

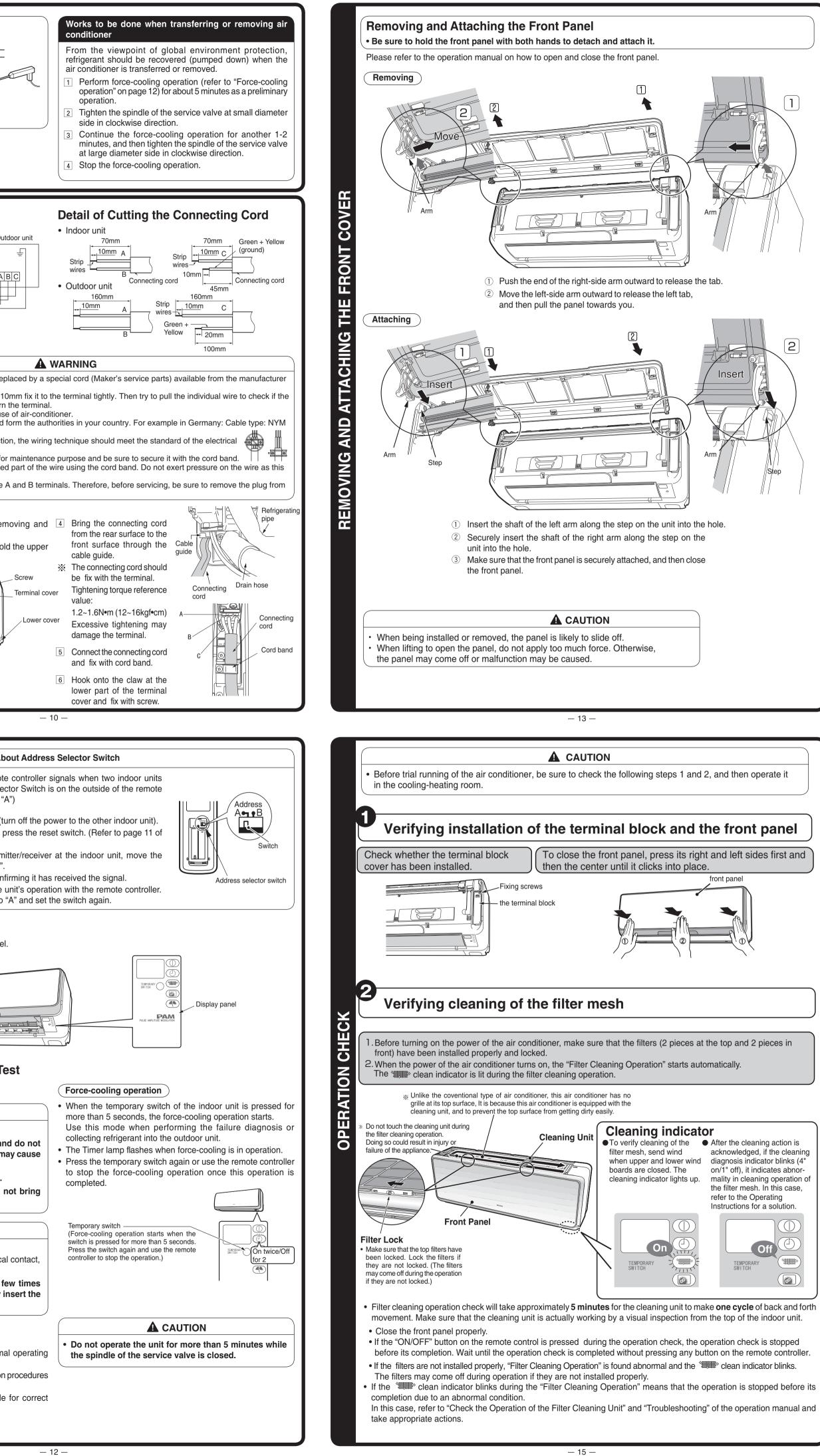
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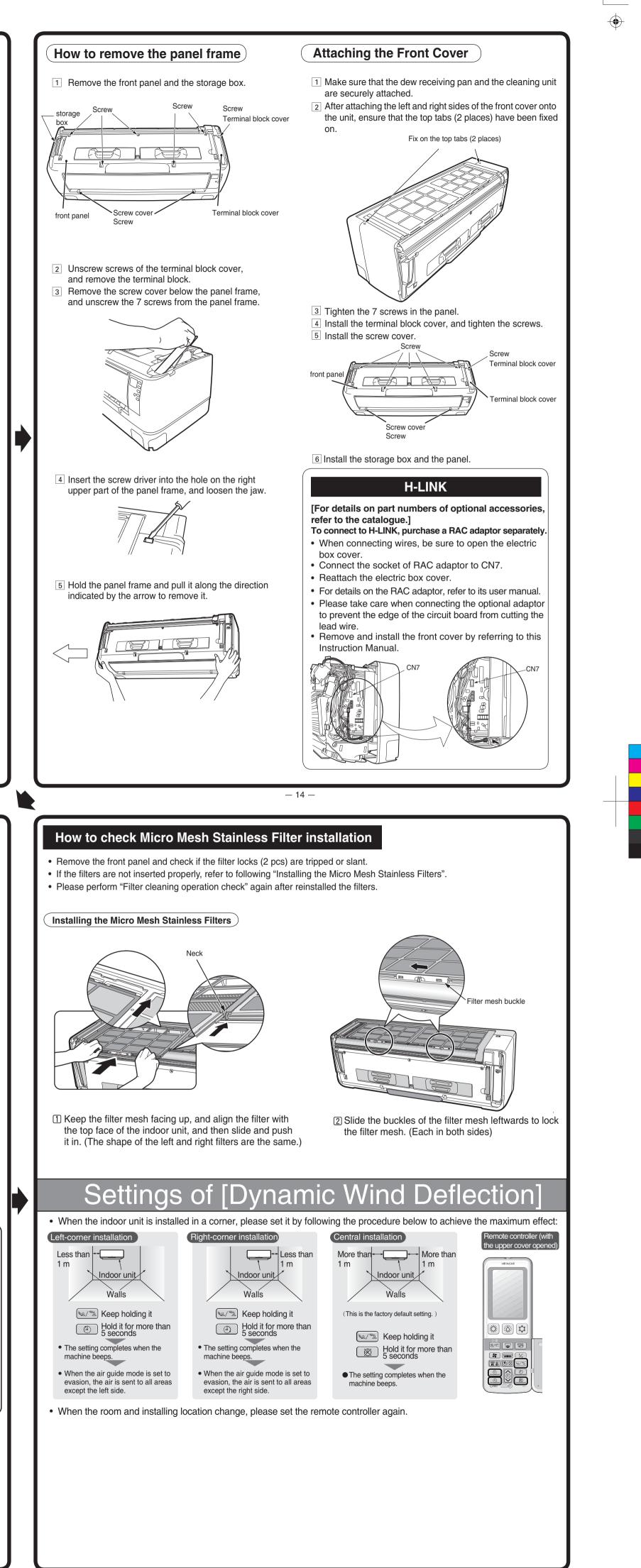
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PIPES AND AIR REMOVAL	 1. Pipe Cutting and Flaring • Use a pipe cutter to cut the pipe and remove burr. Image: Copper pipe Image: Copper pipe Caution • Remove burr If burr is not removed, it may cause leakage. • Point the side to be trimmed downwards during trimming to prevent copper chips from entering the pipe. • Before flaring, please put on the flare nut. Die Die Image: A 	<text><list-item></list-item></text>	Gas Leakage Inspection Please use gas leakage detector to check if leakage occurs at connection of Flare nut as shown on the right. If gas leakage occurs, further tighten the connection to stop leakage. (Be sure to use R410A detector.)
INSTALLATION OF REFRIGERATING PIPES AND	 Coperpise Please use exclusive tool for refrigerant R410. Outer Diameter A (mm) Rigid Flaring Tool (0) For R410A tool For R22 tool 6.35 (1/4") 00.5 1.0 12.7 (1/2") 00.5 1.0 CAR Car A Comparing the net of the indoor unit, first rement of the indoor	ove the nut of small diameter side. Inecting. Ine with a torque wrench. Ine and may cause refrigerant leak. Ing is not deteriorated and avoid excessive tightening Ince valve.	 AC 220V 19 50Hz 10 50Hz
Ple	The connecting cord must be fix with cord band Otherwise rain water may enter and cause short circuit. Best force may apply to the connection part of the connecting cord a in heat and fire. The terminal cover and side cover must be installed after w CAUTION Dutdoor supply cords shall not be lighter than polychloropol lexible cord with code designation 60245 IEC 57.	About This is utilized to avoid the interference of remote of are installed in the same room. The Address Selector controller battery cover. (Factory setting is set to "A") • Setting the address (to avoid interference) Only one of the two indoor units has to be set (turn 1 Place a battery in the remote controller and press the Operation Manual) 2 While pointing the remote controller transmitter switch of the Address Selector Switch to "B". 3 The channel is set when the unit beeps, confirm • After changing the address, please confirm the unit If the unit does not operate, return the switch to "A" 3. Remove the Protection Sheet	
FINAL STAGE		Seal with putty Connecting cord Pipe Drain hose Do not cut the drain hose in the middle When using an exit tover, do not attach a bush for pipe. When using an exit tover, do not attach a bush for pipe. Putty Putty Putty Vetty Putty Putty Vetty Seal with putty Insulate and wrap with tape Putty Putty Putty Putty Vetty Seal of the properties	 Remove the protection sheet on the display panel. Remove the protection sheet on the display panel. Improve the protection sheet on the display panel. A. Power Source and Operation Test Power source Marking Never modify or extend the power cord. Keep additional length for the power cord and or render the plug under external force as this may or poor contact. Do not fix the power cord with U-shape nail. The power cable easily generates heat. Do not the cable together with a wire or vinyl tie. Marking Use a new power outlet. Old power outlet may cause insufficient electrical conwhich could result in unforeseen accident. Connect and disconnect the power plug a few to ensure smooth plug-in before completely inserpower plug into the power outlet. Operation test Please ensure that the air conditioner is in normal or condition during the operation manual. If the indoor unit won't operate, check the cable for connection.

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