

## INDOOR UNIT

### 1. FLOOR / CEILING TYPE :

**AB \* A18LAT**

**AB \* F18LAT**

**AB \* A24LAT**

**AB \* F24LAT**

# 1. FEATURE

## ■ MODEL :

INDOOR UNIT	OUTDOOR UNIT	
<b>AB*A18LAT</b>	<b>AO*A18LACL</b>	<b>AO*B18LACL</b>
<b>AB*F18LAT</b>	<b>AO*A18LALL</b>	<b>AO*B18LALL</b>
<b>AB*A24LAT</b>	<b>AO*A24LACL</b>	<b>AO*B24LACL</b>
<b>AB*F24LAT</b>	<b>AO*A24LALL</b>	<b>AO*B24LALL</b>



## ■ FEATURES

### ● Energy saving rank A (AO\*A18LACL, AO\*A18LALL, AO\*A24LACL, AO\*A24LALL connection model)

European energy ranking rank A achieved by all DCization and optimization of the refrigerant cycle

### ● Quiet operation

Air flow mode can be set in 4 steps and more detailed air flow setting is possible

### ● Filter sign

Dirtying of filter is detected by air conditioner operating time and the user is informed

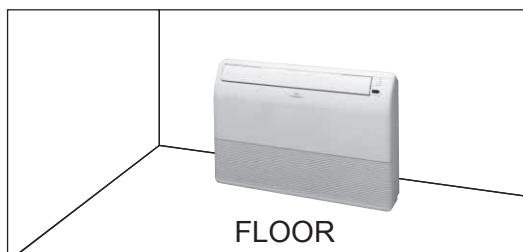
### ● ECONOMY operation

Operation that suppresses maximum power consumption is performed

### ● Wired/wireless simultaneous use possible

Wired remote controller and wireless remote controller can be simultaneously used.

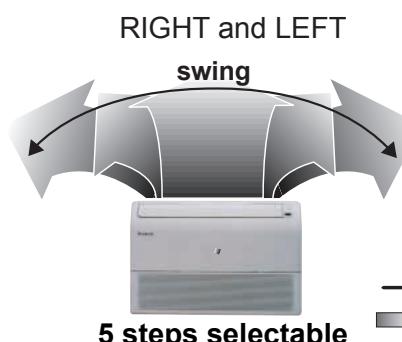
### ● Flexible installation



### ● Double auto swing

Combination of up/down and right/left air direction swing allows three-dimensional air direction control.

Since up/down air direction flaps operate automatically, according to the operating mode of the unit, it is possible to set the air direction based on the operating mode.



## ■ FUNCTION SETTING

### ● Filter sign operating time (Standard/long/short/no display)

Filter sign display time interval and filter sign no display can be selected.

### ● Ceiling height (standard/high ceiling)

Air conditioner operation capacity (air flow) switching is possible as response to height of installation ceiling.

### ● Cooling room temperature correction (Standard/low control)

Air conditioner control temperature can be switched to a little low as response to installation conditions.

### ● Heating room temperature correction (Standard/low/slightly high/high control)

Air conditioning control temperature can be slightly adjusted as response to installation conditions.

### ● Auto restart (ON/OFF)

ON/OFF of the function which automatically resets operation to the operation state before the power interruption at power recovery when there was a power interruption during operation can be selected.

### ● Room temperature sensing function (ON/OFF) ← only at wired remote controller connection

Sensor which controls the room temperature can be selected in two types: "Indoor sensor only" or "Indoor sensor or wired remote controller sensor can be switched by remote controller operation".

## 2. REMOTE CONTROLLER

### WIRELESS REMOTE CONTROLLER

#### ■ FEATURES



- \* Four kinds of timer setup (ON / OFF / PROGRAM / SLEEP) are possible.
- \* Four kinds of timers. Easy operation.
- \* Easy to change transmission code (4 patterns) by button operation.

#### ● Simple function setting

Setting of the air conditioner selection function is performed by remote controller.

#### ● Built-in timers

Select from four different timer programs (On/Off/Program/Sleep).

#### ● Program timer

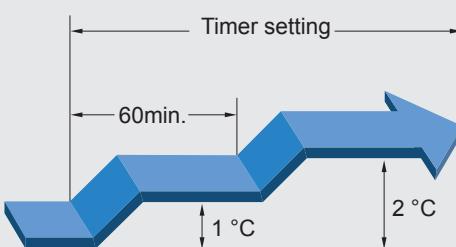
The program timer operates the ON and OFF timer once within a 24 hour period.

#### ● Sleep timer

The sleep timer function automatically corrects the temperature thermostat setting according to the time setting to prevent excessive cooling and heating while sleeping.

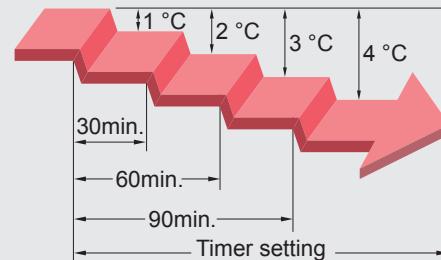
##### Cooling operation/dry operation

When the sleep timer is set, the set temperature automatically rises 1 °C every hour. The set temperature can rise up to a maximum of 2 °C.

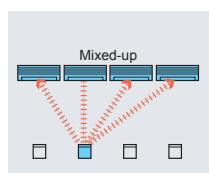


##### Heating operation

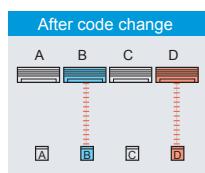
When the sleep timer is set, the set temperature automatically drops 1 °C every 30 minutes. The set temperature can drop to a maximum of 4 °C.



#### ● Simultaneously operation



- Code selector switch eliminates unit being wrongly switched.  
(Up to 4 codes can be set.)

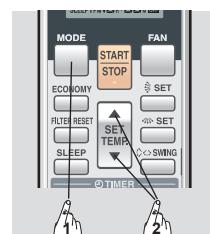


- Wide and precise transmitting range.

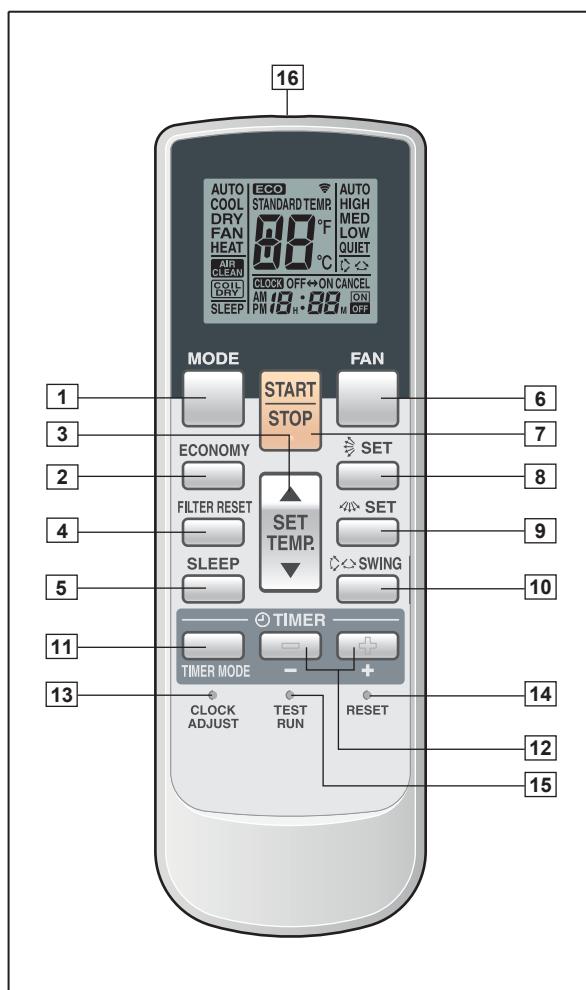
1. Press the MODE button for more than five seconds to start the code change.

2. Press the ▲ or ▼ button to select the desired code.  
→ A → B → C → D →

3. Press the MODE button again to end the code change.



## ■ FUNCTIONS



- 1** MODE button  
Selects the operating mode (AUTO, HEAT, FAN, COOL, DRY). /Start / end R.C. custom code change. (Max 4 types)
- 2** Economy button
- 3** Set temp. button (**▲** / **▼**)  
Set remote controller custom code buttons  
Sets the indoor temp./ Sets R.C. custom code.
- 4** Filter reset button
- 5** Sleep button  
Pressed to select sleep timer.
- 6** Fan button  
Selects the fan speed (AUTO, QUIET, LOW, MED, HIGH).
- 7** START/STOP button  
Pressed to start and stop operation.
- 8** Set button (Vertical)  
Air flow direction vertical set button.
- 9** Set button (Horizontal)  
Air flow direction horizontal set button.
- 10** Swing button  
Air flow direction swing button.
- 11** Timer mode button  
Pressed to select the timer mode. (OFF TIMER, ON TIMER, PROGRAM TIMER, TIMER RESET)
- 12** Timer set (**+** / **-**) button  
Sets the current time and on-off time.
- 13** Clock adjust button  
Sets the current time.
- 14** Reset button  
Used when replacing batteries.
- 15** Test run button  
Used when testing the air conditioner after installation.
- 16** Signal transmitter
- 17** Temperature set display
- 18** Economy display
- 19** Operating mode display
- 20** Sleep display
- 21** Transmit indicator
- 22** Fan speed display
- 23** Swing display
- 24** Timer mode display
- 25** Clock display

## ■ SPECIFICATION

SIZE (H x W x D mm)	170 x 56 x 19
WEIGHT ( g )	85 (w/o batteries)
ACCESSORY	Holder



Type	FLOOR CEILING MODEL				
	INVERTER HEATPUMP				
Model name	AB*A18LAT, AB*F18LAT	AB*A24LAT, AB*F24LAT			
	AO*B18LACL, AO*B18LALL	AO*B24LACL, AO*B24LALL			
Power source	230V~ 50Hz				
Available voltage range	198-264V ~ 50Hz				
European energy label	Cooling Heating	B B			
Capacity	Cooling  Heating	Rated  Min. - Max.	kW BTU/h kW BTU/h kW BTU/h kW BTU/h	5.20 17700 0.90-5.70 3100-19500 6.00 20500 0.90-7.20 3100-24600 7.10 24200 0.90-7.80 3100-26600 8.00 27300 0.90-8.80 3100-30000	
Input power	Cooling  Heating	Rated  *Max. Rated  *Max.	kW	1.70 2.16 1.75 2.96 2.32 2.85 2.33 3.19	
Current	Cooling  Heating	Rated  *Max. Rated  *Max.	A	7.4 9.0 7.7 12.5 10.1 12.0 10.2 13.5	
EER	Cooling		kW/kW	3.06	
COP	Heating			3.43	
Moisture removal	l/h (pints/h)			2.0 ( 3.5 )	
Fan	Airflow rate	Cooling  Heating	High Med Low Quiet High Med Low Quiet	m³/h	780 700 560 500 780 700 560 500 980 820 680 540 980 820 680 540
Type x Q'ty		Sirocco × 2			
Sound pressure level	Motor output		W	80	
Heat exchanger type	Dimensions (H × W × D) Fin pitch		mm	252 × 800 × 39.9 1.30	
	Rows x Stages			3 × 12	
	Pipe type			Copper	
Enclosure	Fin type Material			Aluminium ABS	
	Colour			White	
Dimention ( H×W×D )	Net Gross	mm		199 × 990 × 655 324 × 1075 × 686	
Weight	Net Gross	kg(lb.)		27 ( 60 ) 36 ( 79 )	
Connection pipe	Size Liquid Gas	mm		Φ6.35 (Φ 1/4 in.) Φ 12.70 (Φ 1/2 in.)	
Operation range	Method			Flare	
	Cooling	°C %RH		18 to 32 80 or less	
	Heating	°C		30 or less	
Remote controller type				Wireless	
Drain pipe	Material Size	mm		ABS Outer diameter : 26.0 / Inner diameter : 21.5	

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB.and outdoor temperature of 35 °CDB/24°CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB.and outdoor temperature of 7 °CDB/6 °CWB.

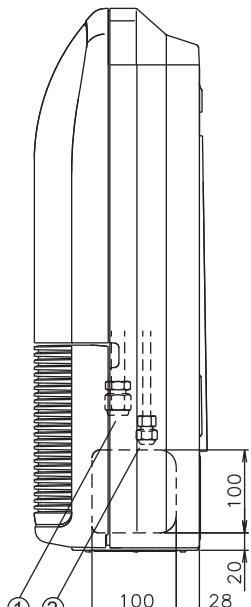
Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

\*The maximum current and the maximum input value are the maximum value when operated within the operation range(temperature)

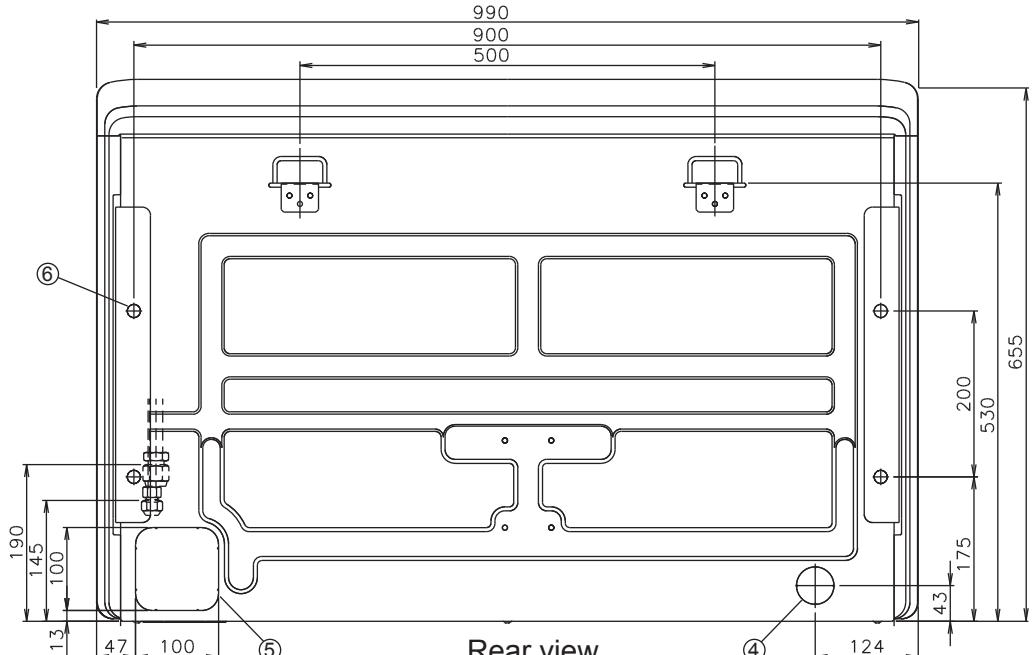
## 4. DIMENSIONS

■ MODEL : AB\*A18L, AB\*F18L, AB\*A24L, AB\*F24L

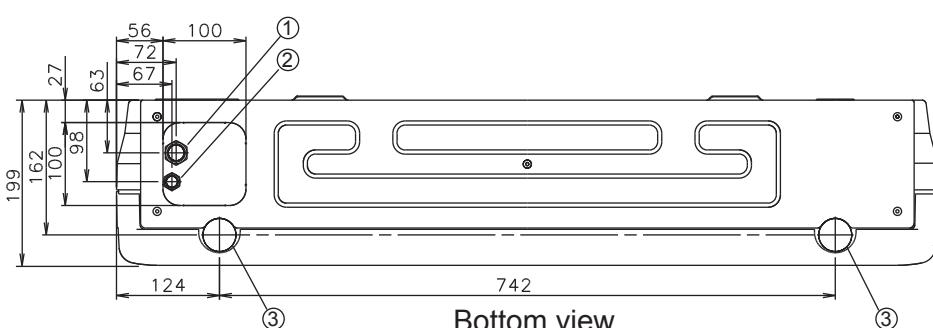
(Unit : mm)



Side view

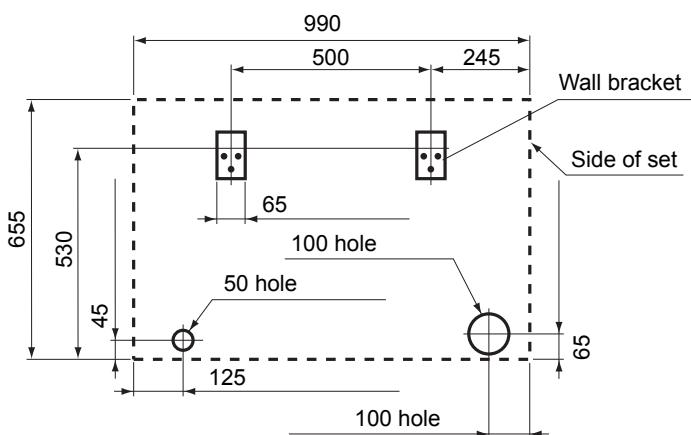


Rear view



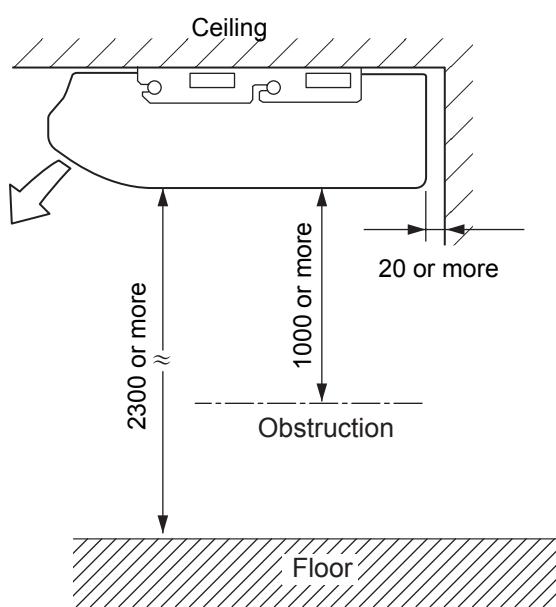
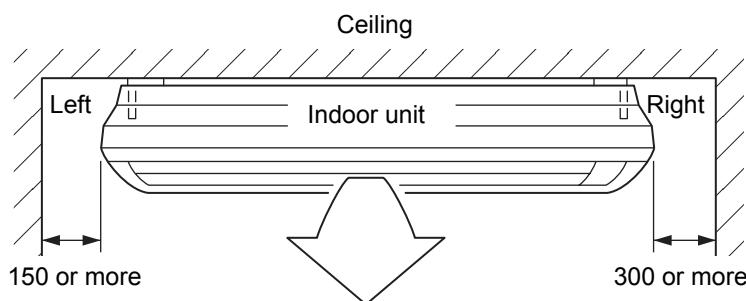
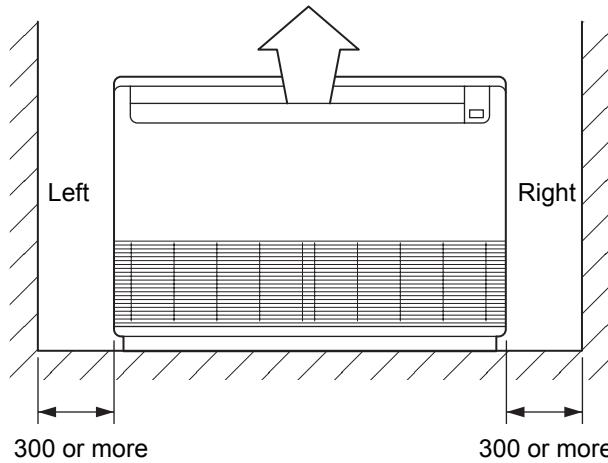
Bottom view

- ① Refrigerant piping flare connection (Gas)
- ② Refrigerant piping flare connection (Liquid)
- ③ Drain piping connection
- ④ Knock out hole for drain piping
- ⑤ Knock out hole for refrigerant piping
- ⑥ Hole for lifting bolt (Use M10 screw bolt)



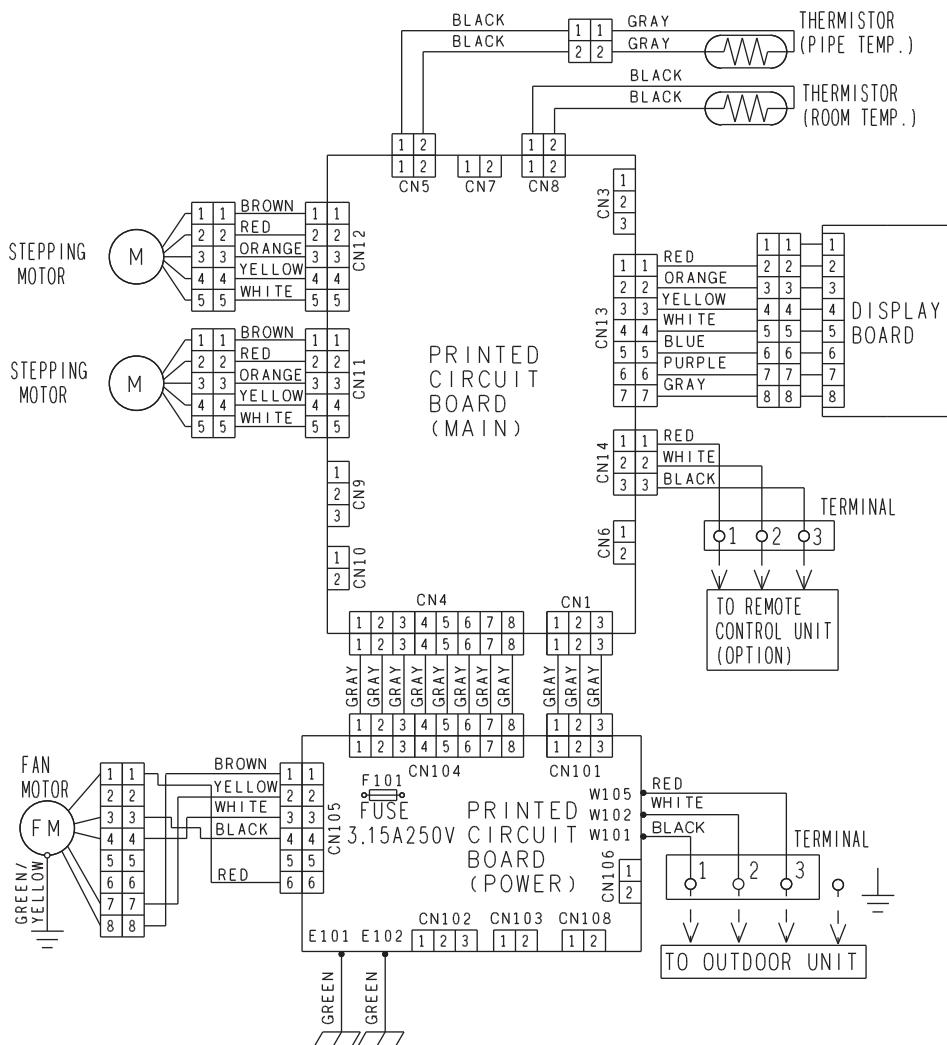
## ■ MOUNTING POSITION

(Unit : mm)



## 5. WIRING DIAGRAMS

■ MODEL : AB\*A18L, AB\*F18L, AB\*A24L, AB\*F24L







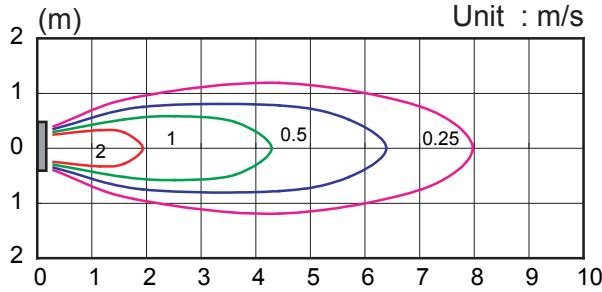




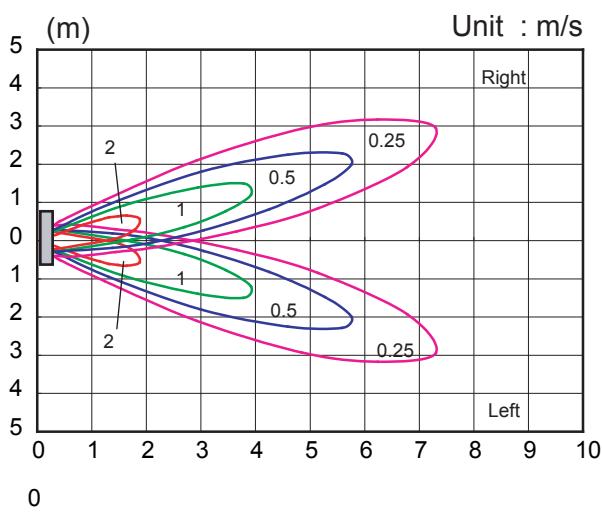
## 7. FAN PERFORMANCE

### 7-1. AIR VELOCITY DISTRIBUTION

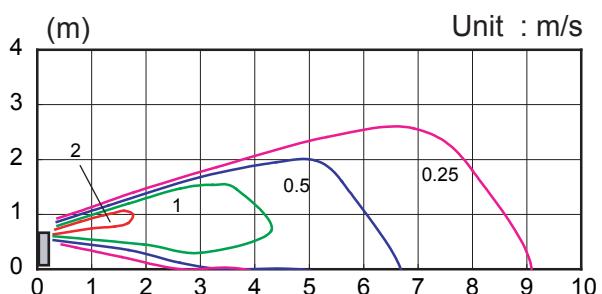
■ MODEL : AB\*A18L, AB\*F18L (FLOOR CONSOLE)



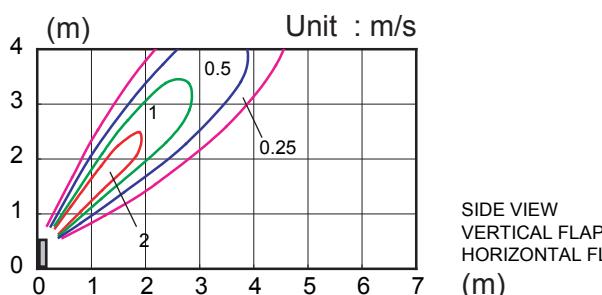
TOP VIEW  
VERTICAL FLAP : Downward  
HORIZONTAL FLAP : Center



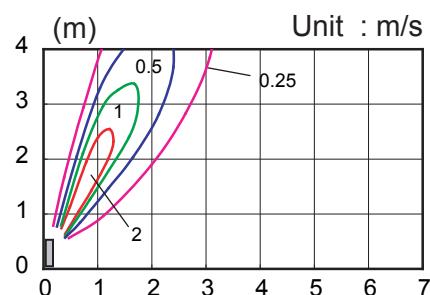
TOP VIEW  
VERTICAL FLAP : Downward  
HORIZONTAL FLAP : Right & Left



SIDE VIEW  
VERTICAL FLAP : Downward  
HORIZONTAL FLAP : Center

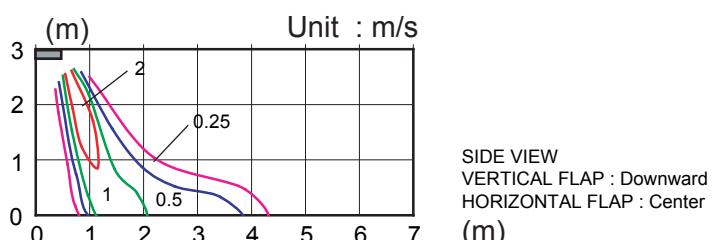
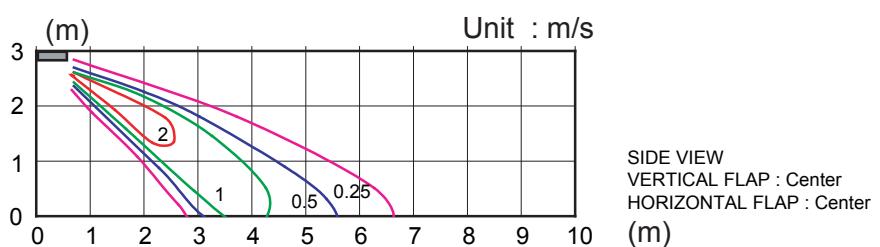
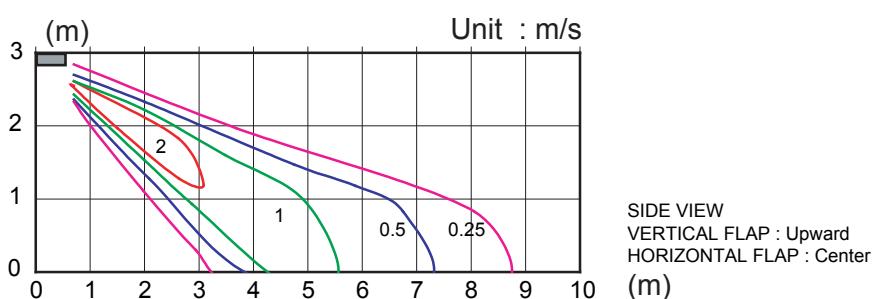
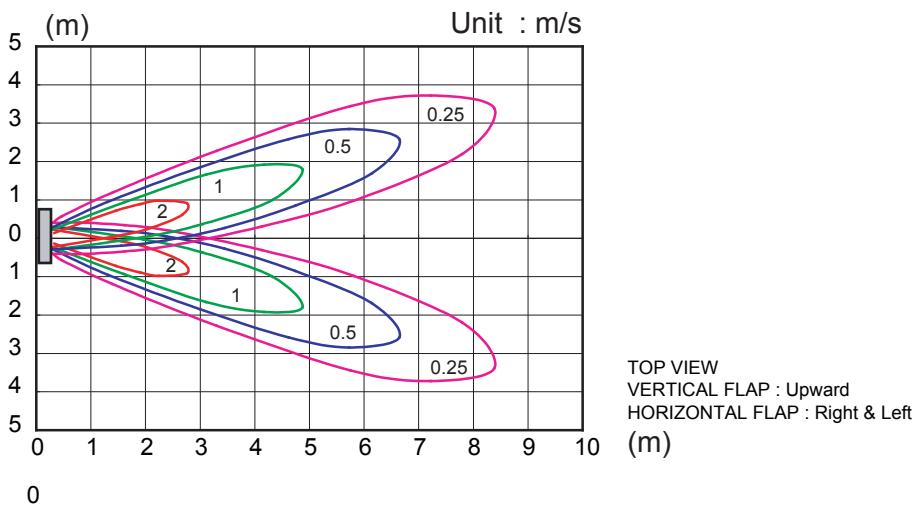
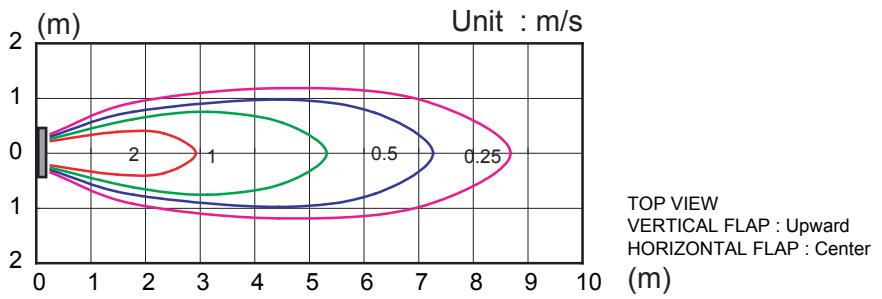


SIDE VIEW  
VERTICAL FLAP : Center  
HORIZONTAL FLAP : Center

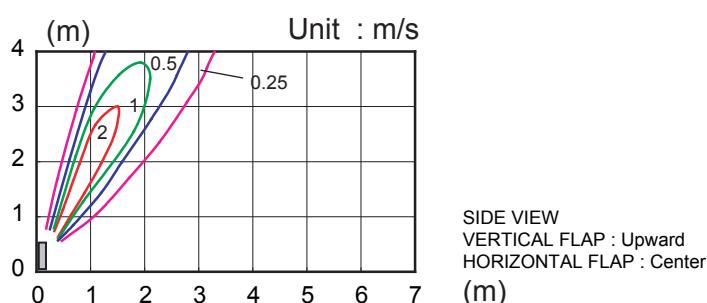
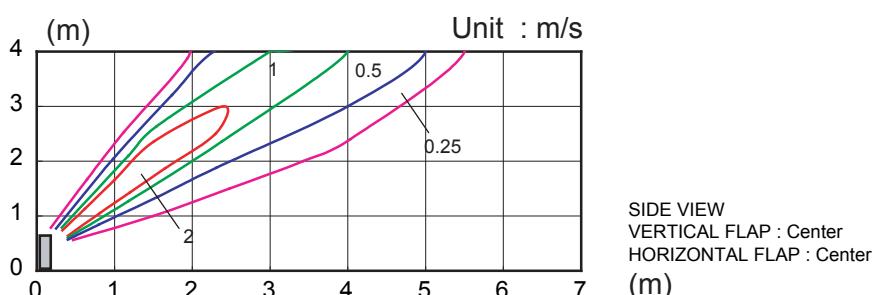
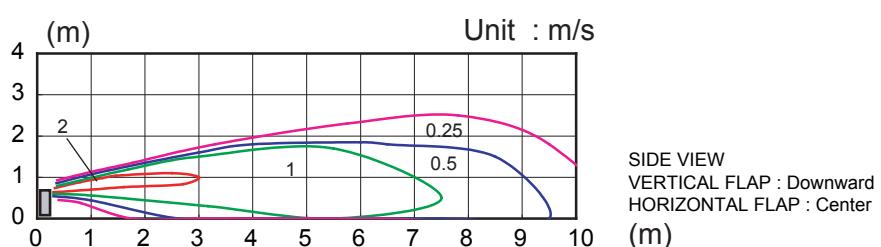
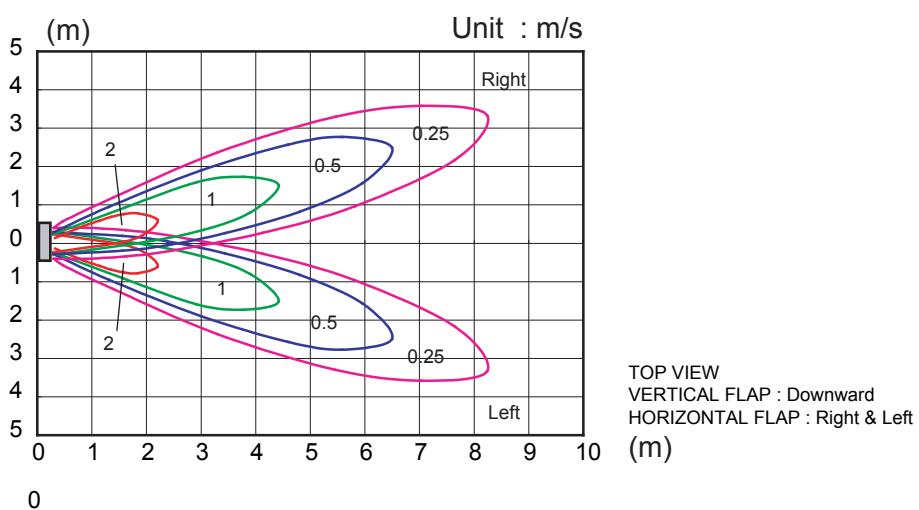
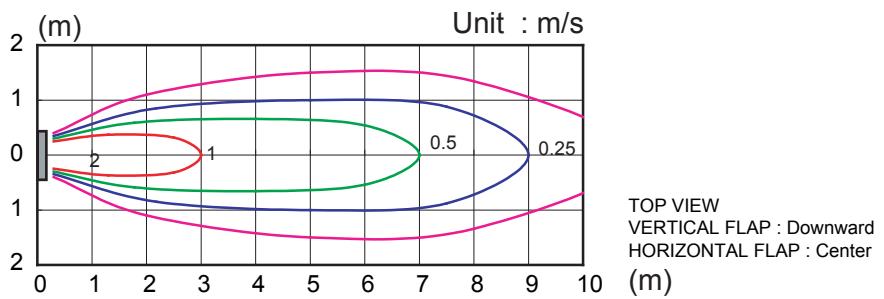


SIDE VIEW  
VERTICAL FLAP : Upward  
HORIZONTAL FLAP : Center

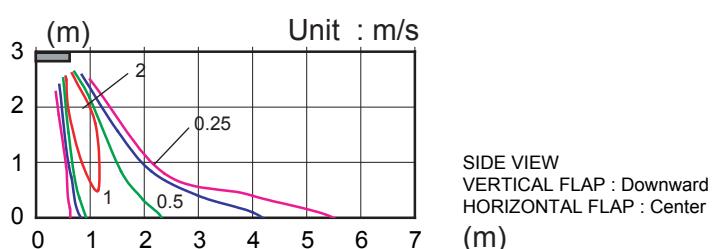
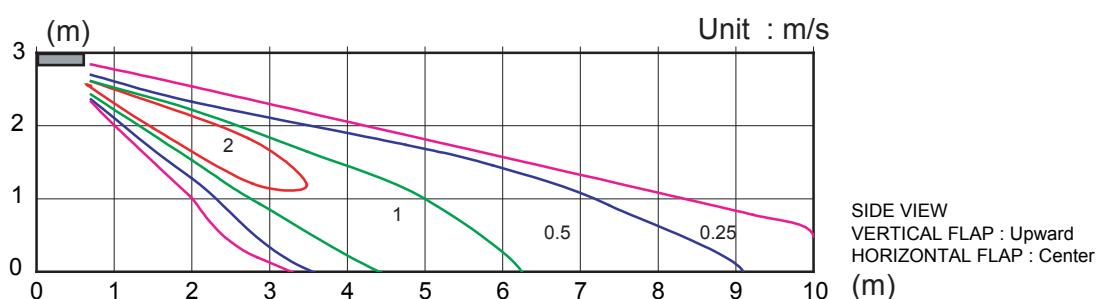
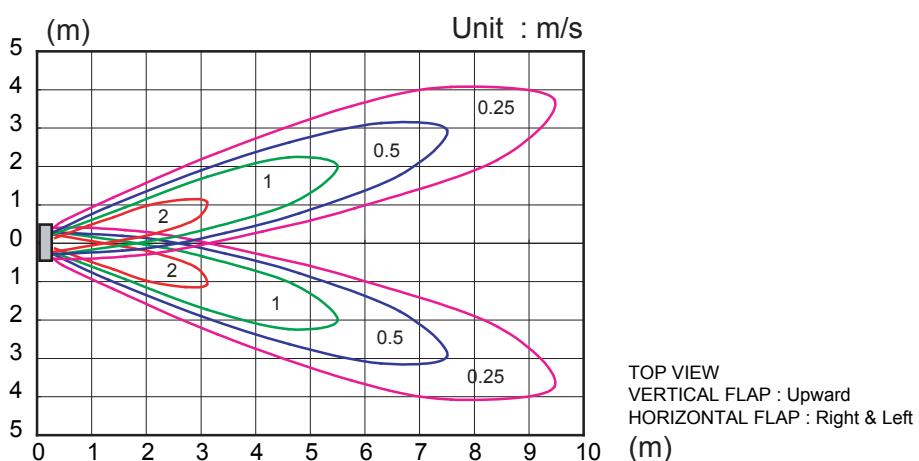
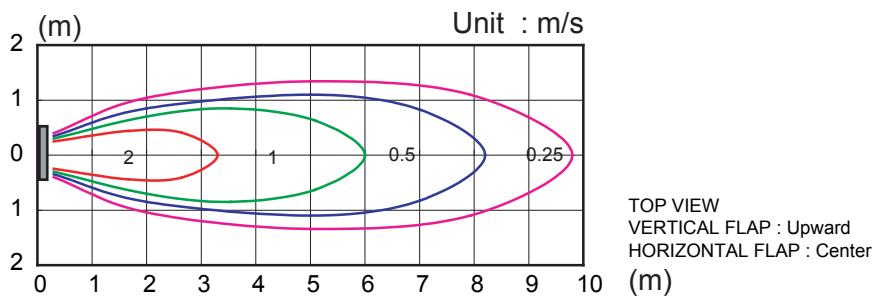
## ■ MODEL : AB\*A18L, AB\*F18L (UNDER CEILING)



## ■ MODEL : AB\*A24L, AB\*F24L (FLOOR CONSOLE)



## ■ MODEL : AB\*A24L, AB\*F24L (UNDER CEILING)



## 7-2. AIR FLOW

■ MODEL : AB\*A18L, AB\*F18L

### ● COOLING

FAN SPEED	NUMBER OF ROTATIONS (r.p.m)	AIR FLOW	
HIGH	1040	m <sup>3</sup> /h	780
		l/s	217
		CFM	459
MED	950	m <sup>3</sup> /h	700
		l/s	194
		CFM	412
LOW	800	m <sup>3</sup> /h	560
		l/s	156
		CFM	330
QUIET	740	m <sup>3</sup> /h	500
		l/s	139
		CFM	294

### ● HEATING

FAN SPEED	NUMBER OF ROTATIONS (r.p.m)	AIR FLOW	
HIGH	1040	m <sup>3</sup> /h	780
		l/s	217
		CFM	459
MED	950	m <sup>3</sup> /h	700
		l/s	194
		CFM	412
LOW	800	m <sup>3</sup> /h	560
		l/s	156
		CFM	330
QUIET	740	m <sup>3</sup> /h	500
		l/s	139
		CFM	294

**■ MODEL : AB\*A24L, AB\*F24L****● COOLING**

FAN SPEED	NUMBER OF ROTATIONS (r.p.m)	AIR FLOW	
HIGH	1330	$\text{m}^3/\text{h}$	980
		l/s	272
		CFM	577
MED	1150	$\text{m}^3/\text{h}$	820
		l/s	228
		CFM	483
LOW	1000	$\text{m}^3/\text{h}$	680
		l/s	189
		CFM	400
QUIET	780	$\text{m}^3/\text{h}$	540
		l/s	150
		CFM	318

**● HEATING**

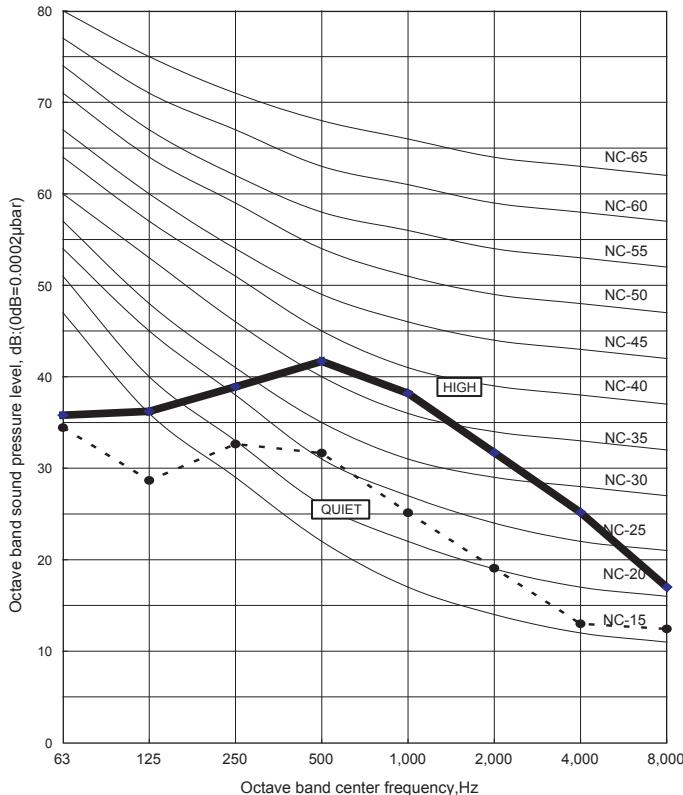
FAN SPEED	NUMBER OF ROTATIONS (r.p.m)	AIR FLOW	
HIGH	1300	$\text{m}^3/\text{h}$	980
		l/s	272
		CFM	577
MED	1150	$\text{m}^3/\text{h}$	820
		l/s	228
		CFM	483
LOW	1000	$\text{m}^3/\text{h}$	680
		l/s	189
		CFM	400
QUIET	780	$\text{m}^3/\text{h}$	540
		l/s	150
		CFM	318

## 8. OPERATION NOISE

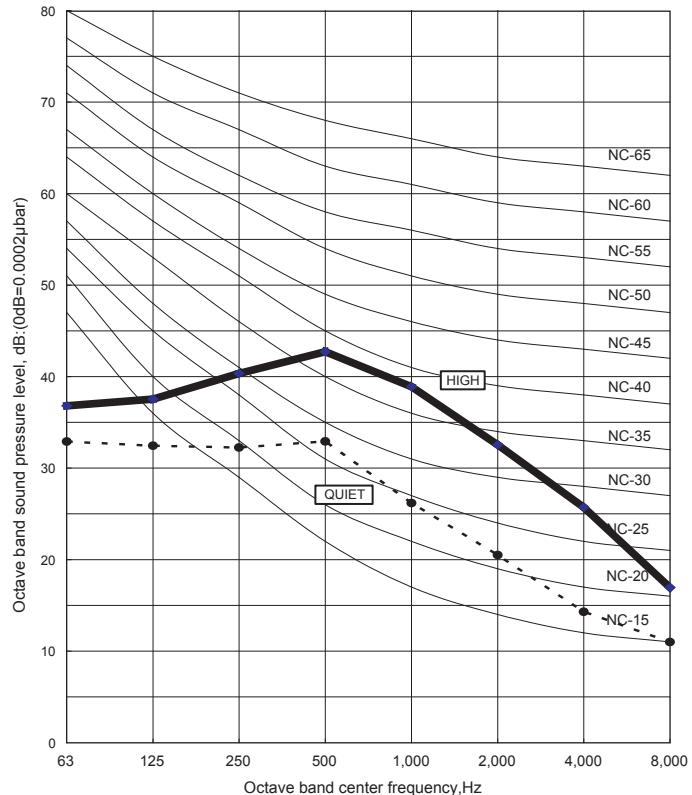
### 8-1. NOISE LEVEL CURVE

■ MODEL : AB\*A18L, AB\*F18L

#### ● COOLING

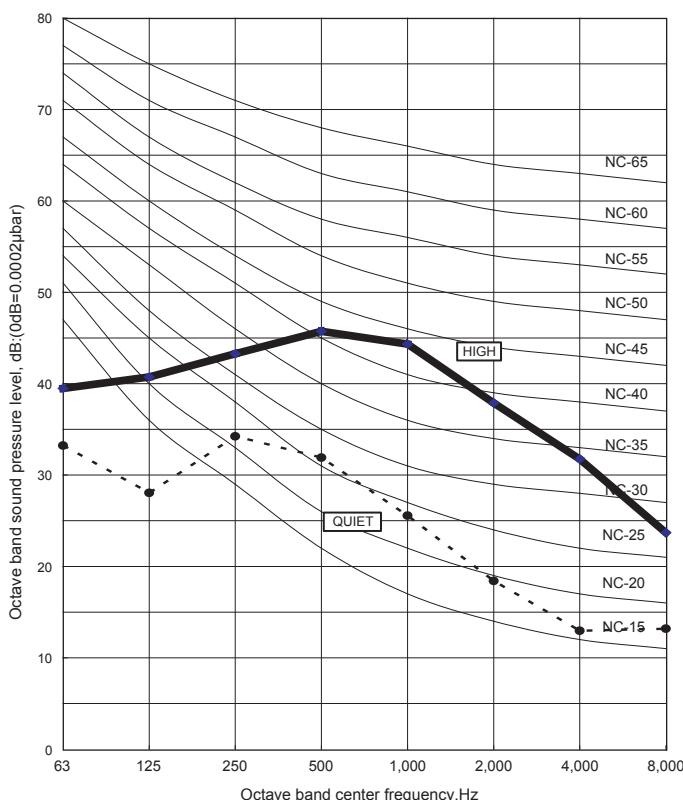


#### ● HEATING

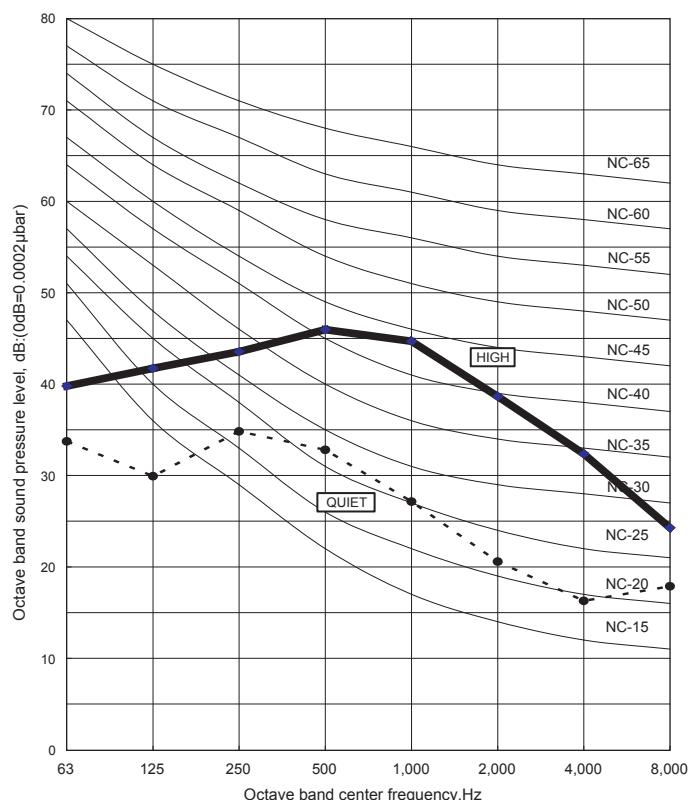


■ MODEL : AB\*A24L, AB\*F24L

#### ● COOLING

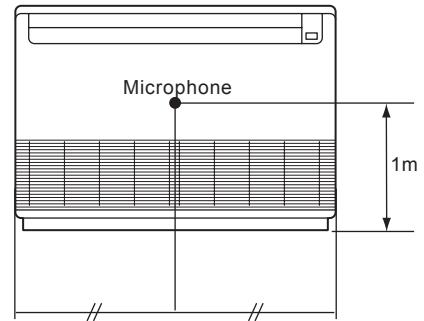
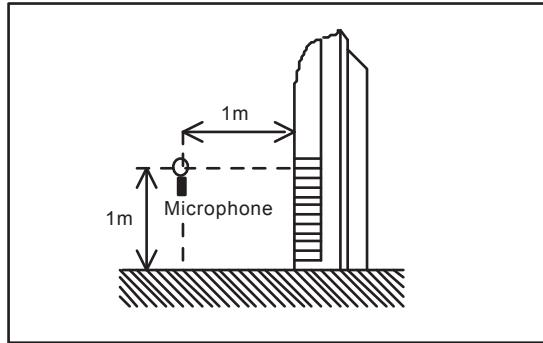


#### ● HEATING

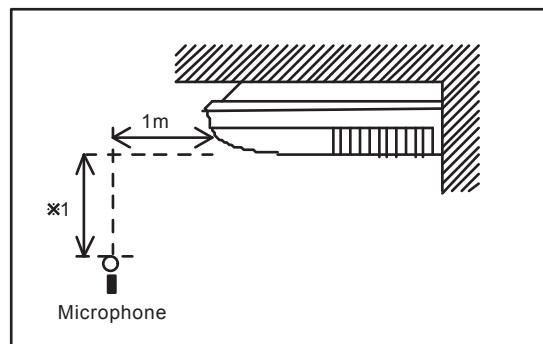


## 8-2. SOUND LEVEL CHECK POINT

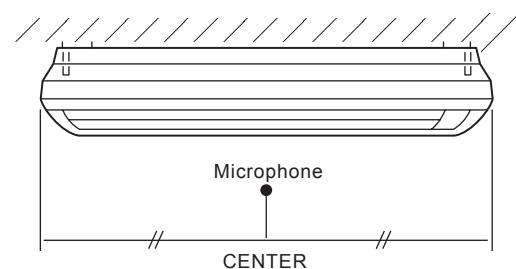
### ● FLOOR CONSOLE



### ● UNDER CEILING



※1 0.8m (For AB12 ~AB24)  
1m (For AB30 ~AB54)



## 9. ELECTRIC CHARACTERISTICS

Model Name			AB * A18L AB * F18L	AB * A24L AB * F24L
Power Supply	Voltage	V	230	
	Frequency	Hz	50	
Max Operating Current		A	0.5	0.7
*1)Wiring Spec.	Circuit breaker	A	0.6	0.9
	Connection Cable	mm <sup>2</sup>	1.5 - 2.5	1.5 - 2.5
	Limited wiring length	m	26	31

\*1) Wiring Spec.

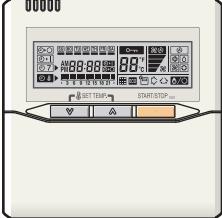
Selected Sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

## 10. SAFETY DEVICE

	Protection form	Model	
		AB * A18L AB * F18L	AB * A24L AB * F24L
Circuit protection	Current fuse (PCB)	3.15A 250V	
Fan motor protection	Thermal protection program	140±20°C OFF 110±20°C ON	

## 11. OPTIONAL PARTS

Exterior	Parts name	Model No.	Summary
	Wired remote controller	UTB-*UD	Unit control is performed by <b>wired remote controller</b>

## OUTDOOR UNIT

### 2. SINGLE TYPE :

**AO \* A18LACL**

**AO \* A18LALL**

**AO \* A24LACL**

**AO \* A24LALL**

# 1. SPECIFICATIONS

OUTDOOR UNIT  
AO\*A18-24L

OUTDOOR UNIT  
AO\*A18-24L

Type	INVERTER HEATPUMP		
Model name	AO * A18LACL AO * A18LALL		AO * A24LACL AO * A24LALL
Power source	230V~ 50Hz		
Available voltage range	198-264V~ 50Hz		
Starting current	A	7.7	10.0
Fan	Airflow rate	Cooling	2000
		Heating	1910
	Type × Q'ty	Propeller × 1	
	Motor output	W	54
Sound pressure level	Cooling	dB(A)	50
	Heating		50
Heat exchanger type	Dimensions (H × W × D)	mm	546 × 866 × 18.2
			546 × 832 × 18.2
	Fin pitch		1.30
	Rows x Stages		2 × 26
	Pipe type		Copper
Compressor	Fin type	Aluminium	
	Type × Q'ty	Twin Rotary × 1	
	Motor output	W	1100
	Type	R410A	
Refrigerant	Charge	g	1250
			1700
Refrigerant oil		POE	
Enclosure	Material	Steel sheet	
	Colour	Beige (10YR7.5/1.0NN)	
Dimensions ( H × W × D )	Net	mm	578 × 790 × 300
	Gross		648 × 910 × 380
Weight	Net	kg(lb.)	40 (88)
	Gross		44 (97)
Connection pipe	Size	mm	Φ 6.35 (Φ 1/4 in.)
	Gas		Φ 12.70 (Φ 1/2 in.)
	Method	Flare	
	Max. length	m	25(chargeless : 15)
	Max. height difference		15
Operation range	Cooling	°C	-10 to 46
	Heating		-15 to 24

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB/19°CWB. and outdoor temperature of 35°CDB/24°CWB.

Heating : Indoor temperature of 20°CDB/15°CWB. and outdoor temperature of 7°CDB/6°CWB.

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

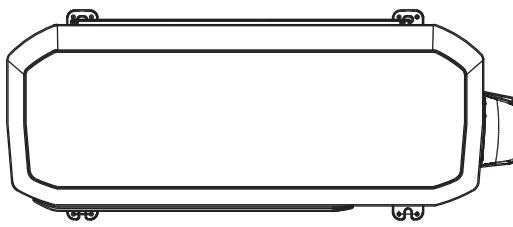
## 2. DIMENSIONS

### ■ MODELS : AO\*A18L, AO\*A24L

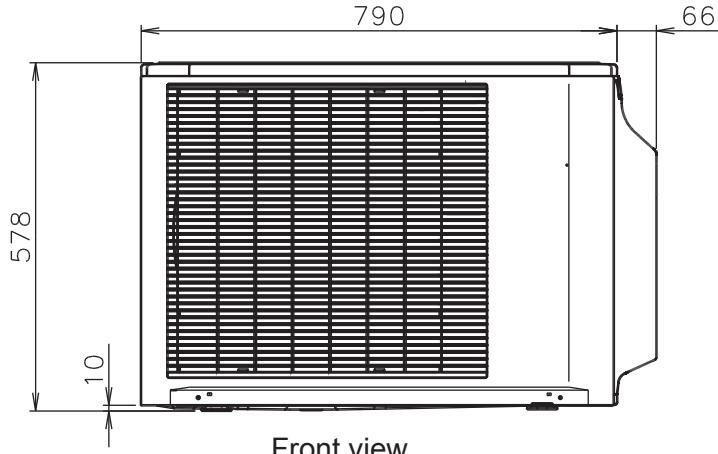
(Unit : mm)

OUTDOOR UNIT  
AO\*A18-24L

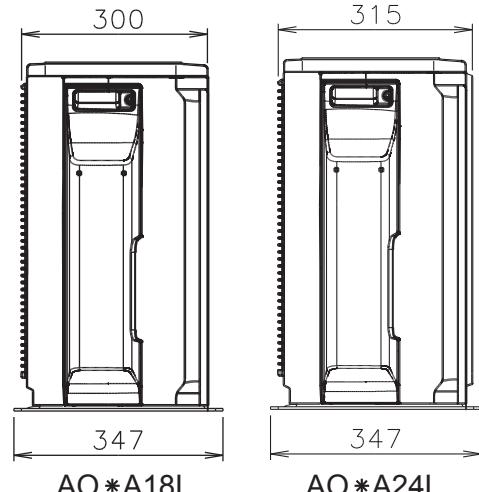
OUTDOOR UNIT  
AO\*A18-24L



Top view



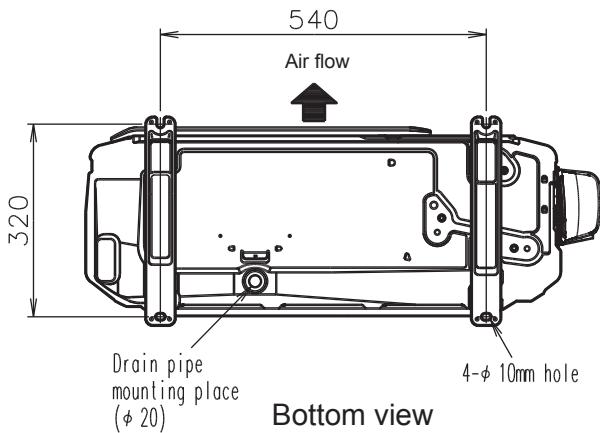
Front view



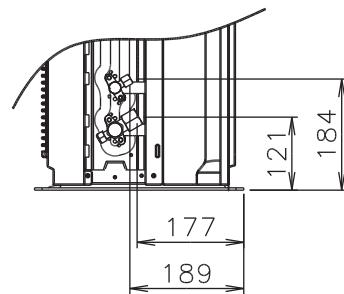
AO\*A18L

AO\*A24L

Side view



Bottom view

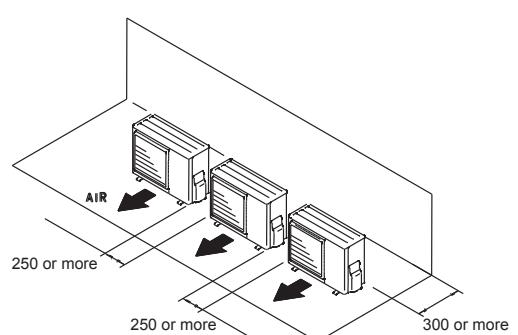
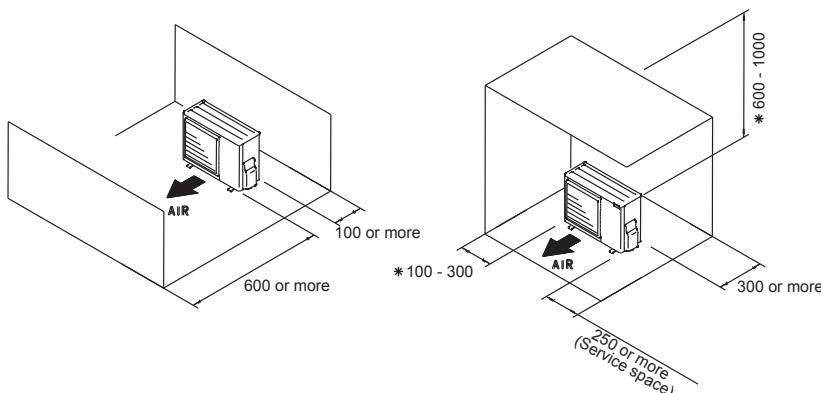


### ■ MOUNTING POSITION

When there are obstacles at the back or front sides.

When there are obstacles at the back, side(s), and top.

When there are obstacles at the back, side with the installation of more than one unit.

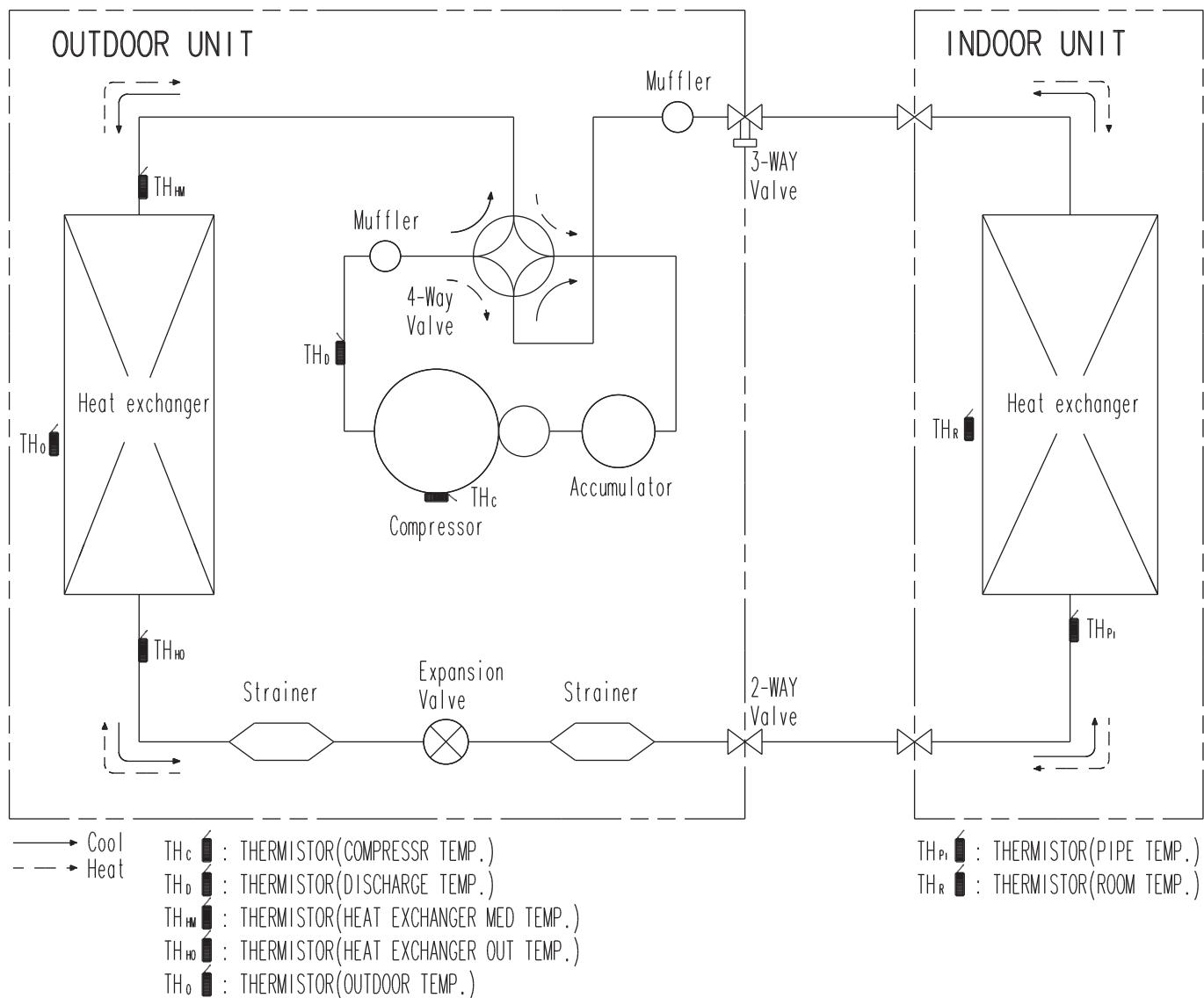


\*If the space is larger than stated, the condition will be the same as that are no obstacles.

### 3. REFRIGERANT CIRCUIT

OUTDOOR UNIT  
AO\*AI 8-24L

OUTDOOR UNIT  
AO\*AI 8-24L

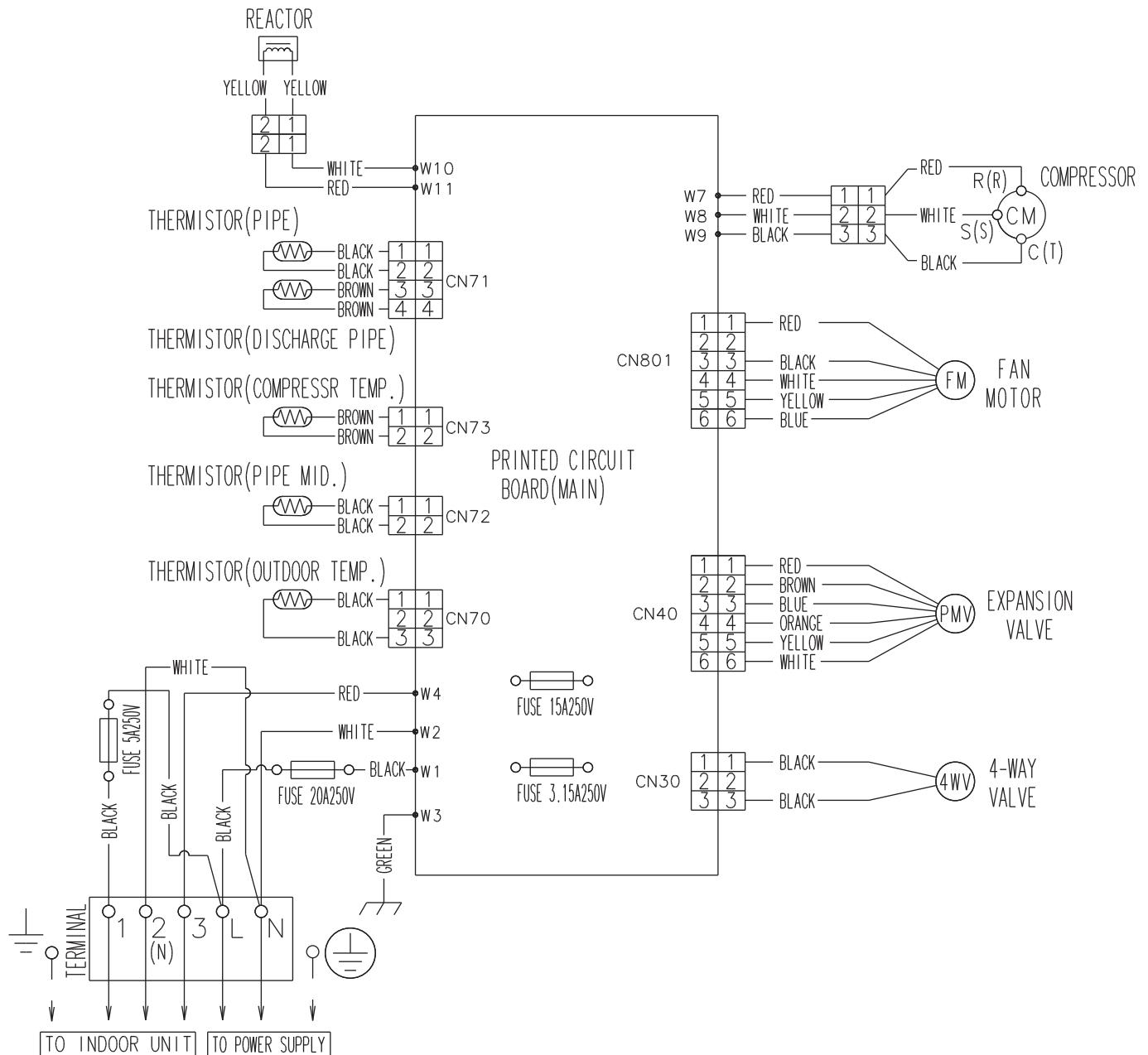


## 4. WIRING DIAGRAMS

■ MODELS : AO\*A18L, AO\*A24L

OUTDOOR UNIT  
AO\*A18-24L

OUTDOOR UNIT  
AO\*A18-24L



## 5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

### ■ MODEL : AO\*A18L

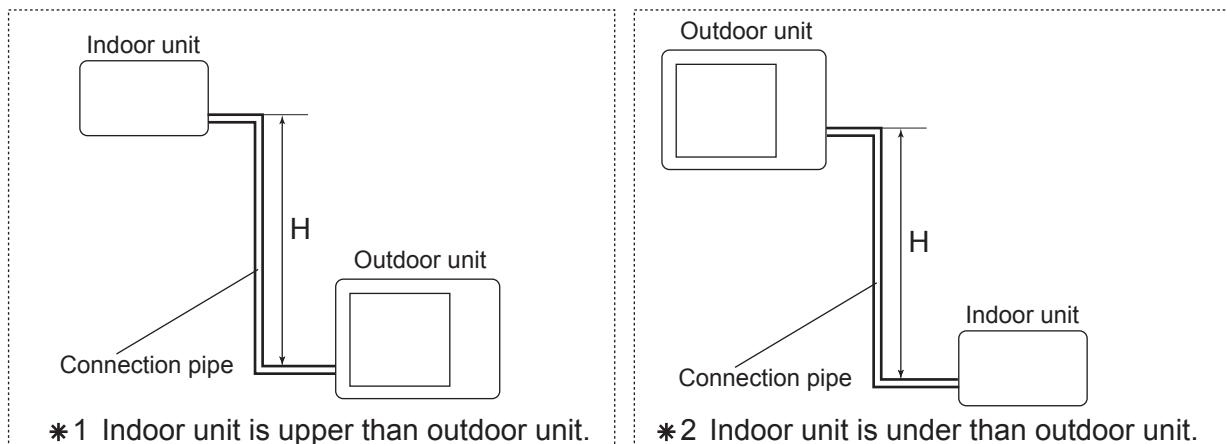
OUTDOOR UNIT  
AO\*A18-24L

OUTDOOR UNIT  
AO\*A18-24L

COOLING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.953	0.950	0.947
		10	-	-	0.983	0.968	0.966	0.962
		7.5	-	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	* 2 Indoor unit is under than outdoor unit	0	1.000	1.000	0.999	0.984	0.982	0.978
		-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	-	1.000	0.999	0.984	0.982	0.978
		-10	-	-	0.999	0.984	0.982	0.978
		-15	-	-	-	0.984	0.982	0.978

HEATING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.920	0.894	0.867
		10	-	-	0.982	0.920	0.894	0.867
		7.5	-	1.000	0.982	0.920	0.894	0.867
		5	0.993	1.000	0.982	0.920	0.894	0.867
	* 2 Indoor unit is under than outdoor unit	0	0.993	1.000	0.982	0.920	0.894	0.867
		-5	0.988	0.995	0.977	0.916	0.889	0.862
		-7.5	-	0.993	0.975	0.913	0.887	0.860
		-10	-	-	0.972	0.911	0.885	0.858
		-15	-	-	-	0.902	0.876	0.849

Height difference H



## ■ MODEL : AO\*A24L

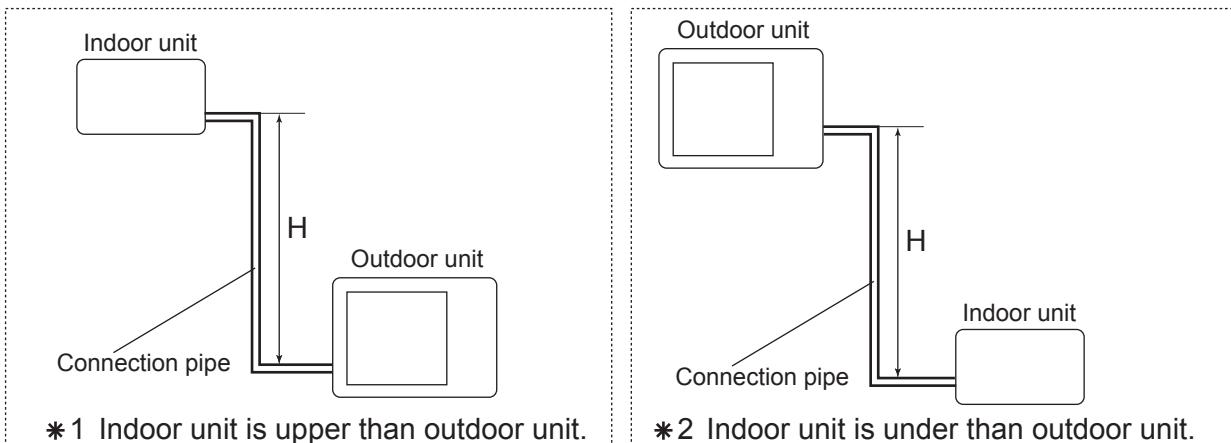
OUTDOOR UNIT  
AO\*A18-24L

OUTDOOR UNIT  
AO\*A18-24L

COOLING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.963	0.961	0.959
		10	-	-	0.984	0.981	0.979	0.977	0.975
		7.5	-	0.988	0.988	0.985	0.983	0.981	0.979
		5	0.992	0.992	0.992	0.989	0.987	0.985	0.983
	*2 Indoor unit is under than outdoor unit	0	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-5	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-7.5	-	1.000	1.000	0.997	0.995	0.993	0.991
		-10	-	-	1.000	0.997	0.995	0.993	0.991
		-20	-	-	-	-	0.995	0.993	0.991

HEATING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.927	0.893	0.863
		10	-	-	0.992	0.952	0.927	0.893	0.863
		7.5	-	1.000	0.992	0.952	0.927	0.893	0.863
		5	1.001	1.000	0.992	0.952	0.927	0.893	0.863
	*2 Indoor unit is under than outdoor unit	0	1.001	1.000	0.992	0.952	0.927	0.893	0.863
		-5	0.996	0.995	0.987	0.947	0.922	0.888	0.859
		-7.5	-	0.993	0.984	0.945	0.920	0.886	0.857
		-10	-	-	0.982	0.943	0.917	0.884	0.855
		-20	-	-	-	-	0.908	0.875	0.846

Height difference H



## 6. ADDITIONAL CHARGE CALCULATION

### ■ MODEL : AO\*A18L

Refrigerant type	R410A	
Refrigerant amount	g	1250

### ● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	

### ■ MODEL : AO\*A24L

Refrigerant type	R410A	
Refrigerant amount	g	1700

### ● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	30	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	+300	

## 7. AIR FLOW

### ■ MODEL : AO\*A18L

#### ● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
860	$m^3/h$	2000
	l/s	556
	CFM	1177

#### ● HEATING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
820	$m^3/h$	1910
	l/s	531
	CFM	1124

### ■ MODEL : AO\*A24L

#### ● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	$m^3/h$	2470
	l/s	686
	CFM	1454

#### ● HEATING

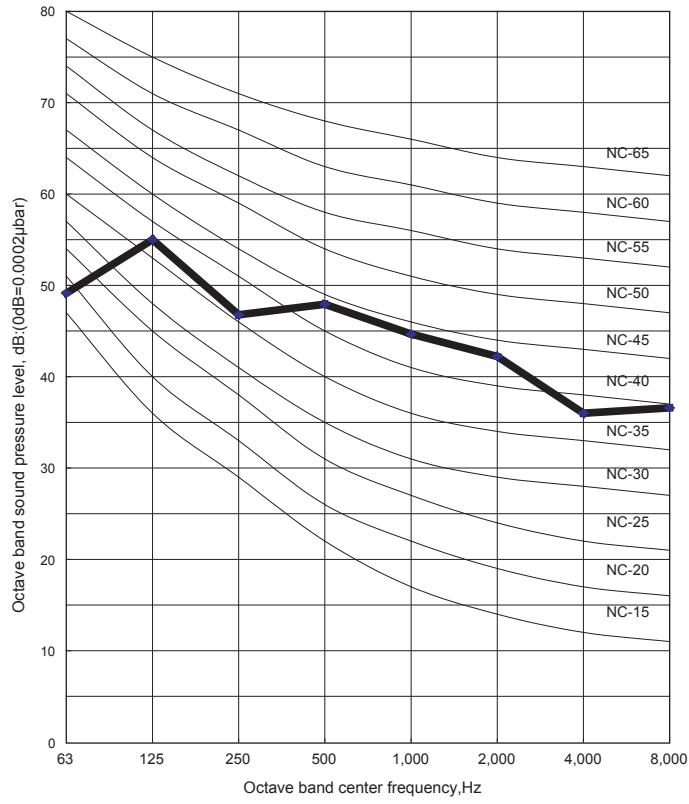
NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	$m^3/h$	2470
	l/s	686
	CFM	1454

## 8. OPERATION NOISE

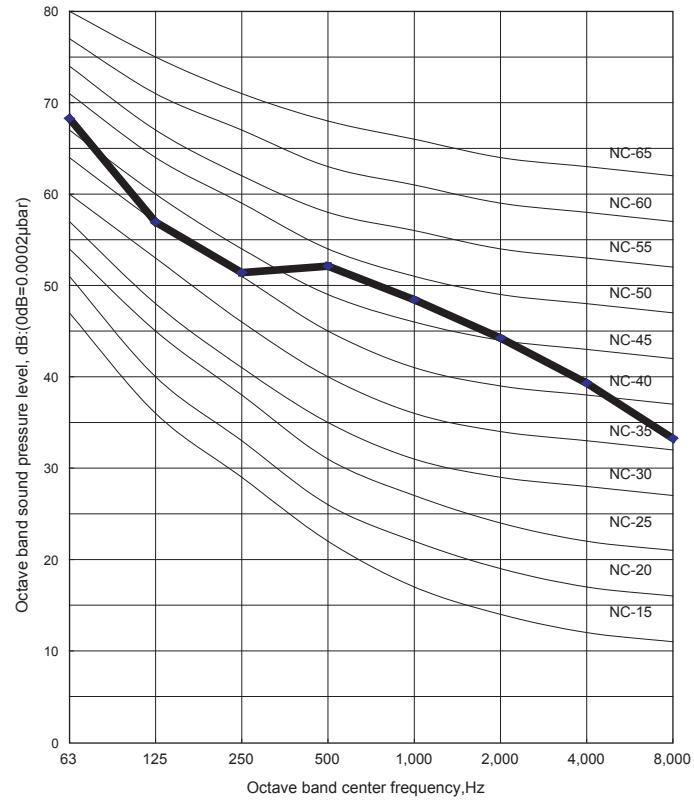
### 8-1. NOISE LEVEL CURVE

#### ■ COOLING

##### ● MODEL : AO\*A18L

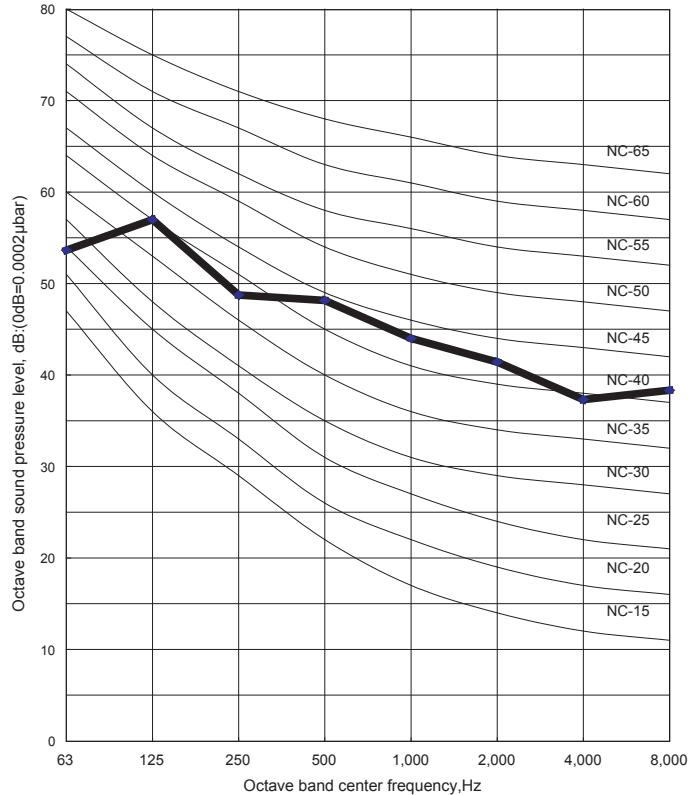


##### ● MODEL : AO\*A24L

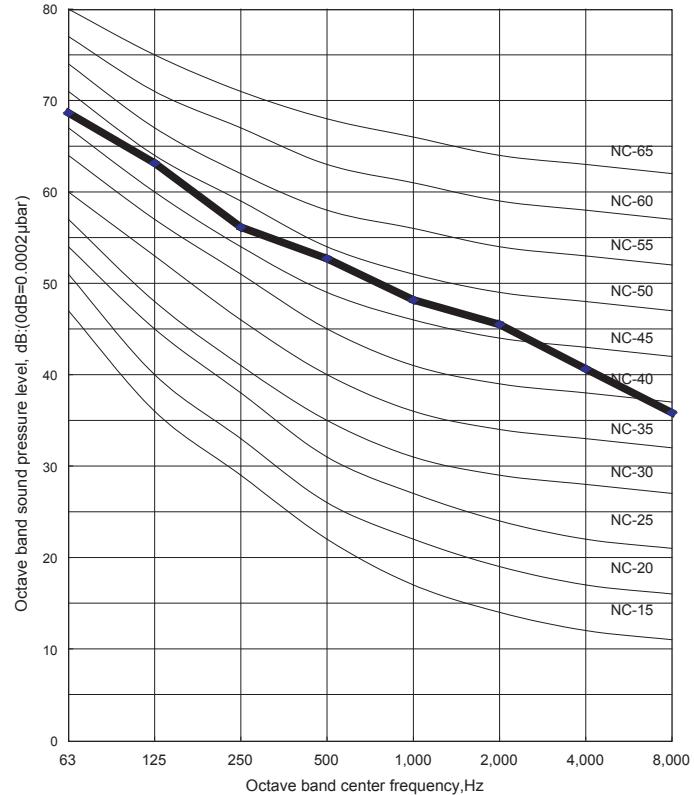


#### ■ HEATING

##### ● MODEL : AO\*A18L

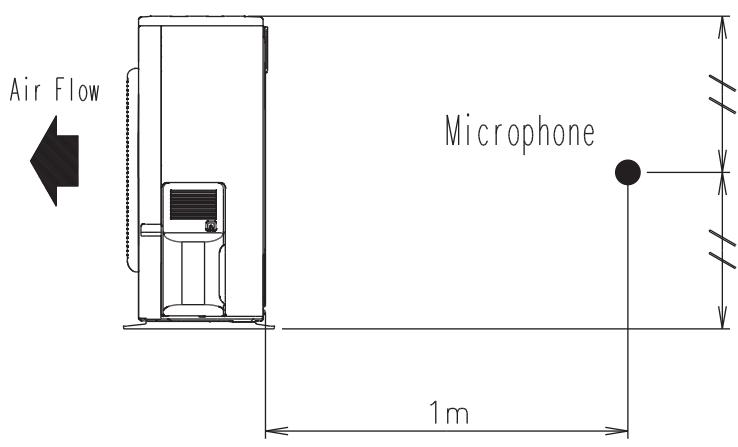


##### ● MODEL : AO\*A24L

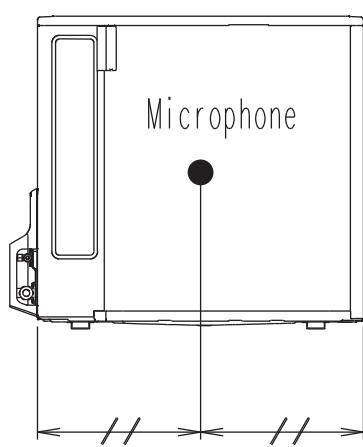


## 8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT  
AO\*A18-24L



OUTDOOR UNIT  
AO\*A18-24L



## 9. ELECTRIC CHARACTERISTICS

Model Name			AO * A18L	AO * A24L
Power Supply	Voltage	V	230~	
	Frequency	Hz	50	
Max Operating Current	A	15.0	16.2	
Starting Current	A	7.7	10.0	
*1) Wiring Spec.	Main Fuse (Circuit breaker) Current	A	20	20
	Power Cable	mm <sup>2</sup>	3.5 - 4.5	
	*2)Limited wiring length	m	24	22

\*1) Wiring Spec.

Selected Sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

\*2) Limited Wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

## 10. SAFETY DEVICES

	Protection form	Model	
		AO * A18L	AO * A24L
Circuit protection	Current fuse (NEAR THE TERMINAL)	20A 250V	
		5A 250V	
Fan motor protection	Current fuse (MAIN PRINTED CIRCUIT BOARD)	15A 250V	
		3.15A 250V	
Compressor protection	Thermal protection program (COMPRESSOR TEMP.)	OFF: $100^{+15}_{-10}$ °C ON: $95^{+15}_{-10}$ °C	OFF: $110^{+15}_{-10}$ °C ON: $105^{+15}_{-10}$ °C
	Thermal protection program (DISCHARGE TEMP.)	OFF:110°C ON: After 40 minutes	
		OFF:110°C ON: After 7 minutes	

## **OUTDOOR UNIT**

### **2. SINGLE TYPE :**

**AO \* B18LACL**

**AO \* B18LALL**

**AO \* B24LACL**

**AO \* B24LALL**

# 1. SPECIFICATIONS

OUTDOOR UNIT  
AO\*B18-24L

OUTDOOR UNIT  
AO\*B18-24L

Type	INVERTER HEATPUMP			
Model name	AO*B18LACL AO*B18LALL		AO*B24LACL AO*B24LALL	
Power source	230V ~ 50Hz			
Available voltage range	198-264V ~ 50Hz			
Starting current	A	7.7	10.0	
Fan	Airflow rate	Cooling	2000	2470
		Heating	1910	2470
	Type × Q'ty	Propeller × 1		
	Motor output	W	54	65
Sound pressure level	Cooling	dB(A)	50	52
	Heating		50	53
Heat exchanger type	Dimensions (H × W × D)	mm	546 × 876 × 18.2 546 × 842 × 18.2	546 × 866 × 18.2 546 × 832 × 18.2 504 × 589 × 18.2
	Fin pitch		1.30	1.40
	Rows x Stages		2 × 26	2 × 26 1 × 24
	Pipe type	Copper		
	Fin type	Aluminium		
Compressor	Type × Q'ty	Twin Rotary × 1		
	Motor output	W	1100	
Refrigerant	Type	R410A		
	Charge	g	1250	1700
Refrigerant oil	Type	POE		
Enclosure	Material	Steel sheet		
	Colour	Beige (10YR7.5/1.0NN)		
Dimensions (H×W×D)	Net	mm	578 × 790 × 300	578 × 790 × 315
	Gross		648 × 910 × 380	
Weight	Net	kg(lb.)	40 ( 88 )	44 ( 97 )
	Gross		44 ( 97 )	48 ( 106 )
Connection pipe	Size	Liquid	Φ 6.35 (Φ 1/4 in.)	
		Gas	Φ 12.70 (Φ 1/2 in.)	
	Method		Flare	
	Max. length		25(chargeless:15)	30(chargeless:15)
	Max. height difference		15	20
Operation range	Cooling	°C	-10 to 46	
	Heating		-15 to 24	

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB/19°CWB. and outdoor temperature of 35°CDB/24°CWB.

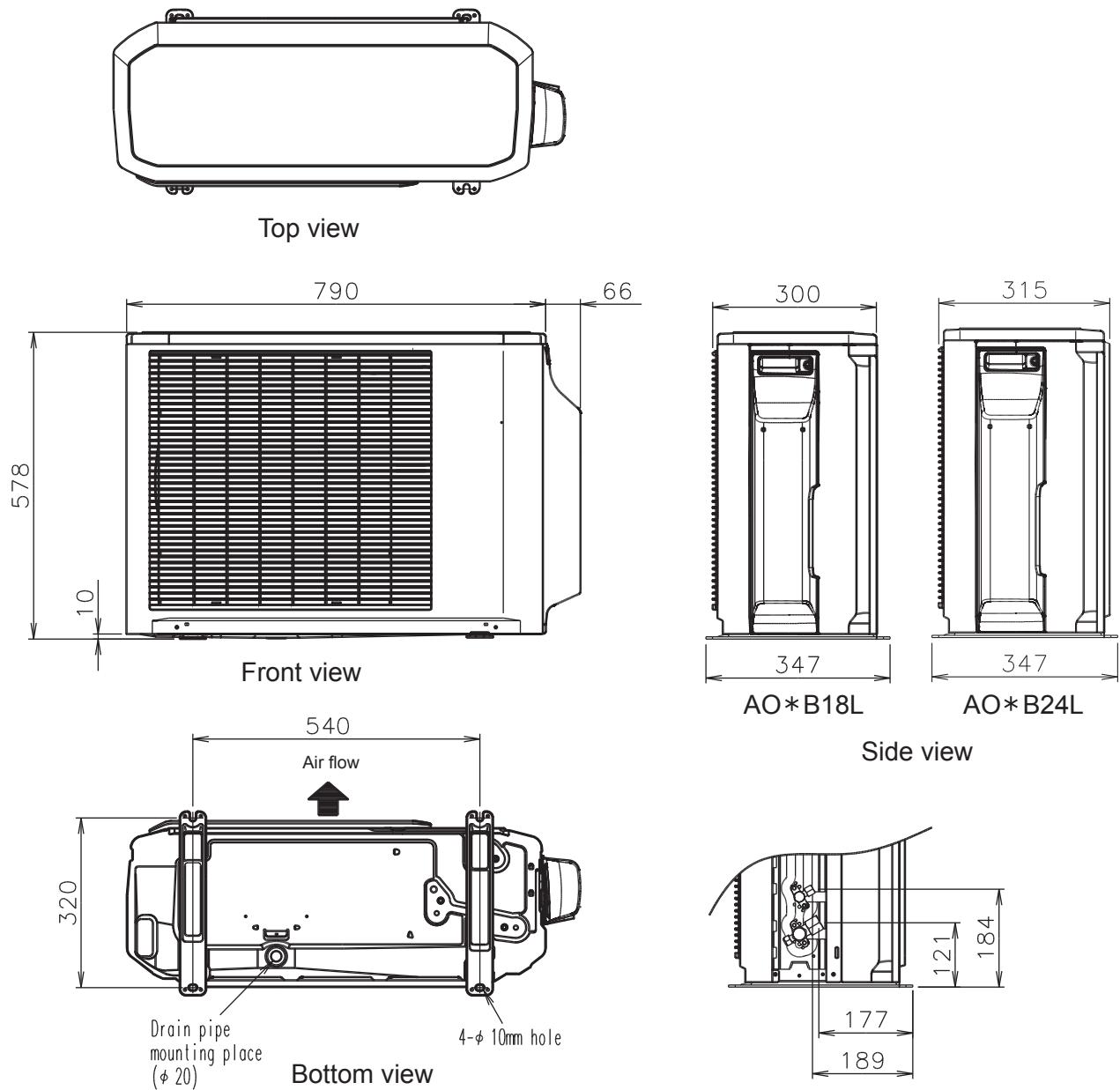
Heating : Indoor temperature of 20°CDB/15°CWB. and outdoor temperature of 7°CDB/6°CWB.

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

## 2. DIMENSIONS

### ■ MODEL : AO\*B18L, AO\*B24L

(Unit : mm)



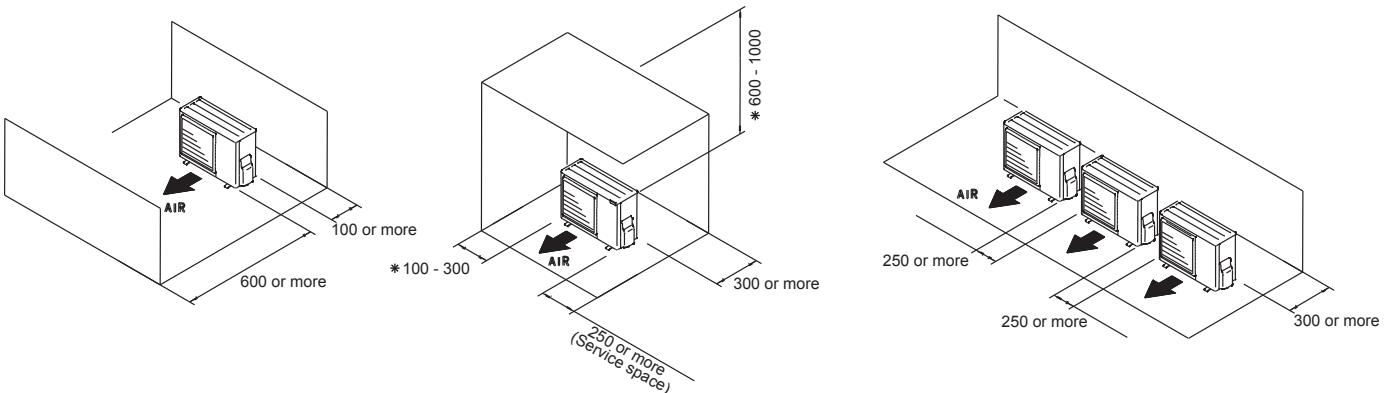
### ■ MOUNTING POSITION

(Unit : mm)

When there are obstacles at the back or front sides.

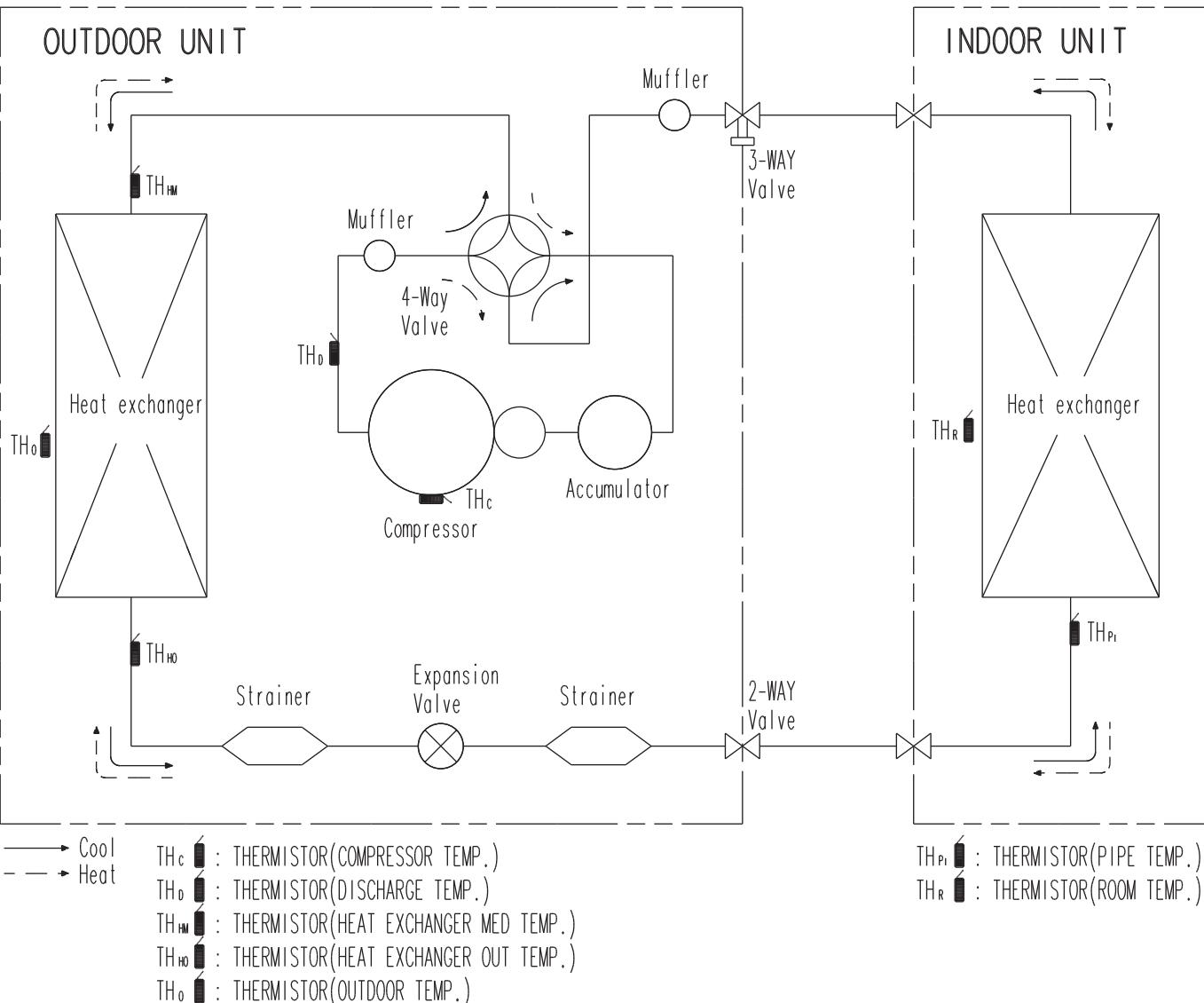
When there are obstacles at the back, side(s), and top.

When there are obstacles at the back, side with the installation of more than one unit.



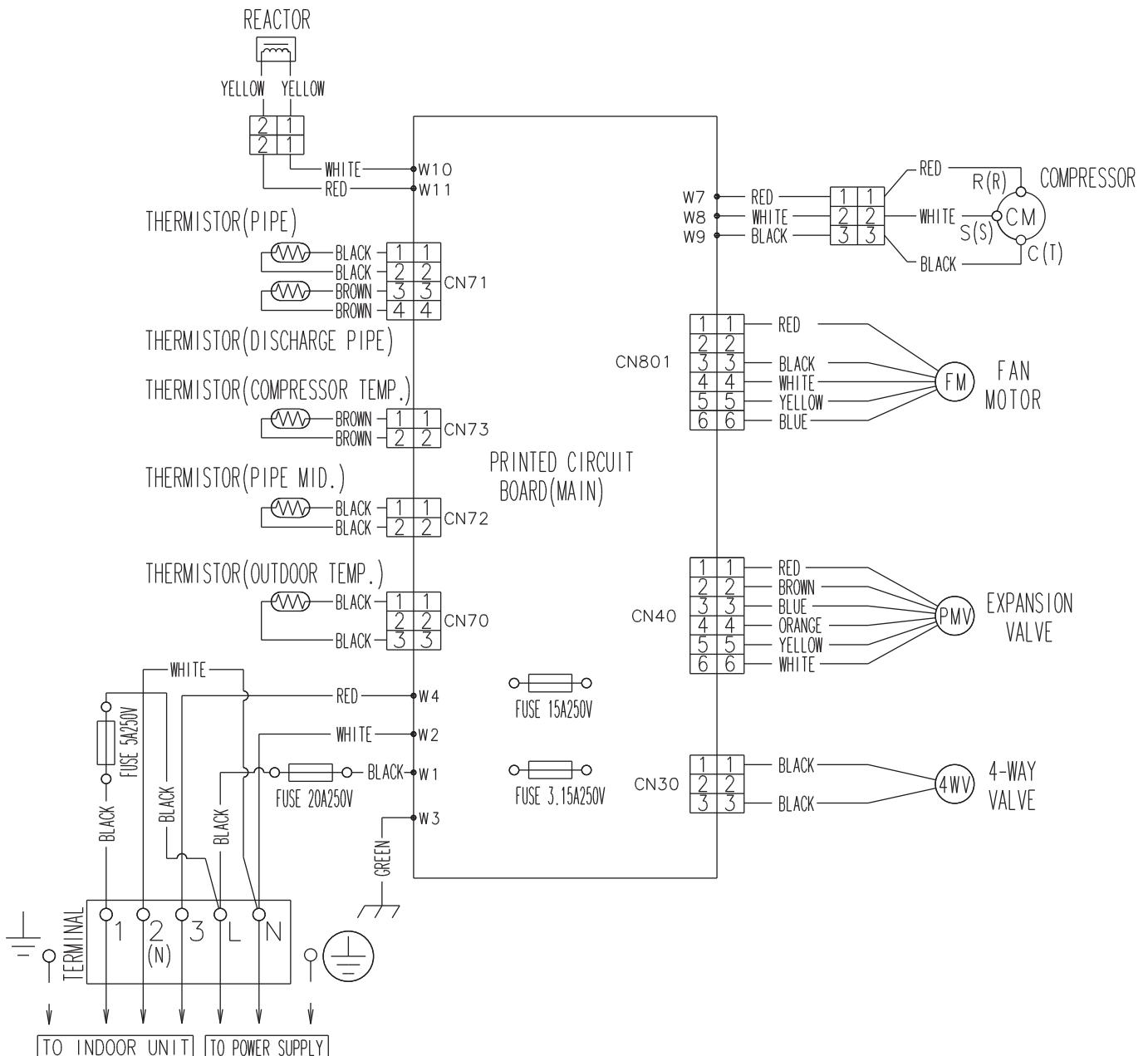
\* If the space is larger than stated, the condition will be the same as that are no obstacles.

### 3. REFRIGERANT CIRCUIT



## 4. WIRING DIAGRAMS

■ MODEL : AO\*B18L, AO\*B24L



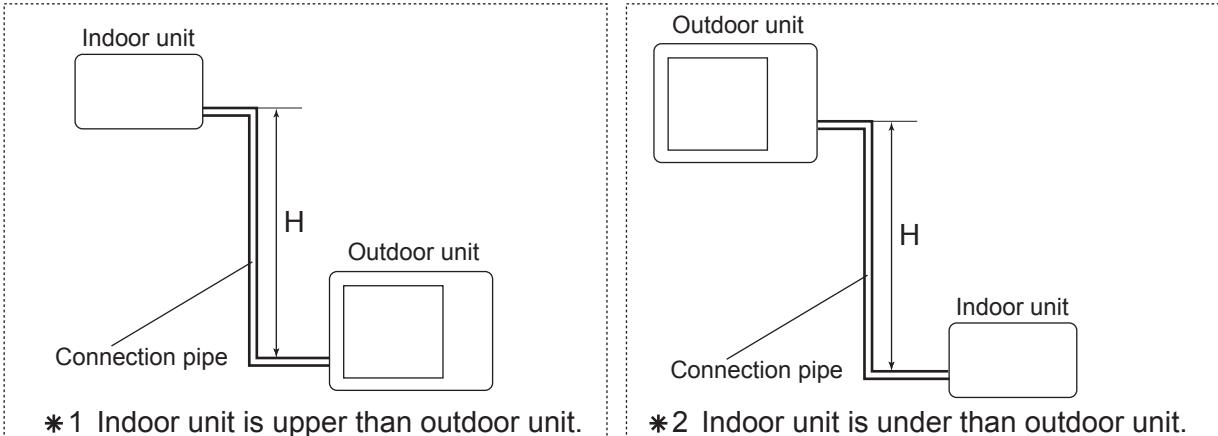
## 5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

### ■ MODEL : AO\*B18L

COOLING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.953	0.950	0.947
		10	-	-	0.983	0.968	0.966	0.962
		7.5	-	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	* 2 Indoor unit is under than outdoor unit	0	1.000	1.000	0.999	0.984	0.982	0.978
		-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	-	1.000	0.999	0.984	0.982	0.978
		-10	-	-	0.999	0.984	0.982	0.978
		-15	-	-	-	0.984	0.982	0.978

HEATING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	15	-	-	-	0.920	0.894	0.867
		10	-	-	0.982	0.920	0.894	0.867
		7.5	-	1.000	0.982	0.920	0.894	0.867
		5	0.993	1.000	0.982	0.920	0.894	0.867
	* 2 Indoor unit is under than outdoor unit	0	0.993	1.000	0.982	0.920	0.894	0.867
		-5	0.988	0.995	0.977	0.916	0.889	0.862
		-7.5	-	0.993	0.975	0.913	0.887	0.860
		-10	-	-	0.972	0.911	0.885	0.858
		-15	-	-	-	0.902	0.876	0.849

Height difference H

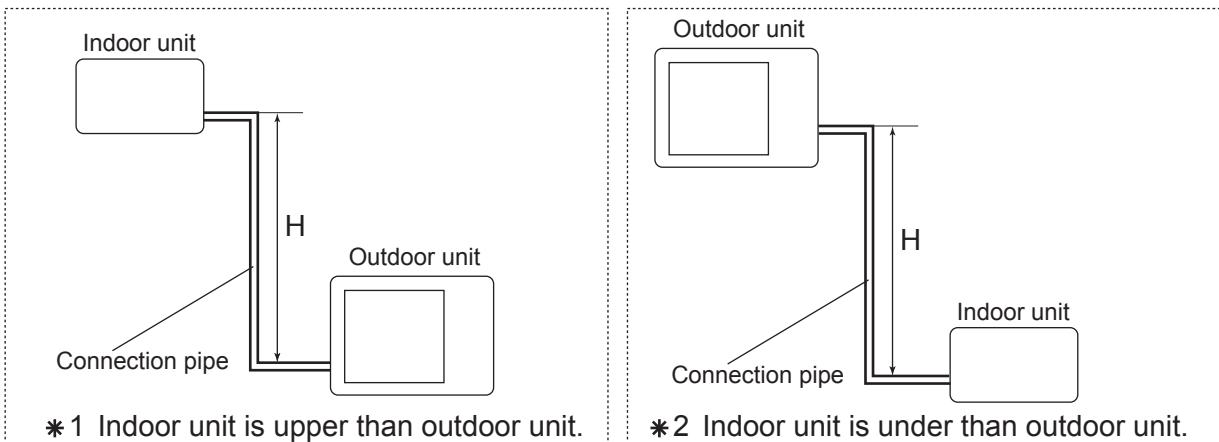


## ■ MODEL : AO\*B24L

COOLING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.963	0.961	0.959
		10	-	-	0.984	0.981	0.979	0.977	0.975
		7.5	-	0.988	0.988	0.985	0.983	0.981	0.979
		5	0.992	0.992	0.992	0.989	0.987	0.985	0.983
	* 2 Indoor unit is under than outdoor unit	0	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-5	1.000	1.000	1.000	0.997	0.995	0.993	0.991
		-7.5	-	1.000	1.000	0.997	0.995	0.993	0.991
		-10	-	-	1.000	0.997	0.995	0.993	0.991
		-20	-	-	-	-	0.995	0.993	0.991

HEATING			Pipe length (m)						
			5	7.5	10	15	20	25	30
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	20	-	-	-	-	0.927	0.893	0.863
		10	-	-	0.992	0.952	0.927	0.893	0.863
		7.5	-	1.000	0.992	0.952	0.927	0.893	0.863
		5	1.001	1.000	0.992	0.952	0.927	0.893	0.863
	* 2 Indoor unit is under than outdoor unit	0	1.001	1.000	0.992	0.952	0.927	0.893	0.863
		-5	0.996	0.995	0.987	0.947	0.922	0.888	0.859
		-7.5	-	0.993	0.984	0.945	0.920	0.886	0.857
		-10	-	-	0.982	0.943	0.917	0.884	0.855
		-20	-	-	-	-	0.908	0.875	0.846

Height difference H



## 6. ADDITIONAL CHARGE CALCULATION

OUTDOOR UNIT  
AO\*B18-24L

OUTDOOR UNIT  
AO\*B18-24L

### ■ MODEL : AO\*B18L

Refrigerant type	R410A	
Refrigerant amount	g	1250

### ● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	

### ■ MODEL : AO\*B24L

Refrigerant type	R410A	
Refrigerant amount	g	1700

### ● REFRIGERANT CHARGE

Pipe length	m	~ 15	20	25	30	20g/m
Additional charge	g	0 (Chargeless)	+100	+200	+300	

## 7. AIR FLOW

### ■ MODEL : AO\*B18L

#### ● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
860	$m^3/h$	2000
	l/s	556
	CFM	1177

#### ● HEATING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
820	$m^3/h$	1910
	l/s	531
	CFM	1124

### ■ MODEL : AO\*B24L

#### ● COOLING

NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	$m^3/h$	2470
	l/s	686
	CFM	1454

#### ● HEATING

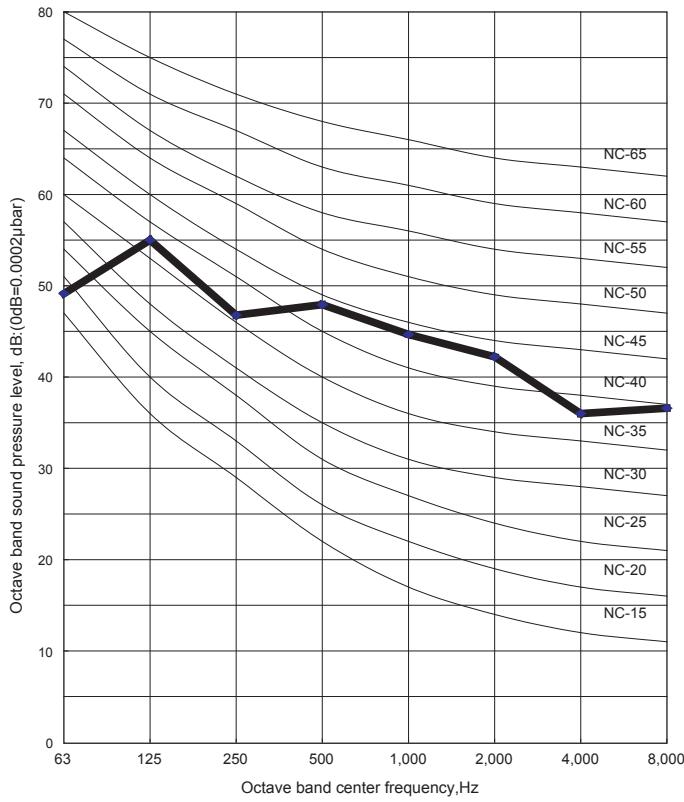
NUMBER OF ROTATIONS (r.p.m)	Airflow	
1050	$m^3/h$	2470
	l/s	686
	CFM	1454

## 8. OPERATION NOISE

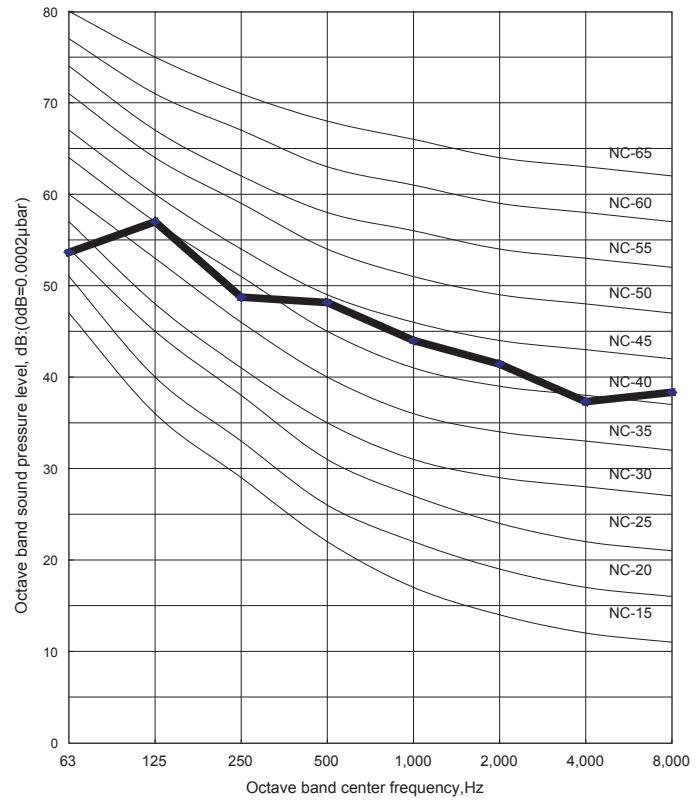
### 8-1. NOISE LEVEL CURVE

■ MODEL : AO\*B18L

#### ● COOLING

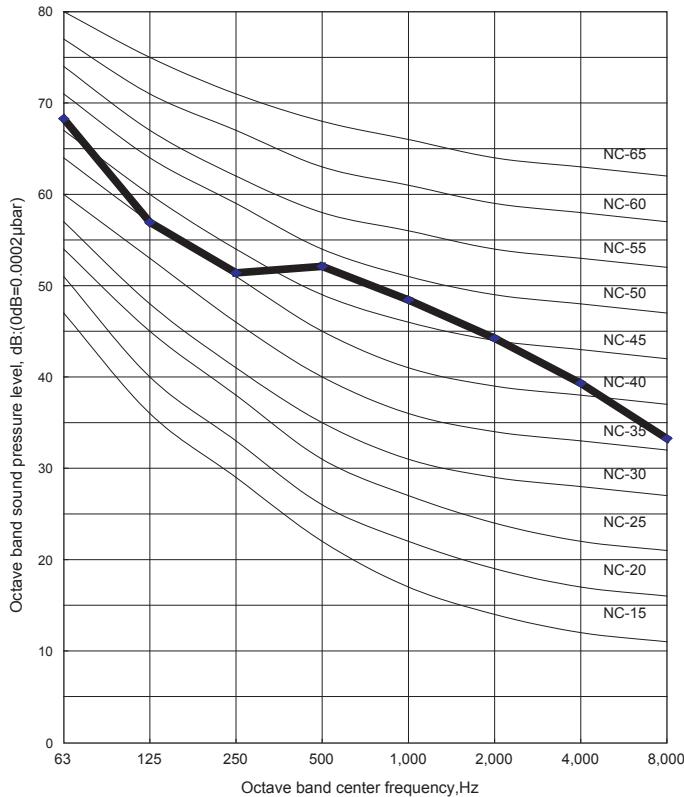


#### ● HEATING

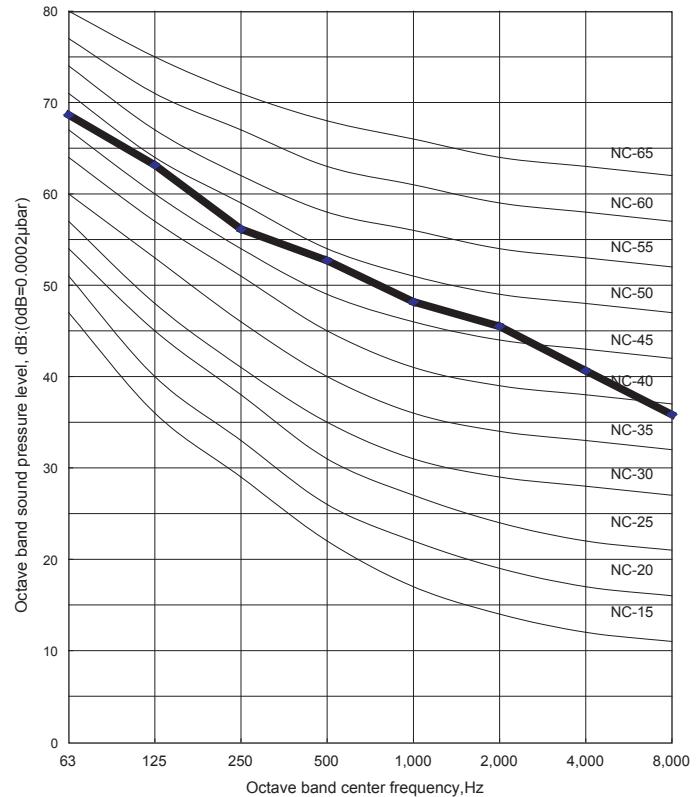


■ MODEL : AO\*B24L

#### ● COOLING

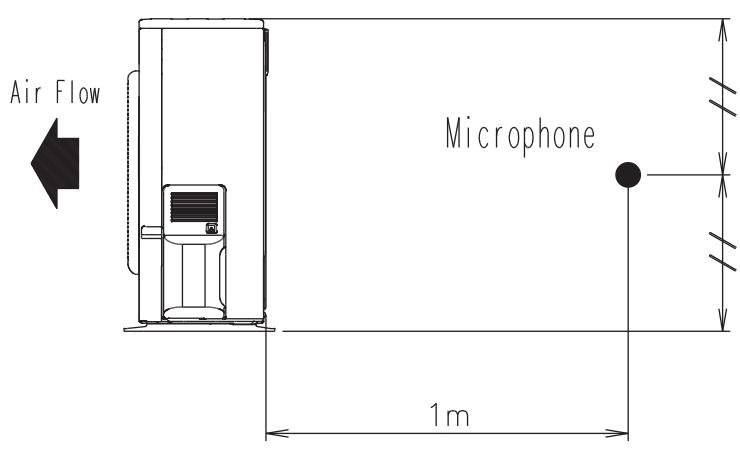


#### ● HEATING

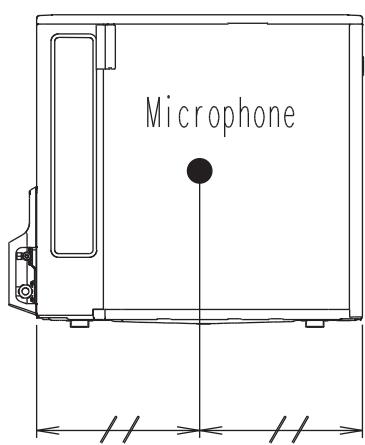


## 8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT  
AO\*B18-24L



OUTDOOR UNIT  
AO\*B18-24L



## 9. ELECTRIC CHARACTERISTICS

Model name			AO*B18L	AO*B24L
Power supply	Voltage	V	230 ~	
	Frequency	Hz	50	
Max. operating current	A	A	15.0	16.2
Starting current	A	A	7.7	10.0
*1) Wiring spec.	Main fuse (Circuit breaker) current	A	20	20
	Power cable	mm <sup>2</sup>	4.0	
	*2)Limited wiring length	m	24	22

\*1) Wiring spec.

Selected sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

\*2) Limited wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

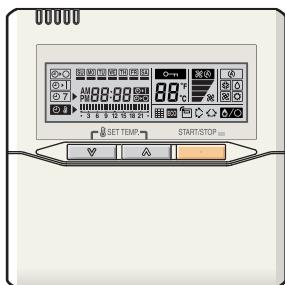
## 10. SAFETY DEVICES

	Protection form	Model	
		AO*B18L	AO*B24L
Circuit protection	Current fuse (NEAR THE TERMINAL)  Current fuse (MAIN PRINTED CIRCUIT BOARD)	20A 250V	
		5A 250V	
Fan motor protection	Thermal protection program	15A 250V	
		OFF: $100^{+15}_{-10}$ °C	OFF: $110^{+15}_{-10}$ °C
Compressor protection	Thermal protection program (COMPRESSOR TEMP.)	ON: $95^{+15}_{-10}$ °C	ON: $105^{+15}_{-10}$ °C
	Thermal protection program (DISCHARGE TEMP.)	OFF:110°C ON: After 40 minutes	
		OFF:110°C ON: After 7 minutes	

## **REMOTE CONTROLLER**

### **3. WIRED REMOTE CONTROLLER : UTB - \*UD**

# ■ FEATURES



- \* Various timer setup (ON / OFF / WEEKLY) are possible.
- \* Equipped with weekly timer as standard function.  
(2 times Start / Stop per day for a week)
- \* When setting up a timer, operation mode and a temperature setup can be changed.
- \* When a failure occurs, the error code is displayed. (Maximum of 16)
- \* Error indication. (A maximum of 16 error histories are memorizable.)
- \* Up to 16 indoor units can be simultaneously controlled.
- \* Economy operation are possible.
- \* Easy installation with a slim shape with no bulge in the back.
- \* The room temperature can be controlled by being detected the temperature accurately with built-in thermo sensor.

## ● Simple function setting

Setting of the air conditioner selection function is performed by remote controller.

## ● High performance and compact size

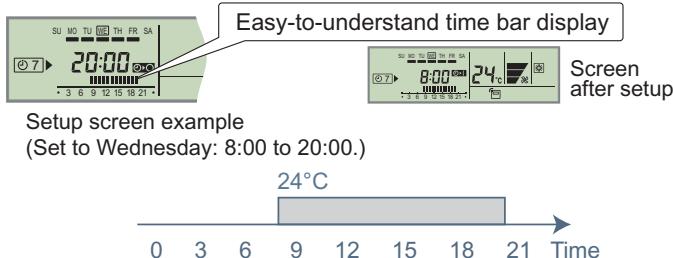
Three functions are combined in one unit.



## ● Built-in timers

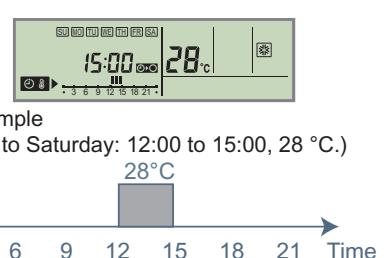
### Weekly timer

Possible to set ON/OFF time to operate twice each day of the week.



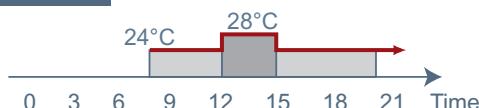
### Setback timer

Possible to set temperature for two time spans and for each day of the week.

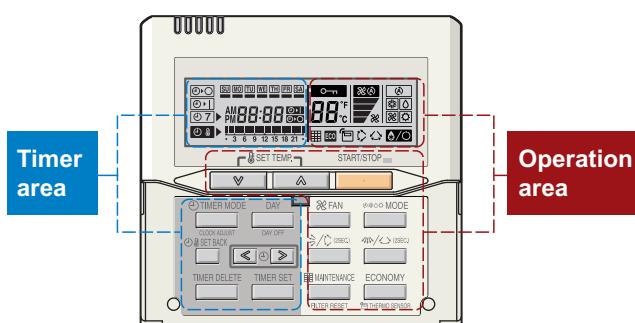


### At "Weekly timer" + "Set back timer" setup

24°C → 28°C → 24°C



## ● Easy-to-understand operation

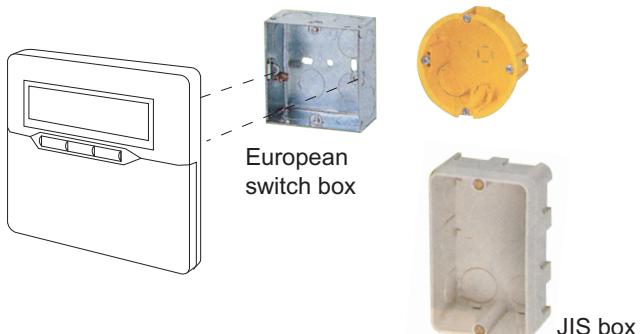


### [ Variable timer control ]

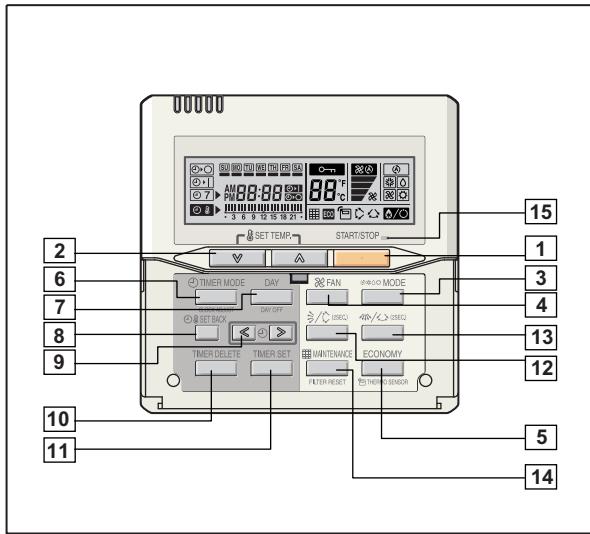
The operation/display sections are zoned according to time and operation, enabling variable programming to match application.

## ● Simple installation

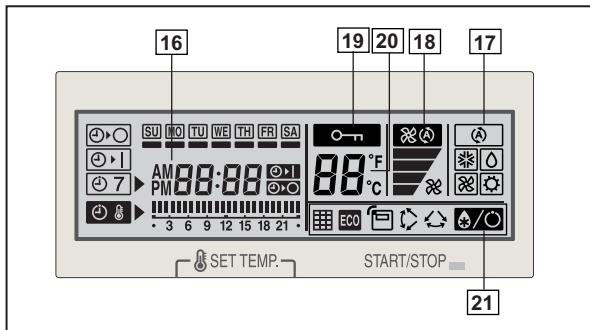
Components are compatible with standard switch boxes. Flat back construction allows equipment to be installed wherever it is needed.



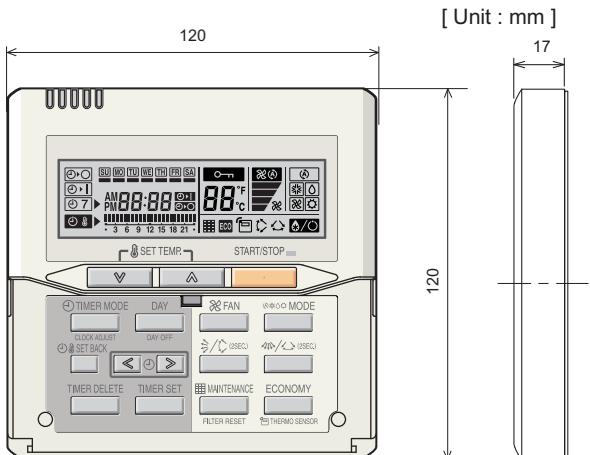
## ■ FUNCTIONS



Display panel



## ■ DIMENSION



Front View

## ■ SPECIFICATION

SIZE (H x W x D mm)	120 x 120 x 17
WEIGHT ( g )	160
CABLE LENGTH ( m )	10
POWER ( V )	12

- 1 START/STOP button  
Pressed to start and stop operation.
- 2 Set temperature button  
Selects the setting temperature.
- 3 Master control button  
Selects the operating mode(AUTO, HEAT, FAN, COOL, DRY).
- 4 Fan control button  
Selects the fan speed (AUTO, QUIET, LOW, MED, HIGH).
- 5 Economy button  
Turns the economy efficient mode on and off.
- 6 Timer mode (CLOCK ADJUST) button  
Selects the timer mode (OFF TIMER, ON TIMER, WEEKLY TIMER)  
Set the current time.
- 7 Day (DAY OFF) button  
Temporarily cancels of one day timer.
- 8 Set back button  
Pressed to select the set back timer.
- 9 Set time button  
Pressed to set time.
- 10 Delete button  
The schedule of a weekly timer is deleted.
- 11 Set button  
Sets the date, hour, minute and on-off time.
- 12 Vertical airflow direction and swing button  
Push for two seconds to change the swing mode.
- 13 Horizontal airflow direction and swing button  
Push for two seconds to change the swing mode.
- 14 Filter button
- 15 Operation lamp  
Lights during operation and when the timer is on.
- 16 Timer and clock display
- 17 Operation mode display
- 18 Fan speed display
- 19 Operation lock display
- 20 Temperature display
- 21 Function display
  - Defrost display
  - Thermo sensor display
  - Economy display
  - Vertical swing display
  - Horizontal swing display
  - Filter display