

18. MULTI-TYPE(V MULTI) PACKAGED AIR-CONDITIONER (Split system, Air to air) (heat pump type)

OUTDOOR UNIT

FDC508HES3

808HES3

1008HES3

INDOOR UNIT

FDT208-A

258-A

308-A

408-A

508-A

FDR208-A

258-A

308-A

408-A

508-A

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18.1 GENERAL INFORMATION

18.1.1 Specific features

Ideal for the installation conditions characteristic of larger rooms and L-shaped or other non-standard-shaped rooms, the Multi-Type V series allows an extensive degree of flexibility in the selection of indoor units. Specifically, the selection of indoor units with differing capacities and differing or similar types is supported, as is the selection of indoor units with similar capacities and differing types. Furthermore, a maximum of up to four individual indoor units can be operated in synchrony with a single outdoor unit.

- (1) Simultaneous operation possible in non-standard-shaped rooms or large-sized areas.
- (2) Select indoor units of differing capacities and differing or similar types; alternatively, indoor units of similar capacities and differing types.
- (3) Up to four individual indoor units can be connected to single outdoor unit.
- (4) Indoor unit.

(i) Ceiling recessed type (FDT)

- (a) All air supply ports have auto swing louvers. The indoor fan motor has two speeds of high and low.
- (b) All models have service valves protruding from the outdoor unit for faster flare connection work in the field.

(c) Low sound level

Operating noise has been remarkably reduced due to adoption of the crescent turbo fan which cuts off wind-blowing noise and also console type of cabinet which is highly effective to protect vibration.

(d) 700mm high drain head

Adoption of drain pump with high drain head and high capacity (600cc/min) has made it possible to have maximum 700 mm(from below ceiling drain head.[In case 700mm drain head is required, set it up close to the unit. It is impossible to do piping on down slope.]

(ii) Cassetteria type (FDR)

(a) Quiet sound design

- (i) Noise reducing effect has been improved significantly with the employment of large silent steam fans which are free from the wind swishing sound, and the special designing of noise shielding and acoustic suction panel.
- (ii) Ideal adaptation to the need for quiet sound at conference rooms, offices, etc.

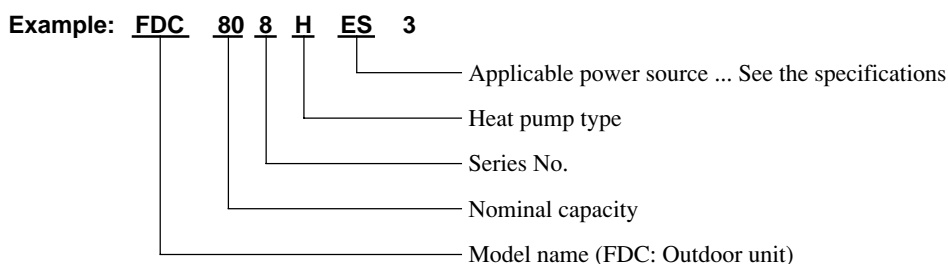
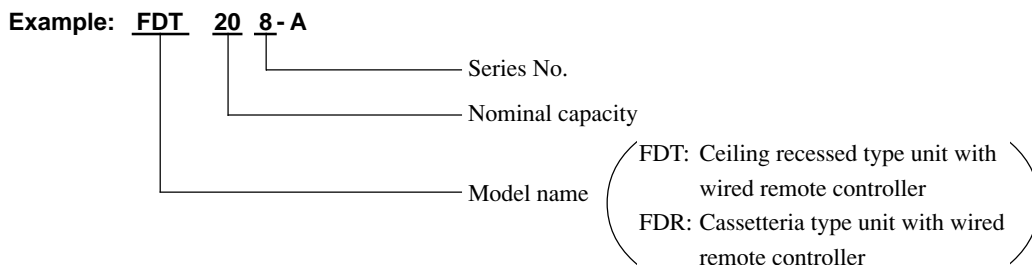
(b) 2 types of optional decorative panel

- (i) Optional decorative panel consists of silent panel and a canvas duct panel. [has smaller sizes and is prepared with canvas duct panel which provides higher drain head.]
- (ii) Flexibility of installation is increased with 2 type panels.

(c) External static pressure

High external static pressure type (Refer to the specification in clause 2 for the external static pressure.)

18.1.2 How to read the model name



18.1.3 Table of models

Model \ Capacity	208	258	308	408	508
Ceiling recessed type (FDT)	○	○	○	○	○
Casseteria type (FDR)	○	○	○	○	○
Outdoor unit to be combined(FDC)	FDC508HES3 (5 Horse Power)	FDC808HES3 (8 Horse Power)	FDC1008HES3 (10 Horse Power)		

18.1.4 Table of system combinations

Outdoor unit	Type	Indoor unit assembly capacity	Branch pipe set (Optional)
FDC508HES3	Twin	258+258	DIS-WA
FDC808HES3	Twin	408+408	DIS-WB
		308+508	
	Triple	308+308+308	DIS-TB
	Double twin	208+208+208+208	DIS-WA×2set DIS-WB×1set
FDC1008HES3	Twin	508+508	DIS-WB
	Triple	208+408+408	DIS-TB
		258+258+508	
		308+308+408	
Double twin	258+258+258+258	DIS-WA×2set DIS-WB×1set	

Notes (1) It is possible to used different models (FDT, FDR) when combining indoor units.

(2) Always use the branch piping set (optional) at branches in the refrigerant piping.

18.2 SELECTION DATA

18.2.1 Specifications

(1) Indoor unit

(a) Ceiling recessed type (FDT)

Models FDT208-A, 258-A

Item		Model	FDT208-A	FDT258-A
Nominal cooling capacity ⁽¹⁾	W		5000	5700
Nominal heating capacity ⁽¹⁾	W		5400	6100
Power source			1 Phase 220/240V 50Hz	
Noise level	dB(A)		Hi: 38 Lo: 33	Hi: 39 Lo: 35
Exterior dimensions Height × Width × Depth	mm		Unit:215 × 700 × 700 Panel:26 × 800 × 800	Unit:260 × 840 × 840 Panel:30 × 950 × 950
Net weight	kg		23(Unit:18 Panel:5)	30(Unit:24 Panel:6)
Refrigerant equipment Heat exchanger			Louver fine & inner grooved tubing	
Refrigerant control			Capillary tube	
Air handling equipment Fan type & Qty			Turbo fan × 1	
Motor	W		30 × 1	25 × 1
Starting method			Line starting	
Air flow(Standard)	CMM		Hi: 14 Lo: 10	Hi: 16 Lo: 11
Fresh air intake			Available	
Air filter, Qty			Long life filter × 1(Washable)	
Shock & vibration absorber			Rubber sleeve(for fan motor)	
Operation control Operation switch			Remote control switch (Optional:RCD-H-S-E)	
Room temperature control			Thermostat by electronics	
Safety equipment			Internal thermostat for fan motor. Frost protection thermostat	
Installation data Refrigerant piping size	mm(in)		Liquid line: φ6.35 (1/4") Gas line: φ15.88 (5/8")	Liquid line: φ9.52 (3/8") Gas line: φ15.88 (5/8")
Connecting method			Flare piping	
Drain hose			Connectable with VP25	
Insulation for piping			Necessary (both Liquid & Gas line)	
Accessories			Mounting kit, Drain hose	
Optional parts			Decorative Panel	

Notes (1) The data are measured at the following conditions.

Item	Indoor air temperature		Outdoor air temperature		Standards
	DB	WB	DB	WB	
Operation					
Cooling	27℃	19℃	35℃	24℃	ISO-T1,JIS B8616
Heating	20℃	—	7℃	6℃	

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard.
JIS B8616"UNITARY AIR-CONDITIONERS"

●Decorative Panel model (Optional)

Model	Item	Panel Part No.
FDT208-A		T-PSA-22W-E
FDT258-A		T-PSA-32W-E

Models FDT308-A, 408-A, 508-A

Item		Model	FDT308-A	FDT408-A	FDT508-A
Nominal cooling capacity ⁽¹⁾	W		7100	10000	12500
Nominal heating capacity ⁽¹⁾	W		8000	11200	14000
Power source			1 Phase 220/240V 50Hz		
Noise level	dB(A)		Hi: 41 Lo: 35	Hi: 48 Lo: 40	Hi: 49 Lo: 43
Exterior dimensions Height × Width × Depth	mm		Unit:260 × 840 × 840 Panel:30 × 950 × 950	Unit:320 × 840 × 840 Panel:30 × 950 × 950	
Net weight	kg		30(Unit:24 Panel:6)	34(Unit:28 Panel:6)	36(Unit:30 Panel:6)
Refrigerant equipment Heat exchanger			Louver fine & inner grooved tubing		
Refrigerant control			Capillary tube		
Air handling equipment Fan type & Q'ty			Turbo fan × 1		
Motor	W		30×1	80×1	130×1
Starting method			Line starting		
Air flow(Standard)	CMM		Hi: 17 Lo: 12	Hi: 26 Lo: 19	Hi: 28 Lo: 20
Fresh air intake			Available		
Air filter, Q'ty			Long life filter × 1(Washable)		
Shock & vibration absorber			Rubber sleeve(for fan motor)		
Operation control Operation switch			Remote control switch (Optional:RCD-H-S-E)		
Room temperature control			Thermostat by electronics		
Safety equipment			Internal thermostat for fan motor. Frost protection thermostat		
Installation data Refrigerant piping size	mm(in)		Liquid line: φ9.52 (3/8") Gas line: φ15.88 (5/8")	Liquid line: φ9.52 (3/8") Gas line: φ19.05 (3/4")	
Connecting method			Flare piping		
Drain hose			Connectable with VP25		
Insulation for piping			Necessary (both Liquid & Gas lines)		
Accessories			Mounting kit, Drain hose		
Optional parts			Decorative Panel		

Notes (1) The data are measured at the following conditions.

Item	Indoor air temperature		Outdoor air temperature		Standards
	DB	WB	DB	WB	
Operation					
Cooling	27℃	19℃	35℃	24℃	ISO-T1,JIS B8616
Heating	20℃	—	7℃	6℃	

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard.
JIS B8616"UNITARY AIR-CONDITIONERS"

- Decorative Panel model (Optional)

Item	Panel Part No.
Model FDT308-A, 408-A, 508-A	T-PSA-32W-E

**(b) Cassetteria type (FDR)
Models FDR208-A, 258-A**

Model		FDR208-A		FDR258-A	
Decorative panel		Silent panel	Canvas panel	Silent panel	Canvas panel
Panel model (Option)		R-PNLS-26W-E	R-PNLC-26W-E	R-PNLS-36W-E	R-PNLC-36W-E
Nominal cooling capacity ⁽¹⁾	W	5000		5700	
Nominal heating capacity ⁽¹⁾	W	5400		6100	
Power source		1 Phase 220/240V 50Hz			
Noise level	dB(A)	Hi: 43 Lo: 37	Hi: 44 Lo: 38	Hi: 43 Lo: 37	Hi: 44 Lo: 38
Exterior dimensions Height × Width × Depth	mm	Unit:355 × 750 × 635 Panel:10 × 1040 × 750	Unit:(299+α) × 750 × 635 Panel:10 × 864 × 585	Unit:355 × 950 × 635 Panel:10 × 1240 × 750	Unit:(299+α) × 950 × 635 Panel:10 × 1064 × 585
Net weight	kg	Unit:30 Panel:7	Unit:30 Panel:5	Unit:35 Panel:8	Unit:35 Panel:6
Refrigerant equipment Heat exchanger		Louver fins & inner grooved tubing			
Refrigerant control		Capillary tube			
Air handling equipment Fan type & Q'ty		Multiblade centrifugal fan × 2			
Motor	W	55 × 1		90 × 1	
Starting method		Line starting			
Air flow(Standard)	CMM	Hi: 14 Lo: 11		Hi: 18 Lo: 14	
Available static pressure	Pa (mmAq)	Standard:50(5), High:85(8.5)		Standard:45(4.5), High:80(8.0)	
Fresh air intake		Available			
Air filter Q'ty		Polypropylene net × 2(Washable)			
Shock & vibration absorber		Rubber sleeve(for fan motor)			
Operation control Operation switch		Remote control switch (Optional:RCD-H-E)			
Room temperature control		Thermostat by electronics			
Safety equipment		Internal thermostat for fan motor. Frost protection thermostat			
Installation data Refrigerant piping size	mm(in)	Liquid line: φ6.35 (1/4") Gas line: φ15.88 (5/8")		Liquid line: φ9.52 (3/8") Gas line: φ15.88 (5/8")	
Connecting method		Flare piping			
Drain hose		Connectable with VP25			
Insulation for piping		Necessary (both Liquid & Gas lines)			
Accessories		Mounting kit, Drain hose			
Optional parts		Silent panel, Canvas panel, Canvas duct			

Notes (1)The data are measured at the following conditions.

Item	Indoor air temperature		Outdoor air temperature		Standards
	DB	WB	DB	WB	
Cooling	27℃	19℃	35℃	24℃	ISO-T1,JIS B8616
Heating	20℃	—	7℃	6℃	

(2)This packaged air-conditioner is manufactured and tested in conformity with the following standard.
JIS B8616"UNITARY AIR-CONDITIONERS"

(3)Canvas panel is used in combination with following canvas duct
Canvas duct: HA01503

(4)Add the canvas duct length to the unit height for the canvas type.

Models FDR308-A, 408-A

Item	Model	FDR308-A		FDR408-A	
		Silent panel	Canvas panel	Silent panel	Canvas panel
Decorative panel		Silent panel	Canvas panel	Silent panel	Canvas panel
Panel model (Option)		R-PNLS-36W-E	R-PNLC-36W-E	R-PNLS-46W-E	R-PNLC-46W-E
Nominal cooling capacity ⁽¹⁾	W	7100		10000	
Nominal heating capacity ⁽¹⁾	W	8000		11200	
Power source		1 Phase 220/240V 50Hz			
Noise level	dB(A)	Hi: 44 Lo: 38	Hi: 45 Lo: 39	Hi:45 Lo: 38	Hi: 46 Lo: 39
Exterior dimensions Height × Width × Depth	mm	Unit:355 × 950 × 635 Panel:10 × 1240 × 750	Unit:(299+α) × 950 × 635 Panel:10 × 1064 × 585	Unit:406 × 1370 × 635 Panel:10 × 1660 × 750	Unit:(350+α) × 1370 × 635 Panel:10 × 1484 × 585
Net weight	kg	Unit:35 Panel:8	Unit:35 Panel:6	Unit:50 Panel:9	Unit:50 Panel:7
Refrigerant equipment Heat exchanger		Louver fins & inner grooved tubing			
Refrigerant control		Capillary tube			
Air handling equipment Fan type & Qty		Multiblade centrifugal fan × 2		Multiblade centrifugal fan × 3	
Motor	W	100 × 1		45 × 1 + 90 × 1	
Starting method		Line starting			
Air flow(Standard)	CMM	Hi: 20 Lo: 15		Hi: 28 Lo: 22	
Available static pressure	Pa (mmAq)	Standard:45(4.5), High:80(8.0)		Standard:50(5.0), High:80(8.0)	
Fresh air intake		Available			
Air filter Q'ty		Polypropylene net × 2(Washable)		Polypropylene net × 3(Washable)	
Shock & vibration absorber		Rubber sleeve(for fan motor)			
Operation control Operation switch		Remote control switch (Optional:RCD-H-E)			
Room temperature control		Thermostat by electronics			
Safety equipment		Internal thermostat for fan motor. Frost protection thermostat			
Installation data Refrigerant piping size	mm(in)	Liquid line:φ 9.52 (3/8") Gas line: φ 15.88 (5/8")		Liquid line:φ 9.52 (3/8") Gas line: φ 19.05 (3/4")	
Connecting method		Flare piping			
Drain hose		Connectable with VP25			
Insulation for piping		Necessary (both Liquid & Gas lines)			
Accessories		Mounting kit, Drain hose			
Optional parts		Silent panel, Canvas panel, Canvas duct			

Notes (1)The data are measured at the following conditions.

Operation	Item	Indoor air temperature		Outdoor air temperature		Standards
		DB	WB	DB	WB	
Cooling		27℃	19℃	35℃	24℃	ISO-T1,JIS B8616
Heating		20℃	—	7℃	6℃	

(2)This packaged air-conditioner is manufactured and tested in conformity with the following standard.

JIS B8616"UNITARY AIR-CONDITIONERS"

(3)Canvas panel is used in combination with following canvas duct
Canvas duct: HA01503

(4)Add the canvas duct length to the unit height for the canvas type.

Model FDR508-A

Model		FDR508-A	
Decorative panel		Silent panel	Canvas panel
Panel model (Option)		R-PNLS-46W-E	R-PNLC-46W-E
Nominal cooling capacity⁽¹⁾	W	12500	
Nominal heating capacity⁽¹⁾	W	14000	
Power source		1 Phase 220/240V 50Hz	
Noise level	dB(A)	Hi: 46 Lo: 39	Hi: 47 Lo: 40
Exterior dimensions Height × Width × Depth	mm	Unit:406 × 1370 × 635 Panel:10 × 1660 × 750	Unit:(350+α) × 1370 × 635 Panel:10 × 1484 × 585
Net weight	kg	Unit:52 Panel:9	Unit:52 Panel:7
Refrigerant equipment Heat exchanger		Louver fins & inner grooved tubing	
Refrigerant control		Capillary tube	
Air handling equipment Fan type & Qty		Multiblade centrifugal fan × 3	
Motor	W	50 × 1 + 100 × 1	
Starting method		Line starting	
Air flow(Standard)	CMM	Hi: 34 Lo: 27	
Available static pressure	Pa (mmAq)	Standard:50(5.0), Hi speed:80(8.0)	
Fresh air intake		Available	
Air filter Q'ty		Polypropylene net × 3(Washable)	
Shock & vibration absorber		Rubber sleeve(for fan motor)	
Operation control Operation switch		Remote control switch (Optional:RCD-H-E)	
Room temperature control		Thermostat by electronics	
Safety equipment		Internal thermostat for fan motor. Frost protection thermostat	
Installation data Refrigerant piping size	mm(in)	Liquid line:φ9.52 (3/8"), Gas line:φ19.05 (3/4")	
Connecting method		Flare piping	
Drain hose		Connectable with VP25	
Insulation for piping		Necessary (both Liquid & Gas lines)	
Accessories		Mounting kit, Drain hose	
Optional parts		Silent panel, Canvas panel, Canvas duct	

Notes (1)The data are measured at the following conditions.

Item	Indoor air temperature		Outdoor air temperature		Standards
	DB	WB	DB	WB	
Operation					
Cooling	27℃	19℃	35℃	24℃	ISO-T1,JIS B8616
Heating	20℃	—	7℃	6℃	

(2)This packaged air-conditioner is manufactured and tested in conformity with the following standard.
JIS B8616"UNITARY AIR-CONDITIONERS"

(3)Canvas panel is used in combination with following canvas duct
Canvas duct: HA01484

(4)Add the canvas duct length to the unit height for the canvas type.

(2) Outdoor unit

Models FDC508HES3, 808HES3, 1008HES3

Item	Model	FDC508HES3	FDC808HES3	FDC1008HES3
Power source		3 Phase 380/415V 50Hz		
Nominal cooling capacity ⁽¹⁾	W	12500	20000	25000
Nominal heating capacity ⁽¹⁾	W	14000	21200	28000
Noise level	dB(A)	55	58	
Exterior dimensions Height × Width × Depth	mm	1250 × 920 × 340	1450 × 1350 × 600	
Net weight	kg	101	185	195
Refrigerant equipment compressor type & Q'ty		GU-A5570ES41 × 1	CB90 × 1	CB125 × 1
Motor	kW	3.75	6.5	9.0
Starting method		Line starting		
Crankcase heater	W	70		
Heat exchanger		Slitted fines & bare tubing		
Refrigerant control		Capillary tube		
Refrigerant		R22		
Quantity	kg	1.9(Pre-charged up to the piping length of 5m)	5.33(Pre-charged up to the piping length of 5m)	7.6(Pre-charged up to the piping length of 5m)
Refrigerant oil	ℓ	1.6 (BARREL FREEZE 32SAM)	4.4 (BARREL FREEZE 32SAM)	3.8 (BARREL FREEZE 32SAM)
Defrost control		IC controlled De-Icer		
Air handling equipment Fan type & Q'ty		Propeller fan × 2		
Motor	W	65 × 2	100 × 2	
Starting method		Line starting		
Air flow(Standard)	CMM	110	180	
Shock & vibration absorber		Rubber mount (for compressor)		
Safety equipment		Internal thermostat for fan motor. Thermistor for discharge temperature.	Internal thermostat for fan motor. High pressure protection switch	
Installation data Refrigerant piping size	mm(in)	Liquid line: φ9.52 (3/8") Gas line: φ19.05 (3/4")	Liquid line: φ12.7 (1/2") Gas line: φ25.4 (1")	Liquid line: φ15.88 (5/8") Gas line: φ28.58 (11/8")
Connecting method		Flare piping	Liquid line: Flare piping	Gas line: Brazing
Drain		Hole for drain(φ20 × 3pcs)	Hole for drain(φ20 × 8pcs, φ50 × 1pcs)	
Insulation for piping		Necessary (both Liquid & Gas lines)		
Accessories		-		

Notes (1) The cooling and heating capabilities imply the values when the indoor unit of rated capacity is connected under the condition specified in JIS-B8616.

(2) The refrigerant quantity in the connecting pipe is not included Charge it additionally at the site.

Operation characteristics of each unit

(Cooling/Heating)

Item \ Model	FDC808HES3	FDT308-A	FDT508-A
Power input (kW)	8.44/6.44	0.11/0.11	0.27/0.27
Running current (A)	14.2/11.6	0.6/0.6	1.4/1.4

① Total power input (kW)

(Cooling) $8.44 + 0.11 + 0.27 = 8.82$ (kW)

(Heating) $6.44 + 0.11 + 0.27 = 6.82$ (kW)

② Total running current (A)

(Cooling) $14.2 + (0.6 + 1.4 \times \frac{2}{3}) = 15.5$ (A)

(Heating) $11.6 + (0.6 + 1.4 \times \frac{2}{3}) = 12.9$ (A)

③ Total power factor (%)

(Cooling) $\frac{8.82 \times 1000}{\sqrt{3} \times 15.5 \times 380} \times 100 \approx 86$ %

(Heating) $\frac{6.82 \times 1000}{\sqrt{3} \times 12.9 \times 380} \times 100 \approx 80$ %

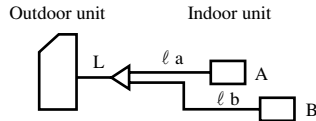
18.2.2 Range of usage & limitations

Models All models

Item \ Model	All models
Indoor return air temperature (Upper, lower limits)	Refer to the selection chart
Outdoor air temperature (Upper, lower limits)	
Indoor unit atmosphere (behind ceiling) temperature and humidity	Dew point temperature: 28°C or less, relative humidity: 80% or less
Refrigerant line (one way) length	Refer to the following
Vertical height difference between outdoor unit and indoor unit	
Power source voltage	Rating $\pm 10\%$
Voltage at starting	Min. 85% of rating
Frequency of ON-OFF cycle	Max. 10 times/h
ON and OFF interval	Max. 3 minutes

Height and length restrictions for refrigerant piping

Models FDC508HES3



- One-way pipe length (m) $L + l a + l b \leq 50$
- Branch pipe length (m) $|l a - l b| \leq 10, l a \leq 30, l b \leq 30$
- Vertical height difference between outdoor unit and indoor unit
 Outdoor unit is higher Max. 30m
 Outdoor unit is lower Max. 15m
- Difference in higher between indoor units Max. 1m

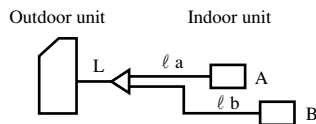
In the illustration the L is main piping and $l a$, and $l b$ are branch piping.

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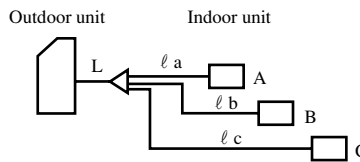
- (1) For the branch be sure to select the specified branch pipe set (sold separately) and then to follow the directions of the instruction manual included in the branch pipe set when installing the piping. Be sure to install the branch piping so that the branch is level.

Models FDC808, 1008HES3

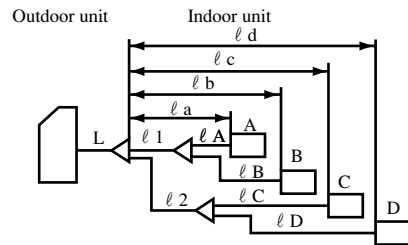
(Twin type)



(Triple type)



(Double-twin type)



- One-way pipe length (m) $L + l a \leq 50, L + l b \leq 50, L + l c \leq 50, L + l d \leq 50$
- Branch pipe length (m) $|l a - l b| \leq 10, |l a - l c| \leq 10, |l b - l c| \leq 10$
 $|l a - l d| \leq 10, |l b - l d| \leq 10, |l c - l d| \leq 10$
 $l a \leq 30, l b \leq 30, l c \leq 30, l d \leq 30$
 $l A + l B \leq 15, l C + l D \leq 15$
- Vertical height difference between outdoor unit and indoor unit
 Outdoor unit is higher Max. 30m
 Outdoor unit is lower Max. 15m
- Difference in higher between indoor units Max. 4m

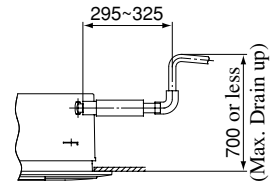
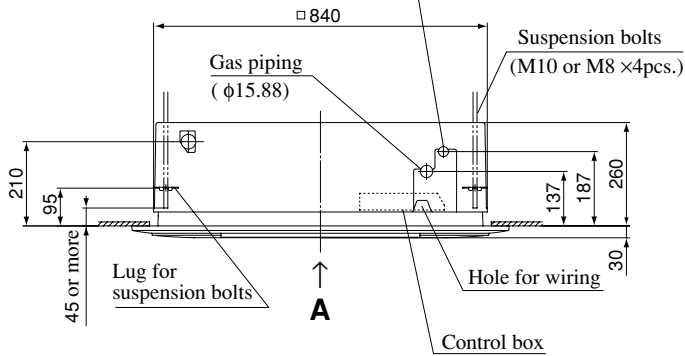
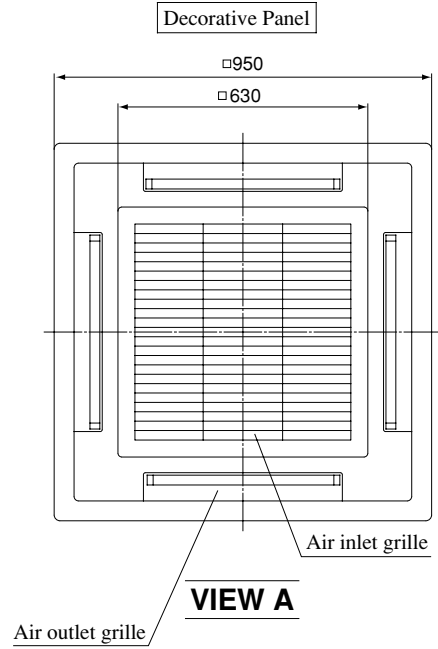
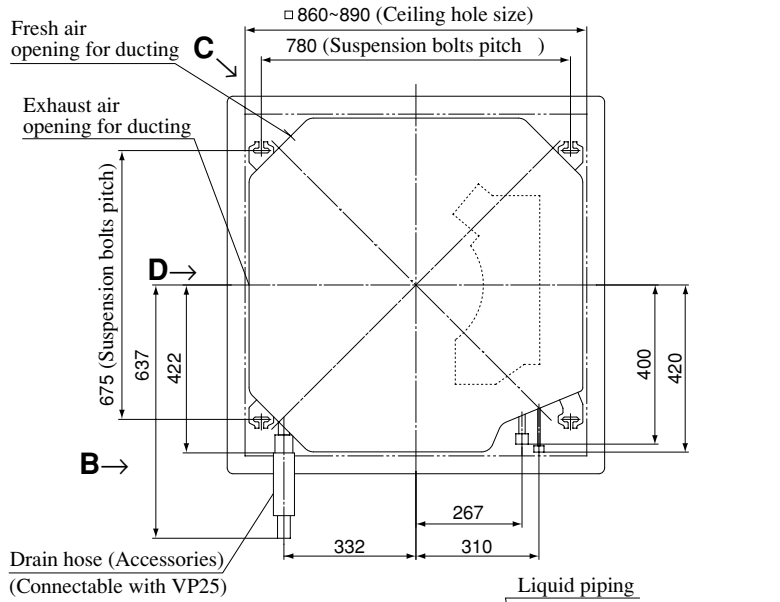
In the illustration the L is main piping and $l a, l b, l c$, and $l d$ are branch piping.

Request

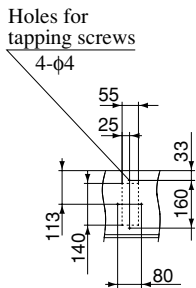
- (1) When the capacity of the indoor unit to be connected is 208 or less, be sure to use a pipe diameter of $\phi 9.52$ for the size of the liquid piping of branch piping (between branch and indoor units). (for twin, triple, and double-twin only) For connections to indoor units (liquid piping side dia. $\phi 6.35$) use the different diameter adapter coupling that is included in the branch piping kit.
- (2) For the branch be sure to select the specified branch pipe set (sold separately) and then to follow the directions of the instruction manual included in the branch pipe set when installing the piping. Be sure to install the branch piping so that the branch is level.

Models FDT258-A, 308-A

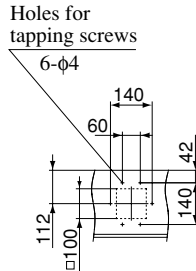
Unit : mm



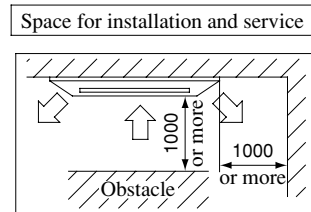
VIEW B



VIEW C



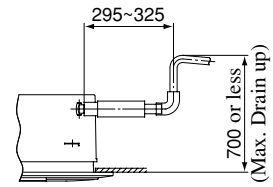
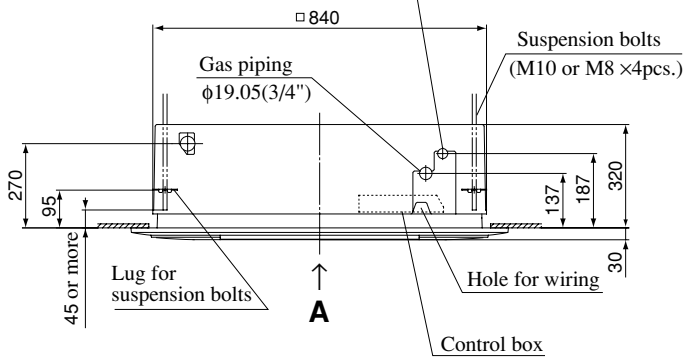
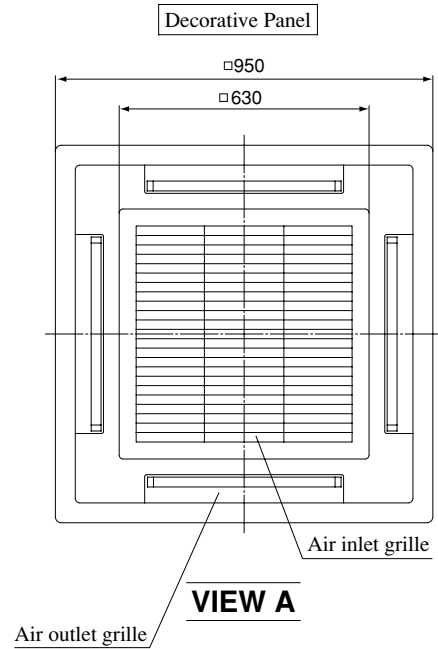
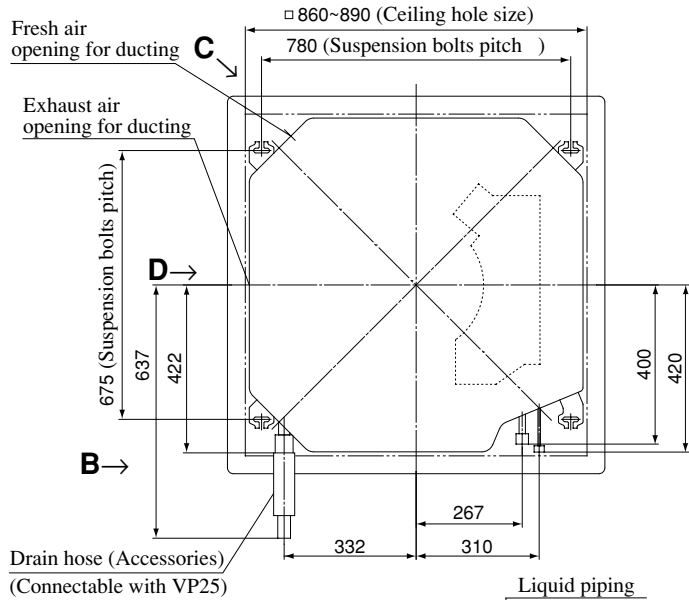
VIEW D



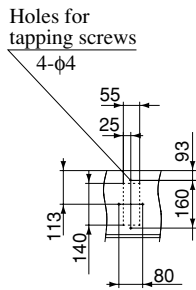
V MULTI

Models FDT408-A, 508-A

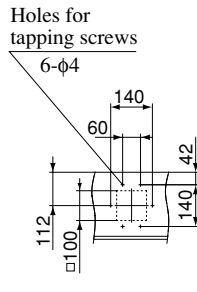
Unit : mm



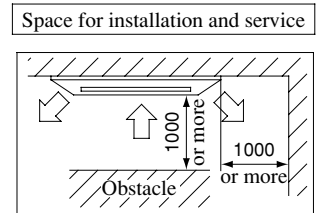
VIEW B



VIEW C



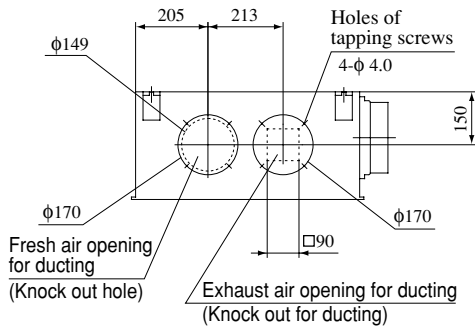
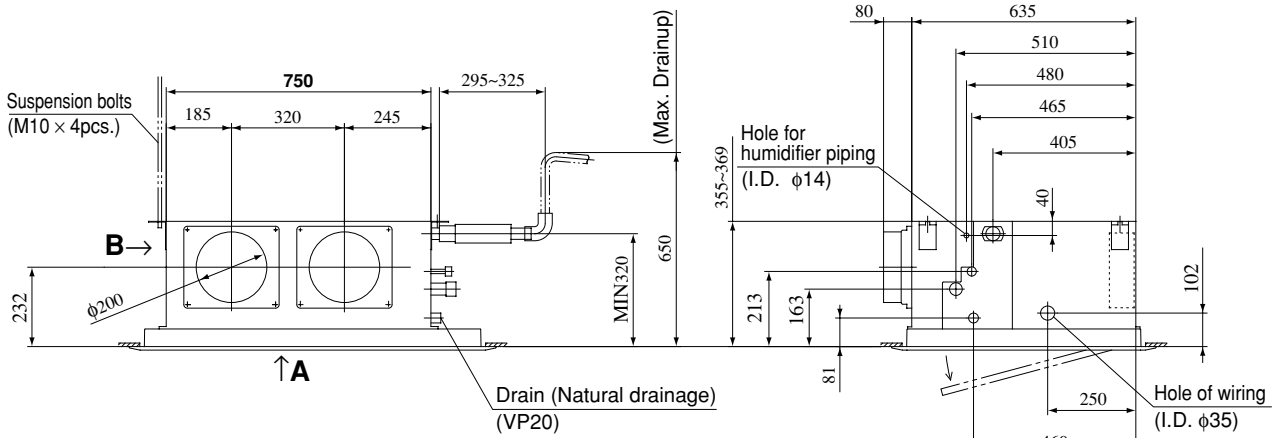
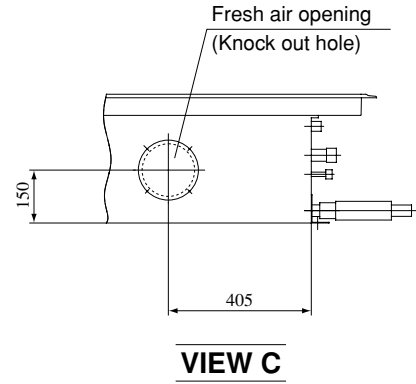
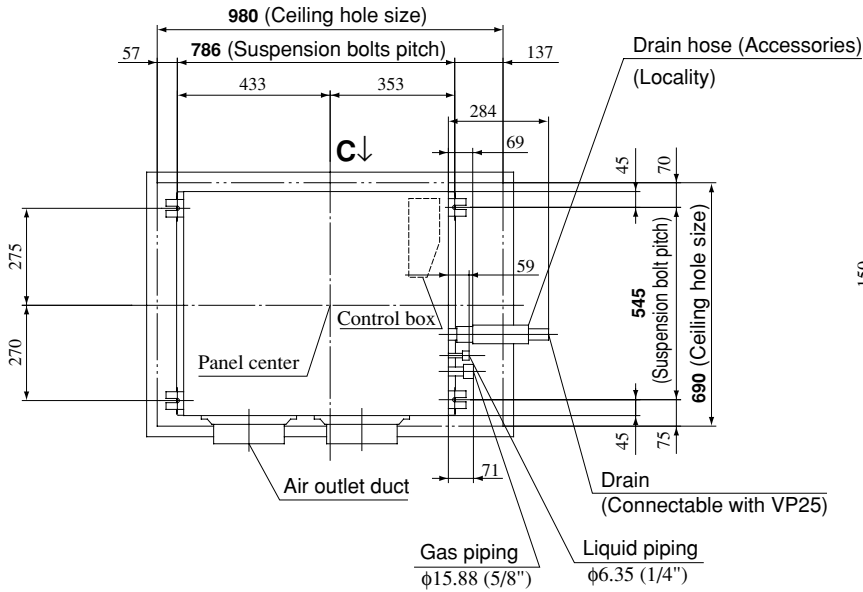
VIEW D



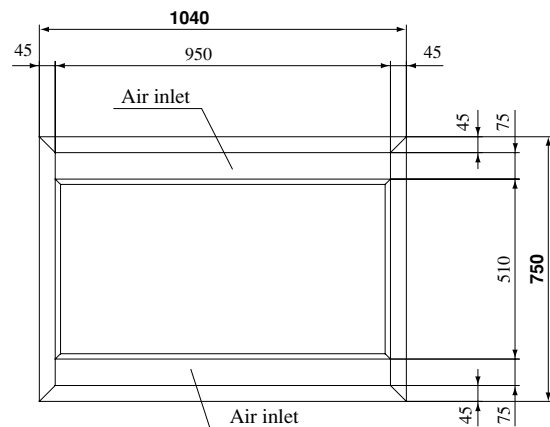
**(b) Cassetteria type (FDR)
Model FDR208-A**

Silent Panel (Model: R-PNLS-26W-E)

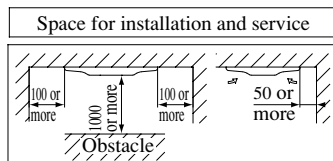
Unit : mm



VIEW B



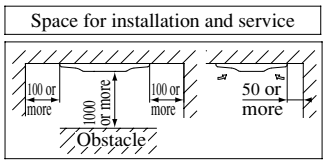
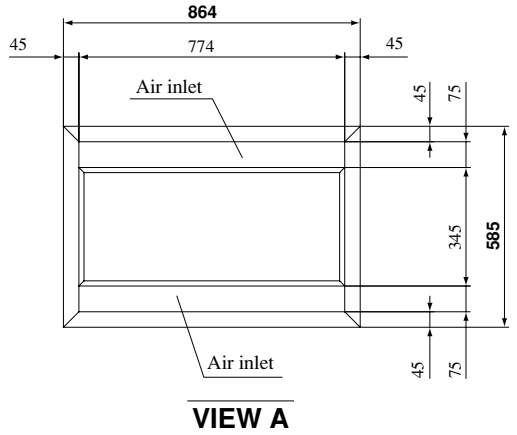
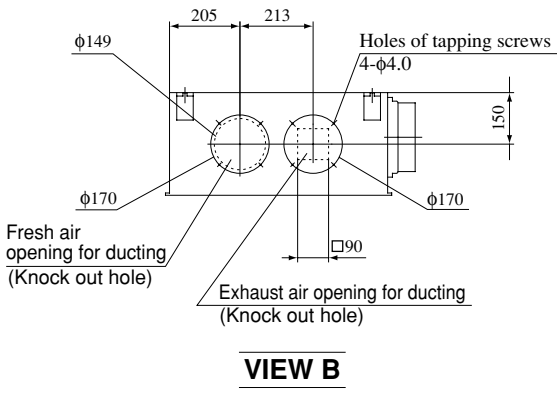
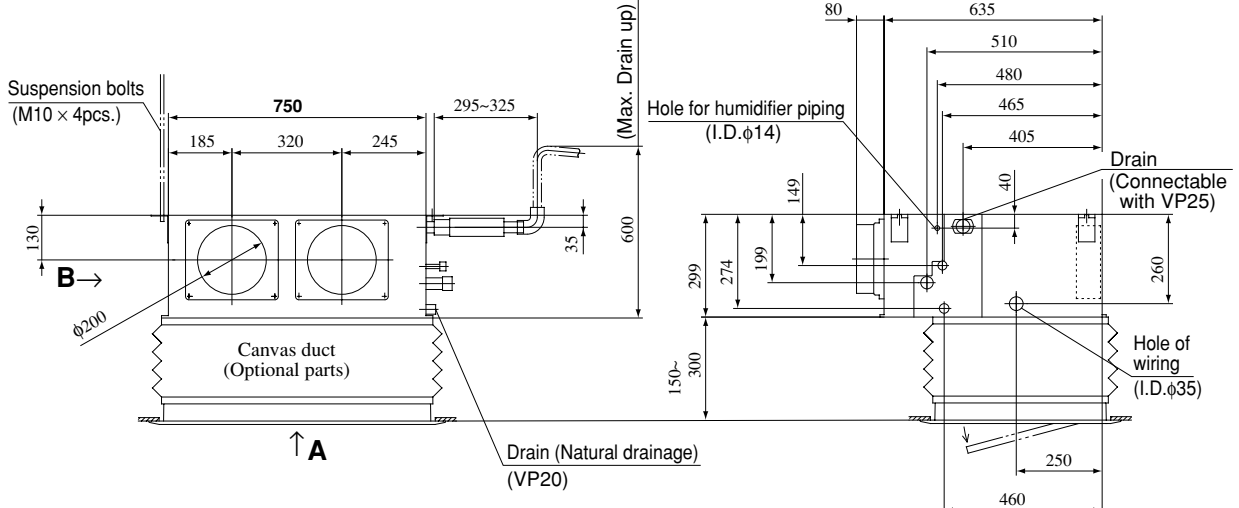
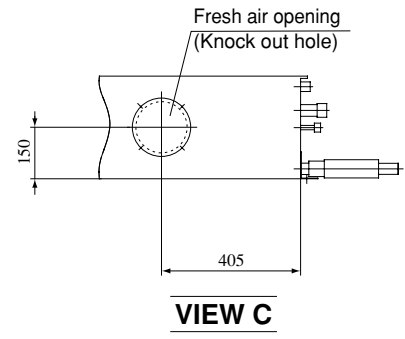
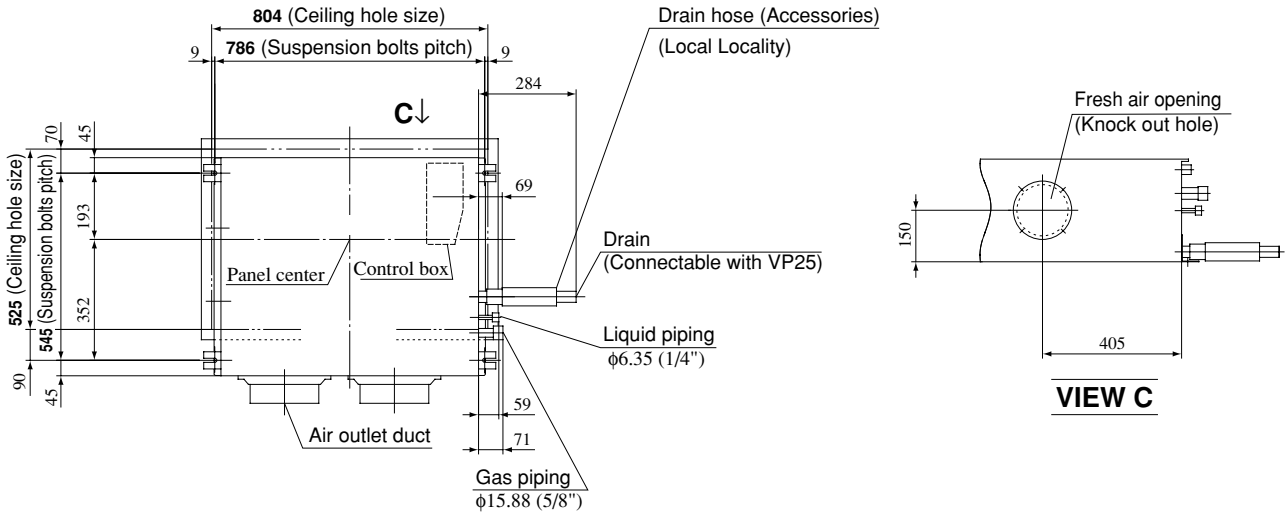
VIEW A



Model FDR208-A

Canvas Panel (Model: R-PNLC-26W-E)

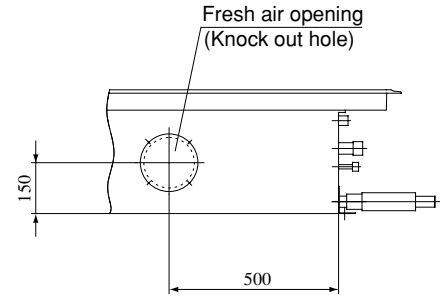
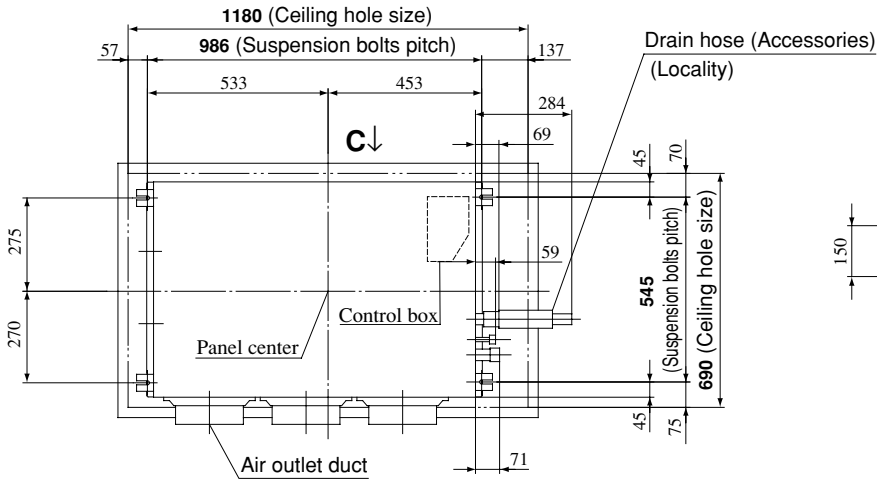
Unit : mm



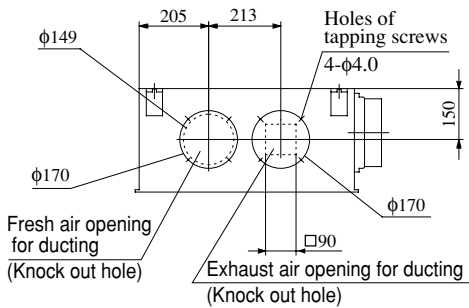
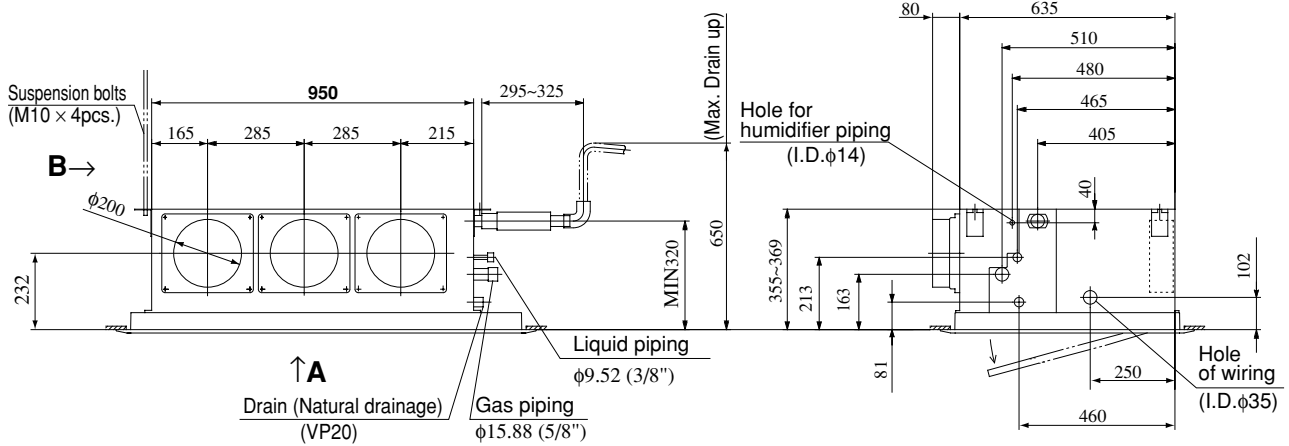
Models FDR258-A, 308-A

Silent Panel (Model: R-PNLS-36W-E)

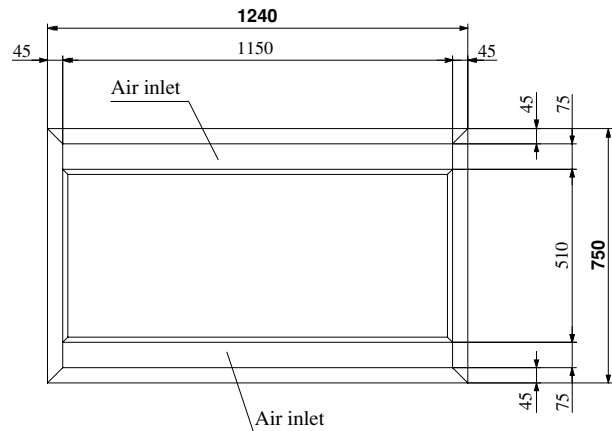
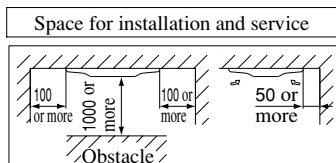
Unit : mm



VIEW C



VIEW B

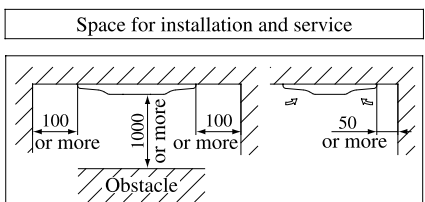
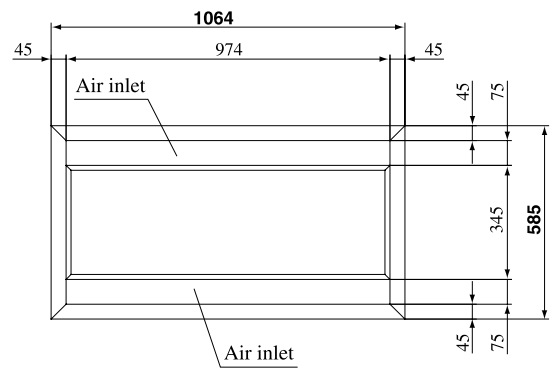
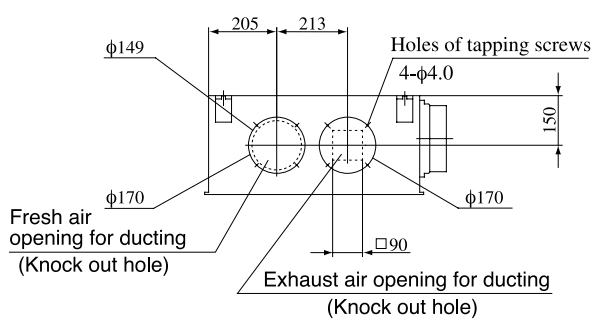
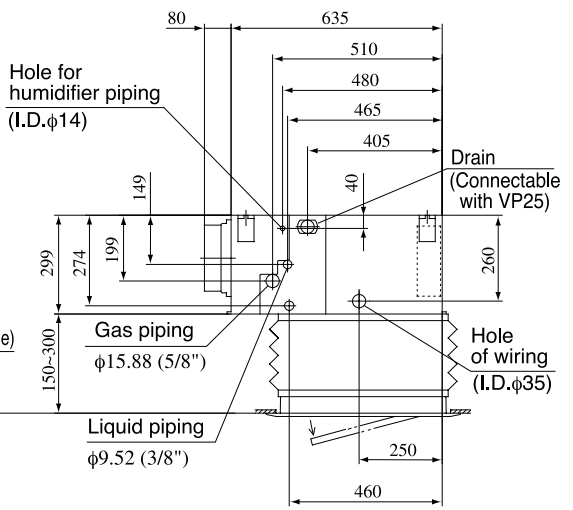
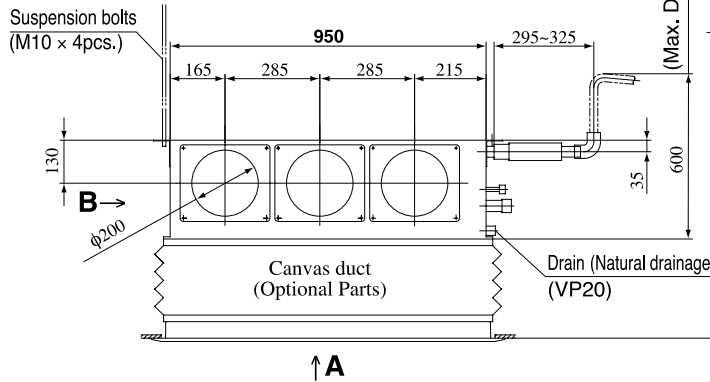
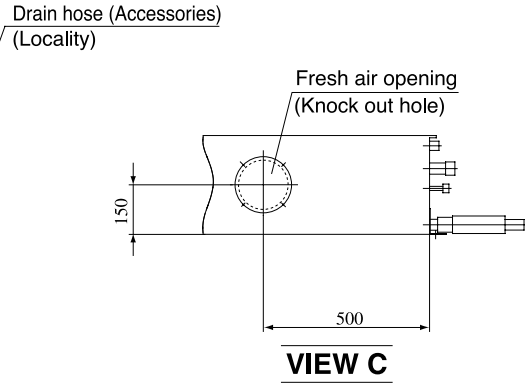
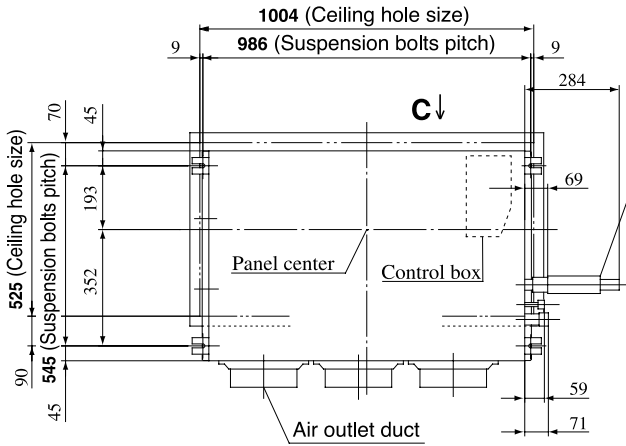


VIEW A

Models FDR258-A, 308-A

Canvas Panel (Model: R-PNLC-36W-E)

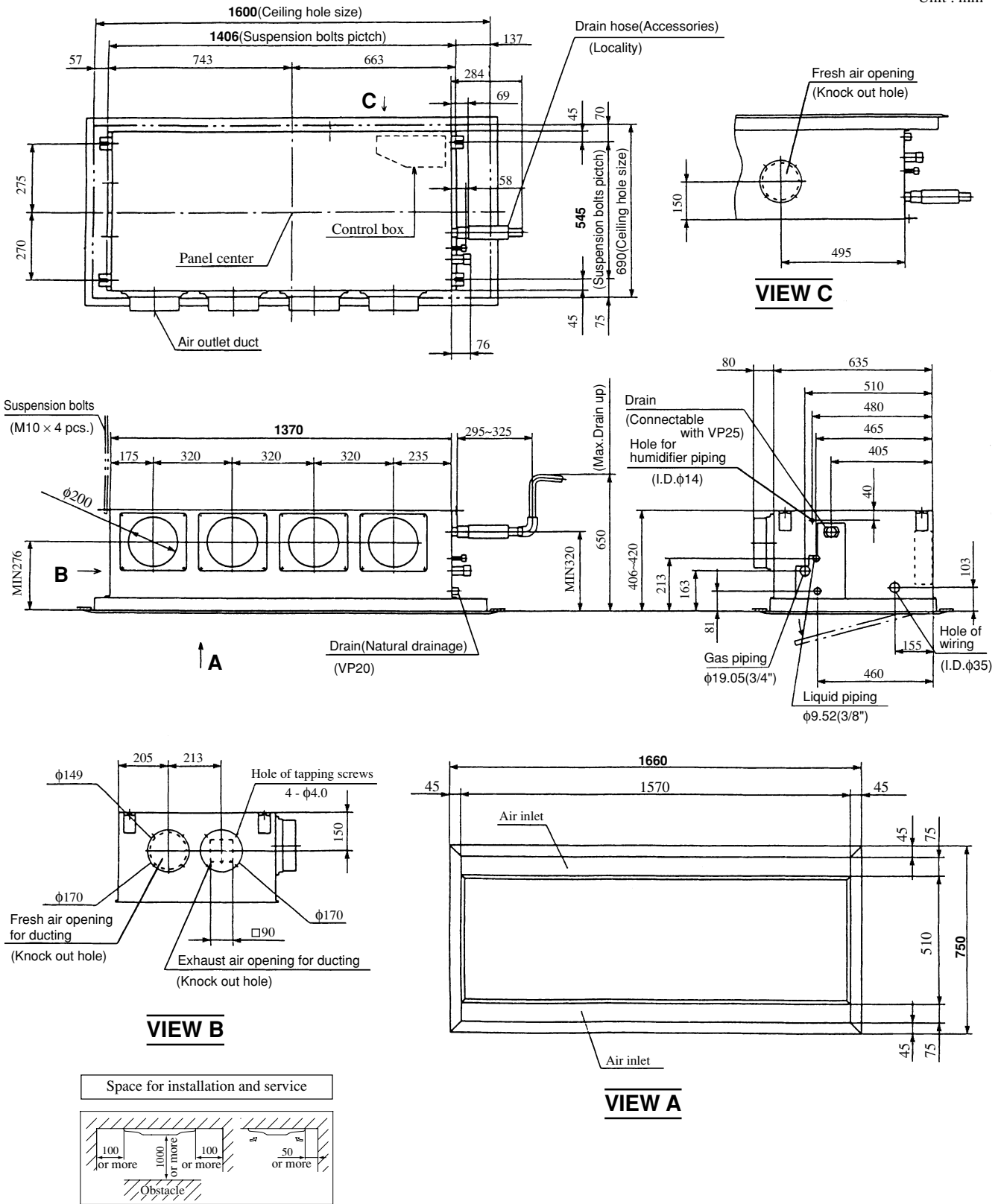
Unit : mm



Models FDR408-A, 508-A

Silent Panel (Model: R-PNLS-46W-E)

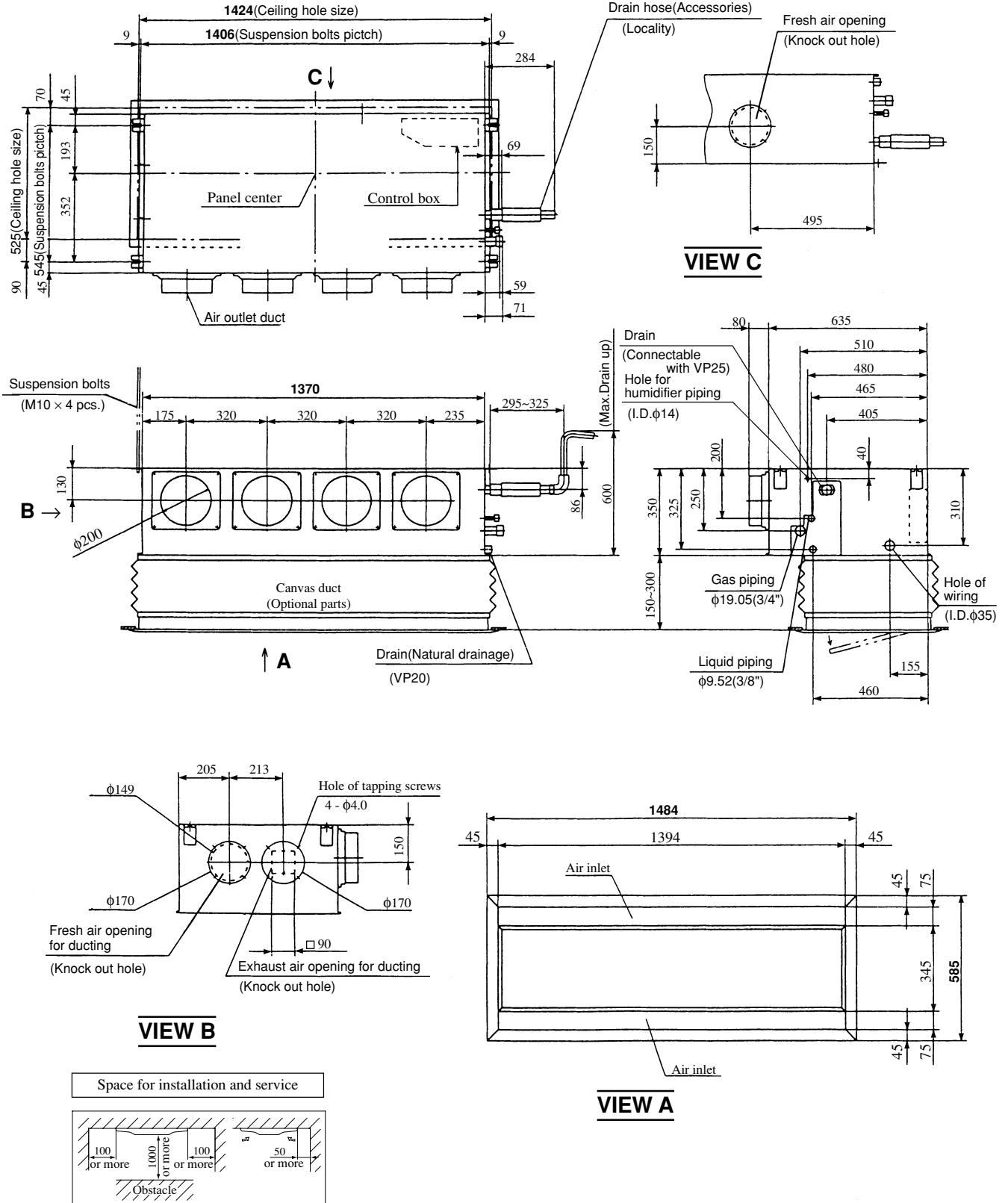
Unit : mm



Models FDR408-A, 508-A

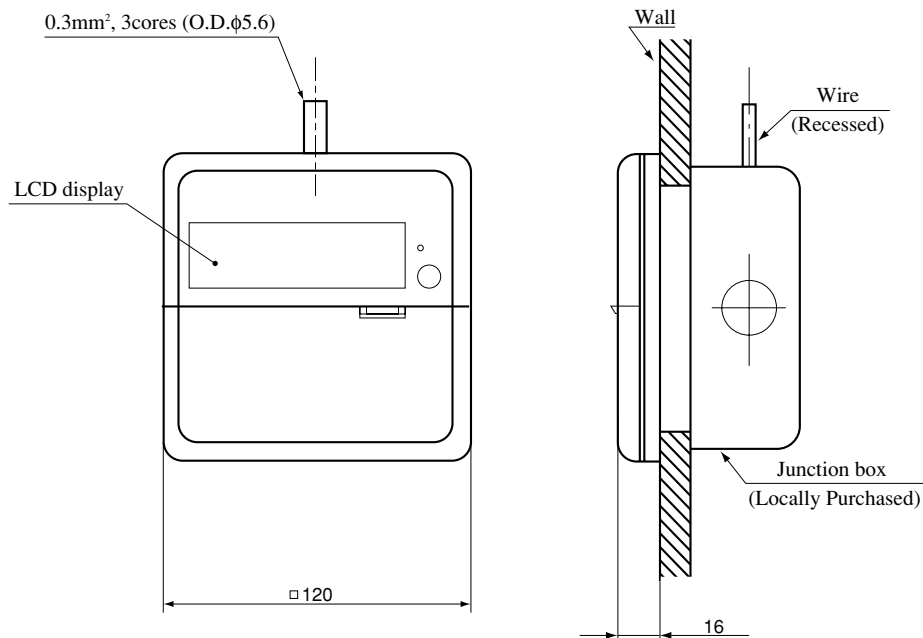
Canvas Panel (Model: R-PNLC-46W-E)

Unit : mm

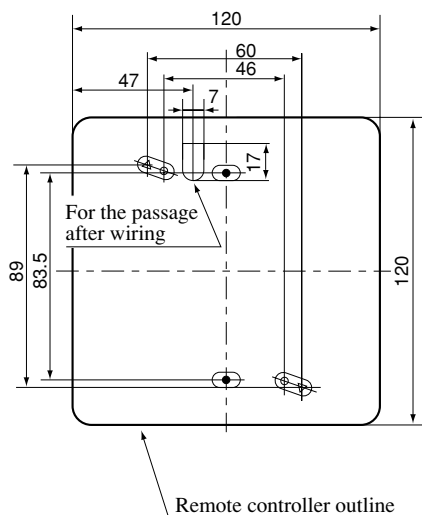


(2) Remote controller (Optional parts)

Unit : mm



Remote controller mounting dimensions



- ◆ Usable JIS box, JIS C 8336
 - Switch box for 1 piece (without cover)
(use of the ● mark hole as illustrated on the left)
 - Switch box for 2 pieces
(use of the ○ mark hole as illustrated on the left)
(without cover)
(use of the △ mark hole as illustrated on the left)
(when installing the cover)

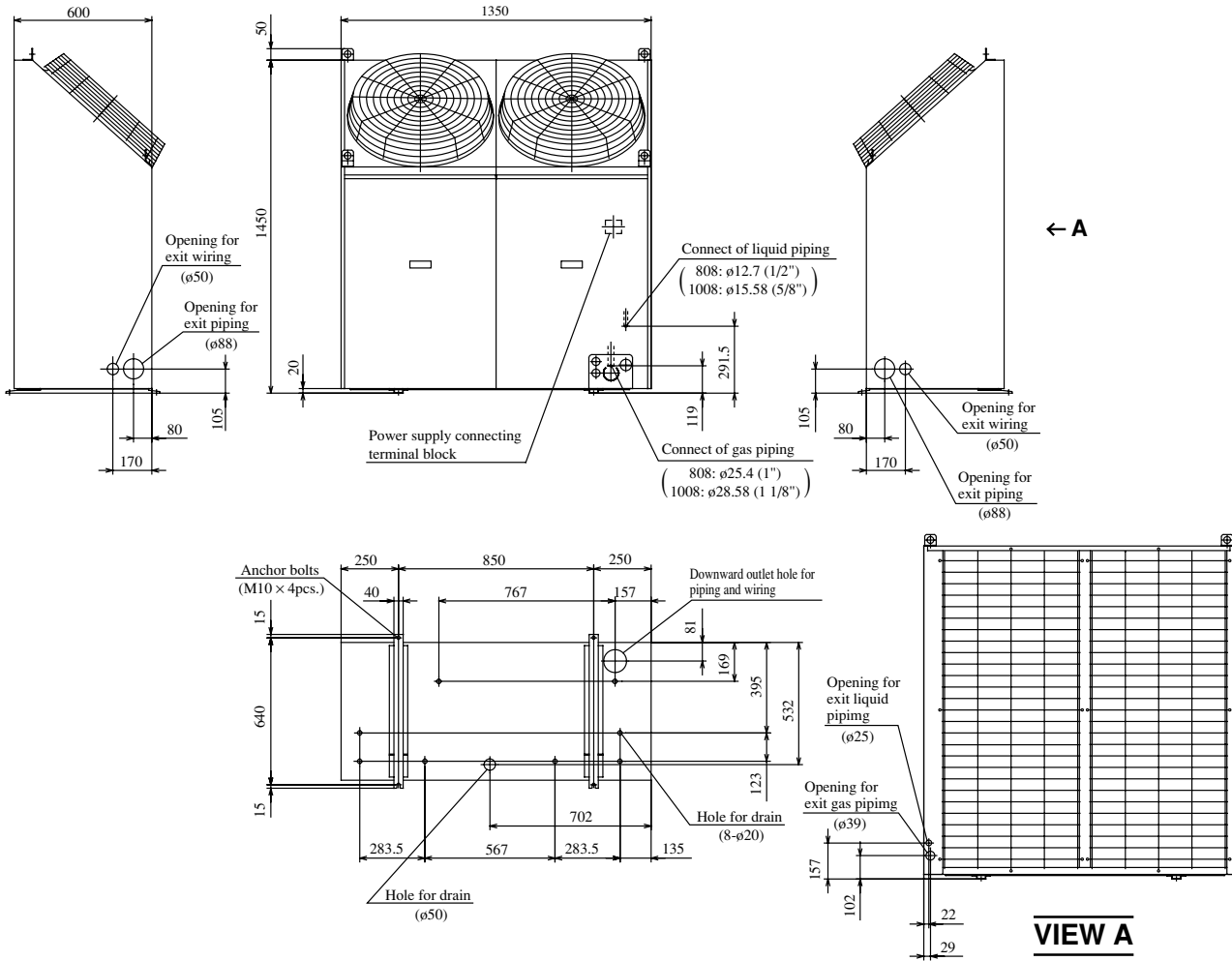
Notes (1) Allowable length of remote controller cable: 600 m

Allowable rang of wire thickness and length

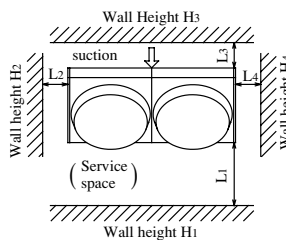
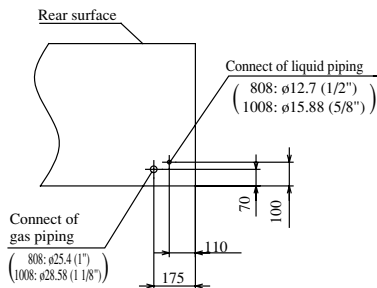
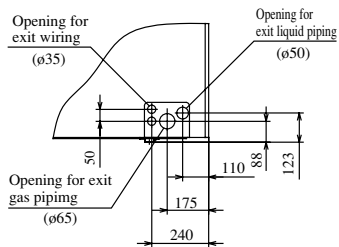
Standard Within	0.3 mm ²	× Within 100 m
	0.5 mm ²	× Within 200 m
	0.75 mm ²	× Within 300 m
	1.25 mm ²	× Within 400 m
	2 mm ²	× Within 600 m

Models FDC808HES3, 1008HES3

Unit: mm



Dimensions of refrigerant piping connecting mouth (Front)



Installation Dimensions	Unit:mm		
	I	II	III
L ₁	Open	Open	500
L ₂	0	0	0
L ₃	300	300	300
L ₄	Open	500	0
H ₁	—	—	1000 or less
H ₂	Not limited	Not limited	Not limited
H ₃	Not limited	Not limited	700 or less
H ₄	—	Not limited	Not limited

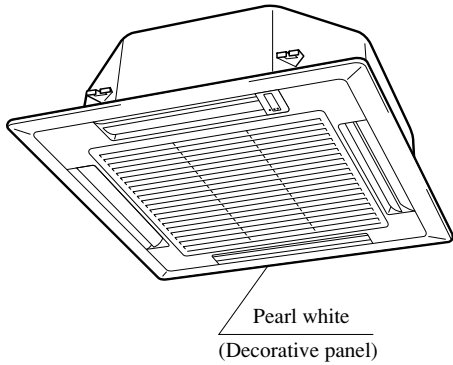
- Notes**
- (1) Make sure to secure the unit with anchor bolts.
 - (2) When the strong wind blows, place the unit so that discharge outlet faces the wind direction with right angle.
 - (3) Make sure to allow the space of 1 m or more above the unit.
 - (4) Connect the refrigerant piping (both gas side and liquid side) at local site.
 - (5) If the wall height H₁, H₃ of installation example III exceeds the limited value, make sure the value of L₁, L₃ are to be as follows.
 $L_1 = H_1 - 500$
 $L_3 = 300 + (H_3 - 700) / 2$, however, if L₃ exceeds 600, there is no limit for the wall height H₃.

18.2.4 Exterior appearance

(1) Indoor unit

(a) Ceiling recessed type (FDT)

Models All models

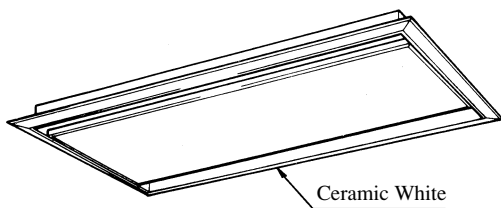


Type	Item	Panel model	Remarks
FDT208-A		T-PSA-22W-E	Without swing
FDT258-A~508-A		T-PSA-32W-E	

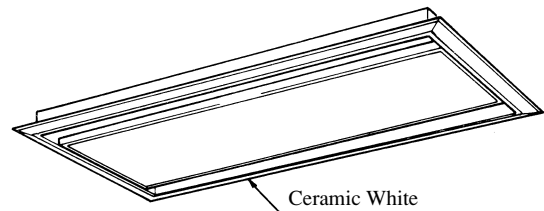
(b) Cassetteria type (FDR)

Models All models

Silent panel type

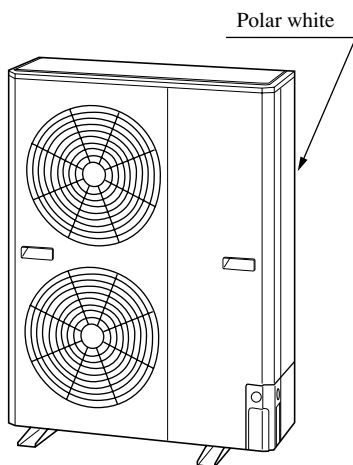


Canvas-duct panel type

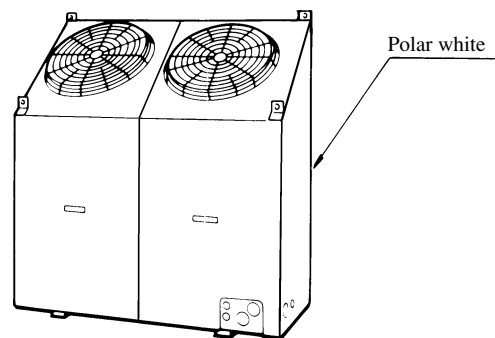


(2) Outdoor unit

Model FDC508HES3

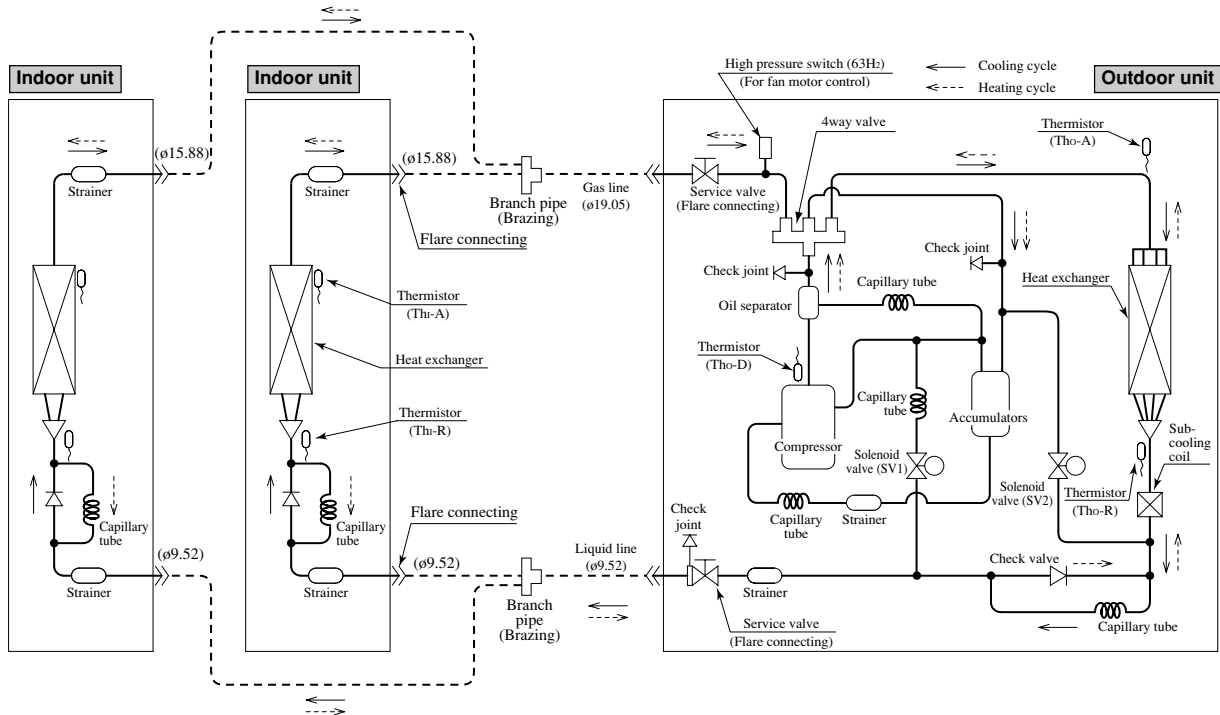


Models FDC808HES3, 1008HES3



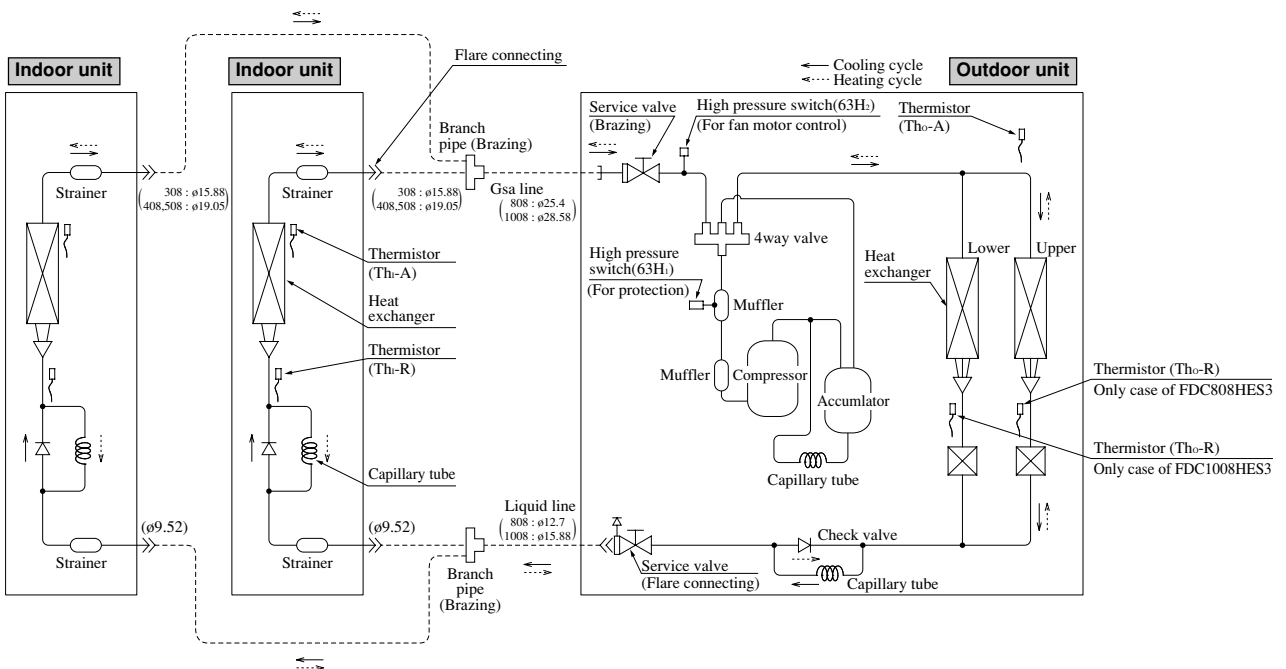
18.2.5 Piping system

(1) Twin type
Model FDC508HES3



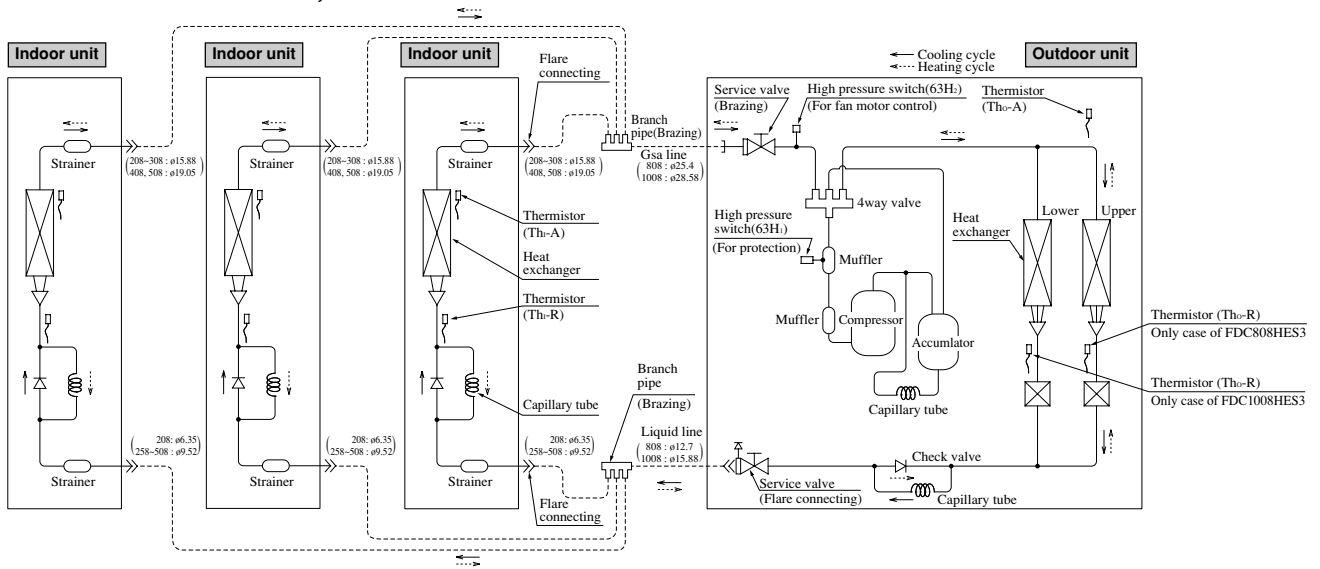
Note (1) Refer to page 715 for piping size after branching.

Models FDC808HES3,1008HES3



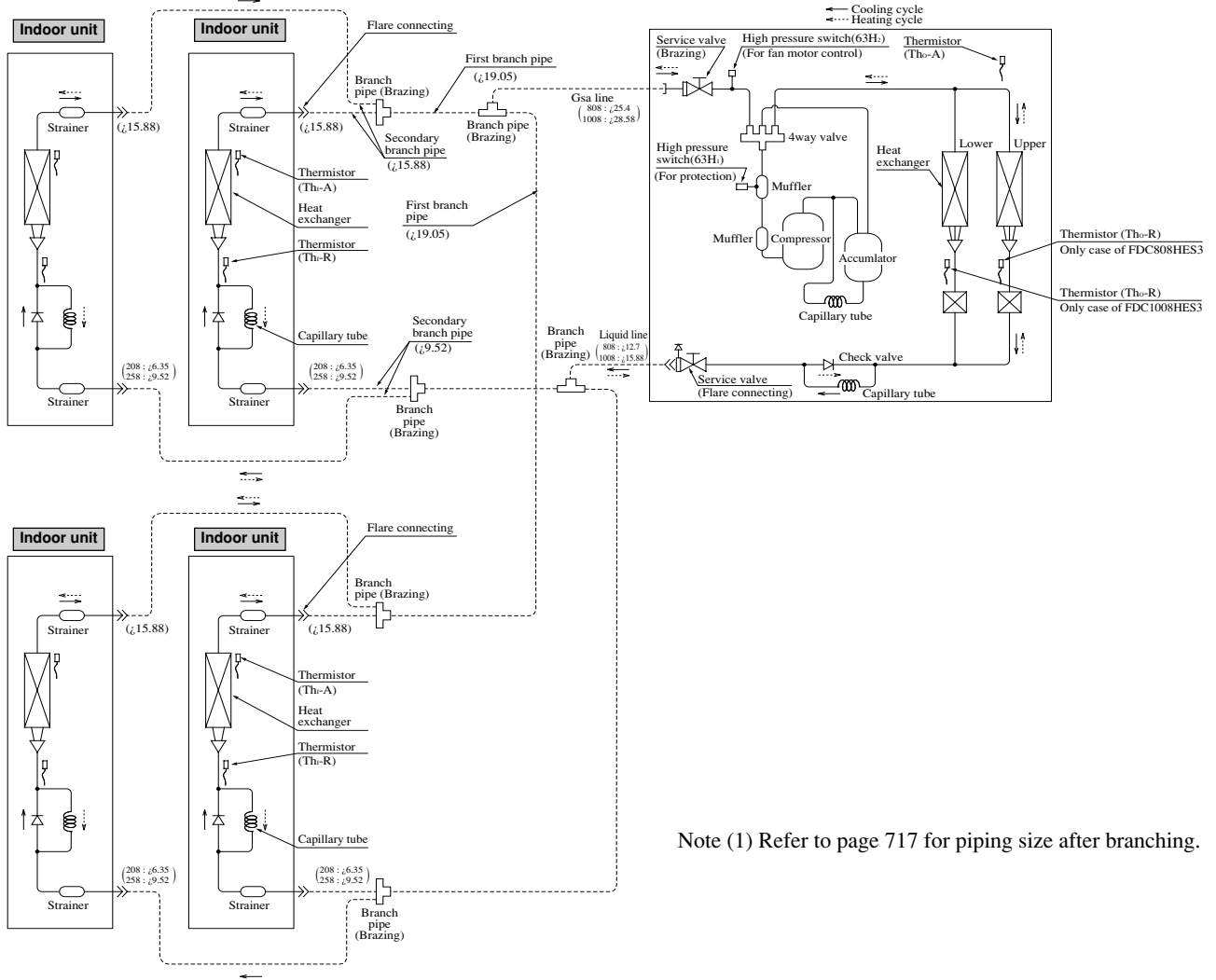
Note (1) Refer to page 716 for piping size after branching.

(2) Triple type Models FDC808HES3,1008HES3



Note (1) Refer to page 716 for piping size after branching.

(3) Double twin type Models FDC808HES3,1008HES3



Note (1) Refer to page 717 for piping size after branching.

Preset point of the protective devices

Parts name	Mark	Equipped unit	FDC508HES3	FDC808HES3, 1008HES3
Thermistor (for protection overloading in heating)	Th-R	Indoor unit	OFF 68°C ON 61°C	
Thermistor (for frost prevention)			OFF 2.5°C ON 10°C	
Thermistor (for detecting discharge pipe temp.)	Tho-D	Outdoor unit	OFF 135°C ON 90°C	—
Thermistor (for detecting heat exchange temp.)	Tho-R	Outdoor unit	OFF 70°C ON 60°C	
High pressure switch (for controlling FM ₀)	63H ₂		OFF 2.5MPa (25.5 kgf/cm ²) ON 2.06MPa (21 kgf/cm ²)	OFF 2.75MPa (28 kgf/cm ²) ON 2.16MPa (22 kgf/cm ²)
High pressure switch (for protection)	63H ₁	Outdoor unit	—	OFF 2.41MPa (24.5 Kgf/cm ²) ON 1.86MPa (19.0 kgf/cm ²)

18.2.6 Selection chart

Correct the cooling and heating capacity in accordance with the conditions as follows. The net cooling and heating capacity can be obtained in the following way.

Net capacity = Capacity shown on specifications × Correction factors as follows.

(1) Coefficient of cooling and heating capacity in relation to temperatures

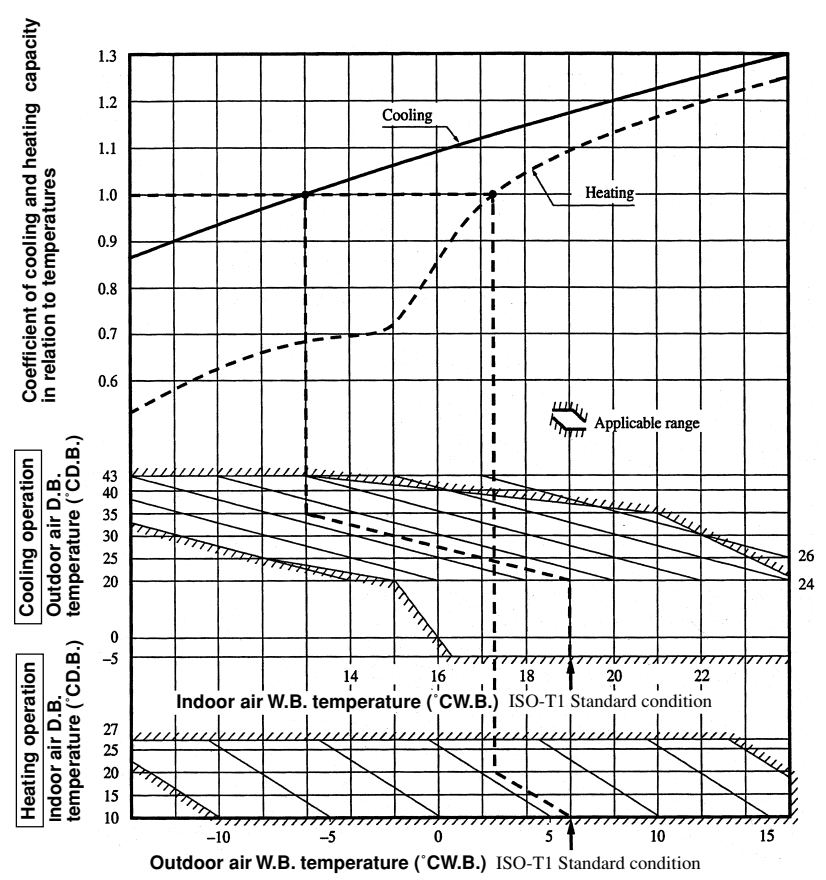


Table of bypass factor

FDT series

Model		208 type	258 type	308 type	408 type	508 type
Air flow	Hi	0.112	0.050	0.065	0.076	0.025
	Lo	0.073	0.030	0.030	0.050	0.013

FDR series

Model		208 type	258 type	308 type	408 type	508 type
Air flow	Hi	0.035	0.035	0.039	0.085	0.035
	Lo	0.021	0.020	0.023	0.060	0.023

(2) Correction of cooling and heating capacity in relation to air flow rate control (fan speed)

Coefficient: 1.00 at High, 0.95 at Low

(3) Correction of cooling and heating capacity in relation to one way length of refrigerant piping

It is necessary to correct the cooling and heating capacity in relation to the one way equivalent piping length between the indoor and outdoor units.

Equivalent piping length ⁽¹⁾ m		5	10	15	20	25	30	35	40	45	50	55
Heating		1.0	1.0	1.0	1.0	1.0	0.995	0.995	0.99	0.99	0.985	0.985
Cooling	FDC508 type	1.0	0.99	0.975	0.965	0.95	0.94	0.925	0.915	0.9	0.89	0.875
	FDC808, 1008 type	1.0	0.99	0.98	0.97	0.96	0.95	0.94	0.93	0.92	0.91	0.9

Note (1) Equivalent piping length can be obtained by calculating as follows.

508 series [φ19.05 (3/4")]: Equivalent piping length = Real piping length + (0.15 × Number of bends in piping)

808 series [φ25.4 (1")]: Equivalent piping length = Real piping length + (0.15 × Number of bends in piping)

1008 series [φ28.58 (1 1/8")]: Equivalent piping length = Real piping length + (0.20 × Number of bends in piping)

[Equivalent piping length < Limitation length of piping + 5m]

(4) When the outdoor unit is located at a lower height than the indoor unit in cooling operation and when the outdoor unit is located at a higher height than the indoor unit in heating operation, the following values should be subtracted from the values in the above table.

Height difference between the indoor unit and outdoor unit in the vertical height difference	5m	10m	15m	20m	25m	30m
Adjustment coefficient	0.01	0.02	0.03	0.04	0.05	0.06

Piping length limitations

Model	All models
Max. one way piping length	50m
Max. vertical height difference	Outdoor unit is higher 30m
	Outdoor unit is lower 15m

Note (1) Values in the table indicate the one way piping length between the indoor and outdoor units.

How to obtain the cooling and heating capacity

Example: The net cooling capacity of the model FDC808HES3 with the air flow "High", the piping length of 40m, the outdoor unit located 5m lower than the indoor unit, indoor wet-bulb temperature at 19.0 °C and outdoor dry-bulb temperature 35 °C is

$$\text{Net cooling capacity} = \frac{20000}{\text{FDC808HES3}} \times \frac{1.00}{\text{Air flow "High"}} \times \frac{(0.93 - 0.01)}{\text{Length m. Height difference 5 m}} \times \frac{1.0}{\text{Factor by air temperatures}} = 18400 \text{ w}$$

FDC808HES3

Air flow
"High"

Length m.
Height difference 5 m

Factor by air
temperatures

18.2.7 Characteristics of fan

• External static pressure table

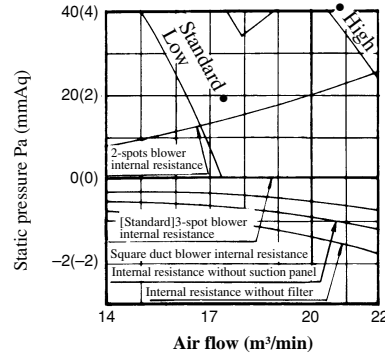
Unit: Pa (mmAq)

Type	Duct specs. Air flow (m³/min)	1 spot closing ⁽¹⁾		Standard ⁽²⁾		Square duct ⁽³⁾	
		Stand- ard	High speed ⁽⁴⁾	Stand- ard	High speed ⁽⁴⁾	Stand- ard	High speed ⁽⁴⁾
FDR208-A	14	—	—	50(5)	85(8.5)	50(5)	90(9)
FDR258-A	18	30(3)	65(6.5)	45(4.5)	80(8)	50(5)	85(8.5)
FDR308-A	20	25(2.5)	60(6)	45(4.5)	80(8)	50(5)	85(8.5)
FDR408-A	28	40(4)	70(7)	50(5)	80(8)	50(5)	85(8.5)
FDR508-A	34	40(4)	70(7)	50(5)	80(8)	55(5.5)	85(8.5)

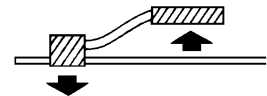
- Notes (1) 1 spot closing: Round duct flange at center is removed and shield with a decorative panel (option).
 (2) Standard: ø200 ducts are installed at all blowout holes.
 (3) Square duct: All round ducts are removed and replaced with special square duct flanges (option).
 (4) When operating at a high speed, invert the connection of white and red connectors on the flank of control box.

How to interpret the blower characteristics table

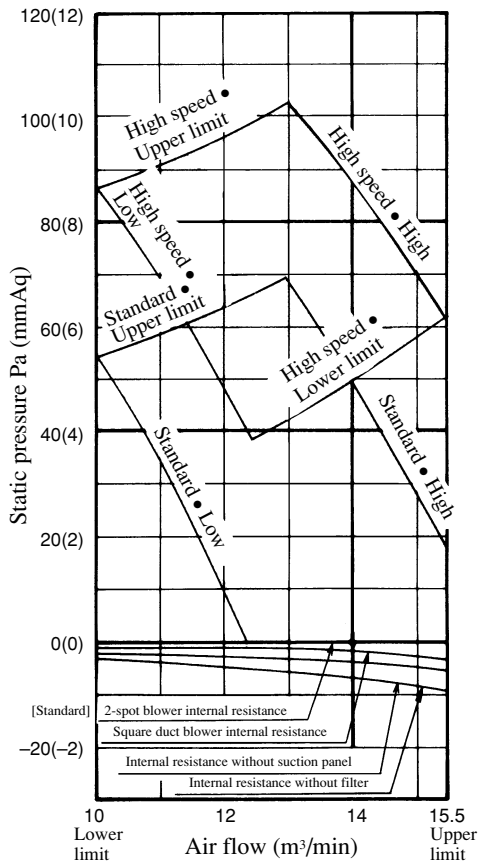
Example : Case of FDR308-A



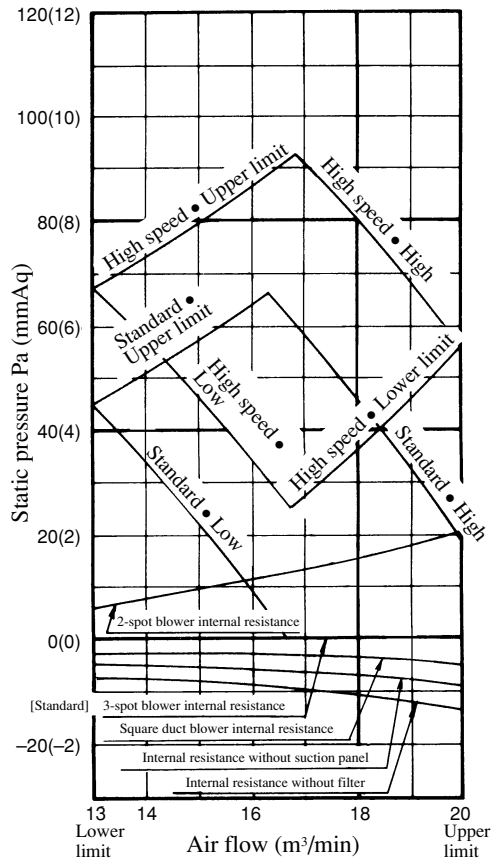
- 2-spot blowout.....**
Internal resistance increases more than the standard 3-spot blowout. Approx. 14 (1.4) Pa (mmAq) at 17m³/min.
- Square duct blowout.....**
Internal resistance decreases more than the standard round duct (ø200 3-spot). 3 (0.3) Pa (mmAq) at 17 m³/min. (External static pressure increases in reverse.)
- Decorative panel.....**
When the decorative panel is not used with the ceiling return type, the part of internal resistance related to the panel decrease. 3 (0.3) Pa (mmAq) at 17mm³/min.



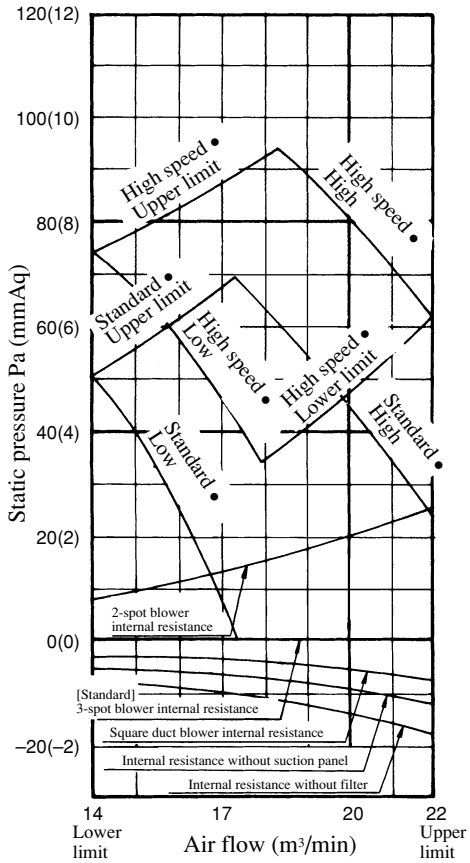
Model FDR208-A



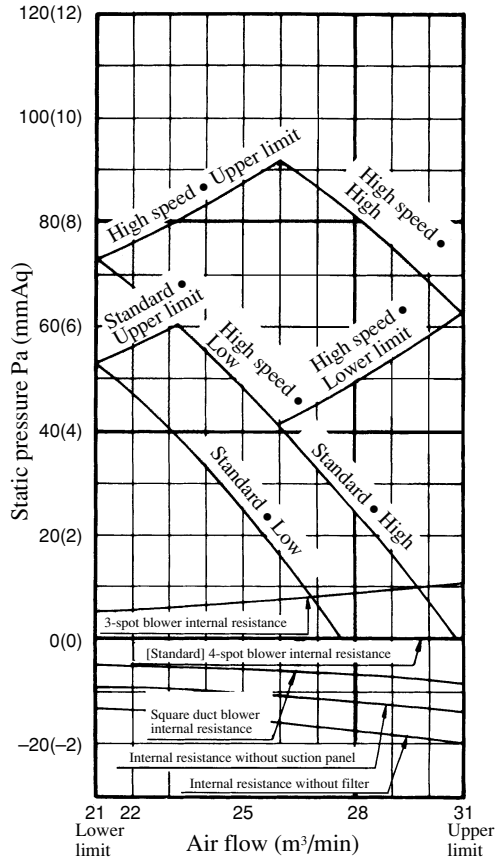
Model FDR258-A



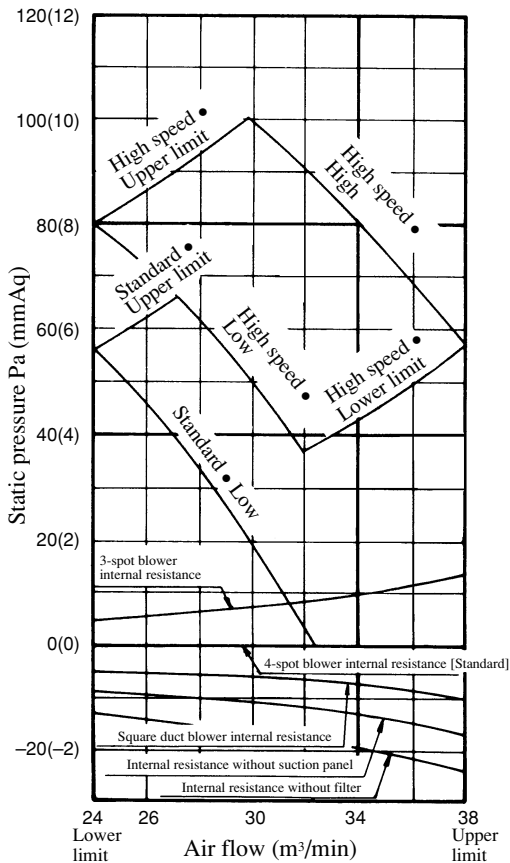
Model FDR308-A



Model FDR408-A



Model FDR508-A



18.2.8 Noise level

Notes (1) The data are based on the following conditions.

Ambient air temperature:

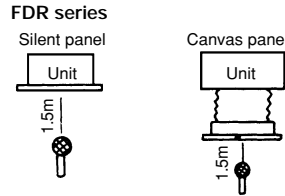
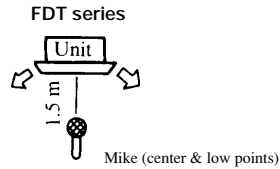
Indoor unit 27°C DB, 19°C WB.

Outdoor unit 35°C DB.

Indoor unit

Measured based on JIS B 8616

Mike position as below



Outdoor unit

Only case of FDC508

Measured based on JIS B 8616

Mike position: at highest noise level
in position as below

Distance from front side 1 m

Height 1 m

Only case of FDC808, 1008

Mike position: front height is 1 meter.

(2) The data in the chart are measured in an unechoic room.

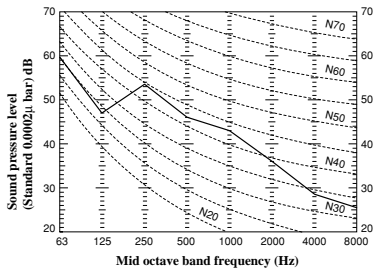
(3) The noise levels measured in the field are usually higher than the data because of reflection.

(1) Indoor unit

(a) Ceiling recessed type (FDT)

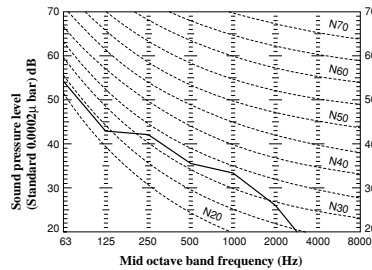
Model FDT208-A

Noise level 38 dB (A) at HIGH
33 dB (A) at LOW



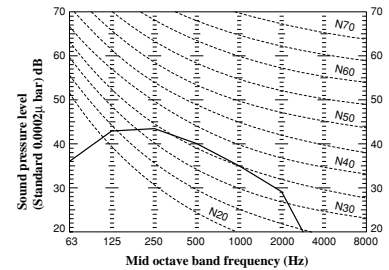
Model FDT258-A

Noise level 39 dB (A) at HIGH
35 dB (A) at LOW



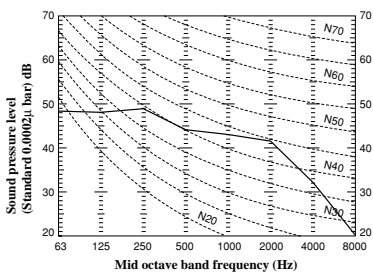
Model FDT308-A

Noise level 41 dB (A) at HIGH
35 dB (A) at LOW



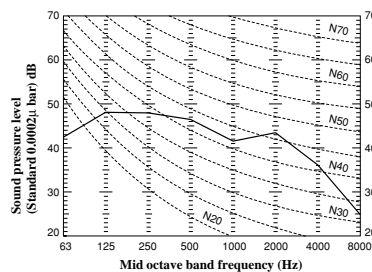
Model FDT408-A

Noise level 48 dB (A) at HIGH
40 dB (A) at LOW



Model FDT508-A

Noise level 49 dB (A) at HIGH
43 dB (A) at LOW

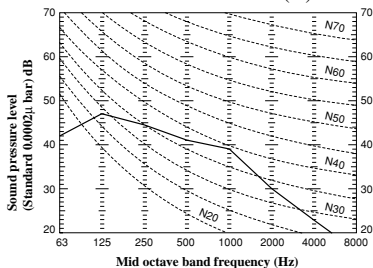


(b) Cassetteria type (FDR)

1) Silent panel

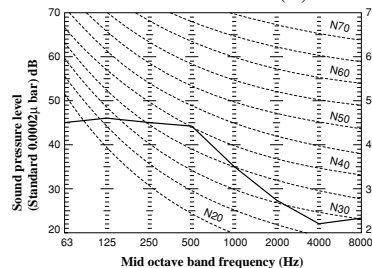
Model FDR208-A

Noise level 43 dB (A) at HIGH
37 dB (A) at LOW



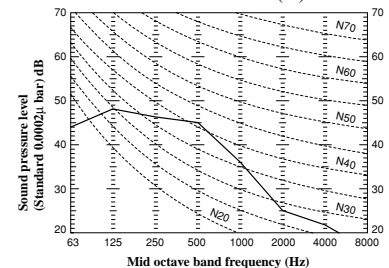
Model FDR258-A

Noise level 43 dB (A) at HIGH
37 dB (A) at LOW



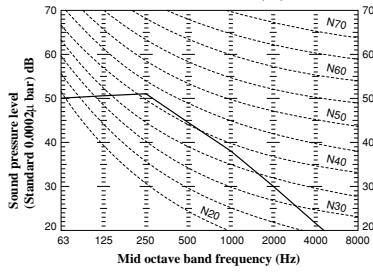
Model FDR308-A

Noise level 44 dB (A) at HIGH
38 dB (A) at LOW



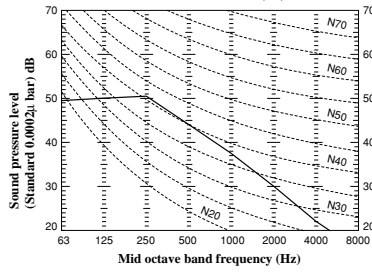
Model FDR408-A

Noise level 45 dB (A) at HIGH
38 dB (A) at LOW



Model FDR508-A

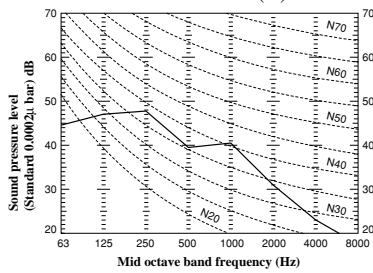
Noise level 46 dB (A) at HIGH
39 dB (A) at LOW



2) Canvas panel

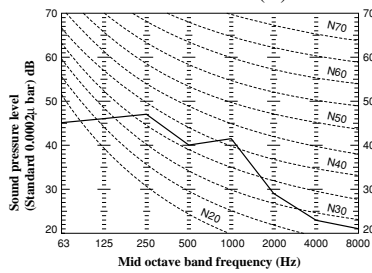
Model FDR208-A

Noise level 44 dB (A) at HIGH
38 dB (A) at LOW



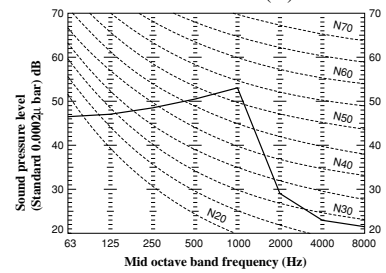
Model FDR258-A

Noise level 44 dB (A) at HIGH
38 dB (A) at LOW



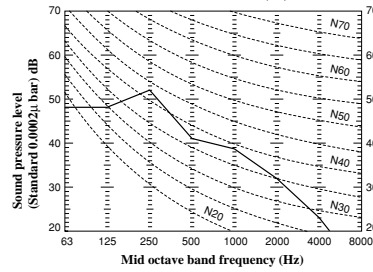
Model FDR308-A

Noise level 45 dB (A) at HIGH
39 dB (A) at LOW



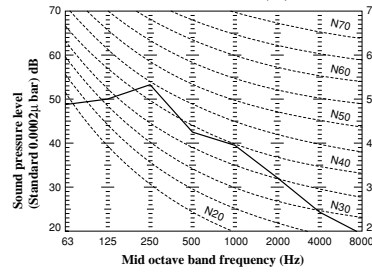
Model FDR408-A

Noise level 46 dB (A) at HIGH
39 dB (A) at LOW



Model FDR508-A

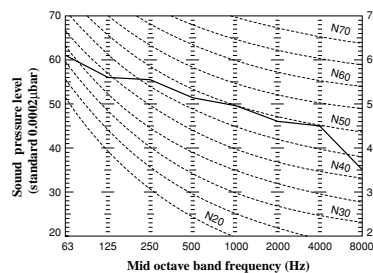
Noise level 47 dB (A) at HIGH
40 dB (A) at LOW



(2) Outdoor unit

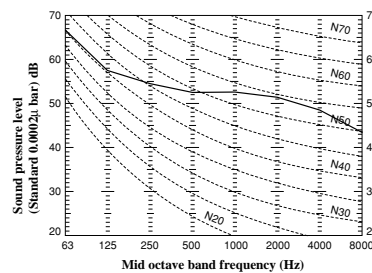
Model FDC508HES3

Noise level 55 dB (A)



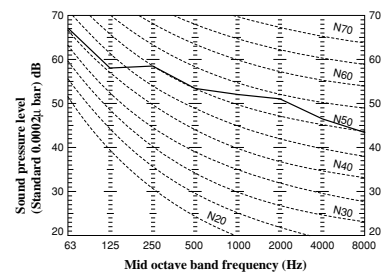
Model FDC808HES3

Noise level 58 dB (A)



Model FDC1008HES3

Noise level 58 dB (A)



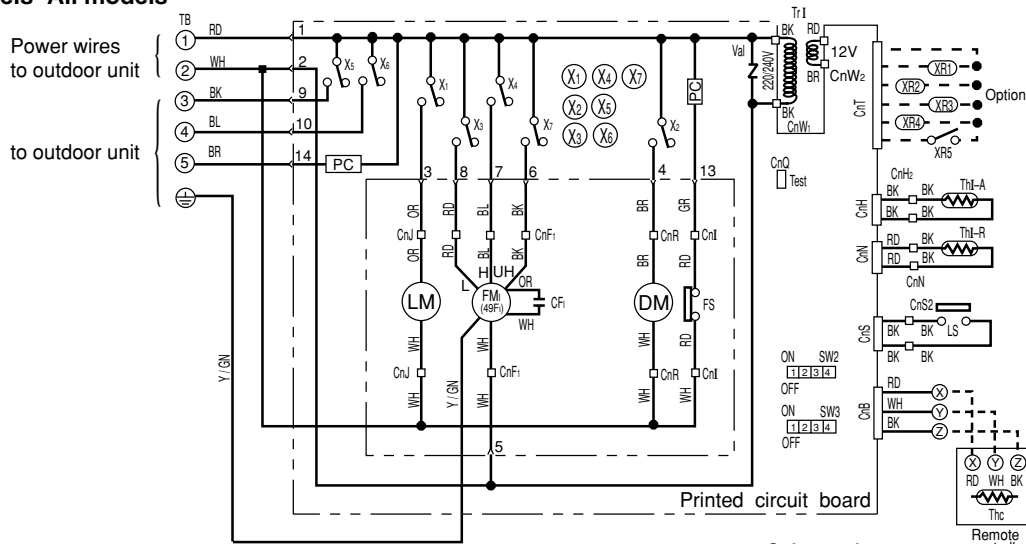
18.3 ELECTRICAL DATA

18.3.1 Electrical wiring

(1) Indoor unit

(a) Ceiling recessed type (FDT)

Models All models



Meaning of marks

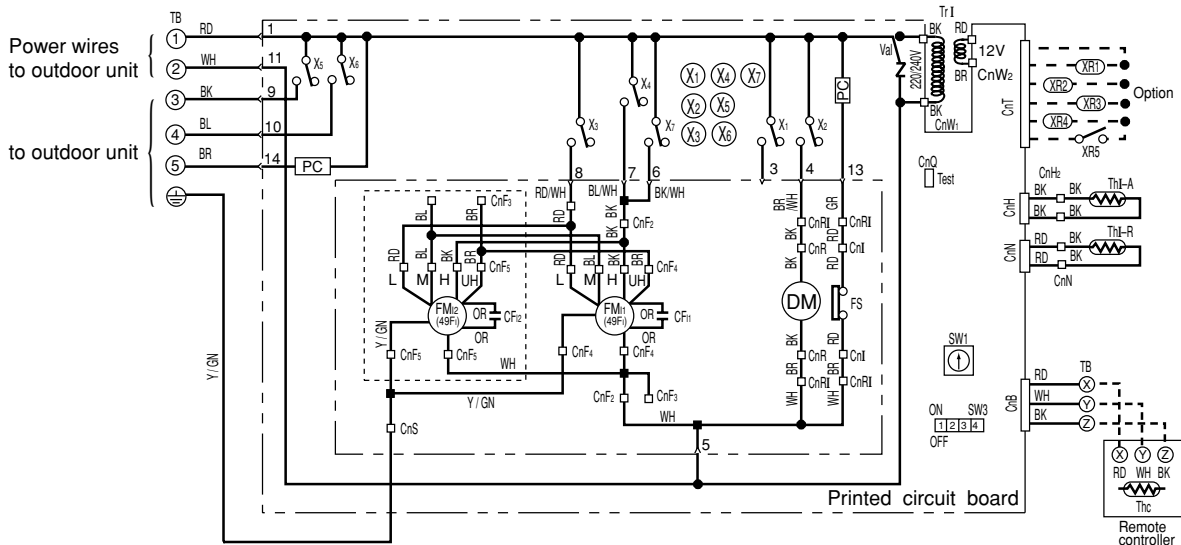
Mark	Parts name	Mark	Parts name	Mark	Parts name
FMi	Fan motor (indoor unit)	X3, 4, 7	Auxiliary relay (for LM)	CnA-W	Connector
49Fi	Internal thermostat for FMi	X5	Auxiliary relay (for 52C)	TB	Terminal block
CFi	Capacitor for FMi	X6	Auxiliary relay (for 20S, 52Fo)	◼	Connector
LM	Louver motor	Thc	Thermistor	◁	Terminal (F)
LS	Limit switch	Thi-A	Thermistor	LED-1	Indication lamp (Green-Run)
DM	Drain motor	Thi-R	Thermistor	LED-2	Indication lamp (Yellow-Check)
FS	Float switch	Tr	Transformer	SW2, 3	Changeover switch
X1	Auxiliary relay (for LM)	Val	Varistor		
X2	Auxiliary relay (for DM)	PC	Photo coupler		

Color mark

Mark	Color
BK	Black
BL	Blue
BR	Brown
GR	Gray
OR	Orange
RD	Red

(b) Casseteria type (FDR)

Models All models



Note(1) "FM2" and the following wires (shown in dashed) are equipped only for FDR408, 508.

Meaning of marks

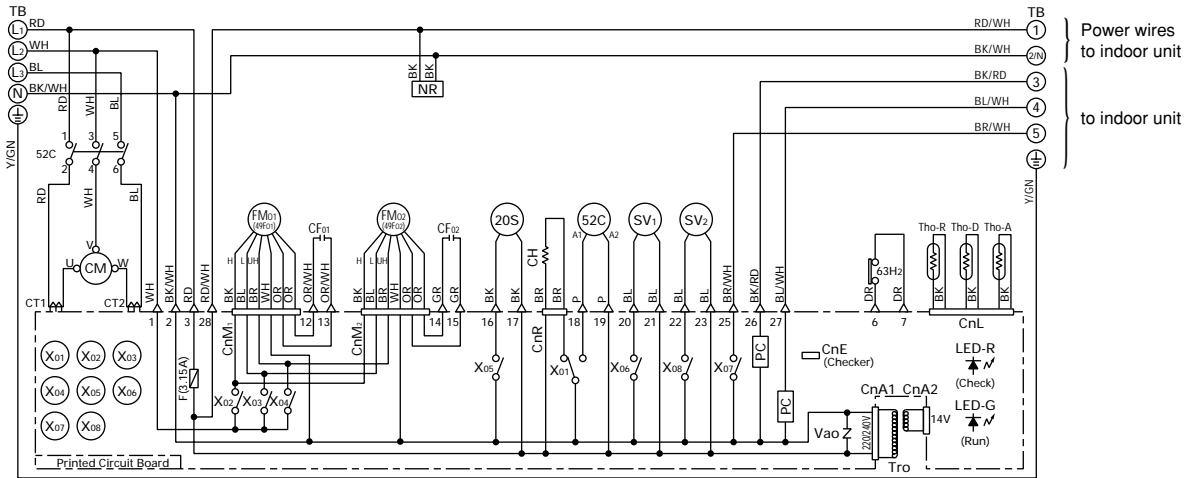
Mark	Parts name	Mark	Parts name	Mark	Parts name
FMi, 2	Fan motor (indoor unit)	X5	Auxiliary relay (for 52C)	CnA-W	Connector
49Fi	Internal thermostat for FMi	X6	Auxiliary relay (for 20S, 52Fo)	TB	Terminal block
CFi, 2	Capacitor for FMi	Thc	Thermistor	◼	Connector
DM	Drain motor	Thi-A	Thermistor	◁	Terminal (F)
FS	Float switch	Thi-R	Thermistor	LED-1	Indication lamp (Green-Run)
X1	Auxiliary relay (for LM)	Tr	Transformer	LED-2	Indication lamp (Yellow-Check)
X2	Auxiliary relay (for DM)	Val	Varistor	SW1	Switch (Address set)
X3, 4, 7	Auxiliary relay (for FMi)	PC	Photo coupler	SW3	Changeover switch

Color mark

Mark	Color	Mark	Color
BK	Black	WH	White
BL	Blue	Y/GN	Yellow/Green
BR	Brown	RD/WH	Red/White
GR	Gray	BL/WH	Blue/White
OR	Orange	BK/WH	Black/White
RD	Red	BR/WH	Brown/White

V MULTI

(2) Outdoor unit
Model FDC508HES3
Power source
3Phase 380-415V 50Hz



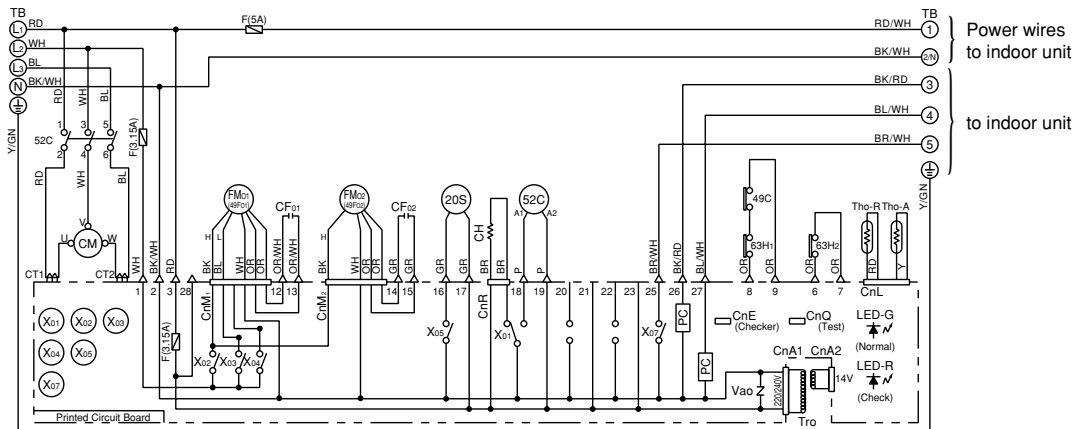
Meaning of marks

Mark	Parts name	Mark	Parts name
CM	Compressor motor	LED-R	Indication lamp (Red)
FMo1,2	Fan motor (outdoor unit)	CT1,2	Current sensor
52C	Magnetic contactor for CM	Tho-R	Thermistor (outdoor H.Ex.temp.)
49Fo1,2	Internal thermostat for FMo	Tho-D	Thermistor (discharge temp.)
CH	Crankcase heater	Tho-A	Thermistor (outdoor air temp.)
CFo1,2	Capacitor for FMo	Tro	Transformer
Xo1-8	Auxiliary relay	Vao	Varistor
63H2	High pressure switch (for control)	PC	Photo coupler
20S	4 way valve solenoid coil	CnA-R	Connector
SV1,2	Solenoid coil (for control)	TB	Terminal block
F	Fuse (3.15A)	NR	Surge suppressor
LED-G	Indication lamp (Green)		

Color mark

Mark	Color	Mark	Color
BK	Black	BK/RD	Black/Red
BL	Blue	BK/WH	Black/White
BR	Brown	BL/WH	Blue/White
GR	Gray	BR/WH	Brown/White
OR	Orange	OR/WH	Orange/White
P	Pink	RD/WH	Red/White
RD	Red	Y/GN	Yellow/Green
WH	White		

Models FDC808HES3, 1008HES3
Power source
3Phase 380-415V 50Hz



Meaning of marks

Mark	Parts name	Mark	Parts name
CM	Compressor motor	LED-G	Indication lamp (Green)
FMo1,2	Fan motor (outdoor unit)	LED-R	Indication lamp (Red)
52C	Magnetic contactor for CM	CT1,2	Current sensor
49C	Internal thermostat for CM	Tho-R	Thermistor (outdoor H.Ex.temp.)
49Fo1,2	Intrnal thermostat for FMo	Tho-A	Thermistor (outdoor air temp.)
CH	Crankcase heater	Tro	Transformer
CFo1,2	Capacitor for FMo	Vao	Varistor
Xo1-7	Auxiliary relay	PC	Photo coupler
63H1	High pressure switch (for protection)	CnA-R	Connector
63H2	High pressure switch (for control)	TB	Terminal block
F	Fuse		

Color mark

Mark	Color	Mark	Color
BK	Black	BK/RD	Black/Red
BL	Blue	BK/WH	Black/White
BR	Brown	BL/WH	Blue/White
GR	Gray	BR/WH	Brown/White
OR	Orange	OR/WH	Orange/White
P	Pink	RD/WH	Red/White
RD	Red	Y/GN	Yellow/Green
WH	White		

18.4 OUTLINE OF OPERATION CONTROL BY MICROCOMPUTER

Except for function relating to heating, same as the unit for FDT(N) heat pump type. See page 317.

18.5 APPLICATION DATA

18.5.1 Installation of indoor unit

(1) Ceiling recessed type (FDT)

Except for function relating to heating, same as the unit for FDT(N) heat pump type. See page 333.

(2) Cassetteria type(FDR)

Except for function relating to heating, same as the unit for FDR heat pump type. See page 571.

18.5.2 Installation of remote controller(Optional parts)

Except for function relating to heating, same as the unit for FDT(N) heat pump type. See page 337.

18.5.3 Installation of outdoor unit

⚠WARNING

BE SURE TO READ THESE INSTRUCTIONS CAREFULLY BEFORE BEGINNING INSTALLATION. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD CAUSE SERIOUS INJURY OR DEATH, EQUIPMENT MALFUNCTION AND/OR PROPERTY DAMAGE.

(1) Installation

(a) Accessories

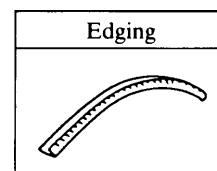
Confirm accessories shown below are attached in the bag with this installation manual.

- 1) “Edging” for protection of electric wires from opening edge.

(b) Selection of installation location

Select the installation location after obtaining the approval of customer.

- 1) The place where the foundation can bear the weight of Outdoor unit.
- 2) The place where there is no concern about leakage of combustible gas.
- 3) The place where it is not stuffy.
- 4) The place where free from thermal radiation of other thermal source.
- 5) The place where flow of drain is allowed.
- 6) The place where noise and hot air blast do not trouble neighboring houses.
- 7) The place where there is no obstruction of wind at the intake air port and discharge air port.



- 8) When the unit is installed at the particular location as shown below, corrosion or failure may be caused. Please consult the dealer from which you purchased the air-conditioner.
- The place where corrosive gas is generated (hot spring, etc.).
 - The place where wind containing salt blows (seaside area).
 - The place where enveloped by oil mist.
 - The place where there is a machine that radiates electromagnetic wave.

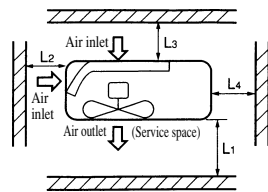
Request

- Restrict the height of obstruction wall in front of the discharge air port to the height of unit or less.
- Do not enclose around the unit by the obstruction. Secure the top space for 1 m or more.
- When installing the units side by side in series, secure a space of 10 mm between units.
- When installing the unit where there is a concern about the short circuit, attach the guide louver in front of discharge air port to prevent the short circuit.
- When installing plural units in a group, secure sufficient intake space to prevent the short circuit.
- When installing the unit where it is covered by snow, provide appropriate snow break means.
- When installing the unit where it is subject to strong wind, execute wind-breaking work.

(c) The minimum space for installation

Select the space considering the direction of refrigerant piping.

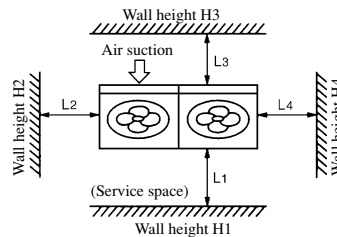
Model FDC508HES3



Unit: mm

Installation example	I	II	III
L1	Open space	Open space	500
L2	300	5	Open space
L3	150	300	150
L4	5	5	5

Models FDC808HES3, 1008HES3



Note (1)

If the wall height H1 and H3 in installation example III exceed the limit, make L1 and L3 as follow.

$$L1 = H1 - 500$$

$$L3 = 300 + (H3 - 700) / 2$$

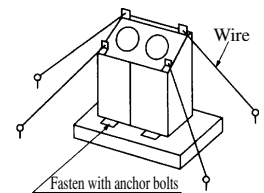
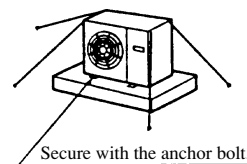
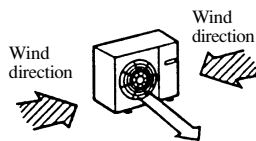
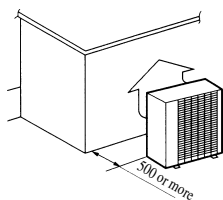
However, if L3 is larger than 600, there is no limit on wall height H3.

Dimensions	Installation example		
	I	II	III
L1	Open	Open	500
L2	0	0	0
L3	300	300	300
L4	Open	500	0
H1	—	—	1000 or less
H2	No limit	No limit	No limit
H3	No limit	No limit	700 or less
H4	—	No limit	No limit

Unit: mm

(d) Location where strong wind blows against the unit

- Install the unit directing the discharge air port to the wall. (Only case of FDC508HES3)
- Install the unit directing the discharge air port at a right angle to the wind direction.
- Where the foundation is not stable, secure the unit with wire, etc.

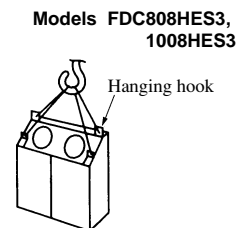
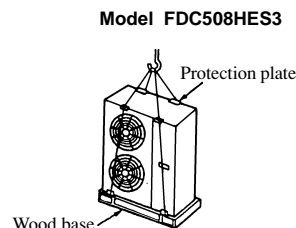


(2) Carry-in and installation of unit

Pay sufficient attention to the carry-in and moving work of the unit, and always execute work by two persons or more.

(a) Carry-in

- When carrying-in the unit, carry it in as packed condition to the installation site as near as possible.
- If you are compelled to carry-in the unit unpacked condition, lift the unit by the rope using a nylon sling or applying protection plates so that the unit is not marred.



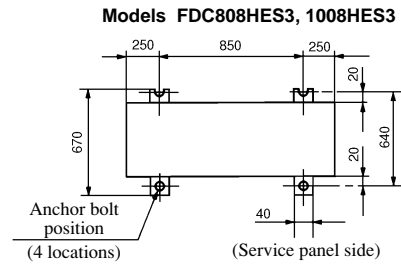
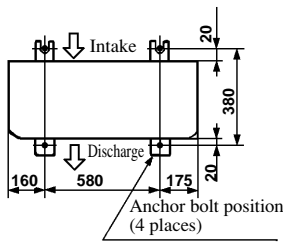
CAUTION

- Rope the unit taking the discrepancy of center of gravity into consideration.

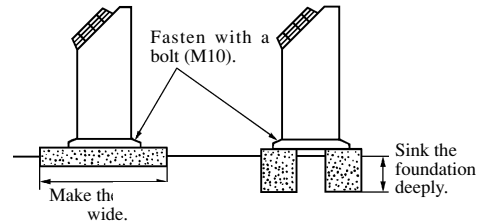
Unit: mm

(c) Bolt securing position

Model FDC508HES3



- 1) Use anchor bolts (M10) to secure the unit's legs.
- 2) Securely install the unit so that it does not fall over during earthquakes or strong winds, etc.
- 3) Refer to the above illustrations for information regarding concrete foundations.
- 4) Install the unit in a level area. (With a gradient of 1/100 or less.)



(3) Refrigerant piping work

Select the piping specification to fit the specification of Indoor unit and installation location.

(a) Decision of piping specification

(i) Twin type

• FDC508HES3 [Branch pipe set: DIS-WA]

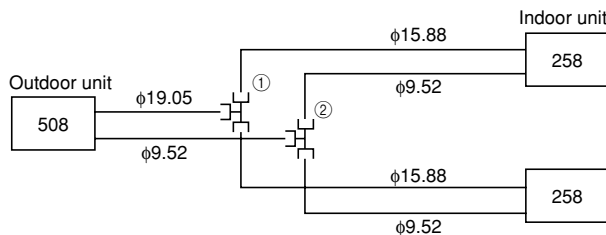


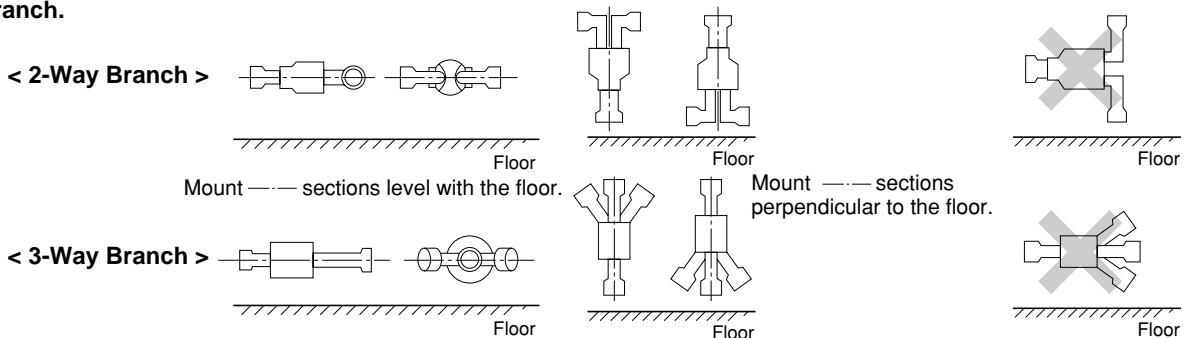
Chart of shapes of branch piping parts (DIS-WA)

Gas pipe	Mark	Liquid pipe	Mark	Reducer	Mark
			①		③
					④
					⑤

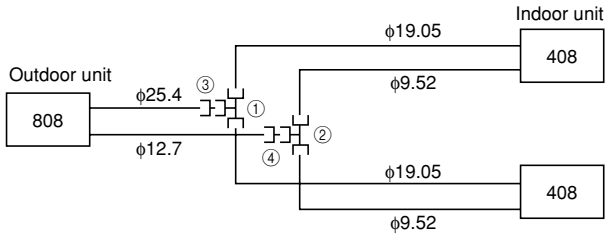
Notes (1) ① to ⑤ in the drawing include parts provided in the branch piping set. It shows the codes for the shapes of different-diameter connections.

(2) Branch piping should always be arranged to have level or perpendicular branch. (Refer to the drawing below for details.)

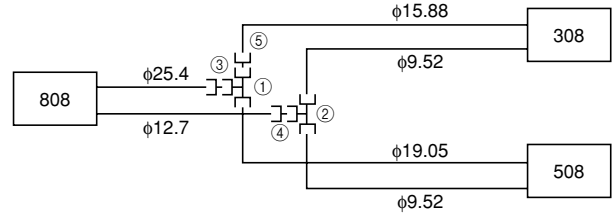
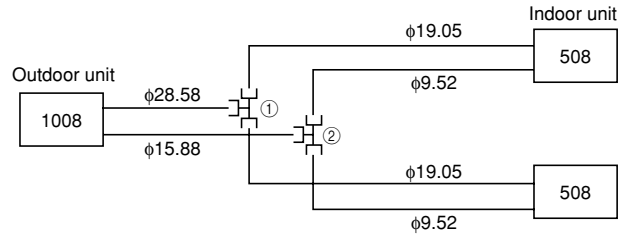
The branch piping (both gas and liquid lines) should always be arranged to have a level or perpendicular branch.



• **FDC808HES3 [Branch pipe set: DIS-WB]**



• **FDC1008HES3 [Branch pipe set: DIS-WB]**



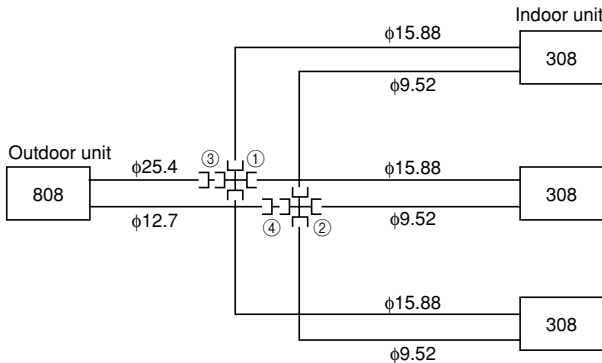
Notes (1) ① to ⑤ in the drawing include parts provided in the branch piping set. It shows the codes for the shapes of different-diameter connections.
 (2) Branch piping should always be arranged to have level or perpendicular branch.
 (Refer to the preceding page for details.)

Chart of shapes of branch piping parts (DIS-WB)

Gas pipe	Mark	Liquid pipe	Mark	Reducer	Mark
	①		②		③
					④
					⑤

(ii) **Triple type**

• **FDC808HES3 [Branch pipe set: DIS-TB]**



• **FDC1008HES3 [Branch pipe set: DIS-TB]**

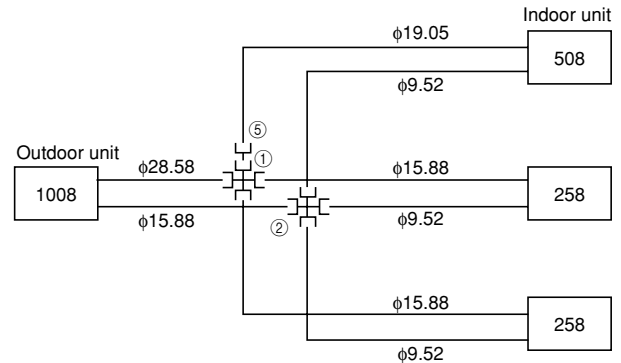
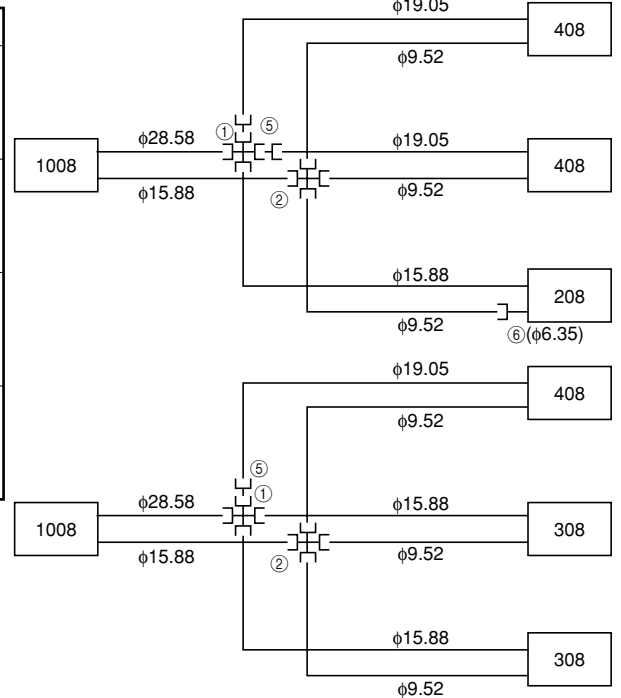


Chart of shapes of branch piping parts (DIS-TB)

Gas pipe	Mark	Liquid pipe	Mark	Reducer	Mark
	①		②		③
					④
					⑤
					⑥

Notes (1) ① to ⑥ in the drawing include parts provided in the branch piping set. It shows the codes for the shapes of different-diameter connections.
 (2) Branch piping should always be arranged to have level or perpendicular branch.
 (Refer to the preceding page for details.)
 (3) If the indoor unit is the 208 type, always use a φ9.52 size branch piping (branch piping to indoor unit).



(iii) Double twin

- FDC808HES3 [Branch pipe set: DIS-WA × 2set, DIS-WB × 1set]

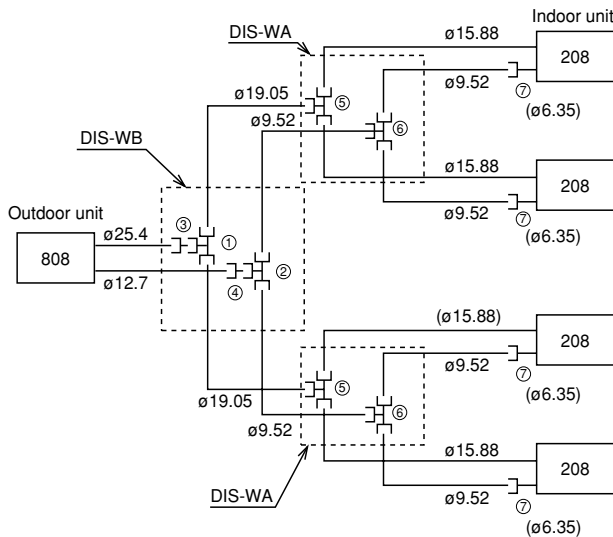


Chart of shapes of branch piping parts

•DIS-WB					
Gas pipe	Mark	Liquid pipe	Mark	Reducer	Mark
	①		②		③
					④
•DIS-WB					
Gas pipe	Mark	Liquid pipe	Mark	Reducer	Mark
	⑤		⑥		⑦

- Notes (1) ① to ⑦ in the drawing include parts provided in the branch piping set. It shows the codes for the shapes of different-diameter connections.
 (2) Branch piping should always be arranged to have level or perpendicular branch. (Refer to the 715 page for details.)
 (3) If the indoor unit is the 208 type, always uses a ø 9.52 size branch piping (branch piping to indoor unit).

- FDC1008HES3 [Branch pipe set: DIS-WA × 2set, DIS-WB × 1set]

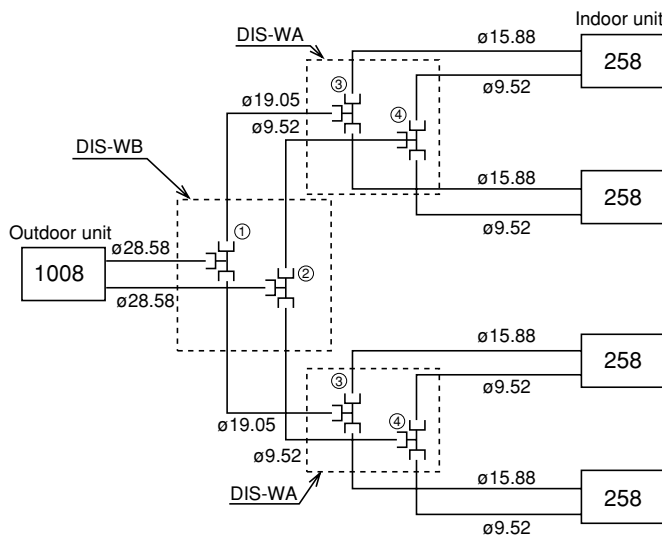


Chart of shapes of branch piping parts

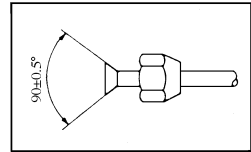
•DIS-WB			
Gas pipe	Mark	Liquid pipe	Mark
	①		②
•DIS-WA			
Gas pipe	Mark	Liquid pipe	Mark
	③		④

- Notes (1) ① to ④ in the drawing include parts provided in the branch piping set. It shows the codes for the shapes of different-diameter connections.
 (2) Branch piping should always be arranged to have level or perpendicular branch. (Refer to the 715 page for details.)

(b) Piping work

Request

- Use the pipe made of following material. Moreover, it is very convenient for you to use the separately sold piping kit.
Material: Phosphor deoxidized seamless copper tube (C1220T, JIS H3300)
- In the case of this unit, condensation water is also generated on the liquid piping. Insulate both of the liquid piping and gas piping perfectly.
- In the case of heat pump type unit, the maximum temperature of the gas piping reaches approx. 120°C, therefore use the insulation material which has sufficient heat resistance.
- When bending the pipe, bend it with large radius as much as possible. Do not bend the same portion of pipe repeatedly.
- Do not let dust, chips or water enter the pipe while pipe working.
- The flared connection for refrigerant piping is required. Flare the pipe after inserting the flared nut into the pipe.
- Tighten the flared connection firmly using 2 of spanners. Comply with the following value for tightening torque of the flared nut.

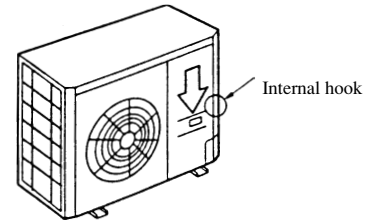


ϕ 6.35: 16 to 20 (N·m), ϕ 9.52, ϕ 12.7: 40 to 50 (N·m), ϕ 15.88: 90 to 120 (N·m), ϕ 19.05: 100 to 140 (N·m),
 (1.6 to 2.0 (kg·m)) (4 to 5 (kg·m)) (9 to 12 (kg·m)) (10 to 14 (kg·m))

- In the case of brazing connection, perform brazing while flowing nitrogen gas in the pipe to prevent generation of oxide film inside the pipe without fail.

1) How to remove the service panel (Only case of FDC508HES3)

Remove screws on the service panel, pull down the panel toward the arrow direction, and then remove the panel toward you.

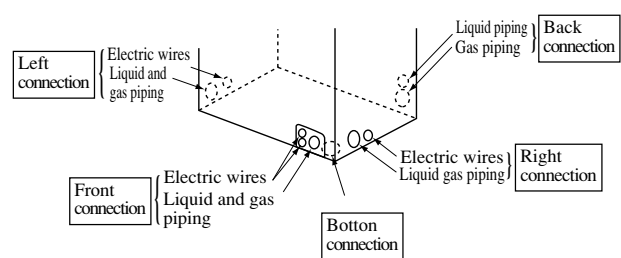
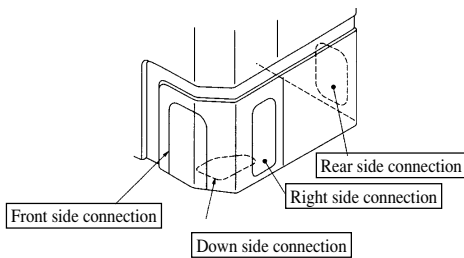


2) Refrigerant pipe connection

- The piping can be taken out to the right, left (FDC808, 1008 type) front, rear and bottom directions.
- Cut the plate at the knockout portion on the piping penetration section with necessary minimum size.
- Mount the attached edging by cutting it to the appropriate length before connecting the pipe.

Model FDC508HES3

Models FDC808HES3, 1008HES3



! IMPORTANT

- Take care so that the piping to be worked does not contact the parts contained in the unit. If it contacts the inner parts, abnormal sound or vibration may occur.

(c) Leak test and air purge

Perform the procedure according to the following instructions.

Request

- Perform the air purge of Indoor unit and refrigerant piping by vacuuming method without fail.

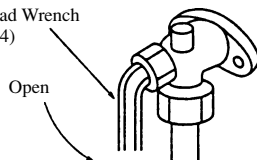
Model FDC508HES3

Leak test

- After tightening all flared nuts on the Indoor unit and Outdoor unit, hold the service valves (both of liquid and gas sides) of the Outdoor unit in fully closed position and perform the leak test from the charge port of service valve to confirm that there is no leakage.

(Use nitrogen gas for leak test. Execute the test at the pressure of 3.0 MPa (30kgf/cm²G).)

Hexagonal Head Wrench (Size 4)

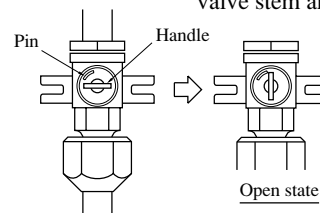


Liquid service valve

Air purge

- While holding the service valves (both of liquid and gas sides) of the Outdoor unit at fully closed position, perform vacuuming at -0.1 MPa (-76 cmHg) or under from the service valve charge port.

- After completion of vacuuming, remove the cap nut for the valve stem and fully open the service valve (for both of liquid and gas) as shown in the right illustration. After confirming that the valve is fully open, tighten the cap nuts (for valve stem and charge port).

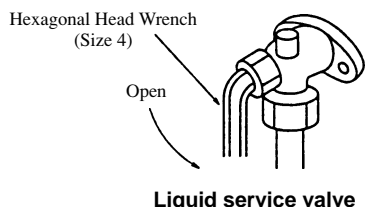


Gas service valve

Models FDC808HES3, 1008HES3

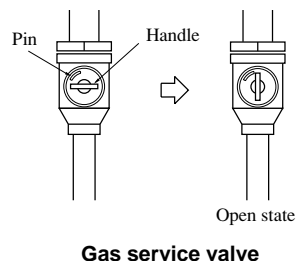
Leak test

- (1) The unit's air-tightness test has been conducted but after completing the piping connections conduct an air-tightness test of the connected piping and the indoor units using the outdoor gas side service valve check joint. Be sure to conduct this test with the service valve closed.
- ① When the pressure has been increased to 0.5 MPa stop increasing the pressure and maintain this state for at least 5 min. to check if the pressure drops.
 - ② Next, increase the pressure to 1.5 MPa and again maintain this state for at least 5 min. to check if the pressure drops.
 - ③ Then increase the pressure to 3.0 MPa and maintain this state for approx. one day to check if the pressure drops.
- Use nitrogen gas for the air-tightness check.



Air purge

- (2) While holding the service valves (both of liquid and gas sides) of the Outdoor unit at fully closed position, perform vacuuming at -0.1 MPa (-76 cmHg) or under from the service valve charge port.
- (3) After completion of vacuuming, remove the cap nut for the valve stem and fully open the service valve (for both of liquid and gas) as shown in the right illustration. After confirming that the valve is fully open, tighten the cap nuts (for valve stem and charge port).



(d) Charging with additional refrigerant

The length of piping will require charging with additional refrigerant. Refer to the table below for making the additional charge. If your calculations show that the additional charge amount is a minus number, charging is not required.

Item	Amount	FDC508	FDC808	FDC1008
A Piping length already charged with refrigerant.	(m)	5	5	5
B Standard refrigerant volume. (When piping is 0 meters.)	(kg)	1.73	5.11	7.25
C Additional charge volume per 1 meter of main piping.	(kg/m)	0.02 (0.035)	0.045	0.07
D Amount of charge at time of shipping	(kg)	1.90	5.33	7.60
E Maximum permissible charge volume.	(kg)	3.18	-	-

- f = Additional charge amount per 1 meter of branch piping
208, 258, 308: 0.025kg/m
408, 508: 0.035kg/m

- Notes (1) Use the table above to find the amount of additional charge (kg/m) C per 1 meter of piping.
(2) The value in () indicates the amount of additional charge per 1 meter of piping for main piping up to 30 meters.

Method of Calculation

Refer to the example of calculation on the next page for the piping length code in the formula (L, ℓ₁, ~ ℓ₃).

For additional charging G = Amount of additional charge (kg.)

Twin and triple specifications

$$G = \text{main piping } L \text{ (m)} \times C + \text{branch piping length } \ell_1 \text{ (m)} \times f + \text{branch piping length } \ell_2 \text{ (m)} \times f + \text{branch piping } \ell_3 \text{ (m)} \times f - (D - B)$$

(only for triple specifications)

Confirm for additional charge volume (FDC508HES3 only)

- If the calculated required charge is greater than the maximum permissible charge volume shown in the table above, use the following formula to find the amount of the insufficient refrigerant amount for the weight of the additional charge.
 $G \text{ (kg)} = E \text{ (kg)} - D \text{ (kg)}$
- If the calculated required charge is less than the maximum permissible charge volume shown in the table above as well as greater than amount of charge at the time of shipment, use the following formula to find the amount of the insufficient refrigerant amount for the weight of the additional charge.
 $G \text{ (kg)} = \text{Required charge amount (kg)} - D \text{ (kg)}$

Double twin specification (FDC808, 1008HES3 only)

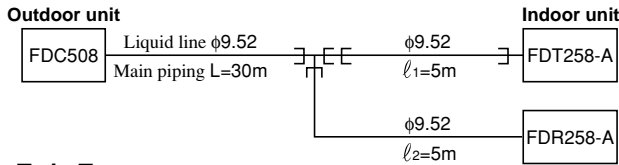
$$G = \text{main piping } L \text{ (m)} \times C + \text{branch piping } L_1 \text{ (m)} \times f + \text{branch piping } L_2 \text{ (m)} \times f + \text{branch piping } \ell_1 \text{ (m)} \times f \\ + \text{branch piping } \ell_2 \text{ (m)} \times f + \text{branch piping } \ell_3 \text{ (m)} \times f + \text{branch piping } \ell_4 \text{ (m)} \times f - (D - B)$$

Example of Calculation

1) For twin type

Outdoor Unit: FDC508HES3

Indoor Unit: FDT258-A + FDR258-A



Twin Type

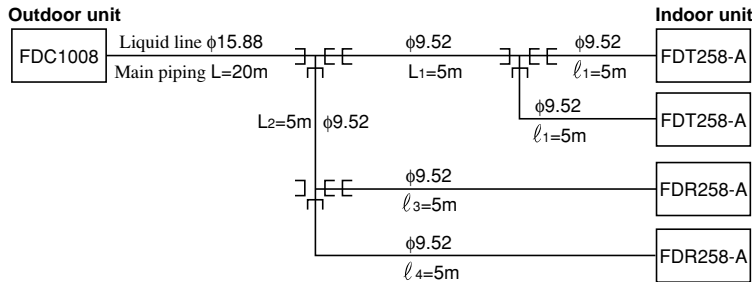
$$G = 30\text{m}(L) \times 0.035\text{kg/m} + 5\text{m}(\ell_1) \times 0.025\text{kg/m} + 5\text{m}(\ell_2) \times 0.025\text{kg/m} - (1.90 - 1.73) \\ = 1.13\text{kg}$$

Amount of additional charge: 1.13 kg

2) For double twin type

Outdoor Unit: FDC1008HES3

Indoor Unit: FDT258-A + FDT258-A + FDR258-A + FDR258-A



Double twin Type

$$G = 20\text{m}(L) \times 0.07\text{kg/m} + 10\text{m}(L_1+L_2) \times 0.025\text{kg/m} + 20(\ell_1+\ell_2+\ell_3+\ell_4) \times 0.025\text{kg/m} \\ - (7.6 - 7.25) = 1.8\text{kg}$$

Amount of additional charge: 1.8 kg

For recharging If vacuum extracted and recharging.

Twin & triple specifications

$$G = B + \text{main piping } L \text{ (m)} \times C + \text{branch piping } \ell_1 \times f + \text{branch piping } \ell_2 \text{ (m)} \times f + \text{branch piping } \ell_3 \text{ (m)} \times f \\ \text{ (only for triple specifications)}$$

Double twin specification (FDC808, 1008HES3 only)

$$G = \text{main piping } L \text{ (m)} \times C + \text{branch piping } L_1 \text{ (m)} \times f + \text{branch piping } L_2 \text{ (m)} \times f + \text{branch piping } \ell_1 \text{ (m)} \times f \\ + \text{branch piping } \ell_2 \text{ (m)} \times f + \text{branch piping } \ell_3 \text{ (m)} \times f + \text{branch piping } \ell_4 \text{ (m)} \times f$$

(4) Electrical wiring

○ This air conditioning system should be notified to supply authority before connection to power supply system.

(a) Selection of size of power supply and interconnecting wires.

IMPORTANT

- Electric wiring work should be conducted only by authorized personnel.
- Use copper conductor only.
- Power source wires and interconnecting wires shall not be lighter than polychloroprene sheathed flexible cord (design HO5RN-F IEC 57).
- Do not connect more than three wires to the terminal block.
- Use round type crimped terminal lugs with insulated grip on the end of the wires.

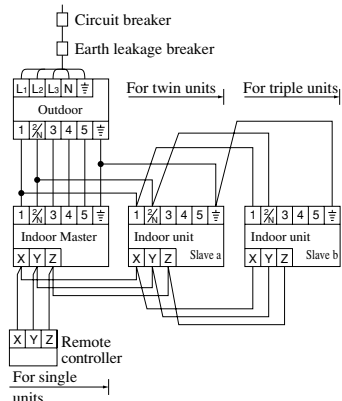
● Select wire sizes and circuit protection from Table 2.

Table 2 (This table shows 20m length wires with less than 2% voltage drop.)

Model	Item	Phase	Circuit breaker		Power source wires (minimum)	Interconnecting and grounding wires (minimum)
			Switch breaker (A)	Over-current protector rated capacity (A)		
FDC508HES3		3	30	20	5.5mm ²	1.6mm
FDC808HES3			50	50		2.0mm
FDC1008HES3						8.0mm ²

(b) Wiring connection.

- Connect the same terminal number between the Indoor unit and Outdoor unit as shown in the following diagram.
- Make wiring to supply to the Outdoor unit, so that the power for the Indoor unit is supplied by ① and ② terminals.
- Secure the wiring with wiring clamp so that no external force is transmitted to the connecting portion of terminal.
- There is a ground (Earth) terminal in the control box.



- 1) Between the indoor Master and Slave units connect to the same No. as for terminal blocks ① ② ③ and X Y Z.
- 2) Use rotary SW2 on the indoor circuit board to set the same remote controller communication address for both the indoor Master and Slave units.
- 3) Set the indoor Slave units to Slave a to Slave c using the plural address switches SW2-3, and SW2-4 on the indoor circuit board.
- 4) After turning on the power, press the remote controller's "Air-conditioner No./Check" switch and then confirm that the connected indoor Master and Slave units are displayed on the remote controller.

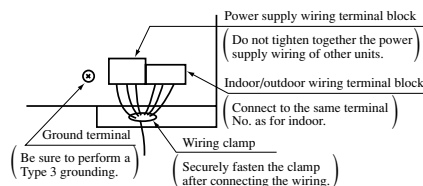
(c) Plural Master / Slave setting

Set the plural address switches SW2-3 and SW2-4 on the indoor circuit board as shown in the table below.

Master setting at time of factory shipment	Plural address switch	Indoor unit			
		Master	Slave a	Slave b	Slave c
	SW2-3	OFF	OFF	ON	ON
	SW2-4	OFF	ON	OFF	ON

(d) Wiring out take direction

- The four directions of front, left (FDC808, 1008 type), right, and bottom are possible.



- When connecting piping on site, remove the outside panel's knock out plate. After removing the knock out plate, install the included edging around the edge of the hole in the panel.

(5) Test run

CAUTION

THIS UNIT WILL BE STARTED INSTANTLY WITHOUT "ON" OPERATION WHEN ELECTRIC POWER IS SUPPLIED.

BE SURE TO EXECUTE "OFF" OPERATION BEFORE ELECTRIC POWER IS DISCONNECTED FOR SERVICING.

- This unit has a function of automatic restart system after recovering power stoppage.

DO NOT LEAVE OUTDOOR UNIT WITH THE SERVICE PANEL OPENED.

- When the service panel is removed, high voltage portion and high temperature areas are exposed.

IMPORTANT

- Check that the service valves are fully opened without fail before operation.
- Turn on the power for over 12 hours to energize the crankcase heater in advance of operation.
- Wait more than 3 minutes to restart the unit after stop.

- Run the unit continuously for about 30 minutes, and check the following.
 - Suction pressure at check joint on the compressor suction pipe.
 - Discharge pressure at check joint on the compressor discharge pipe .
 - Temperature difference between return air and supply air for Indoor unit.
- Refer to "Check Indicator Table" on wiring diagram of Outdoor unit or "User's manual" of Indoor unit for diagnosis of operation failure.

18.6 MAINTENANCE DATA

Same as the cooling/heating equipment for FDT(N) heat pump type. Refer to page 348.