device		○	Please install and wire for the thermostat used by start-stop fan of cooling tower or for the thermostat of cooling water control valve.
	Foundation construction		○	Exclusive of foundation bolts,weld the frame and washer when fixing foundation bolts.
	External pipe construction		○	Exclusive of coordinate flanges
	Pipe anti-freezing		○	Take anti-freezing of pipe and water into consideration at rest in winter.
	Water quality management of cooling water		○	Install water drainage device in order to have a proper water quality management.
⑤ Painting	Heat or cooling insulation construction		○	
	Hot water and electric allocation valve installation construction		○	Install in the pipe, and wire to terminal inside the control panel.
	Main body primary coat	○		
⑥ Others	Control panel painting	○		
	Assembly power,water, etc. at site		○	
	Power, and water, etc. used during trail run		○	
	Lithium-Bromide solution,refrigerant	○		

## Note:

1. The absorption chiller:
    - (a) Refrigerator include evaporator, absorber, generator, condenser,heat-exchanger, pump etc.
    - (b) Purge device
    - (c) Capacity control device
    - (d) Hot water control valve, hot water breaker (HCC Series)
    - (e) Safety device
    - (f) Control panel
    - (g) Absorbent and refrigerant
    - (h) Built-in piping and wiring
  2. Accessory
    - a. Operating instruction manual,..... 1 set
    - b. Base bolts,..... 1 set
- Extra charge should be calculated separately if required.



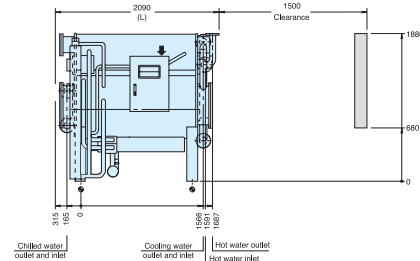
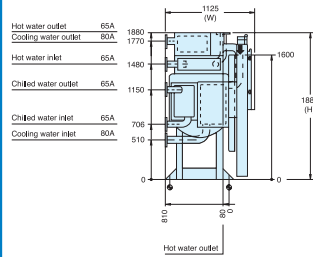
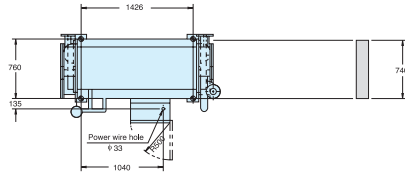
# Overall dimension diagram

■ Lcc series

## LCC – E01/E02

● Note

1. Overall dimension value (L),(W),(H) is example value.
2. Mark ② denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark 1 is the power wire hole.
5. Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m
6. "A" stands for nominal diameter, unit is mm.

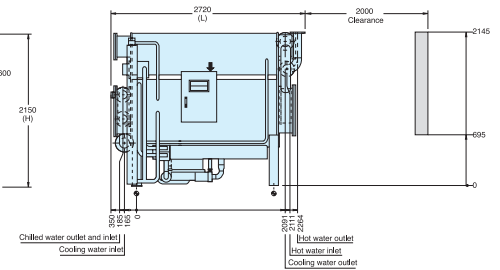
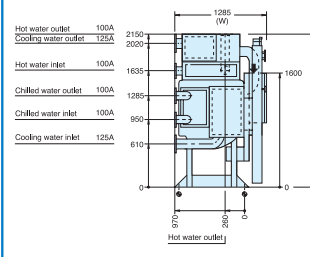
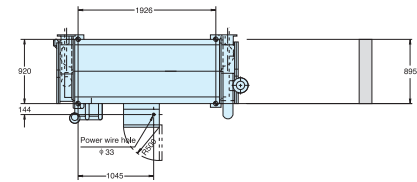


# Overall dimension diagram

## LCC – E11/E12

● Note

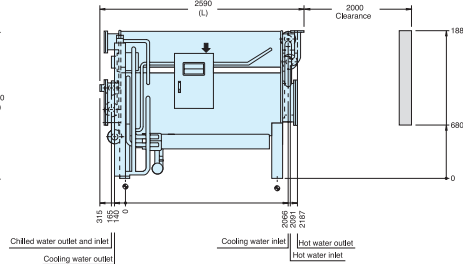
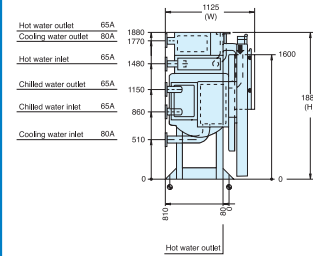
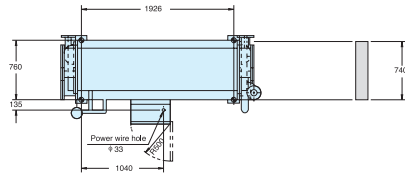
1. Overall dimension value (L),(W),(H) is example value.
2. Mark ② denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark 1 is the power wire hole.
5. Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m
6. "A" stands for nominal diameter, unit is mm.



## LCC – E03

● Note

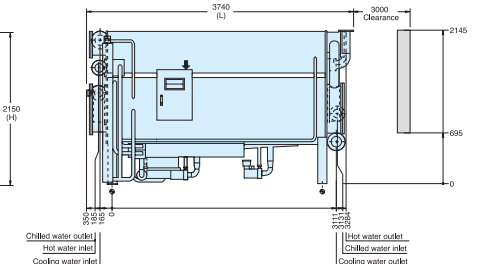
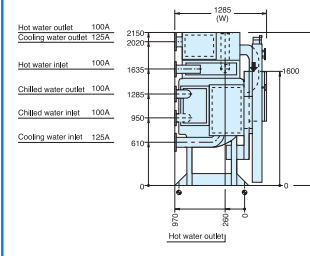
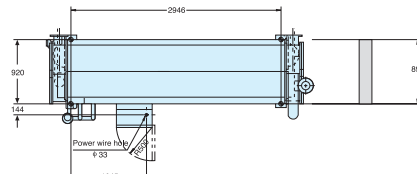
1. Overall dimension value (L),(W),(H) is example value.
2. Mark ② denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark 1 is the power wire hole.
5. Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m
6. "A" stands for nominal diameter, unit is mm.



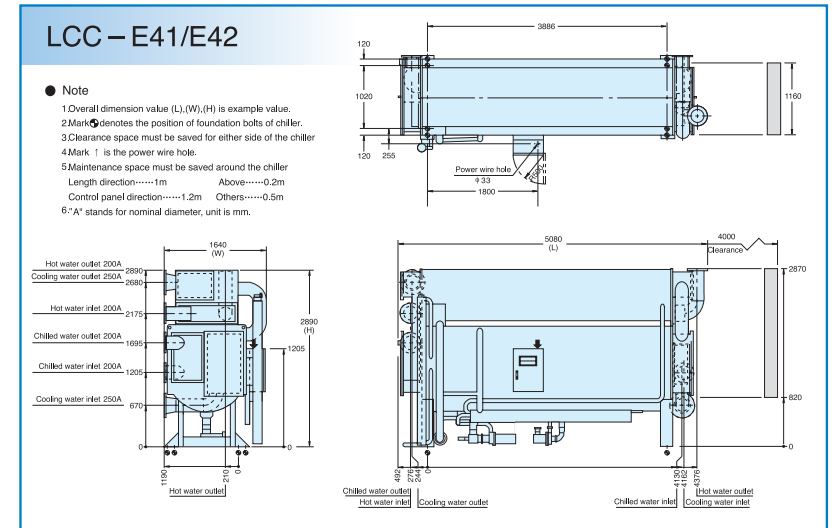
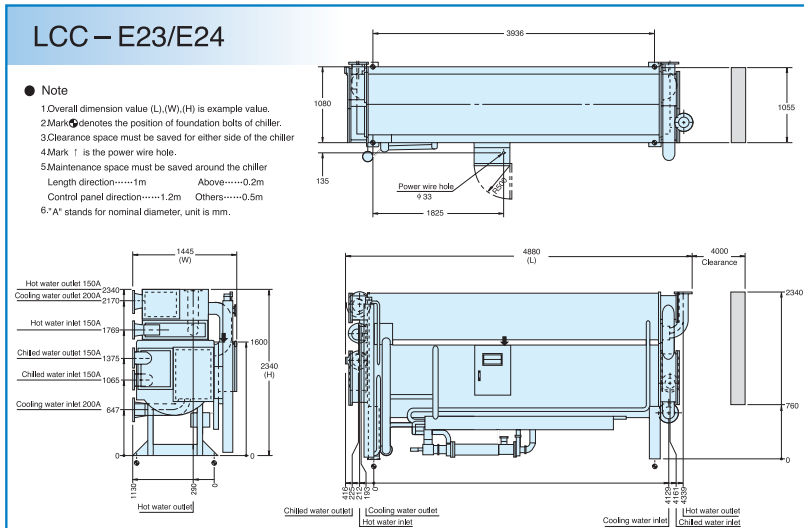
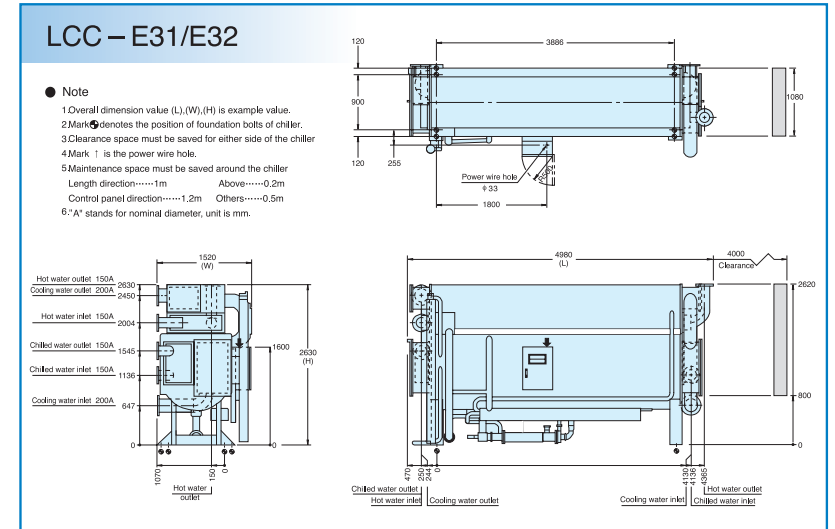
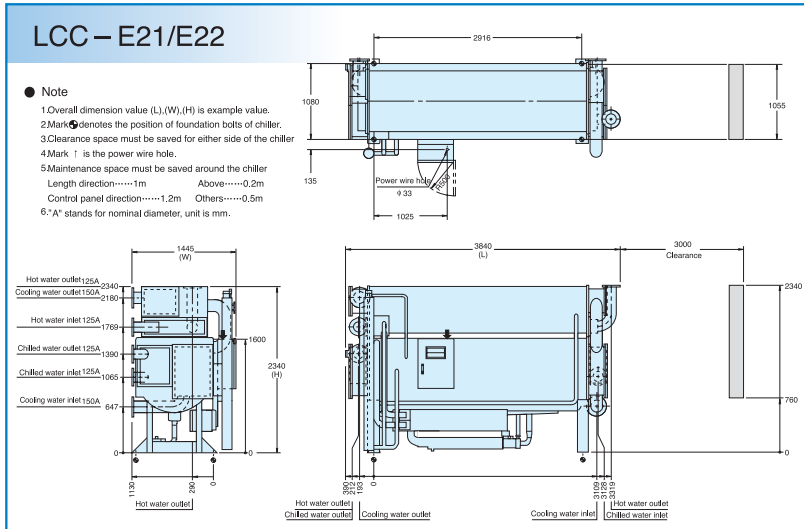
## LCC – E13/E14

● Note

1. Overall dimension value (L),(W),(H) is example value.
2. Mark ② denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark 1 is the power wire hole.
5. Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m
6. "A" stands for nominal diameter, unit is mm.



# Overall dimension diagram

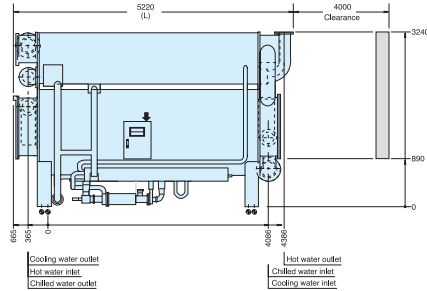
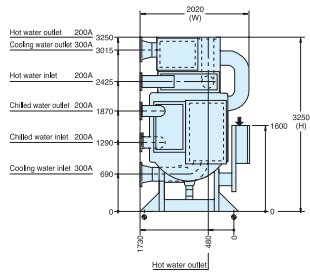
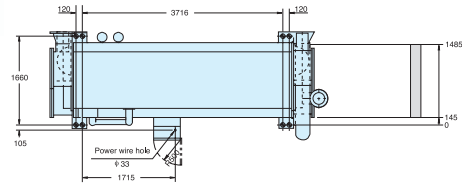


# Overall dimension diagram

## LCC-E51

### Note

- Overall dimension value (L),(W),(H) is example value.
- Mark  $\odot$  denotes the position of foundation bolts of chiller.
- Clearance space must be saved for either side of the chiller.
- Mark 1 is the power wire hole.
- Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m
- \*"A" stands for nominal diameter, unit is mm.

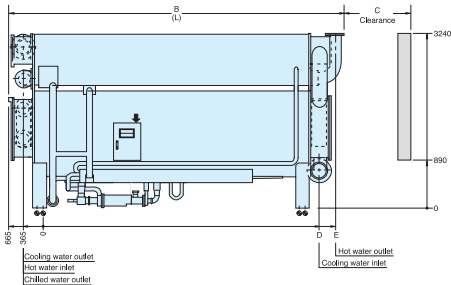
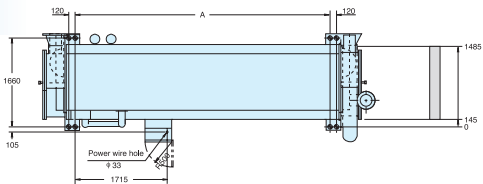
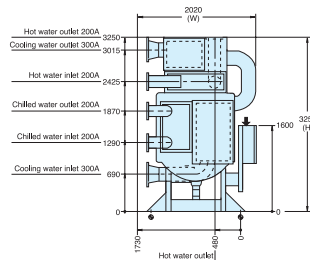


## LCC-E52/E53

### Note

- Overall dimension value (L),(W),(H) is example value.
- Mark  $\odot$  denotes the position of foundation bolts of chiller.
- Clearance space must be saved for either side of the chiller.
- Mark 1 is the power wire hole.
- Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m
- \*"A" stands for nominal diameter, unit is mm.

	A	B	C	D	E
LCC-E52	4258	5760	4500	4828	4928
LCC-E53	4756	6260	5000	5126	5426



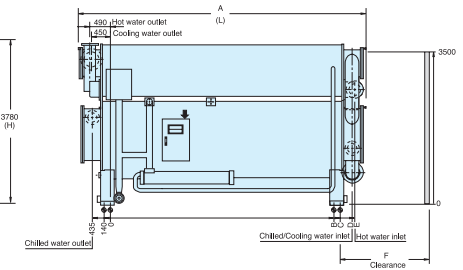
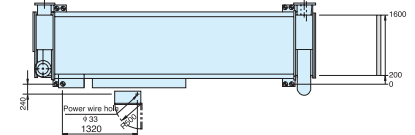
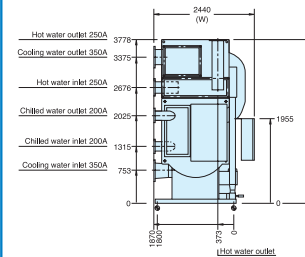
# Overall dimension diagram

## LCC-E61/E62

	A	B	C	D	E	F
LCC-E61	5630	4188	4328	4818	4675	8260
LCC-E62	6130	4688	4828	5116	5113	9700

### Note

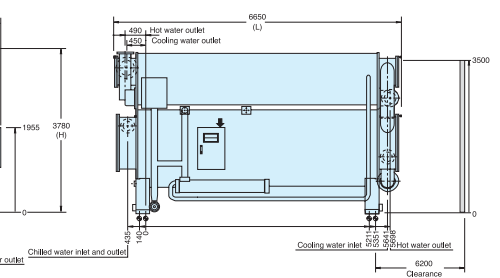
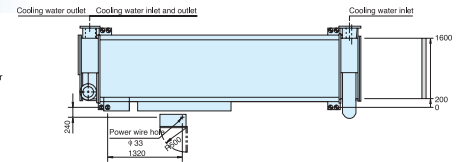
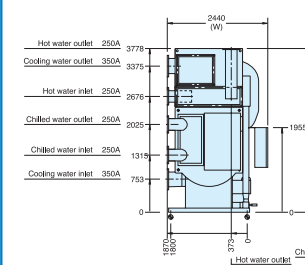
- Overall dimension value (L),(W),(H) is example value.
- Mark  $\odot$  denotes the position of foundation bolts of chiller.
- Clearance space must be saved for either side of the chiller.
- Mark 1 is the power wire hole.
- Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m
- \*"A" stands for nominal diameter, unit is mm.



## LCC-E63

### Note

- Overall dimension value (L),(W),(H) is example value.
- Mark  $\odot$  denotes the position of foundation bolts of chiller.
- Clearance space must be saved for either side of the chiller.
- Mark 1 is the power wire hole.
- Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m
- \*"A" stands for nominal diameter, unit is mm.





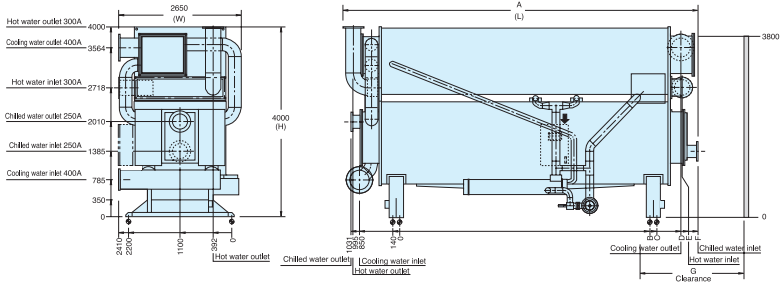
# Overall dimension diagram

## LCC-E71/E72

	A	B	C	D	E	F	G
LCC-E71	5530	4289	4226	4926	4976	5317	5303
LCC-E72	7050	4811	4851	5481	5531	5842	5500

### Note



1. Overall dimension value (L),(W),(H) is example value.
2. Mark  denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark  is the power wire hole.
5. Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m  
6. "A" stands for nominal diameter, unit is mm.

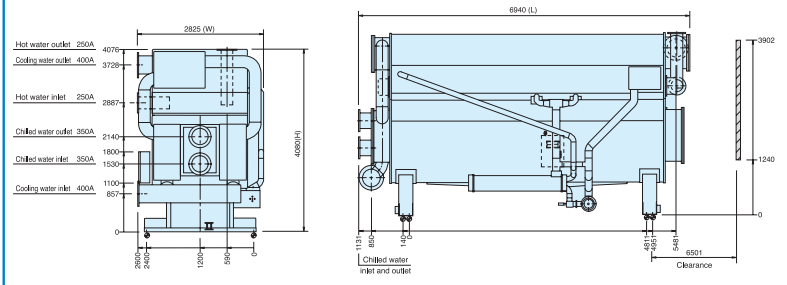


# Overall dimension diagram

## LCC-E81



### Note

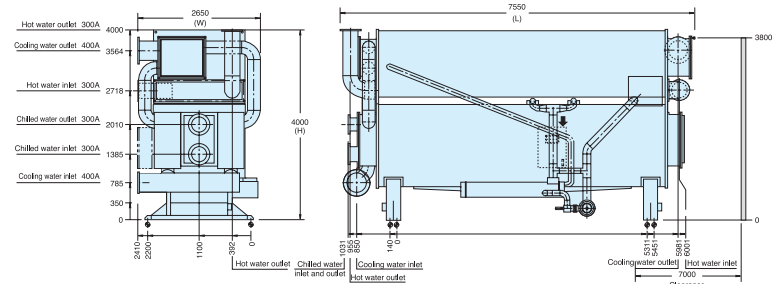
1. Overall dimension value (L),(W),(H) is example value.
2. Mark  denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark  is the power wire hole.
5. Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m  
6. "A" stands for nominal diameter, unit is mm.



## LCC-E73



### Note

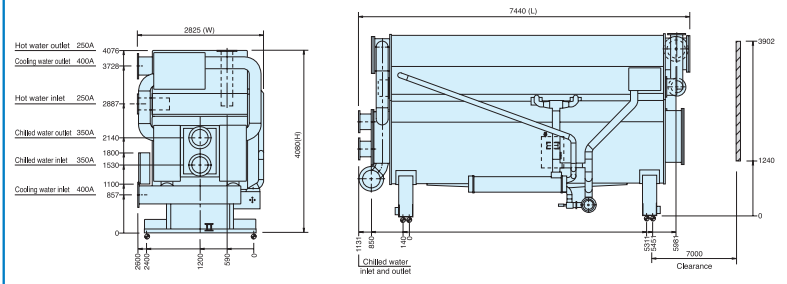
1. Overall dimension value (L),(W),(H) is example value.
2. Mark  denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark  is the power wire hole.
5. Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m  
6. "A" stands for nominal diameter, unit is mm.



## LCC-E82

### Note

1. Overall dimension value (L),(W),(H) is example value.
2. Mark  denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark  is the power wire hole.
5. Maintenance space must be saved around the chiller  
Length direction.....1m Above.....0.2m  
Control panel direction.....1.2m Others.....0.5m  
6. "A" stands for nominal diameter, unit is mm.





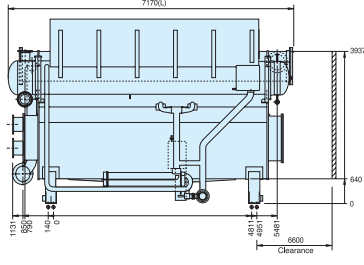
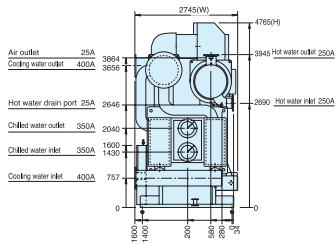
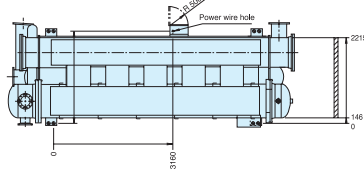


# Overall dimension diagram

## HCC-E81

### Note

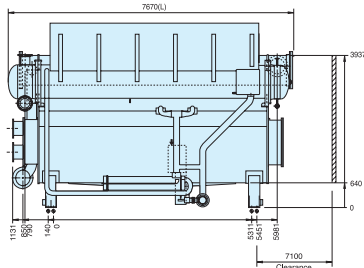
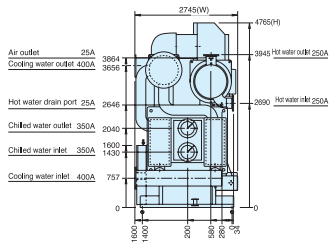
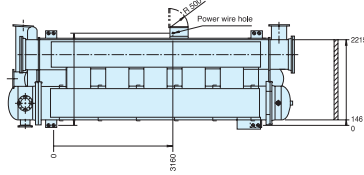
1. Overall dimension value (L),(W),(H) is example value.
2. Mark O denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark  $\Gamma$  is the power wire hole.
5. Maintenance space must be saved around the chiller  
 Length direction.....1m    Above.....0.2m  
 Control panel direction.....1.2m    Others.....0.5m
6. "A" stands for nominal diameter, unit is mm.



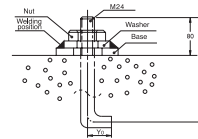
## HCC-E82

### Note

1. Overall dimension value (L),(W),(H) is example value.
2. Mark O denotes the position of foundation bolts of chiller.
3. Clearance space must be saved for either side of the chiller.
4. Mark  $\Gamma$  is the power wire hole.
5. Maintenance space must be saved around the chiller  
 Length direction.....1m    Above.....0.2m  
 Control panel direction.....1.2m    Others.....0.5m
6. "A" stands for nominal diameter, unit is mm.



# Installation base diagram

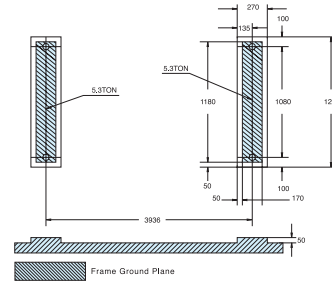


### Base diagram

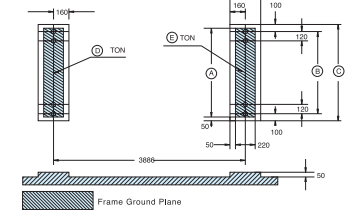
- Note: 1. There are  $\phi 50$  holes under the chiller for foundation bolts.  
 2. When fastening foundation bolts, please weld base and washer together with reference to left diagram.  
 3. Please make a drainage ditch around the chiller.  
 4. Please make the ground water proof in order to maintain the chiller.  
 5. The base must be smooth and horizontal (The levelness should be below 2mm for 1,000mm).

	HCC-E24-E32	HCC-E42-E63	HCC-E72-E82
1.	80	80	90
2.	280	340	460

## HCC-E24



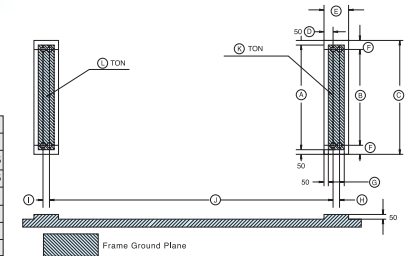
## HCC-E32~E42



Type	Dimension (mm)	A	B	C	D	E
HCC-E32		1240	1140	1340	6.7	6.7
HCC-E42		1360	1260	1460	8.05	8.05

## HCC-E52~E82

	A	B	C	D	E	F	G	H	I	J	K	L
HCC-E52	1800	1660	1900	125	370	120	270	120	120	4258	11.7	11.7
HCC-E61	2100	1900	2200	140	420	150	320	140	140	4188	14.55	14.55
HCC-E63	2100	1900	2200	140	420	150	320	140	140	5211	16.75	16.75
HCC-E72	2300	2200	2400	130	400	150	300	140	140	4811	19.2	19.2
HCC-E73	2300	2200	2400	130	400	150	300	140	140	5311	20.9	20.9
HCC-E81	2500	2400	2700	220	580	180	320	140	140	4811	22.4	22.4
HCC-E82	2500	2400	2700	220	580	180	320	140	140	5311	23.8	23.8



# Hot water three-way valve

## Standard hot water three-way valve (Special for LCC Series)

Model LCC	E01	E02	E03	E11	E12	E13	E14	E21
Valve dimension	50A(2B)		65A(2 $\frac{1}{2}$ B)	80A(3B)		100A(4B)		
Mode	Electrodynamic type							

Model LCC	E22	E23	E24	E31	E32	E41	E42	E51	E52
Valve dimension	125A(5B)			150A(6B)			200A(8B)		
Mode	Electrodynamic type				Pneumatic type				

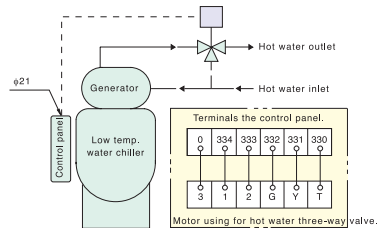
Model LCC	E53	E61	E62	E63	E71	E72	E73	E81	E82	
Valve dimension	200A(8B)		250A(10B)							
Mode	Pneumatic type									

## Electric Allocation Essentials

### Electrodynamic type

Note:

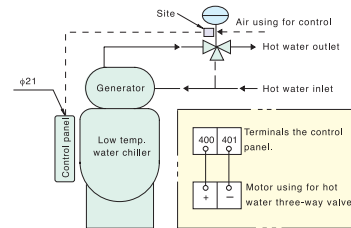
- The three way valve of hot water is signal delivery.
- The conductor configuration work which the wires of hot water three-way valve connect to the joint in the control panel is done by your company when operating, please use 600V IV wire over 1.25mm<sup>2</sup>.



### Pneumatic type

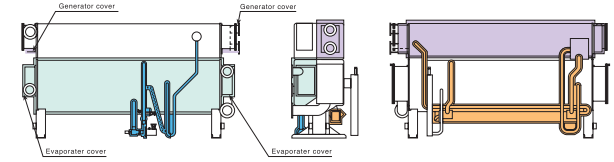
Note:

- The three-way valve of hot water is signal delivery.
- The air distribution tube which control the tube interface and the distribution which connect to the joint in the control panel is done by your company please. Please use 600V IV wire over 1.25mm<sup>2</sup>.



# Heat/cooling insulation area

## LCC/LCC-D series

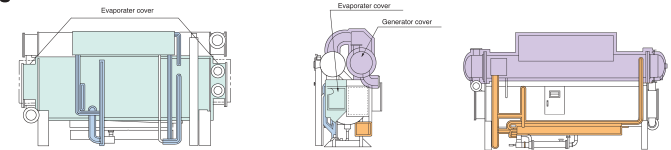


TYPE	Kinds	Hot Surface area(m <sup>2</sup> )		Cold Surface area(m <sup>2</sup> )	
		75mm	30mm	50mm	30mm
LCC-E01	2.3	1.4	3.3	0.2	
LCC-E02	2.3	1.4	3.3	0.2	
LCC-E03	2.7	1.6	3.9	0.3	
LCC-E11	2.6	1.6	4.0	0.3	
LCC-E12	2.6	1.6	4.0	0.3	
LCC-E13	3.8	1.9	5.4	0.3	
LCC-E14	3.8	2.2	5.4	0.3	
LCC-E21	4.0	2.5	6.4	0.4	
LCC-E22	4.0	2.5	6.4	0.4	

TYPE	Kinds	Hot Surface area(m <sup>2</sup> )		Cold Surface area(m <sup>2</sup> )	
		75mm	30mm	50mm	30mm
LCC-E23	5.2	3.2	8.0	0.5	
LCC-E24	5.2	3.2	8.0	0.5	
LCC-E31	6.0	3.6	9.0	0.5	
LCC-E32	6.0	3.7	9.0	0.5	
LCC-E41	6.6	3.8	10.2	0.5	
LCC-E42	6.6	4.0	10.2	0.5	
LCC-E51	7.6	4.9	12.4	0.7	
LCC-E52	8.4	5.2	13.6	0.7	
LCC-E53	9.2	5.4	14.7	0.7	

TYPE	Kinds	Hot Surface area(m <sup>2</sup> )		Cold Surface area(m <sup>2</sup> )	
		75mm	30mm	50mm	30mm
LCC-E61	15.7	8.0	16.3	0.9	
LCC-E62	16.9	8.2	17.5	0.9	
LCC-E63	19.5	8.5	18.6	0.9	
LCC-E71	19.4	10.1	19.6	1.2	
LCC-E72	21.3	10.3	11.3	1.2	
LCC-E73	22.9	10.5	11.7	1.2	
LCC-E81	26.8	11.0	13.1	1.5	
LCC-E82	28.6	11.2	13.6	1.5	

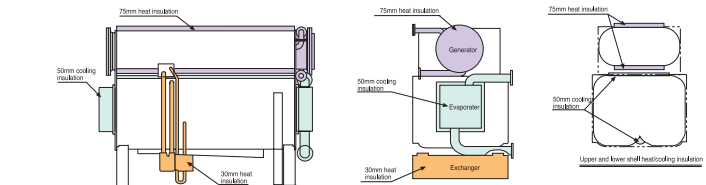
## HCC series



TYPE	Kinds	Hot Surface area(m <sup>2</sup> )		Cold Surface area(m <sup>2</sup> )	
		thickness	75mm	30mm	50mm
HCC-E24	14.8	3.0	7.4	0.4	
HCC-E32	18.0	3.7	9.0	0.5	
HCC-E42	21.6	4.4	10.6	0.6	
HCC-E52	24.6	5.0	12.3	0.6	
HCC-E61	27.7	6.2	15.4	0.7	
HCC-E63	29.7	9.3	22.1	0.8	

TYPE	Kinds	Hot Surface area(m <sup>2</sup> )		Cold Surface area(m <sup>2</sup> )	
		thickness	75mm	30mm	50mm
HCC-E71	32.2	10.1	23.9	0.8	
HCC-E72	35.5	11.1	26.4	0.9	
HCC-E73	36.7	12.1	26.8	1.0	
HCC-E81	43.7	13.7	32.6	1.2	
HCC-E82	47.5	14.9	35.5	1.3	

## HDC series



TYPE	Kinds	Hot Surface area(m <sup>2</sup> )		Cold Surface area(m <sup>2</sup> )	
		thickness	75mm	30mm	50mm
HDC-E60	7.9	5.5	7.6	0.4	
HDC-E80	10.0	5.9	9.0	0.4	
HDC-E100	12.1	6.3	10.4	0.4	

TYPE	Kinds	Hot Surface area(m <sup>2</sup> )		Cold Surface area(m <sup>2</sup> )	
		thickness	75mm	30mm	50mm
HDC-E133	17.1	7.6	14.4	0.6	
HDC-E150	17.8	8.0	15.1	0.6	
HDC-E166	19.1	8.2	15.6	0.6	
HDC-E200	21.7	8.8	17.2	0.6	

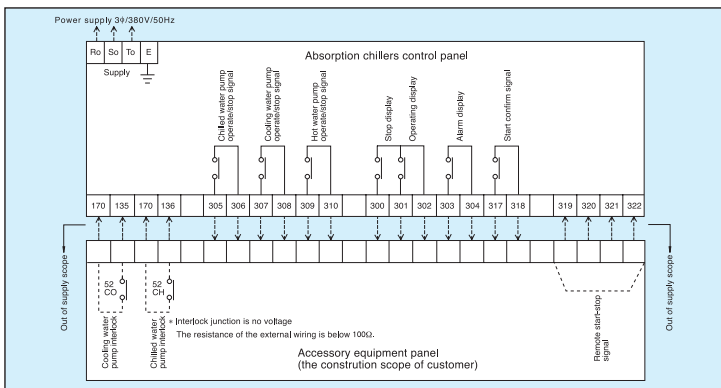
TYPE	Kinds	Hot Surface area(m <sup>2</sup> )		Cold Surface area(m <sup>2</sup> )	
		thickness	75mm	30mm	50mm
HDC-E250	24.9	14.1	19.1	0.8	
HDC-E300	30.7	15.1	23.2	0.8	
HDC-E350	36.5	16.4	32.6	1.2	
HDC-E400	42.3	17.3	35.3	1.2	

- Evaporator cover, generator cover are removal
- 75mm thick insulator for hot surface: generator and it's cover.
- 30mm thick insulator for hot surface: heat-exchanger/continuous pipes etc.
- 50mm thick insulator for cold surface: evaporator and its cover etc.
- 30mm thick insulator for cold surface: upper of refrigerant pump.
- Refrigerant pump motor and sight glass are no need for insulation
- Insulator material of hot, cold surface: vitreous fibre or asbestos.
- The total area includes the area pipes in the machine.
- The machine is coated with rust preventive before delivery.
- Use non-burning material.



# Electric wiring diagram

## Electric wiring diagram



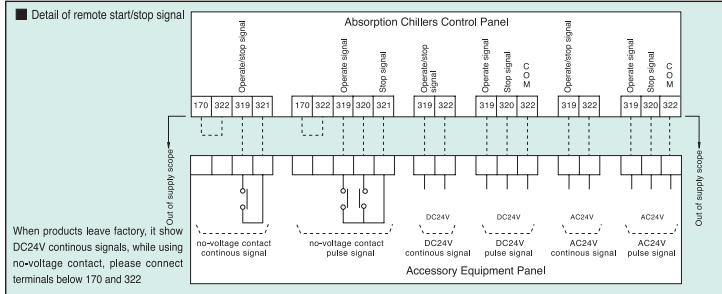
## General Survey of External Equipment

① The distribution for accessory equipment: there will be connected to the next terminals:

Kind	Connected terminals number	Remarks
Interlock Distributor	Chilled water pump interlock	170-136 DC24V10mA
	Cooling water pump interlock	170-135 DC24V10mA
Accessory equipment operating	Chilled water pump operate/stop	305-306 Contact rated:AC250V0,1A
	Cooling water pump operate/stop	307-308 Contact rated:AC250V0,1A
	Hot water pump operate/stop	309-310 Contact rated:AC250V0,1A

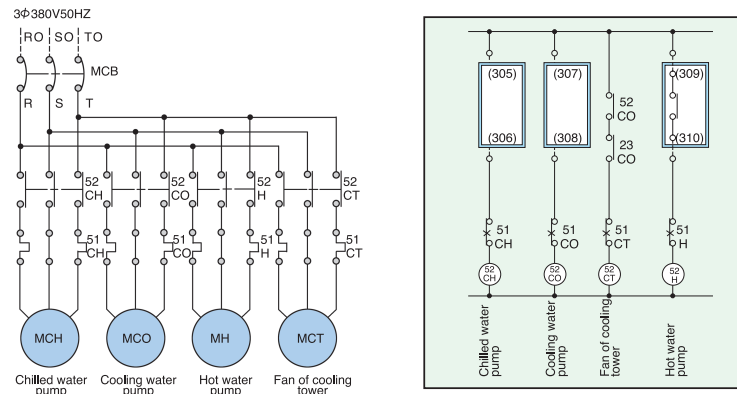
② The distribution which condition indicate contact, contact which condition indicate has four kinds.

Kind	Connected terminals number	Remarks
Stop indication contact	300-302	Contact rated:AC250V0,1A
Operating indication contact	301-302	Contact rated:AC250V0,1A
Abnormal indication contact	303-304	Contact rated:AC250V0,1A
Start confirmation Indication contact	317-318	Contact rated:AC250V0,1A



# Accessory equipment electric circuit essential

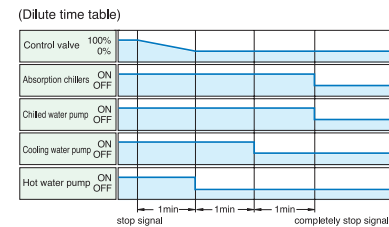
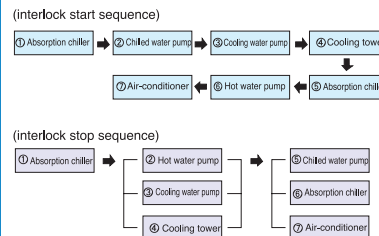
## Accessory equipment electric circuit reference example



Note:

- 23CO (cooling water thermostat) must be installed in the cooling water inlet side.
- Indicate that terminals are prepared on the control panel of the absorption chillers, so interlocking start and stop of cooling water pump, chilled water pump must be on the side of the absorption chillers.
  - \* Chilled water pump uses the terminal: 305-306.
  - \* Cooling water pump uses the terminal: 307-308.
  - \* Hot water pump uses the terminal: 309-310.

## Start/stop sequence of accessory equipment



- Dilute operating time: 3min.
- Note: ①, ⑤ Air-conditioner must be stopped only after the absorption chiller stopped completely.
- ②, The dilute operating time table is vary with the model. For the detail time table, please see the ex-works file.

