



# Chilled water production units

# ciatcooler

LJA

Cooling capacity : 23 to 140 kW



CENTRIFUGAL  
CONDENSER

**Compact and silent**

**Numerous setting-up possibilites**

**Reliability of its new technologies**

**Integral hydraulic module  
and/or desuperheaters (optional)**

## Use

### CIATCOOLER series LJA

These packaged water chillers with air cooled condenser permit solving problems encountered in collective and commercial buildings as well as in industrial premises and processes.

Several fan discharge directions and hydraulic connection positions facilitate the location of those equipments in industrial premises as well as outdoor installations.

Flexible sleeves on the fan intake and discharge, flexible connections as well as anti-vibration mounts, proposed as options, facilitate the location of those units in installations.

A wide stage of available pressures on the air allow the units connection on all kinds of hydraulic network.

The assembly, entirely hooded, permits reaching excellent acoustic performances

### CIATCOOLER series LJAH

The CIATCOOLER series LJAH packaged water chillers, equipped with an integral hydraulic module, meet perfectly the criteria of simplicity and rapidity for the installation.

This module integrates the complete hydraulic assembly of a traditional installation (buffer capacity, expansion vessel, circulation pump, ...).

### CIATCOOLER series LJAH - LJAHD

These units equipped with brazed plates desuperheaters, allow energy recuperation on a hot water network connected to various utilizations such as heating, hot water pre-heating, etc...



## QUICK SELECTION

## CIATCOOLER LJA - LJAH

Size	Number of circuits	Number of compressors	R 407c		R 22	
			Cooling capacity kW	Power consumption kW	Cooling capacity kW	Power consumption kW
<b>100 (Z)</b>	1	1	23,7	8,5	25,0	8,5
<b>150 (Z)</b>			35,7	13,0	37,6	13,0
<b>200 (Z)</b>			45,0	18,2	47,4	18,2
<b>250 (Z)</b>		2	58,7	23,1	61,8	23,1
<b>300 (Z)</b>			69,8	27,3	73,5	27,3
<b>350 (Z)</b>		3	79,7	32,0	83,8	32,0
<b>400 (Z)</b>			93,0	36,0	97,8	36,0
<b>450 (Z)</b>			105	40,3	111	40,3
<b>500 (Z)</b>			114	46,7	120	46,7
<b>600 (Z)</b>		4	141	54,4	148	54,4

Capacities given for a 7°C chilled water outlet and 35°C air inlet temperature

(Z) Models operating with R407c

## DESCRIPTION

CIATCOOLER series LJA - LJAH represents a new generation of packaged water chillers, which benefits from the latest technological improvements.

## CIATCOOLER series LJA

## ■ Structure

- Casing in painted aluminium profiles with RAL 7024 enamelled galvanized metal sheet double skin panels, thermally insulated.

## ■ Hermetic compressor(s) SCROLL

- Electrical motor cooled by suction gas.
- Motor internal protection by a winding thermostat.
- Mounting on antivibratil mounts

## ■ Brazed plates evaporator

- End plates and internal plates in AISI 316 stainless steel with high performance optimized profile.
- Integral thermal insulation

## ■ Air-cooled condenser

- Coil with copper tubes, aluminium fins mechanically crimped
- Centrifugal fan(s) with transmission by pulleys and belts.
- IP 55 sealed motor, class F
- Vertical discharge (models 100 to 300).
- Vertical or horizontal discharge (models 350 to 600).

## ■ Control and safety devices

- High and low pressure safety pressostats
- Chilled water sensor and anti-frost sensor
- Mounted evaporator water flow controller.
- Thermostatic expansion valve

## ■ Electrical Panel

- Conform to NFC 15100 and EN 60 204 norms.
- Main safety switch with external handle
- Control circuit transformer (models 350 to 600).
- Power circuit and remote control protections
- Compressor motor contactors and fan motors contactors.

## MRS microprocessor electronic module ensuring the following main functions :

- Chilled water temperature control
- Operating parameters control
- Faults diagnosis
- Automatic equalization of compressors running times
- Remote management and remote control
- Exit Series RS 485 for BUS control

## CIATCOOLER series LJAH

The basic composition of the chilled water production units series **LJAH CIATCOOLER** is identical to the series LJA CIATCOOLER.

These derived units include the complete hydraulic assembly of a traditional installation.

- 1 black painted sheet metal buffer tank with thermal insulation.
- 1 stainless steel mono cell centrifugal hydraulic pump (single pump or double pump).
- 1 expansion vessel.
- 1 automatic air vent.
- 1 safety valve.
- 1 filling hole with valve.
- 1 draining hole with valve.
- Contactor(s) and hydraulic pump(s) protection devices.
- This hydraulic module can be delivered separately (see MHJ product)

**CIATCOOLER series LJAD - LJAHD**

- The desuperheater option includes the standard composition of **CIATCOOLER LJA - LJAHD** units, plus one brazed plate heat exchanger per circuit, allowing a recovery of calories by desuperheating.

**OPTIONS****CIATCOOLER series LJA - LJAHD****Anti-vibration equipment**

- Anti-vibration mounts kit.
- Flexible kit.
- Flexible connectors on the fan intake.
- Flexible connectors on the fan discharge.

**HP - LP pressure gauge panel (oil bath)**

- 1 HP pressure gauge per circuit.
- 1 LP pressure gauge per circuit.

**Supply voltage**

- 230 V - 3ph - 50 Hz + Earth  
(Regulated voltage in France).

**Equipment for glycol water low temperature running (R22)**

- This energy recuperation is particularly well suited to installations requiring a production of hot water (hotels) and allows significant energy savings.

**All year round operation**

- An operating capacity down to  $-15^{\circ}\text{C}$  with condensation pressure regulation ensured by :
  - 1 automatic damper box
  - 1 jack controlled by an actuator.

**Intake filters**

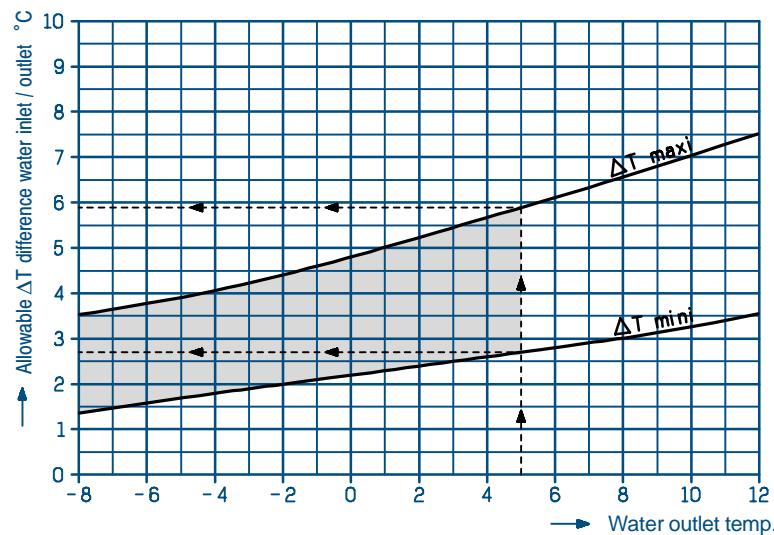
- The kit is delivered with a pull handle for access to the filters (sizes 350 to 600)

**Remote control kit**

- This box delivered separately, installed up to a distance of 3000 m allows :
    - Regulation of the setting point.
    - Display by leds of the operating status.
    - On / off, heating/cooling, 1 - 2 setting.
    - General fault light.
    - Lamp test.
    - Water temperature display.
    - Setting points control.
- 2 wires connect the remote control card to the electronic module MRS.

**Free contacts relay card kit**

- This card is delivered separately and allows to remotely visualize the faults as well as the operating status of the control stages (exits via potential free contacts).
- Connection between the relay card and the MRS electronic module is done by 2 wires only.

**OPERATING LIMITS****Evaporator**

The curves below represent the admissible minimum and maximum temperature differences on the chilled or glycol water, depending on the outlet temperature

Glycol water

**Example:**

- For a water outlet temperature  $+5^{\circ}\text{C}$
- $\Delta T$  minimum :  $2,7^{\circ}\text{C}$
  - $\Delta T$  maximum :  $6^{\circ}\text{C}$
  - Water temp. :  $7,7 / 5^{\circ}\text{C}$
  - Water temp. :  $11 / 5^{\circ}\text{C}$
- For temperature differences not included in this chart, consult us.

**Condenser**

Air inlet temperature

- Minimum  $12^{\circ}\text{C}$  (standard) /  $-15^{\circ}\text{C}$  (with all year round operation option)
- Maximum  $+40^{\circ}\text{C}$



## GLYCOLED WATER COEFFICIENTS

- 30% concentration in glycol weight
- Freezing point of the solution = -17.5 °C

	CORRECTION	POSITIVE TEMPERATURE		NEGATIVE TEMPERATURE	
		K	Calculation	K	Calculation
Evaporator	Cooling output	0,98	$Pfc = Pf \times 0,98$	1,00	See selection table
	Chilled water flow	1,05	$Qc = \frac{Pfc \times 0,86}{\Delta T} \times 1,05$	1,10	$Qc = \frac{Pfc \times 0,86}{\Delta T} \times 1,10$
	Water pressure drop	1,15	$\Delta P_c = \Delta P \times 1,15$	1,30	$\Delta P_c = \Delta P \times 1,30$
	Average temperature		12 / 7 °C		See operating limits

K : correction coefficient

Values read in the brochure :

Pf : cooling output as per selection tables

Pa : compressors absorbed power as per selection tables

ΔP : water pressure drop as per curves, for the corresponding corrected flow value (Qc)

Corrected values as per calculations above :

Pfc : corrected cooling output

Qc : corrected flow, chilled or hot water

ΔPc : corrected water pressure drop, evaporator or condenser

## NOTES



# Chilled water production units

# ciatcooler



## COOLING CAPACITIES

### CIATCOOLER LJA - LJAH

**CENTRIFUGAL  
CONDENSER**

LJA LJAH	Chilled water outlet temperature in °C	INLET AIR TEMPERATURE TO THE CONDENSER IN °C														
		28		30		32		34		36		38				
		Pf kW	Pa kW	Pf kW	Pa kW	Pf kW	Pa kW	Pf kW	Pa kW	Pf kW	Pa kW	Pf kW	Pa kW			
100Z	-8	13,7	6,4	13,5	6,7	13,1	7,0	12,8	7,3	12,4	7,6	12,3	7,9			
	-4	16,2	6,6	15,9	6,9	15,5	7,2	15,2	7,5	14,8	7,8	14,4	7,2			
	2	20,4	6,9	20,0	7,3	19,7	7,6	19,2	7,9	18,7	8,2	18,2	8,6			
	5	23,7	7,1	23,2	7,5	22,8	7,8	22,2	8,2	21,9	8,6	21,5	8,8			
	Pure water	7	25,2	7,4	24,8	7,7	24,4	8,0	23,9	8,3	23,5	8,7	22,9	9,0		
150Z	12	29,7	7,7	29,3	8,1	28,9	8,4	28,3	8,8	27,7	9,1	27,2	9,5			
	-8	21,1	9,8	20,7	10,1	20,2	10,5	20,0	11,0	19,5	11,4	19,1	11,8			
	-4	24,7	10,1	24,3	10,5	23,8	11,0	23,4	11,4	23,0	11,8	22,5	12,2			
	2	31,1	10,7	30,6	11,1	29,8	11,6	29,4	12,0	28,7	12,5	28,2	12,9			
	5	35,7	11,2	35,2	11,6	34,5	12,1	33,7	12,6	32,8	13,1	32,4	13,5			
200Z	Pure water	7	38,1	11,5	37,5	11,9	36,7	12,4	36,0	12,8	35,4	13,3	34,7	13,8		
	12	44,7	12,1	44,0	12,5	43,0	13,0	42,3	13,6	41,1	14,1	40,7	14,8			
	-8	27,1	13,3	26,4	14,0	25,7	14,6	25,2	15,3	24,3	16,0	23,4	16,8			
	-4	31,5	13,9	31,1	14,5	30,1	15,2	29,5	15,7	28,6	16,5	27,7	17,2			
	2	39,1	14,8	38,3	15,5	37,6	16,1	36,7	16,9	36,0	17,4	34,9	18,3			
250Z	5	45,1	15,5	44,7	15,7	43,4	16,8	42,5	17,5	41,8	18,0	40,7	19,0			
	Pure water	7	48,4	15,8	47,3	16,4	46,5	17,1	45,4	17,9	44,7	18,6	43,7	19,3		
	12	56,6	16,7	55,9	17,3	54,4	18,1	53,6	18,9	52,2	19,8	51,4	20,4			
	-8	34,8	16,8	34,1	17,5	33,8	18,2	33,0	19,0	32,1	19,7	31,4	20,5			
	-4	40,6	17,5	39,6	18,2	39,0	19,0	38,5	19,7	37,5	20,4	36,6	21,3			
300Z	Glycol water	2	50,8	18,8	50,1	19,5	48,8	20,2	47,7	21,1	46,6	21,9	45,6	22,5		
	5	58,9	19,8	58,0	20,5	56,9	21,4	55,6	22,2	54,5	23,0	52,9	23,9			
	Pure water	7	62,7	20,2	61,8	21,1	60,6	21,7	59,3	22,7	58,2	23,5	56,7	24,4		
	12	73,4	21,8	72,3	22,4	70,6	23,4	69,3	24,0	67,9	24,9	67,1	25,5			
	-8	42,4	19,9	41,5	20,7	40,9	21,5	39,9	22,4	39,1	23,3	38,5	24,2			
350Z	Glycol water	-4	49,5	20,8	48,5	21,7	47,7	22,5	46,8	23,4	45,7	24,2	44,8	25,1		
	2	61,5	22,4	60,3	23,2	59,3	24,1	58,0	24,9	56,9	25,8	56,0	26,7	54,6	27,7	
	5	69,9	22,7	69,3	24,0	67,6	25,3	66,4	26,2	62,0	27,1	63,8	27,9	61,7	28,7	
	Pure water	7	74,9	24,0	73,4	25,0	71,8	25,9	70,4	26,7	69,2	28,0	67,5	28,8		
	12	87,0	25,6	85,9	26,4	83,8	27,6	82,3	28,5	80,6	29,4	78,9	30,5	-	-	
400Z	Glycol water	-8	48,0	23,4	46,7	24,5	45,6	25,7	44,8	26,6	43,8	27,7	42,5	28,8		
	-4	55,7	24,4	54,8	25,5	53,6	26,6	52,5	27,6	51,3	28,8	50,1	29,9	48,8	31,0	
	2	69,4	26,2	68,0	27,2	66,8	28,2	65,5	29,4	64,3	30,6	62,5	31,8	60,9	33,2	
	5	79,8	27,4	78,2	28,6	76,4	29,6	75,0	30,8	73,5	32,0	71,9	33,2	70,3	34,5	
	Pure water	7	85,1	28,2	83,9	29,4	82,3	30,3	80,7	31,5	78,7	32,6	76,7	34,1	75,1	35,3
450Z	Glycol water	-8	55,5	21,8	54,4	27,4	53,6	28,7	52,4	30,0	51,5	30,9	50,3	32,2	-	-
	-4	65,2	27,5	64,2	28,7	62,5	29,8	61,4	31,0	59,9	32,2	58,8	33,6	57,5	34,8	
	2	81,1	29,4	79,5	30,6	78,2	31,6	76,6	32,9	75,1	34,1	73,3	35,6	71,5	36,9	
	5	93,2	30,9	91,3	32,1	89,7	33,3	87,8	34,6	86,1	35,9	84,1	37,3	82,3	38,6	
	Pure water	7	99,8	31,6	96,9	33,0	96,0	34,1	93,9	35,4	92,0	36,7	89,6	38,2	88,1	39,5
500Z	Glycol water	-8	63,1	29,7	62,1	30,9	61,0	32,1	59,7	33,3	58,9	34,7	57,8	36,0	56,4	37,4
	-4	74,1	31,0	72,5	32,2	71,5	33,4	70,1	34,7	68,5	36,1	67,5	37,4	65,8	38,8	
	2	92,1	33,1	90,6	34,3	88,9	35,7	87,2	37,0	85,6	38,4	83,5	39,9	81,8	41,4	
	5	106	34,5	104	36,2	102	37,3	99,8	38,8	97,9	40,2	96,0	41,5	94,1	43,2	
	Pure water	7	113	35,6	111	37,0	109	38,3	106	39,5	105	41,1	103	42,7	100	44,0
600Z	Glycol water	-8	68,6	34,2	67,5	35,5	66,2	36,9	64,7	38,5	63,1	39,9	61,4	41,6	-	-
	-4	79,9	35,5	78,4	37,2	77,2	38,4	75,5	39,9	74,2	41,7	72,1	43,2	70,2	44,8	
	2	96,0	37,6	94,1	38,9	96,0	41,2	94,1	42,6	91,4	44,5	88,9	46,8	87,2	48,1	
	5	114	40,0	112	41,4	110	43,2	107	45,0	105	46,5	103	48,5	101	50,1	
	Pure water	7	122	41,2	119	42,7	117	44,3	115	46,0	112	47,4	109	49,5	107	51,3
600Z	Glycol water	-8	60,3	36,0	82,9	41,5	81,5	43,1	79,9	44,7	78,2	46,4	76,7	48,3	75,1	50,1
	-4	98,8	41,7	96,9	43,5	95,0	45,1	93,9	46,7	92,2	48,5	89,7	50,3	87,9	52,2	
	2	123	44,7	121	46,1	119	48,0	116	49,9	114	51,7	112	53,5	109	55,7	
	5	141	47,1	138	48,7	136	50,3	133	52,2	130	53,8	127	56,0	124	58,3	
	Pure water	7	150	48,1	147	49,8	144	51,7	142	53,5	140	55,3	136	57,4	133	59,4
	12	174	51,3	171	53,2	168	54,9	165	56,6	161	58,9	158	60,9	-	-	

Pf : Cooling capacity valid for a ΔT according to operating limits

Pa : Compressors power input

Zone when glycol water must be used.



# Chilled water production units

**ciatcooler LJA**

## Cooling Capacities

### CIATCOOLER LJA - LJAH

CENTRIFUGAL CONDENSER

R 22

LJA LJA H	Chilled water outlet temperature in °C	INLET AIR TEMPERATURE TO THE CONDENSER IN °C												
		28		30		32		34		36		38		
Pf kW	Pa kW	Pf kW	Pa kW	Pf kW	Pa kW	Pf kW	Pa kW	Pf kW	Pa kW	Pf kW	Pa kW	Pf kW	Pa kW	
100	Glycol water	-8	14,4	6,4	14,2	6,7	13,8	7,0	13,5	7,3	13,1	7,6	12,9	7,9
		-4	17,0	6,6	16,7	6,9	16,3	7,2	16,0	7,5	15,6	7,8	15,2	8,2
		2	21,5	6,9	21,0	7,3	20,7	7,6	20,2	7,9	19,7	8,2	19,2	8,6
	Pure water	5	24,9	7,1	24,4	7,5	24,0	7,8	23,4	8,2	23,0	8,6	22,6	8,8
150	Glycol water	7	26,5	7,4	26,1	7,7	25,7	8,0	25,2	8,3	24,7	8,7	24,1	9,0
		12	31,3	7,7	30,8	8,1	30,4	8,4	29,8	8,8	29,2	9,1	28,6	9,5
		-8	22,2	9,8	21,8	10,1	21,3	10,5	21,0	11,0	20,5	11,4	20,1	11,8
		-4	26,0	10,1	25,6	10,5	25,0	11,0	24,6	11,4	24,2	11,8	23,7	12,2
200	Glycol water	2	32,7	10,7	32,2	11,1	31,4	11,6	30,9	12,0	30,2	12,5	29,7	12,9
		5	37,6	11,2	37,0	11,6	36,3	12,1	35,5	12,6	34,5	13,1	34,1	13,5
	Pure water	7	40,1	11,5	39,5	11,9	38,6	12,4	37,9	12,8	37,3	13,3	36,5	13,8
		12	47,1	12,1	46,3	12,5	45,3	13,0	44,5	13,6	43,3	14,1	42,8	14,8
250	Glycol water	-8	28,5	13,3	27,8	14,0	27,1	14,6	26,5	15,3	25,6	16,0	24,6	16,8
		-4	33,2	13,9	32,7	14,5	31,7	15,2	31,1	15,7	30,1	16,5	29,2	17,2
		2	41,2	14,8	40,3	15,5	39,6	16,1	38,6	16,9	37,9	17,4	36,7	18,3
	Pure water	5	47,5	15,5	47,0	15,7	45,7	16,8	44,7	17,5	44,0	18,0	42,8	19,0
300	Glycol water	7	50,9	15,8	49,8	16,4	48,9	17,1	47,8	17,9	47,0	18,6	46,0	19,3
		12	59,6	16,7	58,8	17,3	57,3	18,1	56,4	18,9	54,9	19,8	54,1	20,4
		-8	36,6	16,8	35,9	17,5	35,6	18,2	34,7	19,0	33,8	19,7	33,0	20,5
		-4	42,7	17,5	41,7	18,2	41,0	19,0	40,5	19,7	39,5	20,4	38,5	21,3
350	Glycol water	2	53,5	18,8	52,7	19,5	51,4	20,2	50,2	21,1	49,0	21,9	48,0	22,5
		5	62,0	19,8	61,1	20,5	59,9	21,4	58,5	22,2	57,4	23,0	55,7	23,9
	Pure water	7	66,0	20,2	65,0	21,1	63,8	21,7	62,4	22,7	61,3	23,5	59,7	24,4
		12	77,3	21,8	76,1	22,4	74,3	23,4	72,9	24,0	71,5	24,9	70,6	25,5
400	Glycol water	-8	44,6	19,9	43,7	20,7	43,0	21,5	42,0	22,4	41,2	23,3	40,5	24,2
		-4	52,1	20,8	51,0	21,7	50,2	22,5	49,3	23,4	48,1	24,2	47,2	25,1
		2	64,7	22,4	63,5	23,2	62,4	24,1	61,1	24,9	59,9	25,8	58,9	26,7
	Pure water	5	73,6	22,7	72,9	24,0	71,2	25,3	69,9	26,2	68,4	27,1	67,2	27,9
450	Glycol water	7	78,8	24,0	77,3	25,0	75,6	25,9	74,1	26,7	72,8	28,0	71,1	28,8
		12	91,6	25,6	90,4	26,4	88,2	27,6	86,6	28,5	84,8	29,4	83,1	30,5
		-8	50,5	23,4	49,2	24,5	48,0	25,7	47,2	26,6	46,1	27,7	44,7	28,8
		-4	58,6	24,4	57,7	25,5	56,4	26,6	55,3	27,6	54,0	28,8	52,7	29,9
500	Glycol water	2	73,1	26,2	71,6	27,2	70,3	28,2	68,9	29,4	67,7	30,6	65,8	31,8
		5	84,0	27,4	82,3	28,6	80,4	29,6	78,9	30,8	77,4	32,0	75,7	33,2
	Pure water	7	89,6	28,2	88,3	29,4	86,6	30,3	84,9	31,5	82,8	32,6	80,7	34,1
		12	105	30,0	103	31,2	101	32,3	98,9	33,5	96,4	35,1	94,9	36,0
550	Glycol water	-8	58,4	21,8	57,3	27,4	56,4	28,7	55,2	30,0	54,2	30,9	52,9	32,2
		-4	66,6	27,5	67,6	28,7	65,8	29,8	64,6	31,0	63,1	32,2	61,9	33,6
		2	85,4	29,4	83,7	30,6	82,3	31,6	80,6	32,9	79,1	34,1	77,2	35,6
	Pure water	5	98,1	30,9	96,1	32,1	94,4	33,3	92,4	34,6	90,6	35,9	88,5	37,3
600	Glycol water	7	105	31,6	102	33,0	101	34,1	98,8	35,4	96,8	36,7	94,3	38,2
		12	122	33,8	120	35,0	118	36,0	115	37,8	113	39,0	111	40,5
		-8	66,4	29,7	65,4	30,9	64,2	32,1	62,8	33,3	62,0	34,7	60,8	36,0
		-4	78,0	31,0	76,3	32,2	75,3	33,4	73,8	34,7	72,1	36,1	71,0	37,4
650	Glycol water	2	96,9	33,1	95,4	34,3	93,6	35,7	91,8	37,0	90,1	38,4	87,9	39,9
		5	112	34,5	109	36,2	107	37,3	105	38,8	103	40,2	101	41,5
	Pure water	7	119	35,6	117	37,0	115	38,3	112	39,5	110	41,1	108	42,7
		12	138	37,9	136	39,3	134	40,4	130	42,2	128	43,6	125	45,1
700	Glycol water	-8	72,2	34,2	71,0	35,5	69,7	36,9	68,1	38,5	66,4	39,9	64,6	41,6
		-4	84,1	35,5	82,5	37,2	81,3	38,4	79,5	39,9	78,1	41,7	75,9	43,2
		2	101	37,6	99,1	38,9	101	41,2	99,0	42,6	96,2	44,5	93,6	46,8
	Pure water	5	120	40,0	118	41,4	116	43,2	113	45,0	111	46,5	108	48,5
750	Glycol water	7	128	41,2	125	42,7	123	44,3	121	46,0	118	47,4	115	49,5
		12	149	43,9	146	45,4	143	47,2	140	48,9	138	50,6	135	52,6
		-8	63,5	36,0	87,3	41,5	85,8	43,1	84,1	44,7	82,3	46,4	80,7	48,3
		-4	104	41,7	102	43,5	100	45,1	98,8	46,7	97,0	48,5	94,4	50,3
800	Glycol water	2	129	44,7	127	46,1	125	48,0	122	49,9	120	51,7	118	53,5
		5	148	47,1	145	48,7	143	50,3	140	52,2	137	53,8	134	56,0
	Pure water	7	158	48,1	155	49,8	152	51,7	149	53,5	147	55,3	143	57,4
		12	183	51,3	180	53,2	177	54,9	174	56,6	169	58,9	166	60,9

Pf : Cooling capacity valid for a ΔT according to operating limits

Pa : Compressors power input

Zone when glycol water must be used.

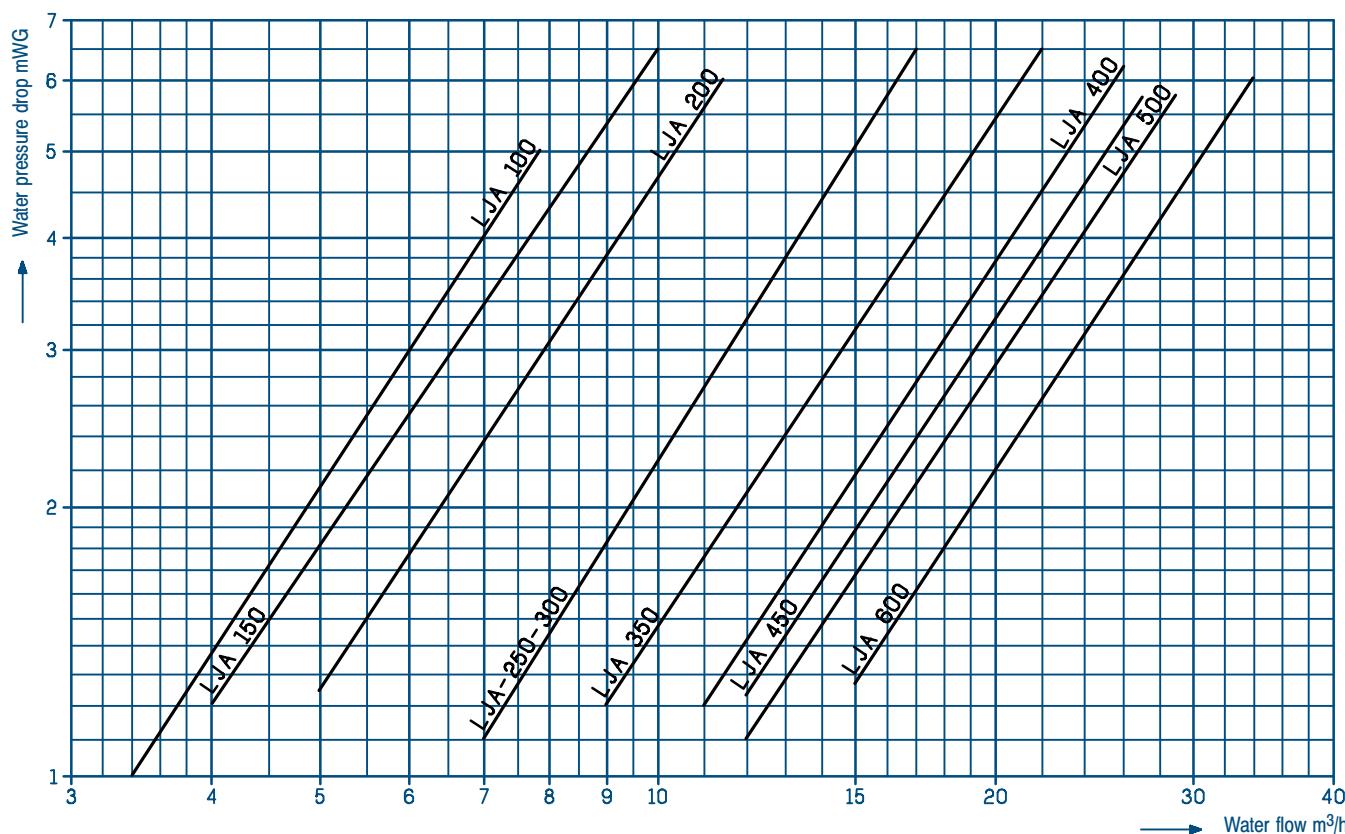
Equipment for low temperature running must be used

**AERAULIC CHARACTERISTICS****Fan motors selection**

LJA - LJAH		100	150	200	250	300	350	400	450	500	600	
Available pressure for ducts mmWG	Air flow	m <sup>3</sup> /h	8500	12000	14500	16000	18000	22000	24000	27000	31000	35000
	0	Motor output	kW	2,2	4	4	5,5	7,5	5,5	9	5,5	9
	0	Rotation speed	rpm	398	511	515	568	638	715	798	928	603
	5	Motor output	kW	2,2	4	4	5,5	7,5	5,5	9	5,5	9
	5	Rotation speed	rpm	449	543	543	602	675	753	817	967	645
	10	Motor output	kW	2,2	4	4	5,5	7,5	5,5	9	7,5	9
	10	Rotation speed	rpm	515	604	570	641	682	801	855	1015	638
	15	Motor output	kW	2,2	4	4	5,5	7,5	5,5	9	7,5	11
	15	Rotation speed	rpm	575	673	604	675	722	844	928	1026	737
	20	Motor output	kW	2,2	4	4	5,5	7,5	5,5	11	7,5	11
	20	Rotation speed	rpm	606	712	636	715	765	894	954	1068	774
	25	Motor output	kW	2,2	4	4	5,5	7,5	7,5	11	7,5	15
	25	Rotation speed	rpm	679	751	712	750	808	928	1012	1126	811
	30	Motor output	kW	2,2	4	4	5,5	7,5	7,5	11	9	15
	30	Rotation speed	rpm	715	792	751	801	848	954	1026	1163	870
Pressure drop of filters*		mmWG				5			6		7	

\* Pressure drops in the case of filters equipment  
This value is to be added when calculating the total available static pressure for the motor.

CENTRIFUGAL CONDENSER

**HYDRAULIC CHARACTERISTICS****Water pressure drop in the evaporator**

## VERSION WITH HYDRAULIC PACK

### CIATCOOLER series LJAH

#### The all integrated solution

#### The PLUG & COOL solution offered by the CIATCOOLER LJAH

The hydraulic pack integrates in series all the components of the hydraulic circuit required for a good operation of the installation :

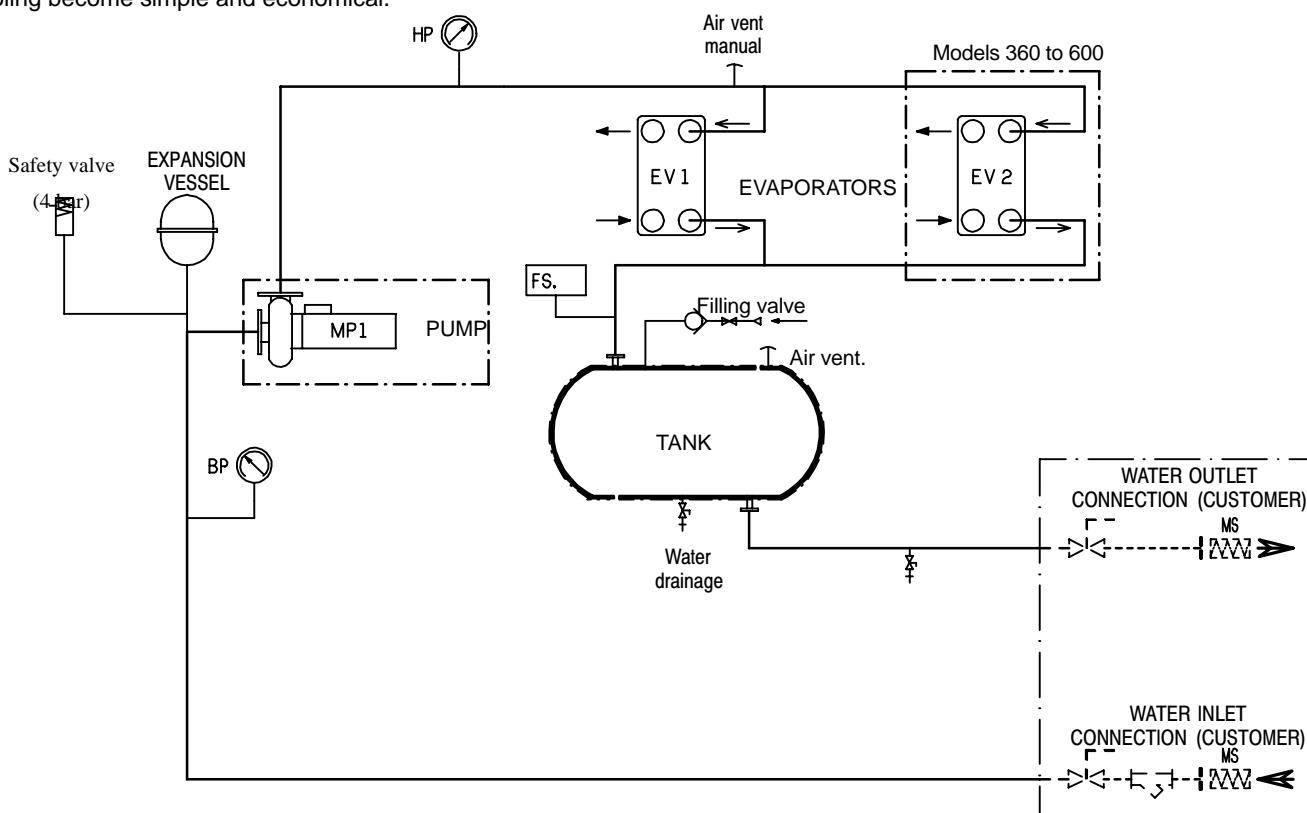
- Buffer tank
- Expansion vessel
- Water flow controller
- Pressure gauges with isolating valve
- Draining circuit
- Automatic and manual purge
- Safety valve
- Filling hole with valves
- Large choice of single or double pumps

And regulation of the assembly

Equipped with an hydraulic pack whose components are selected in an optimal way, mounted and tested in factory, its installation becomes very easy. The fastidious operations of research for components, suppliers, connections..... are thus avoided.

Delivered all equipped, it is ready to operate.

In short, the CIATCOOLER LJAH hydraulic pack optimizes the preparation time, the labour and the space required. Connecting and cooling become simple and economical.



#### LEGEND



Tap



Pressure gauge



Safety valve

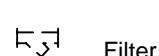


Insulation  
(ARMAFLEX)

#### OPTIONS

- Antifreeze protection :
  - thermostat (BRA)
  - ambient heating element (RA)
- Piping flexible sleeves (MS)
- Glycol water
- Double pump

#### TO BE PLANNED ON SITE



Filter



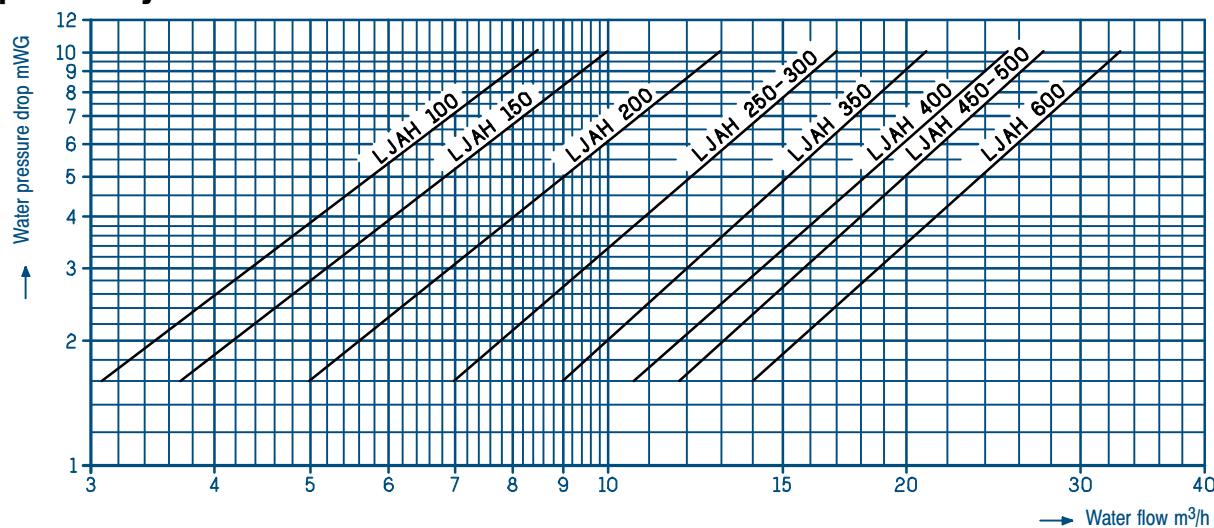
Butterfly isolating  
valve

**Note :** the installer must respect the valid antipollution standards if connecting to a pure water network.

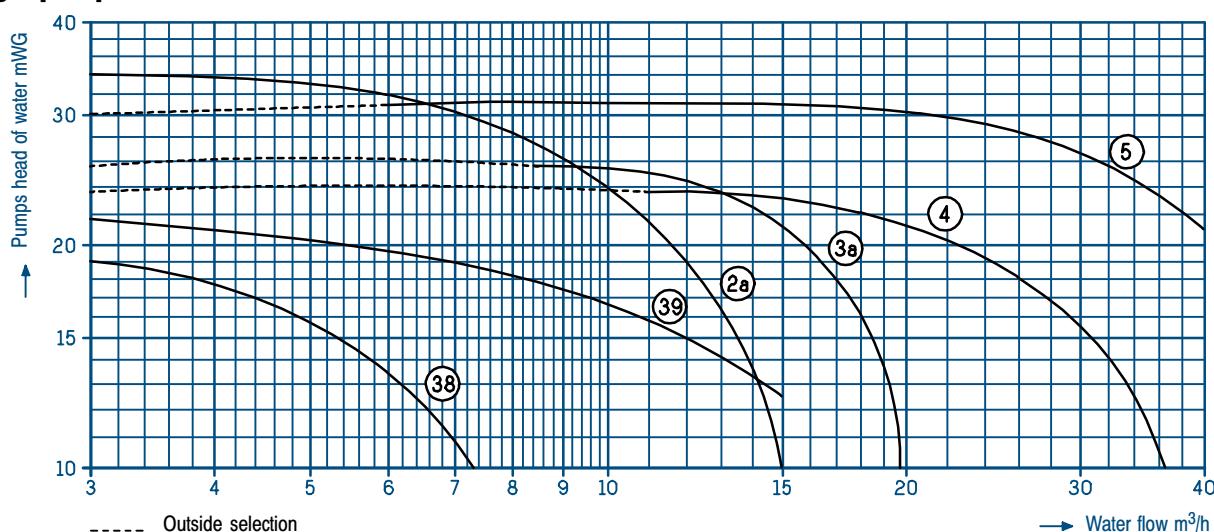
## WATER PRESSURE DROP

## CIATCOOLER LJAH

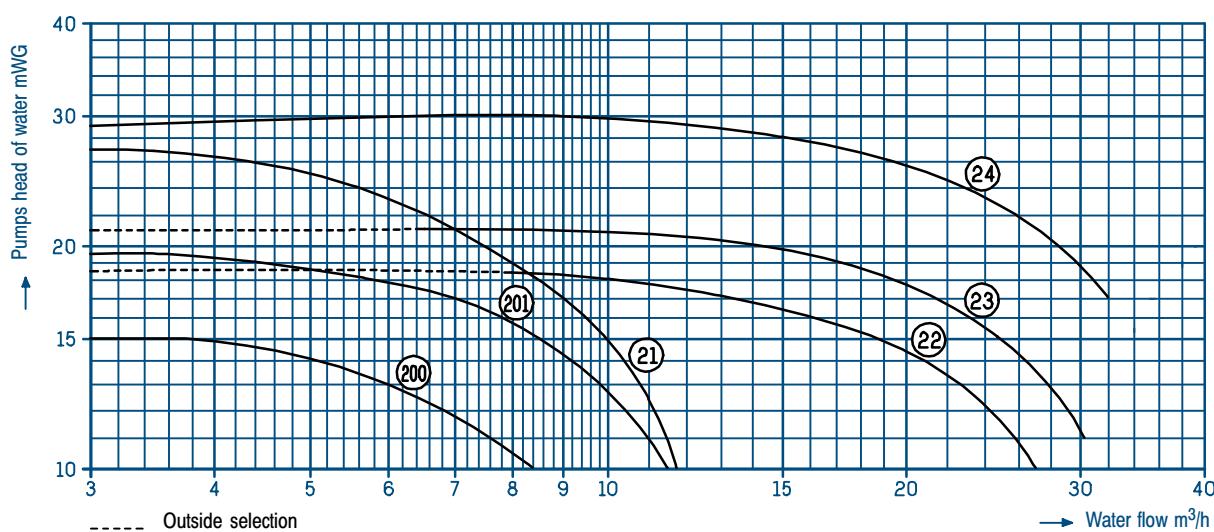
## ■ Evaporator + hydraulic module



## ■ Single pump selection



## ■ Double pump selection



## TECHNICAL CHARACTERISTICS

<b>LJA - LJAH</b>		<b>100</b>	<b>150</b>	<b>200</b>	<b>250</b>	<b>300</b>	<b>350</b>	<b>400</b>	<b>450</b>	<b>500</b>	<b>600</b>							
<b>Compressor</b>	Type	Height																
	Number	1		2		3		4										
	Rotation speed rpm	2900																
	Refrigerant fluid	R 22 or R 407c																
	Load kg	R 407 C	4,3	6,5	8,4	10,2	12	6 + 8	14 + 5	13 + 6,5	13 + 8,5							
		R 22	4,3	6,5	7,8	9,5	12	6,5 + 7,8	12 + 4	12 + 6,5	12 + 7,8							
	Capacity control	1 stage		2 stages			3 stages		4 stages									
<b>Evaporator</b>	Type	Brazed plates																
	Number	1					2											
	Water contents l	1,9	2,85	3,39	5,65	5,65	7,5	7,95	9,2	9,7	11,4							
<b>Air cooled condenser</b>	Forced air position	Vertical - forward horizontal - reverse horizontal																
	Type of fan(s)	Centrifugal - pulleys and belts drive																
<b>Hydraulic module*</b>	Air flow m³/h	8 500	12 000	14 500	16 000	18 000	22 000	24 000	27 000	31 000	35 000							
	Buffer capacity l	350																
	<b>Expansion vessel</b>	Capacity l	35															
	Pré-inflating pressure bar	1,5																
<b>Max. contents of the installation in litres (1)</b>	Standard single pump N°	38	39	39	39	3a												
	T° maxi Pure water	36 °C (2)	2470															
		46 °C (2)	1370															
	T° maxi Glycol water (30 %)	36 °C (2)	1440															
		46 °C (2)	810															
<b>Dimensions LJA</b>	Length mm	1630	1630	2180	2180	2180	2830	2830	2830	3460	3460							
	Width mm	900	900	900	900	900	900	900	900	900	900							
	Height mm	1990	1990	1990	1990	1990	1990	1990	1990	1990	1990							
Mass in service	kg	591	620	785	846	873	1179	1234	1275	1476	1531							
<b>Dimensions LJAH</b>	Length mm	2630	2630	3180	3180	3180	3830	3830	3830	4460	4460							
	Width mm	900	900	900	900	900	900	900	900	900	900							
	Height mm	1990	1990	1990	1990	1990	1990	1990	1990	1990	1990							
Mass in service	kg	1254	1283	1482	1513	1540	1854	1924	1981	2159	2214							

(1) Installation contents as a function of the expansion vessel mounted on the unit. The buffer tank is already taken into account.

In case where the capacity of the installation is larger, another expansion vessel must be added on.

(2) The water temperatures mentioned are those which can be reached when unit is stopped

\* LJAH only.

## ELECTRICAL CHARACTERISTICS

<b>LJA - LJAH</b>	<b>100</b>	<b>150</b>	<b>200</b>	<b>250</b>	<b>300</b>	<b>350</b>	<b>400</b>	<b>450</b>	<b>500</b>	<b>600</b>	
Compressors											
Nominal current in A	* 230 V	34,5	50,5	69	85	101	119,5	135,5	151,5	170	202
	400 V	20,1	29,4	40,2	49,5	58,8	69,6	78,9	88,2	99	117,6
Starting current in A	* 230 V	205	310	250	355	378	400	423	446	468	514
	400 V	120	175	145	200	210	225	235	245	260	280

\* 230 V - 3 ph : Standard voltage in France

FAN MOTORS (1)	<b>kW</b>	<b>2,2</b>	<b>3</b>	<b>4</b>	<b>5,5</b>	<b>7,5</b>	<b>9</b>	<b>11</b>	<b>15</b>
Maximum nominal current in A	* 230 V	8,9	12,3	15,9	20,7	27,7	32,2	38,1	50,8
	400 V	5,2	7,1	9,2	12	16	18,6	22	29,3

(1) Motor selection as per total static pressure

SINGLE PUMP	<b>N°</b>	<b>38</b>	<b>39</b>	<b>2a</b>	<b>3a</b>	<b>4</b>	<b>5</b>
Power	kW	0,55	0,95	1,1	2,2	3	4
Maximum nominal current in A	* 230 V	2,8	4,7	4,5	8,5	11	14,7
	400 V	1,6	2,7	2,6	4,9	6,25	8,45

(2) In the standard versions, the models 100 to 300 are equipped with the pumps mentioned in the table above (technical characteristics, hydraulic module).

DOUBLE PUMP	<b>N°</b>	<b>200</b>	<b>201</b>	<b>21</b>	<b>22</b>	<b>23</b>	<b>24</b>
Power	kW	0,75	1,1	1,1	1,5	2,2	3
Maximum nominal current in A	* 230 V	3,3	4,6	4,6	6	8,5	11,5
	400 V	1,91	2,7	2,7	3,5	4,9	6,5

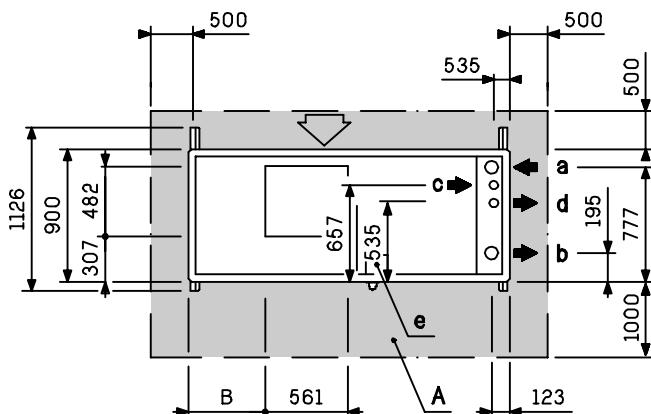
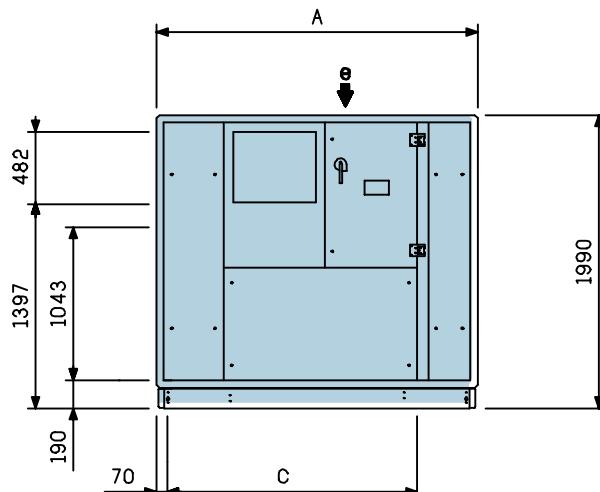
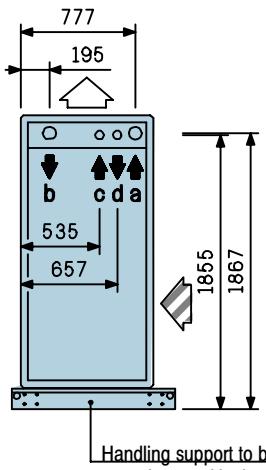
\* 230 V - 3 ph : Standard voltage in France

Total intensity of unit : total of max. nominal intensities mentioned in the above tables.

## DIMENSIONS

## CIATCOOLER LJA - LJAD

■ 1 and 2 compressors, 1 refrigerant circuit



- ◊ Condenser coil intake
- ◊ Vertical discharge

A : servicing area

- a : Chilled water inlet
- b : Chilled water outlet
- c : Hot water inlet (LJAD only)
- d : Hot water outlet (LJAD only)
- e : electrical supply hatch

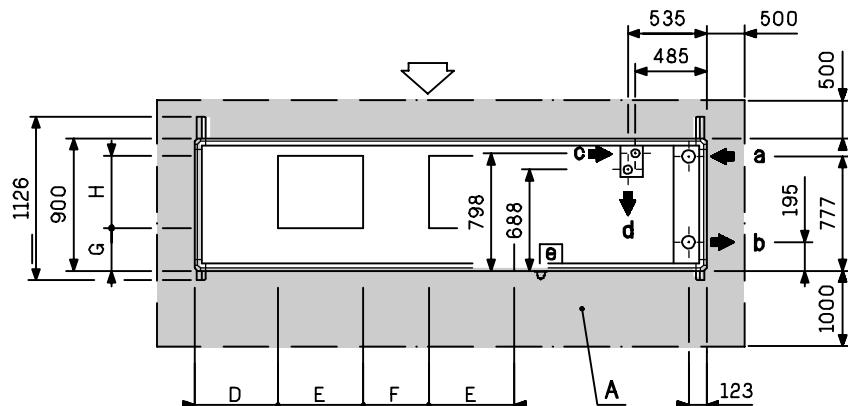
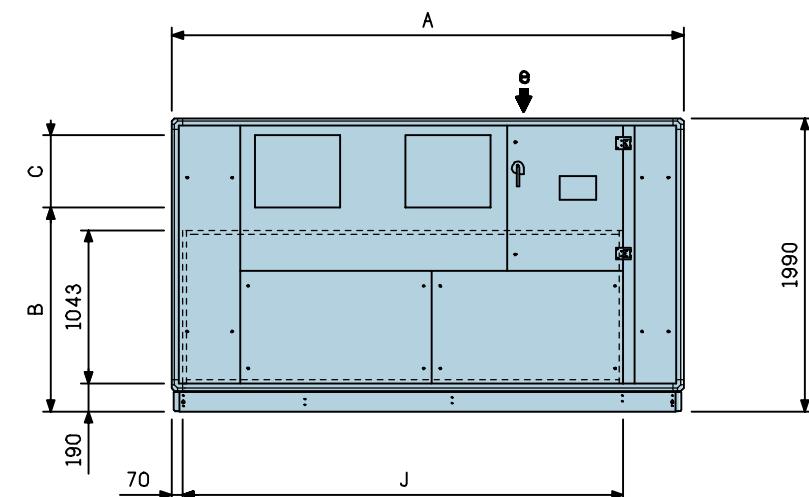
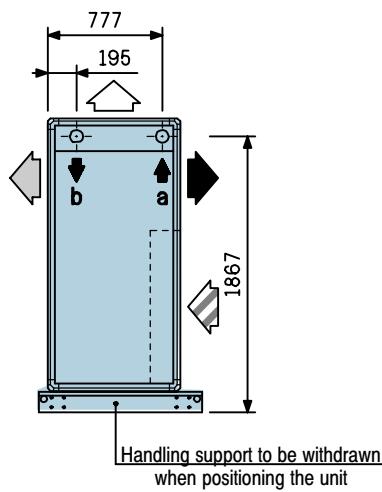
LJA LJAD	A	B	C	a	Male connections			Mass kg	
					b	c	d	empty	in service
<b>100</b>	1630	305,5	1153	G1" 1/4	G1" 1/4	G1" 1/4	G1" 1/4	581	591
<b>150</b>								610	620
<b>200</b>								771	785
<b>250</b>	2180	518	1703	G2"	G2"	G1" 1/4	G1" 1/4	832	846
<b>300</b>								859	873

## DIMENSIONS

## CIATCOOLER LJA - LJAD

■ 3 and 4 compressors, 2 refrigerant circuits

CENTRIFUGAL CONDENSER



Condenser coil intake

Vertical discharge

Rear discharge

Front discharge

A : servicing area

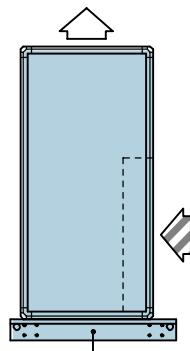
- a : chilled water inlet
- b : chilled water outlet
- c : hot water inlet (LJAD only)
- d : hot water outlet (LJAD only)
- e : electrical supply hatch

LJA LJAD	A	B	C	D	E	F	G	H	J	Male connections				Mass kg	
										a	b	c	d	empty	in service
<b>350</b>														1165	1179
<b>400</b>	2830	1333	408	352,5	475	380	243	408	2353	G2" 1/2	G2" 1/2	G2"	G2"	1220	1234
<b>450</b>														1261	1275
<b>500</b>	3460	1390	482	570	561	454	300	482	2983	G2" 1/2	G2" 1/2	G2"	G2"	1462	1476
<b>600</b>														1517	1531

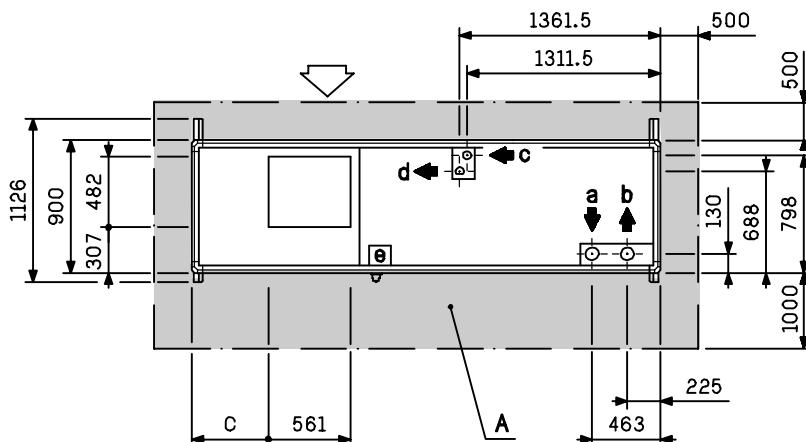
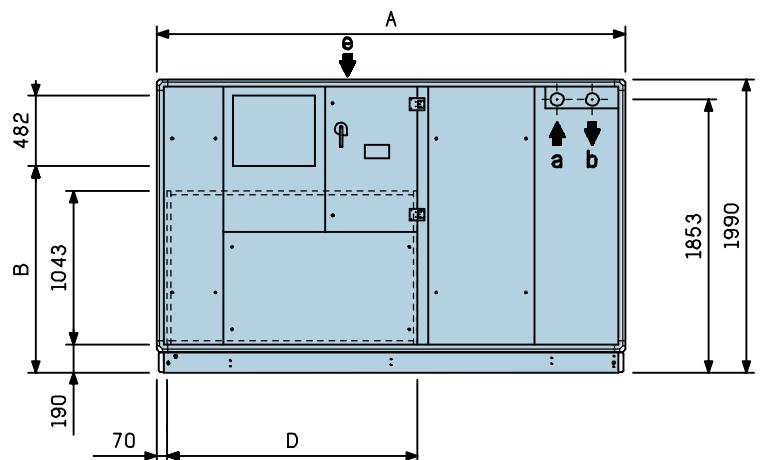
## DIMENSIONS

## CIATCOOLER LJAH · LJAHD

■ 1 and 2 compressors, 1 refrigerant circuit



Handling support to be withdrawn  
when positioning the unit



▷ Condenser coil intake

▷ Vertical discharge

A : servicing area

a : Chilled water inlet  
b : Chilled water outlet  
c : Hot water inlet (LJAHD only)  
d : Hot water outlet (LJAHD only)  
e : electrical supply hatch

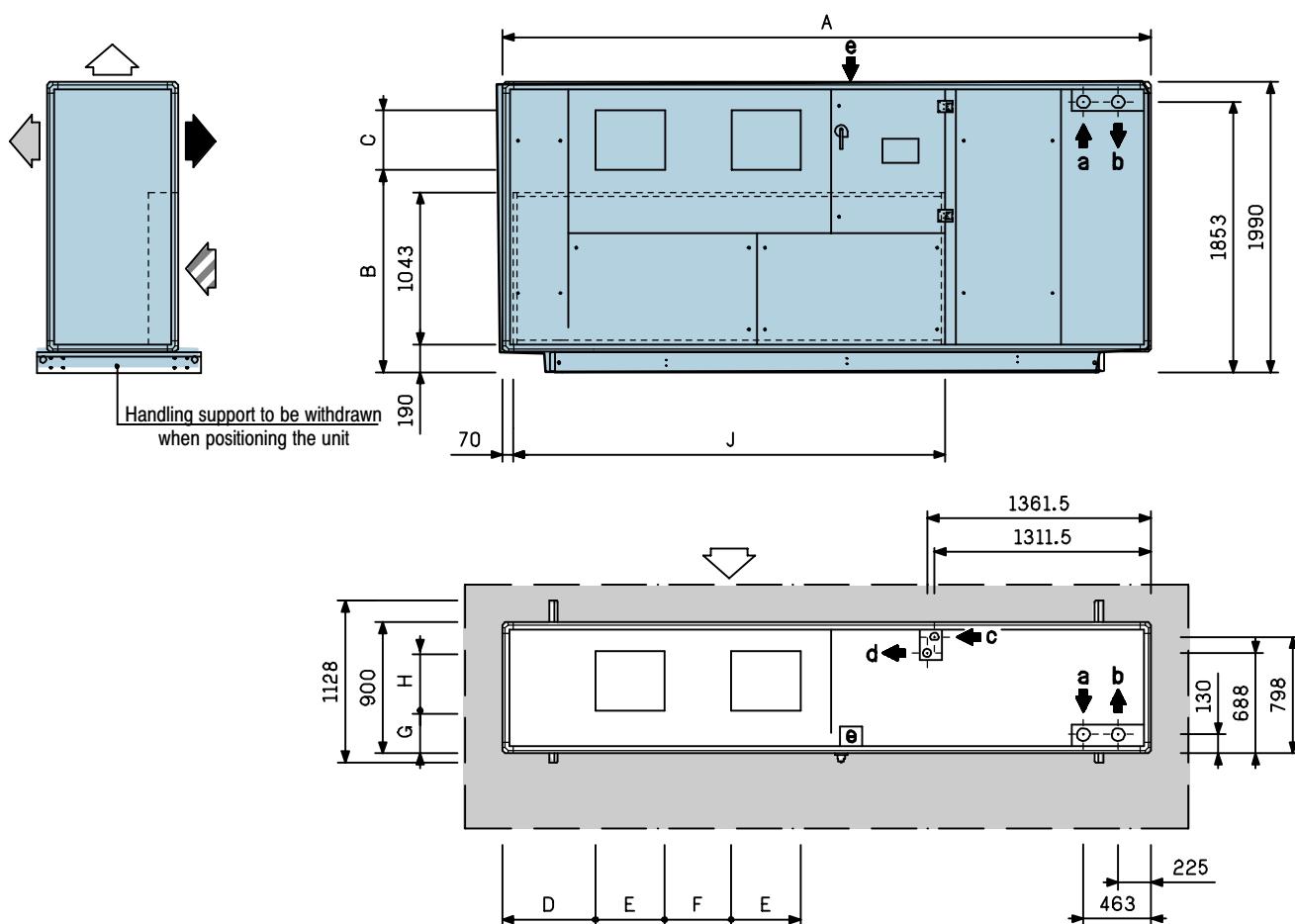
LJAH LJAHD	A	B	C	D	Male connections				Mass kg	
					a	b	c	d	empty	in service
100	2630	1397	300,5	1153	G1" 1/4	G1" 1/4	G1" 1/4	G1" 1/4	896	1254
150									925	1283
200									1122	1482
250	3180	1397	518,5	1703	G2"	G2"	G1" 1/4	G1" 1/4	1153	1513
300									1180	1540

## DIMENSIONS

## CIATCOOLER LJAH · LJAHD

■ 3 and 4 compressors, 2 refrigerant circuit

CENTRIFUGAL CONDENSER



- ▶ Condenser coil intake
- ▶ Vertical discharge
- ▶ Rear discharge
- ▶ Front discharge

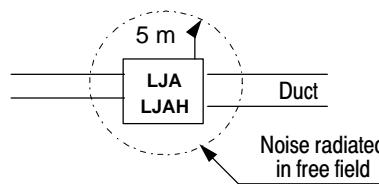
- a : chilled water inlet
- b : chilled water outlet
- c : hot water inlet (LJAHD only)
- d : hot water outlet (LJAHD only)
- e : electrical supply hatch

A : servicing area

LJAH	A	B	C	D	E	F	G	H	J	Male connections				Mass kg	
										a	b	c	d	empty	in service
<b>350</b>														1490	1854
<b>400</b>	3830	1333	408	352,5	475	380	243	408	2353	G2" 1/2	G2" 1/2	G2"	G2"	1560	1924
<b>450</b>														1617	1981
<b>500</b>														1785	2159
<b>600</b>	4460	1390	482	570	561	454	300	482	2983	G2" 1/2	G2" 1/2	G2"	G2"	1850	2214

**SOUND LEVEL****CIATCOOLER series LJA - LJAH****■ Sound pressure level : ref ref 2 x 10<sup>-5</sup> Pa ± 3 dB - Radiated noise**

- at 5meters form the unit
- at 1.50 meters from the ground
- in free field
- directivity 2
- the air handling centrifugal fan holes are connected to a duct network
- the fan operating point is under nominal conditions (see fan capacity level table)



CJA	SOUND LEVEL SPECTRUM dB							Global sound level Lp dB (A)
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	
<b>100</b>	51	53	51	44	38	35	33	47
<b>150</b>	58	56	52	40	41	41	40	49
<b>200</b>	56	57	51	42	42	40	36	49
<b>250</b>	60	58	49	43	43	43	41	50
<b>300</b>	62	61	51	45	46	45	44	53
<b>350</b>	62	60	52	43	44	43	42	51
<b>400</b>	63	61	53	44	46	45	44	53
<b>450</b>	66	63	55	47	48	47	47	55
<b>500</b>	65	64	55	49	47	47	45	55
<b>600</b>	69	68	59	53	51	50	49	59

**■ Fan capacity level**

Values to be taken into account for the silencers calculation

+/- 3 dB at the non connected discharge hole and under nominal conditions (1)

CJA	Nominal conditions (1)			CAPACITY LEVEL SPECTRUM dB							Global sound level Lw dB (A)
	Air flow m3/h	Rotation speed rpm	Available pressure mmWG	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	
<b>100</b>	8500	502	10	83	87	82	84	83	82	77	88
<b>150</b>	12000	606	10	87	91	86	88	87	86	81	92
<b>200</b>	14500	568	10	88	92	87	89	88	87	82	93
<b>250</b>	16000	638	10	90	94	89	91	90	89	84	95
<b>300</b>	18000	715	10	93	97	92	94	93	92	87	98
<b>350</b>	22000	801	10	90	89	86	88	87	85	81	92
<b>400</b>	24000	855	10	91	90	87	89	88	86	82	93
<b>450</b>	27000	1007	10	94	93	90	92	91	89	85	96
<b>500</b>	31000	690	10	91	93	90	92	90	89	84	95
<b>600</b>	35000	829	10	95	97	94	96	94	93	88	99

## RECOMMENDATIONS FOR ASSEMBLY

### ■ Siting

- The CIATCOOLER LJA - LJAH series are packaged units intended for interior installation.
- A clear space of 1,5 m on all sides of the units should be allowed for servicing and maintenance operations.
- The air inlet to the coil and the fan discharge outlet must not be obstructed. In the case where the unit is connected by a duct-work, make a careful study of the system (slopes, pressure drops, velocities,...).
- The CIATCOOLERs Series LJA/LJAH must be ducted on the discharge side. The ductwork must ensure the protection of people in regards to the fan.
- Study with care the positioning of the unit and choose a location compatible with the requirements of the environment (sound level, position of the plant room in relation to the other premises, ...).

### ■ Electrical connections

- All necessary indications for making the electrical connections are shown on the wiring diagram supplied with the unit and must be conformed to.
- Connections must be in accordance with good engineering practice and all regulations in force on site.
- Leave the control circuit live to allow operation of the antifreeze heater (option) and the crankcase heater.

### ■ Hydraulic connections (CIATCOOLER series LJA)

- Water connections must comply with good engineering practise.
- Provide in particular the accessories necessary in all hydraulic circuits :
  - Expansion vessel.
  - Drain cocks at low points for draining.
  - Isolating valves.
  - Air vents at high points, etc.
- Make sure that the water capacity of the installation is correct.
- Provide, if required, a buffer device.

### ■ Commissioning

- In accordance with our installation and maintenance instructions.

### ■ Maintenance

- Comply with our operating and maintenance guide.
- Take out a maintenance contract.

## NOTES